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ORIGINAL

CONTROL DATA® CL601

LINE PRINTER EQUIPMENT

SERIES A23 - A28
SERIES B23 - B28
SERIES C23 - C28
SERIES D23 - D28

- **PARTS DATA**

50577700
September 1970

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REVISION RECORD

REVISION	DESCRIPTION
A (Sept. 70)	Manual released; equipment levels CL 601A23 thru CL601A28, CL601B23 thru CL601B28, CL601C23 thru CL601C28 and CL601D23 thru CL601D28.
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Address comments concerning
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Rochester Division
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Rochester, Michigan 48063

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Introduction	
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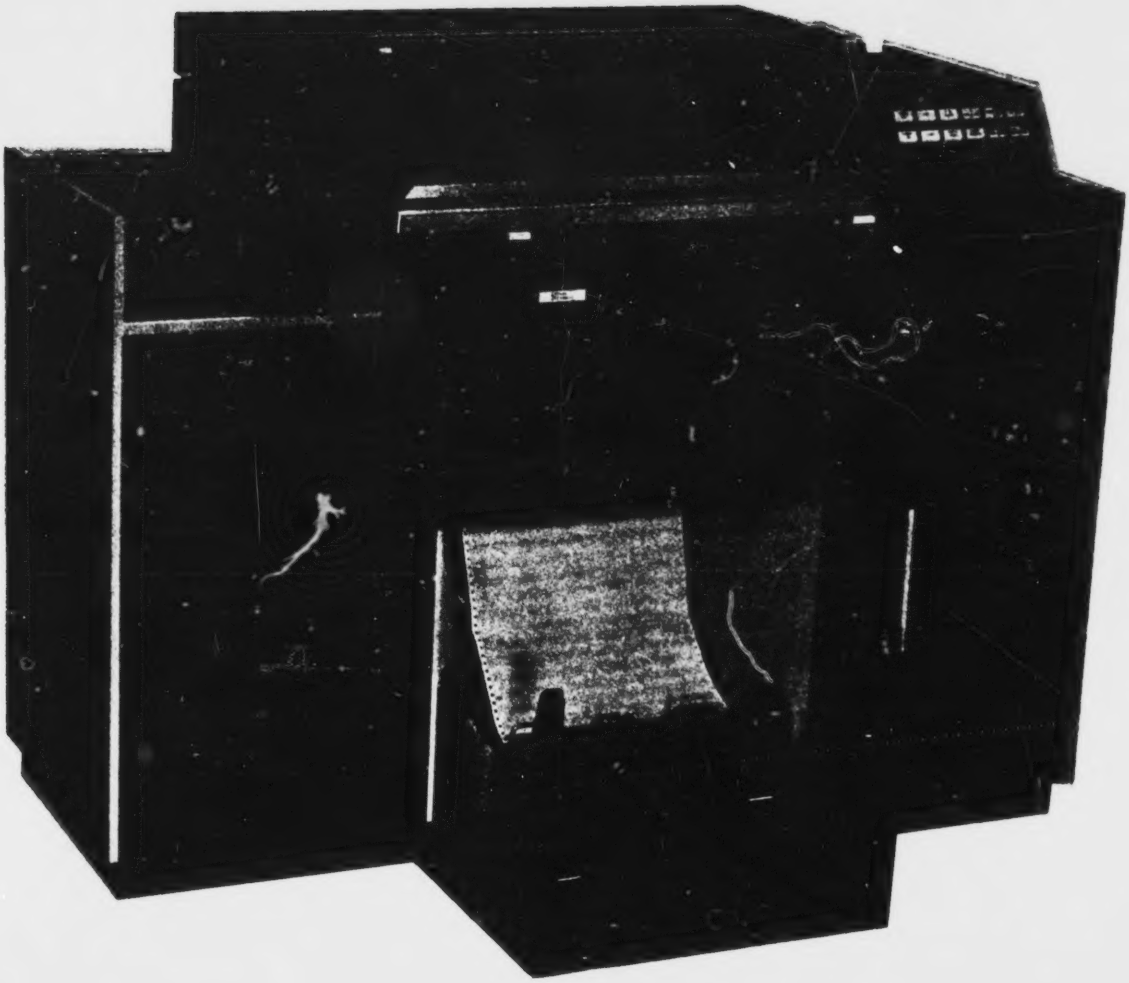

INTRODUCTION

PURPOSE OF MANUAL

This parts manual provides parts-identification information for Line Printer Equipments CL601A, CL601B, CL601C and CL601D series 23 (serial number 410) through series 28 (serial number 725).

ARRANGEMENT OF MANUAL

Section I of this parts manual provides a list of the assemblies that are used on the four models of the Line Printer Equipment. This list is arranged in numerical sequence for each assembly level. Section I also provides an illustration and a parts list for each of the assemblies. The assembly illustration/parts-list pairs are placed in numerical sequence within this section and the part numbers on each assembly parts list are in numerical sequence. Part numbers are used to identify parts on the illustrations.

Section II of this parts manual provides a numerical index of all the parts used on the four models of the Line Printer and indicates the assembly (or assemblies) that each part is used on.

Section III of this parts manual provides a list of the printed circuit cards used in the Line Printer Equipment and an illustration/parts-list pair for each printed circuit card type. The illustration/parts-lists pairs are arranged in assembly number sequence within this section.

MAINTENANCE CODES

Maintenance codes are provided as an aid to the user of this parts manual in determining appropriate maintenance and provisioning actions. These codes are listed to the left of each part number on the assembly parts lists of Section I. Definitions of the maintenance codes are as follows:

Maintenance Code	Definition
A	Repairable: generally used to indicate a part that can be made serviceable on site by replacing worn or failed component part(s).
B	Not Repairable: generally used with code C or D to indicate a part that can not be repaired on site.
C	Field Expendable: used with code A or B to indicate those parts with physical characteristics or cost that preclude recovery action above the site level.
D	Return to Customer Engineering Material: used to indicate high value or complex parts that qualify for recovery action above the site level.
E	Order Next Higher Assembly: used to indicate parts of an assembly that should only be replaced as an assembly.
F	Order Piece-Parts: used to indicate assemblies that should be repaired by replacing component parts as required.
G	Replaceable by Regional Technical Support Specialist; used to indicate parts or assemblies that normally require special training or equipment for replacement.

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SECTION I

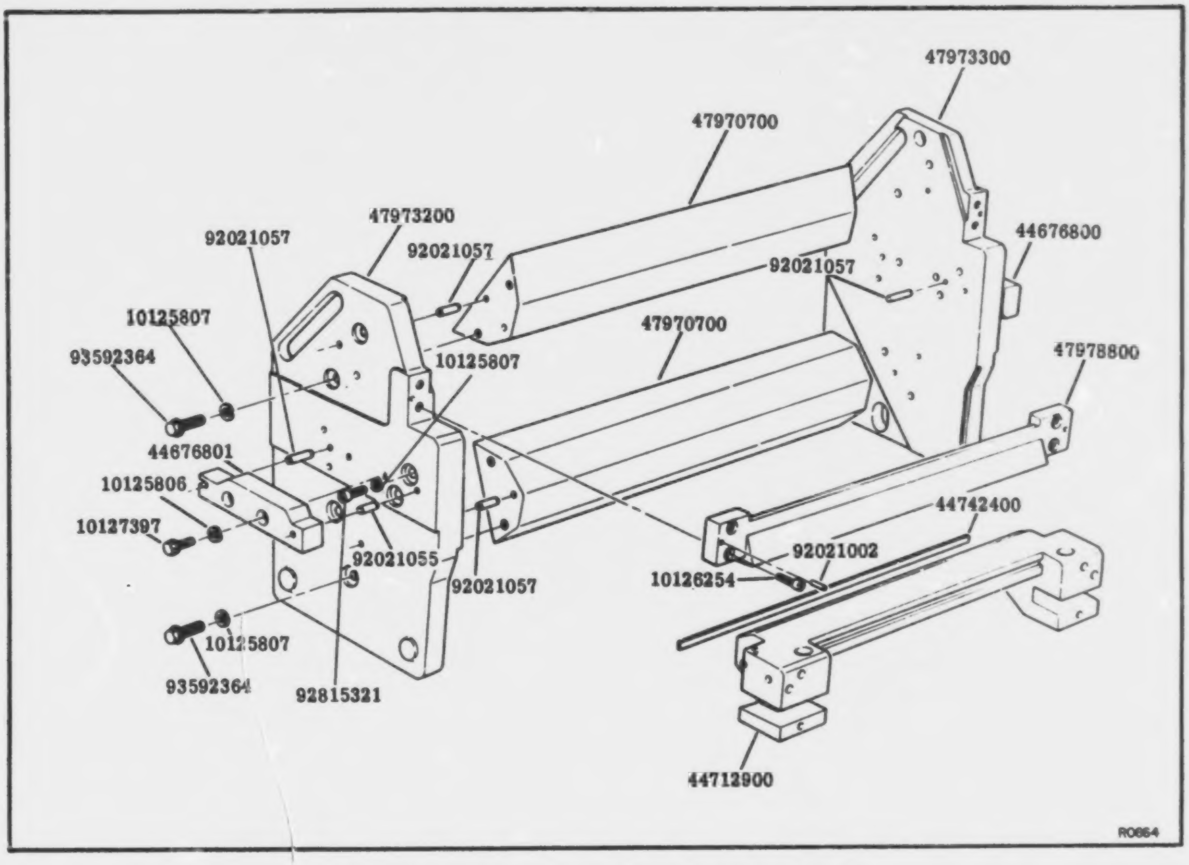
ASSEMBLY PARTS LISTS

ASSEMBLY LEVEL/ PART NUMBER									NOMENCLATURE	QUANTITY/ USED ON CL601			
A	B	C	D	E	F	G	H	I		A	B	C	D
44721400									COMPLETE PRODUCT ASSEMBLY (CL601A)	1	-	-	-
44721403									COMPLETE PRODUCT ASSEMBLY (CL601B)	-	1	-	-
44721407									COMPLETE PRODUCT ASSEMBLY (CL601D)	-	-	-	1
44721408									COMPLETE PRODUCT ASSEMBLY (CL601C)	-	-	1	-
	44797000								BASIC COMPLETE CABINET PRINTER	1	-	1	-
	44797003								BASIC COMPLETE CABINET PRINTER	-	1	-	1
	50310700								FORMS CART ASSEMBLY	1	1	1	1
		44671300							HAMMER GATE ASSEMBLY	1	1	1	1
		44740000							PRINT HEAD FINAL ASSEMBLY	1	-	1	-
		44740002							PRINT HEAD FINAL ASSEMBLY	-	1	-	1
		44788000							POWER SWITCH ASSEMBLY	1	1	1	1
		44795800							RESISTOR RACK ASSEMBLY	1	1	1	1
		44796300							COMPLETE CABINET AND FRAME ASSEMBLY	1	-	1	-
		44796302							COMPLETE CABINET AND FRAME ASSEMBLY	-	1	-	1
		47091700							POWER SUPPLY ASSEMBLY, 36 VOLT	1	-	1	-
		47091702							POWER SUPPLY ASSEMBLY, 36 VOLT	-	1	-	1
		47126400							POWER SUPPLY ASSEMBLY, 6 VOLT	1	-	1	-
		47126401							POWER SUPPLY ASSEMBLY, 6 VOLT	-	1	-	1
		50402900							GROUND CABLE ASSEMBLY	1	1	1	1
		50475900							METER, BRACKET ASSEMBLY	1	-	1	-
		50475901							METER, BRACKET ASSEMBLY	-	1	-	1
		50479100							A. C. POWER PANEL	-	1	-	1
		50481900							PRINT LINE COUNTER ASSEMBLY	1	1	1	1
			44671000						FORMAT TAPE ASSEMBLY	1	1	1	1
			44671501 thru 44671514						CABLE, HAMMER FUSING ASSEMBLY	14	14	14	14
			44687900						VERNIER CONTROL ASSEMBLY	1	1	1	1
			44714100						LINEFINDER ASSEMBLY	1	1	1	1
			44714700						PRINT GATE ASSEMBLY	1	-	1	-
			44714701						PRINT GATE ASSEMBLY	-	1	-	1
			44771100						COUNTER BALANCE ASSEMBLY	2	2	2	2
			44771900						A.C. POWER PANEL	1	-	1	-
			44773300						FRONT CONTROL PANEL ASSEMBLY	1	1	1	1
			44780600						RESISTOR BRACKET ASSEMBLY	8	8	8	8
			44786000						REAR DEFLECTOR ASSEMBLY	1	1	1	1
			44788100						COOLING SYSTEM ASSEMBLY	1	-	1	-
			44788101						COOLING SYSTEM ASSEMBLY	-	1	-	1
			44793900						BACK CONTROL PANEL ASSEMBLY	1	1	1	1
			44803800						THERMISTOR ASSEMBLY	1	1	1	1
			44809200						CABINET ASSEMBLY	1	-	1	-
			44809201						CABINET ASSEMBLY	-	1	-	1
			44862100						HAMMER SOLENOID HARNESS	1	1	1	1
			47920200						LATCH ASSEMBLY, COMPLETE, LOGIC CHASSIS	2	2	2	2
			47953600						HAMMER BANK ASSEMBLY	1	1	1	1
			47989800						PRINT HEAD STRUCTURE ASSEMBLY	1	-	1	-
			47989801						PRINT HEAD STRUCTURE ASSEMBLY	-	1	-	1
			50310501						PARTICLE BRAKE AND PAPER DRIVE DETENT	1	1	1	1
			50387300						CHUTE, FORMS EXIT	1	1	1	1
			50424600						CROBAR BRACKET ASSEMBLY	1	1	1	1
				44670300					HAMMER BANK STRUCTURE ASSEMBLY	1	1	1	1
				44670500					CONNECTOR BRACKET, LOWER	1	1	1	1
				44670501					CONNECTOR BRACKET, UPPER	1	1	1	1
				44677500					PILOT ASSEMBLY, LOWER SWITCHING BAR	1	1	1	1
				44683300					COUPLING, PULLEY ASSEMBLY, MALE	1	1	1	1
				44683500					COUPLING, PULLEY DRIVE, FEMALE	1	1	1	1
				44684100					DETENT PLATE GEAR ASSEMBLY	1	1	1	1
				44688300					PRINT ARM LATCH ASSEMBLY	1	1	1	1
				44691000					PHOTO LAMP AND SENSOR ASSEMBLY	1	1	1	1
				44691100					TIMING DISK MOUNTING ASSEMBLY	1	1	1	1
				44694600					PAPER BAIL ASSEMBLY	1	1	1	1
				44694900					SUPPORT ASSEMBLY, PRINT CARTRIDGE	1	-	1	-
				44694901					SUPPORT ASSEMBLY, PRINT CARTRIDGE	-	1	-	1

ASSEMBLY LEVEL/ PART NUMBER									NOMENCLATURE	QUANTITY/ USED ON CL601			
A	B	C	D	E	F	G	H	I		A	B	C	D
				50367700					SHAFT ASSEMBLY, FORMS TENSION	1	1	1	1
				50372300					ARM, LINEFINDER ASSEMBLY	1	1	1	1
				50387200					PLATE ASSEMBLY, HUB MOUNTING	1	1	1	1
				50388300					ROLL ASSEMBLY, FORMS EXIT DRIVE	1	1	1	1
				50406004					TRACTOR ASSEMBLY, RIGHT HAND	2	2	2	2
				50406005					TRACTOR ASSEMBLY, LEFT HAND	2	2	2	2
				50420900					MOTOR ASSEMBLY, FORMS EXIT, 60 Hz	1	-	1	-
				50420901					MOTOR ASSEMBLY, FORMS EXIT, 50 Hz	-	1	-	1
				50425701					FORMS DRIVE HOUSING ASSEMBLY	1	1	1	1
				50537800					MOTOR, SLEEVE AND TERMINAL ASSEMBLY	1	1	1	1
					44673800				PLATE ASSEMBLY, LATCH	1	1	1	1
					44674600				ARM ASSEMBLY, LEVER	1	1	1	1
					44675900				PULLEY ASSEMBLY, 1/5 PITCH, 32 TEETH	1	1	1	1
					44683600				COUPLING, PULLEY ASSEMBLY, FEMALE	1	1	1	1
					44683900				THRUST PLATE ASSEMBLY	1	1	1	1
					44684200				DETENT PLATE ASSEMBLY	1	1	1	1
					44685800				RAMP ASSEMBLY	1	1	1	1
					44688100				LATCH BRACKET ASSEMBLY	1	1	1	1
					44688400				IDLER GEAR ASSEMBLY	1	1	1	1
					44688500				DRIVE GEAR ASSEMBLY, TYPE ARRAY	1	1	1	1
					44689100				SKEW PLATE ASSEMBLY	1	1	1	1
					44692800				SKEW DRIVE SUPPORT ASSEMBLY	1	1	1	1
					44693600				IDLER SPROCKET ASSEMBLY	1	1	1	1
					44693800				SUPPORT AND PLATFORM ASSEMBLY	1	-	1	-
					44693801				SUPPORT AND PLATFORM ASSEMBLY	-	1	-	1
					44704100				REED SWITCH ASSEMBLY	3	3	3	3
					44704200				MAGNET ASSEMBLY, REED SWITCH	3	3	3	3
					44705800				CAM ASSEMBLY, RIBBON SENSE	1	1	1	1
					44705900				RIBBON DRIVE HOUSING ASSEMBLY	1	1	1	1
					44712700				LAMP HOUSING ASSEMBLY	1	1	1	1
					44716500				LATCH ASSEMBLY	4	4	4	4
					44732800				SHAFT ASSEMBLY, POWER TRANSFER TUBE	1	1	1	1
					44736800				CLUTCH SUBASSEMBLY, MAGNETIC PARTICLE	2	2	2	2
					44737300				PLATE ASSEMBLY, COMPLETE CHARACTER	1	1	1	1
					44747400				BRACKET ASSEMBLY, MOUNTING, LOWER	1	1	1	1
					44765700				LEVER ASSEMBLY	1	1	1	1
					44767801				HINGE, BRACKET ASSEMBLY	1	1	1	1
					44772200				SKEW CAM ASSEMBLY	1	1	1	1
					44783000				BRACKET ASSEMBLY, MOUNTING, UPPER	1	1	1	1
					44806200				COUPLING, PULLEY ASSEMBLY, MACHINING	1	1	1	1
					44931400				CAPACITOR ASSEMBLY	1	-	1	-
					44940500				STRIKER ASSEMBLY, LOWER	68	68	68	68
					44940600				STRIKER ASSEMBLY, UPPER	68	68	68	68
					46346900				BELT, TRACTOR ASSEMBLY	4	4	4	4
					47944800				HAMMER A ASSEMBLY	68	68	68	68
					47944900				HAMMER B ASSEMBLY	68	68	68	68
					47959400				MOLDED COIL AND ARMATURE, LOWER	68	68	68	68
					47959500				MOLDED COIL AND ARMATURE, UPPER	68	68	68	68
					47963500				SPROCKET ASSEMBLY	2	2	2	2
					47972800				IMPRESSION CONTROL ASSEMBLY	4	4	4	4
					47977200				FORMS COMPRESSOR ASSEMBLY	6	6	6	6
					47978800				STRIKER LIMIT BAR ASSEMBLY	1	1	1	1
					47997500				VERTICAL VERNIER ASSEMBLY	1	1	1	1
					47999600				LAMP HOUSING AND CLIP ASSEMBLY	1	1	1	1
					50363700				LEVER, RIBBON SENSOR ASSEMBLY	1	1	1	1
					50378200				MOUNTING FLANGE, HOSE ASSEMBLY	1	1	1	1
					50395600				IDLER ASSEMBLY	4	4	4	4
					50395700				DRIVE SPROCKET ASSEMBLY	4	4	4	4
					50397100				DRIVE LINK ASSEMBLY, TYPE ARRAY	1	1	1	1
					50405501				BEARING HOUSING, TRACTOR SUBASSEMBLY	4	4	4	4
					50405900				DOOR ASSEMBLY, LOWER RIGHT, UPPER LEFT	2	2	2	2

ASSEMBLY LEVEL/ PART NUMBER A B C D E F G H I	NOMENCLATURE	QUANTITY/ USED ON CL601 A	B	C	D
44696800	PILOT ASSEMBLY, SWITCHING BAR, UPPER	1	1	1	1
44703000	CASTING ASSEMBLY, LEFT SIDE	1	1	1	1
44703100	CASTING ASSEMBLY, RIGHT SIDE	1	1	1	1
44705500	BRACKET ASSEMBLY, REAR SHROUD	2	2	2	2
44706100	RIBBON DRIVE ASSEMBLY	1	1	1	1
44706200	UPPER SHROUD ASSEMBLY	1	1	1	1
44706500	LOWER SHROUD ASSEMBLY	1	1	1	1
44710400	SHAFT ASSEMBLY, RIBBON DRIVE TRANSFER	1	1	1	1
44711500	ARM ASSEMBLY, TYPE ARRAY	1	1	1	1
44711700	LATCH ASSEMBLY	1	1	1	1
44711800	SKEW CONTROL ASSEMBLY	1	-	1	-
44711801	SKEW CONTROL ASSEMBLY	-	1	-	1
44713710	PANEL ASSEMBLY, REAR CENTER	1	1	1	1
44715100	AIR INTAKE HOOD ASSEMBLY	1	1	1	1
44716100	FLANGE MOUNTING ASSEMBLY, PLENUM INLET	1	1	1	1
44716710	PANEL ASSEMBLY, LEFT SIDE	1	1	1	1
44716810	PANEL ASSEMBLY, RIGHT SIDE	1	1	1	1
44717013	PANEL DOOR ASSEMBLY, RIGHT REAR	1	1	1	1
44717113	PANEL DOOR ASSEMBLY, LEFT REAR	1	1	1	1
44719900	SOCKET, LAMP ASSEMBLY	16	16	16	16
44720010	PANEL DOOR ASSEMBLY, CENTER LEFT	1	1	1	1
44720110	PANEL DOOR ASSEMBLY, CENTER RIGHT	1	1	1	1
44726100	FAN PLENUM ASSEMBLY	1	1	1	1
44726500	BRACE, CAPACITOR RACK ASSEMBLY	1	1	1	1
44726800	PANEL ASSEMBLY	1	1	1	1
44732400	PLENUM, H-SWITCH ASSEMBLY	1	1	1	1
44735800	CAM PLATE ASSEMBLY	1	1	1	1
44745813	DOOR ASSEMBLY, FRONT RIGHT	1	1	1	1
44746100	ROLLER ASSEMBLY	1	1	1	1
44747210	PANEL ASSEMBLY, FRONT INSIDE RIGHT	1	1	1	1
44748000	SHIFT LEVER AND RETAINER ASSEMBLY	1	1	1	1
44749510	PANEL ASSEMBLY, FRONT INSIDE LEFT	1	1	1	1
44749613	COVER ASSEMBLY, GATE	1	1	1	1
44750013	PANEL ASSEMBLY, FRONT LEFT	1	1	1	1
44750410	PANEL ASSEMBLY, FRONT (BACK)	1	1	1	1
44751900	PANEL, FAULT INDICATOR ASSEMBLY	1	1	1	1
44752500	PANEL ASSEMBLY, TOP LEFT	1	1	1	1
44754913	BONNET ASSEMBLY	1	1	1	1
44785300	FILTER ASSEMBLY	1	1	1	1
44785400	FILTER ASSEMBLY	1	1	1	1
44790000	RESISTOR ASSEMBLY	17	17	17	17
44790600	BOX, AIR ASSEMBLY	1	1	1	1
44800600	PIVOT ARM AND SLEEVE BEARING ASSEMBLY	1	1	1	1
44803300	DRIVE HUB AND PULLEY ASSEMBLY	1	1	1	1
44860300	CAM FOLLOWER ARM ASSEMBLY	1	1	1	1
44895513	RAMP ASSEMBLY	1	1	1	1
44921300	COVER ASSEMBLY, TOP RIGHT	1	1	1	1
44927013	COVER ASSEMBLY, BACK TOP RIGHT	1	1	1	1
44991600	POCKET, MANUAL, ASSEMBLY	2	2	2	2
44998600	PAPER DRIVE BELT COVER ASSEMBLY	1	1	1	1
47919800	LATCH BRACKET ASSEMBLY, LOGIC CHASSIS	1	1	1	1
47956500	MODULE ASSEMBLY	17	17	17	17
47956600	LIMIT, STRIKER ASSEMBLY	4	4	4	4
47960600	ARMATURE AND STRIKER ASSEMBLY, UPPER	68	68	68	68
47961100	ARMATURE AND STRIKER ASSEMBLY, LOWER	68	68	68	68
47973500	SHROUD ASSEMBLY, CENTER HAMMER BANK	1	1	1	1
47983600	IMPRESSION CONTROL, FORMS COMPRESSOR	1	1	1	1
47992300	CAM ASSEMBLY	1	1	1	1
47992500	CAM FOLLOWER ASSEMBLY	1	1	1	1
47993400	FUSING BOARD ASSEMBLY	14	14	14	14
47999500	LAMP AND PHOTOCELL, TAPE READER	1	1	1	1

ASSEMBLY LEVER/ PART NUMBER									NOMENCLATURE	QUANTITY/ USED ON CL601			
A	B	C	D	E	F	G	H	I		A	B	C	D
					50405901				DOOR ASSEMBLY, LOWER LEFT, UPPER RIGHT	2	2	2	2
					50510900				HOUSING ASSEMBLY, PICKUP	3	3	3	3
					50514900				CORD ASSEMBLY, TRACTOR	4	4	4	4
						44678100			SHAFT, ECCENTRIC ACTUATING	1	1	1	1
						44689900			SUPPORT ASSEMBLY, TYPE ARRAY	1	-	1	-
						44693500			PLATFORM ASSEMBLY, TYPE ARRAY	1	1	1	1
						44712000			LIGHT SENSOR HOUSING ASSEMBLY	1	1	1	1
						50381900			SUPPORT ASSEMBLY, TYPE ARRAY	-	1	-	1
						94798200			MAGNETIC PARTICLE CLUTCH	2	2	2	2
							44690900		SUPPORT ASSEMBLY, TYPE ARRAY	1	-	1	-
							44690901		SUPPORT ASSEMBLY, TYPE ARRAY	-	1	-	1
							44766900		HOUSING, FRONT, LIGHT SENSOR	1	1	1	1
							44768000		PHOTOCELL BOARD ASSEMBLY	1	1	1	1
								44824100	SUPPORT, KEY ASSEMBLY	1	-	1	-
								44824101	SUPPORT, KEY ASSEMBLY	-	1	-	1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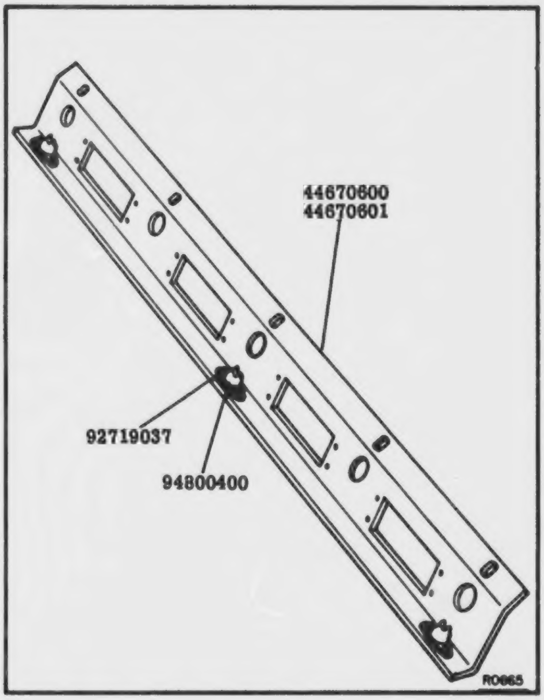
44676801
10125806
10127397
44742400
92021055
92021057
92021002
10126254
10125807
93592364
92815321
44712900
R0864

44670300 HAMMER BANK STRUCTURE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44670300	F	HAMMER BANK STRUCTURE ASSEMBLY	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125806	LOCKWASHER SPRING NUMBER 1/4	004			
	BC	10125807	LOCKWASHER SPRING NUMBER 5/16	012			
	BC	10126254	CAP SCREW HEX SOCKET HEAD 1/4-20 1/2 LONG	004			
	BC	10127397	SCREW PAN HEAD 1/4-20 3/4	004			
	E	44676800	KEY HAMMER BANK RIGHT SIDE	001			
	E	44676801	KEY HAMMER BANK LEFT SIDE	001			
	E	44712900	BAR MODULE MOUNTING	001			
	BC	44742400	ADJUSTMENT MARKER STRIP ODD	001			
	E	47970700	BAR STRIKER MOUNTING	002			
	E	47973200	PLATE LEFT SIDE HAMMER BANK	001			
	E	47973300	PLATE RIGHT SIDE HAMMER BANK	001			
	E	47978800	STRIKER LIMIT BAR ASSY	001			
	BC	92021002	PIN DOWEL 1/8 X 0.73 LONG	002			
	BC	92021055	DOWEL PIN 1/4 1 1/4	002			
	BC	92021057	DOWELL PIN 1/4 1	009			
	BC	92815321	SCREW CAP SOCKET HEAD 5/16-18 3/4	004			
	BC	93592364	SCREW HEX WASHER HEAD 5/16-18 1 1/4 TAPTITE	008			

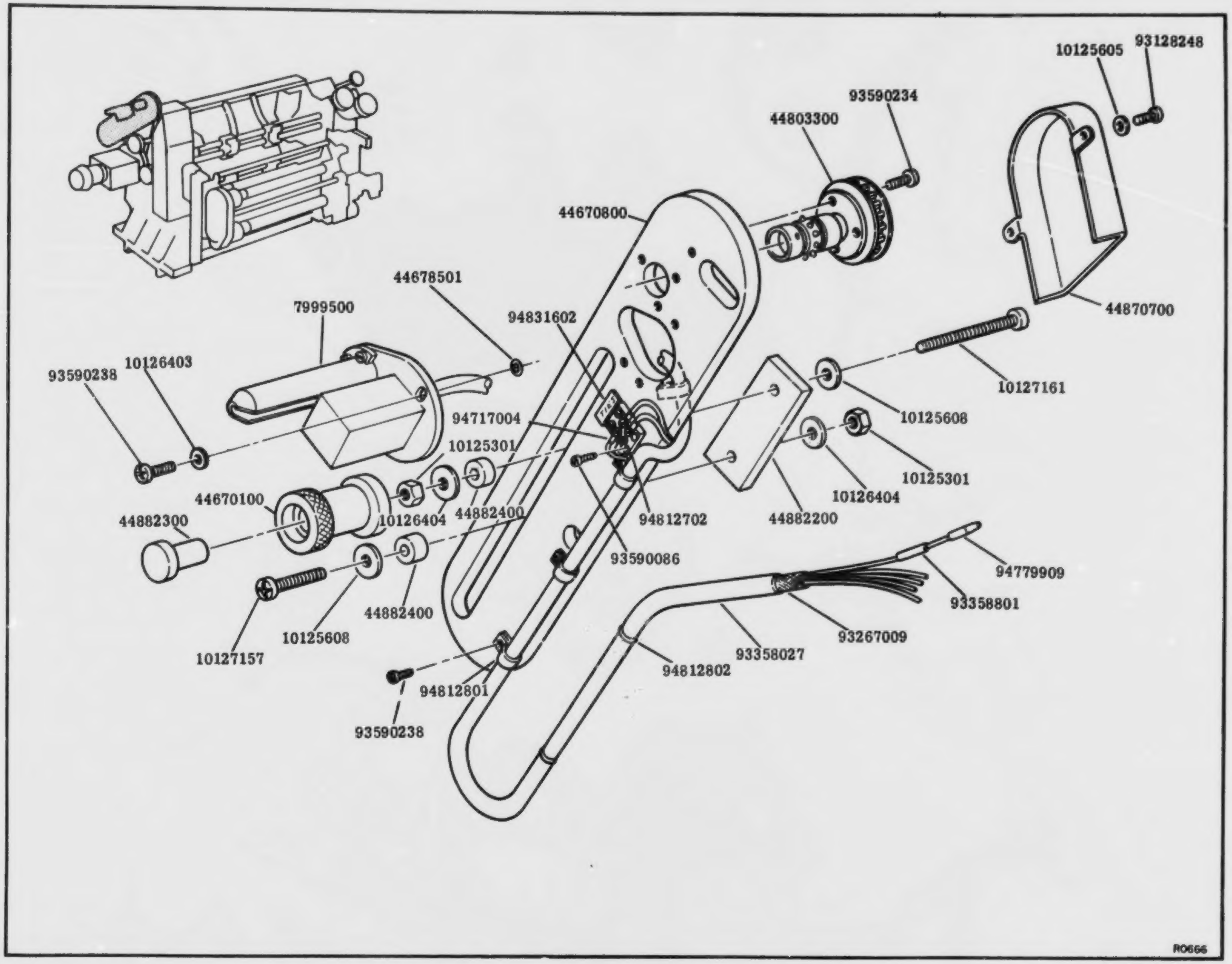


44670500 CONNECTOR BRACKET ASSEMBLY, HAMMER BANK

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44670500	B	CONNECTOR BRACKET ASSEMBLY HAMMER BANK	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	E	44670600	CONNECTOR BRACKET HAMMER BANK	001	NR		
	E	44670601	CONNECTOR BRACKET HAMMER BANK	NR	001		
	E	92719037	RIVET SOLID 5/16 LONG	006	006		
	E	94800400	RECEPTACLE 1/4 TURN CAM-LOC	003	003		

NOTE: TAB 00 IS LOWER BRACKET, TAB 01 IS UPPER BRACKET.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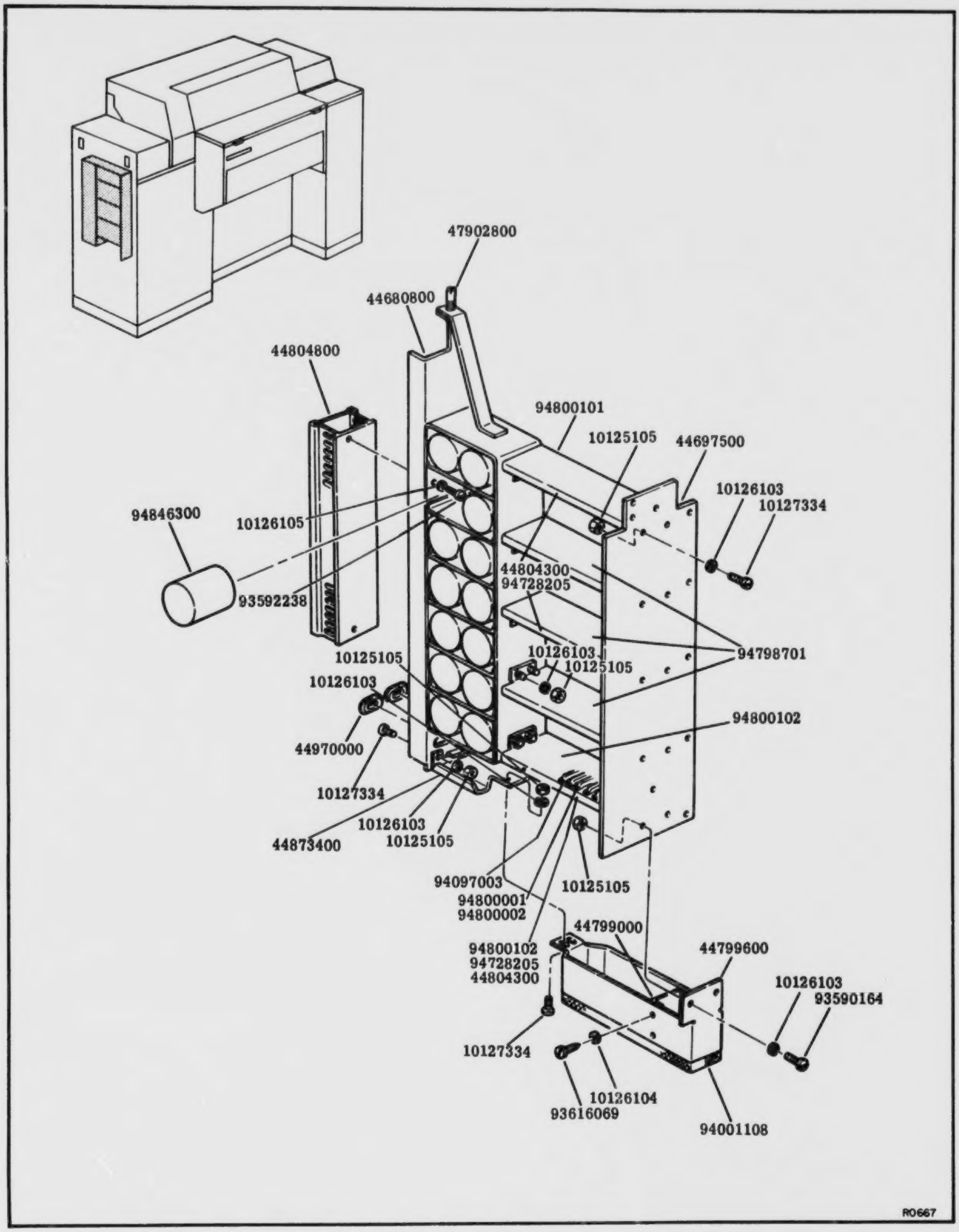
10125608
94717004
10125301
10125301
44670100
10126404
44882400
94812702
44882200
10126404
44882300
93590086
94779909
44882400
10125608
93358801
10127157
93267009
93358027
94812802
94812801
93590238
R0666

44671000 FORMAT TAPE ASSEMBLY

17

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44671000	E	FORMAT TAPE ASSEMBLY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125301	NUT 1/4-20	002			
	BC	10125605	WASHER PLAN NUMBER 6	002			
	BC	10125608	WASHER PLAIN	002			
	BC	10126403	LOCKWASHER EXTERNAL TOOTH	002			
	BC	10126404	LOCKWASHER EXTERNAL TOOTH	002			
	BC	10127157	SCREW PHILLIPS PAN HEAD 1/4-20 1 LONG	001			
	BC	10127161	SCREW PHILLIPS PAN HEAD 1/4-20 2 1/2 LONG	001			
	BC	44670100	SPOOL TAPE	001			
	BC	44670800	PLATE MOUNTING	001			
	BC	44678501	SHIM LAMINATED	AR			
	AF	44803300	DRIVE HUB AND PULLEY ASSY	001			
	BC	44870700	BELT COVER	001			
	BC	44882200	PLATE SLIDE	001			
	BC	44882300	INSERT	001			
	BC	44882400	BUSHING	002			
	AF	47999500	LAMP AND PHOTOCELL TAPE READER BLOCK ASSY	001			
	BC	50370400	FORMAT TAPE	001			
	BC	93128248	SCREW SELF TAP PAN HEAD 6-32 5/16 LONG	002			
	BC	93267009	SHIELD INCHES	060			
	BC	93358027	SLEEVING INCHES	060			
	BC	93358801	SHIELD INCHES	012			
	BC	93590086	SCREW PHILLIPS HEAD TAPTITE 4-40 3/8 LONG	004			
	BC	93590234	SCREW PAN 10-24 1/4 LONG	003			
	BC	93590238	SCREW PHILLIPS PAN HEAD 10-24 3/8 LONG	006			
	BC	94717004	TERMINAL FORK TONGUE	002			
	BC	94812702	TERMINAL STRIP	001			
	BC	94812801	CABLE CLAMP	004			
	BC	94812802	CABLE CLAMP	AR			
	BC	94831602	MARKER STRIP	001			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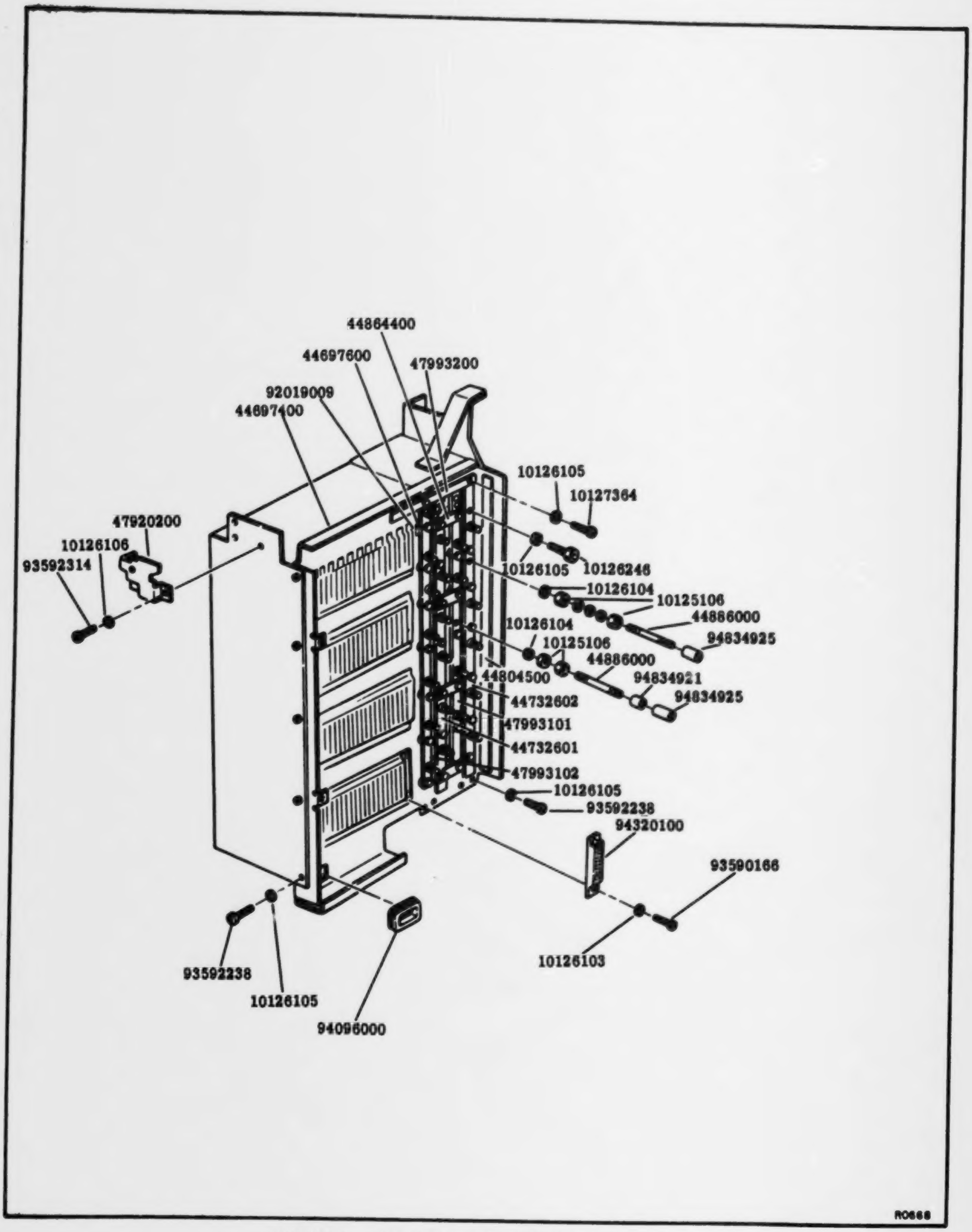
44671300 HAMMER GATE ASSEMBLY (1 OF 3)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94834921
94834925
44804500
44732602
47993101
44732601
47993102
10126105
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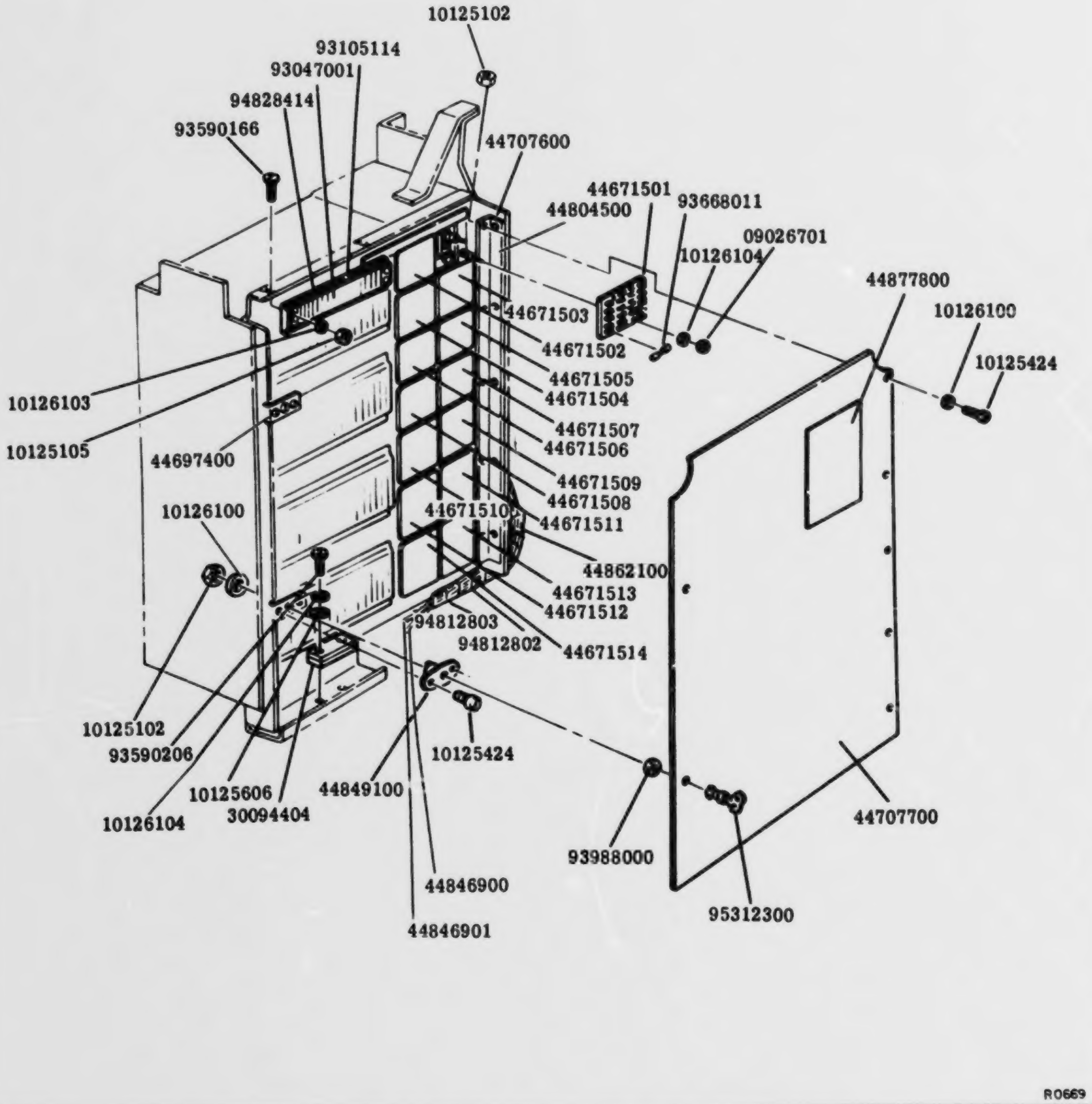
44671300 HAMMER GATE ASSEMBLY (2 OF 3)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R0669

44671300 HAMMER GATE ASSEMBLY (3 OF 3)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44671300	S	HAMMER GATE ASSEMBLY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	09026701	NUT NYLON 8-32	028			
	BC	10125102	NUT HEAD 2-56	004			
	BC	10125105	NUT 6-32	036			
	BC	10125106	NUT 8-32	112			
	BC	10125424	SCREW FLAT HEAD 2-56 3/8 LONG	004			
	BC	10125606	WASHER FLAT NUMBER 8	002			
	BC	10126100	LOCKWASHER	004			
	BC	10126103	LOCKWASHER NUMBER 6	146			
	BC	10126104	LOCKWASHER NUM 8	060			
	BC	10126105	LOCKWASHER NUMBER 10	045			
	BC	10126106	LOCKWASHER 1/4	003			
	BC	10126246	SCREW HEX HEAD SOCKET 10232 3/4 LONG	028			
	BC	10127334	SCREW 6-32 3/8 LONG	026			
	BC	10127364	SCREW 10-24 1/2 LONG	002			
	BC	30094404	TERMINAL BLOCK 10 YELLOW	002			
	BC	44671501	CABLE ASSY HAMMER FUSE	001			
	BC	44671502	CABLE ASSY HAMMER FUSE	001			
	BC	44671503	CABLE ASSY HAMMER FUSE	001			
	BC	44671504	CABLE ASSY HAMMER FUSE	001			
	BC	44671505	CABLE ASSY HAMMER FUSE	001			
	BC	44671506	CABLE ASSY HAMMER FUSE	001			
	BC	44671507	CABLE ASSY HAMMER FUSE	001			
	BC	44671508	CABLE ASSY HAMMER FUSE	001			
	BC	44671509	CABLE ASSY HAMMER FUSE	001			
	BC	44671510	CABLE ASSY HAMMER FUSE	001			
	BC	44671511	CABLE ASSY HAMMER FUSE	001			
	BC	44671512	CABLE ASSY HAMMER FUSE	001			
	BC	44671513	CABLE ASSY HAMMER FUSE	001			
	BC	44671514	CABLE ASSY HAMMER FUSE	001			
	E	44680800	CAPACITOR BANK ASSY	001			
	BC	44697400	PLATE CONNECTOR	001			
	BC	44697500	PLATE SIDE MOUNTING	001			
	BC	44697600	INSULATOR PLASTIC	014			
	BC	44707600	HINGE PLASTIC	001			
	BC	44707700	COVER PLASTIC	001			
	BC	44732601	BUSS-BAR	001			
	BC	44732602	BUSS-BAR	001			
	BC	44799000	BRACKET AIR DIVIDER	001			
	BC	44799600	BRACKET AIR CHAMBER	001			
	BC	44804300	LABEL MYLAR	005			
	BC	44804500	STRIP MYLAR	001			
	BC	44804800	TROUGH WIRING	001			
	AG	44846900	CABLE ASSY ERROR DETECTION A	001			
	AG	44846901	CABLE ASSY ERROR DETECTION B	001			
	BC	44862100	HARNESS HAMMER SOLENOID	001			
	BC	44864400	BUSS BAR STRAP	001			
	BC	44873400	PLATE WIRE SUPPORT	001			
	BC	44877800	LABEL FUSE LOCATOR	001			
	BC	44886000	SCREW SET 8 32 1 1/2 LONG	028			
	BC	44970000	GROMMET RUBBER	002			
	BC	47902800	STUD HINGE	002			
	AF	47920200	LATCH COMPLETE ASSY	001			
	BC	47993101	BUSS-BAR	001			
	BC	47993102	BUSS-BAR	001			
	BC	47993200	BUSS BAR	001			
	BC	92019009	GROMMET RUBBER	028			
	BC	93047001	JUMPER BARRIER STRIP	012			
	BC	93105114	MARKER STRIP	001			
	BC	93590164	SCREW 6-32 1/2 LONG	002			
	BC	93590166	SCREW 6-32 5/8 LONG	120			
	BC	93590206	SCREW 8-32 3/4 LONG	002			
	BC	93590212	SCREW 8-32 1 1/4 TAPTITE	002			
	BC	93592238	SCREW SELF TAP 10-24 3/8 LONG	013			
	BC	93592314	SCREW TAPTITE PHILLIPS PAN HEAD 1/4-20 3/8 LONG	003			
	BC	93616069	SCREW SHEET METAL 8-15 3/8 LONG	006			
	BC	93668011	FUSE INDICATING 1 1/2 AMP	136			
	BC	93988000	RETAINER	002			
	BC	94001108	TAPE FOAM 1/8 3/4 GRAY BLACK	028			
	BC	94096000	GROMMET RUBBER	001			
	BC	94097003	GUIDE PRINTED CIRCUIT	120			
	BC	94320100	CONNECTOR CARD	060			

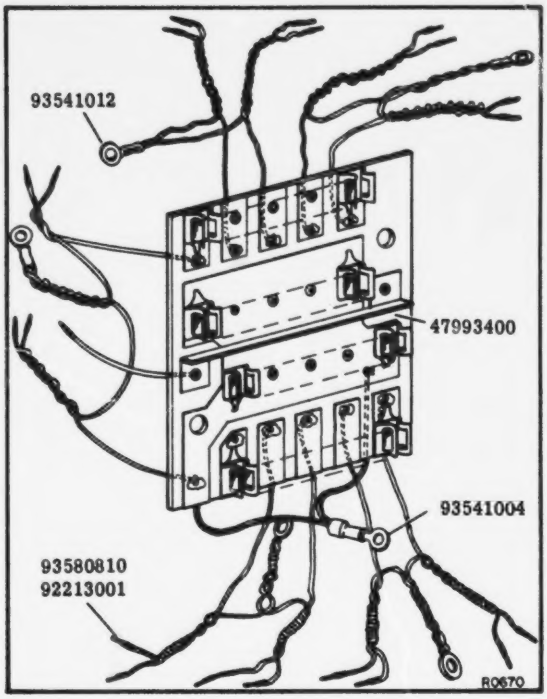
NOTE: TAB 00 IS CL 601A, CL 601B, CL 601C, AND CL 601D.

REF. NO.	REV.	ASSEMBLY CESCRIPTION	LEVEL	USED ON
44671300	S	HAMMER GATE ASSEMBLY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	94728205	STRIP MARKER	045			
	BC	94798701	PLATE GUIDE CENTER MIDDLE	003			
	BC	94800001	RIVET PLASTIC LOCKING	045			
	BC	94800002	RIVET PLASTIC LOCKING	045			
	BC	94800101	PLATE GUIDE END TOP	001			
	BC	94800102	PLATE GUIDE END BOTTON	001			
	BC	94812802	CLAMP CABLE 1/16 TO 5/8	010			
	BC	94812803	CLAMP CABLE 1/16 TO 1 3/4	010			
	BC	94828414	STRIP BARRIER	001			
	BC	94834921	SPACER FIBER 3/16	014			
	BC	94834925	SPACER FIBER 7/16	028			
	BC	94846300	CAPACITOR 48C00 MFD 40V GE 86F162M	014			
	BC	94849100	RECEPTACLE CAMLOC	002			
	BC	95312300	STUD ASSY CAMLOC	002			

NOTE

SEE SECTION 3 FOR LOGIC CARDS AND COMPONENTS.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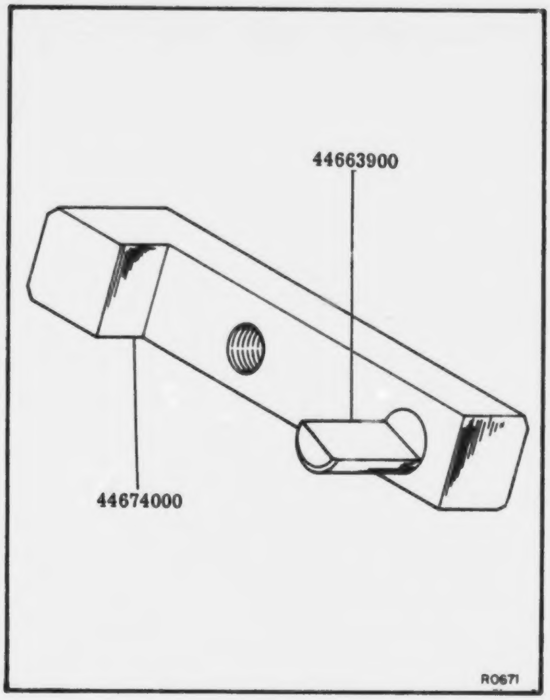
93580810
92213001
R0670

44671500 CABLE, HAMMER FUSING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44671500	C	CABLE HAMMER FUSING ASSY	D	44671300

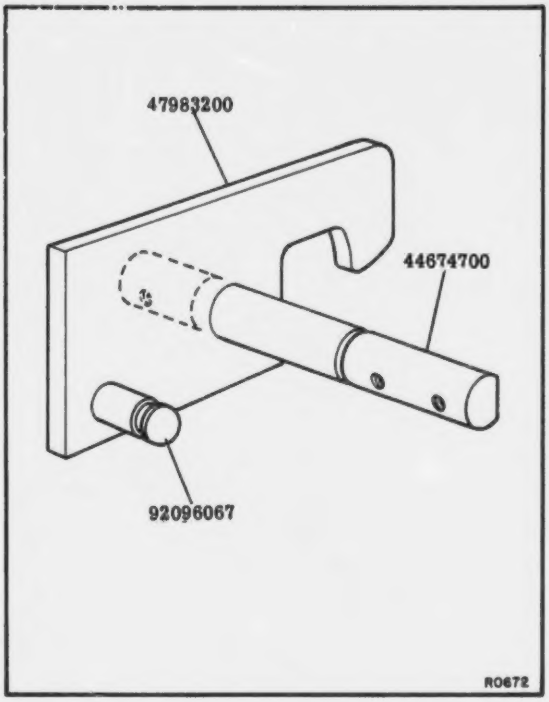
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	47993400	BOARD ASSY HAMMER FUSE	001			
	BC	92213001	TAPER PIN 22-24 GAUGE	021			
	BC	93541004	RING TERMINAL	001			
	BC	93541012	RING TERMINAL LUG	005			
	BC	93580810	SLEEVING PLASTIC	011			



44673800 PLATE ASSEMBLY, LATCH

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44673800	B	PLATE ASSY LATCH	F	44703000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44663900	PIN LATCH	001			
	E	44674000	PLATE LATCH PIN	001			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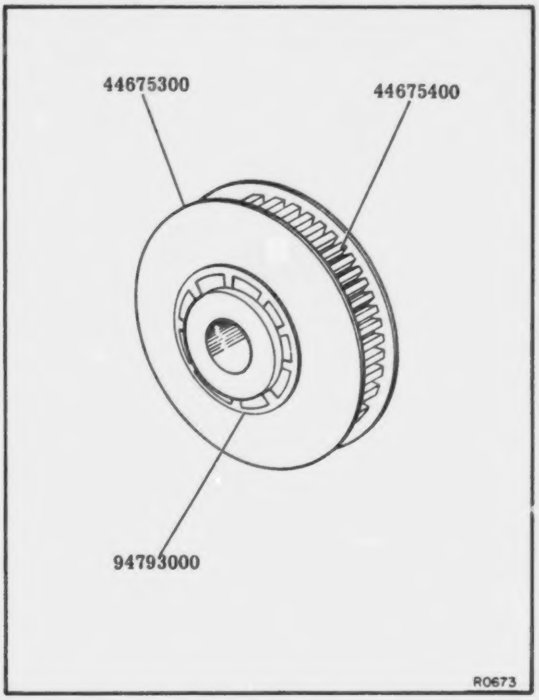
44674700
92096067
R0672

44674600 ARM ASSEMBLY, LEVER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44674600	D	ARM ASSEMBLY LEVER	F	44688300

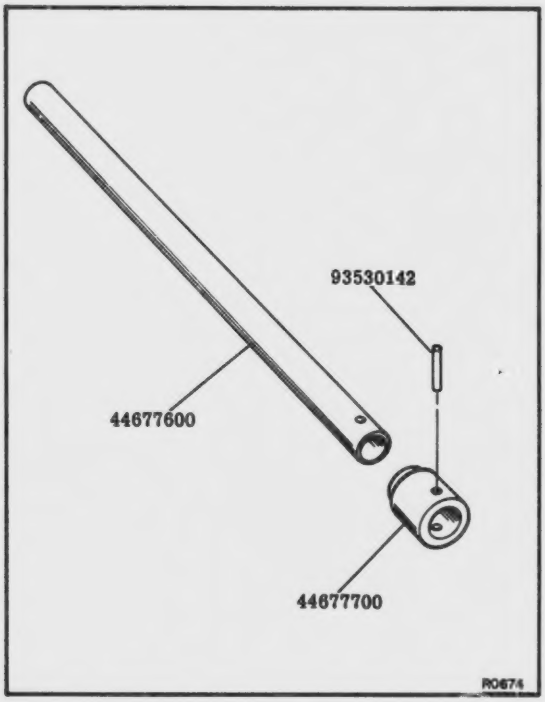
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44674700	SHAFT PIVOT	001			
	E	47983200	LEVER LATCH	001			
	E	92096067	PIN GROOVED	001			



44675900 PULLEY ASSEMBLY, 1/5 PITCH, 32 TEETH

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44675900	A	PULLEY ASSEMBLY 1/5 PITCH 32 TEETH	F	44803300

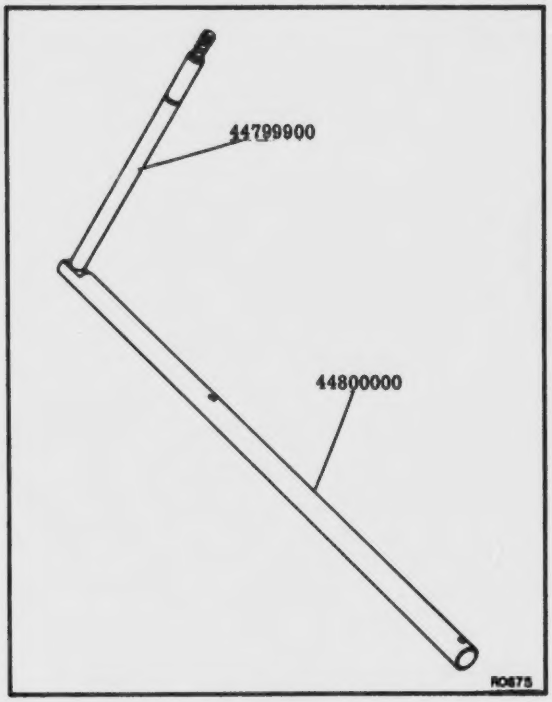
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44675300	FLANGE	002			
	BC	44675400	PULLEY 1/5 PITCH 32 TEETH	001			
	BC	94793000	RING RETAINING	002			



44677500 PILOT ASSEMBLY, LOWER SWITCHING BAR

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44677500	A	PILOT ASSY LOWER SWITCHING BAR	E	44714700

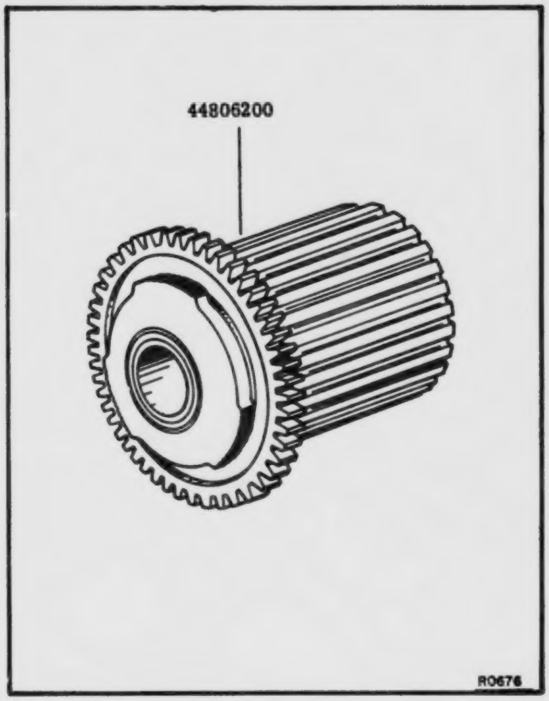
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44677600	PILOT SWITCHING BAR	001			
	E	44677700	RETAINER SWITCHING BAR	001			
	E	93530142	PIN ROLL 1/8 1 LONG	001			



44678100 SHAFT. ECCENTRIC ACTUATING

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44678100	A	SHAFT ECCENTRIC ACTUATING	G	44693800

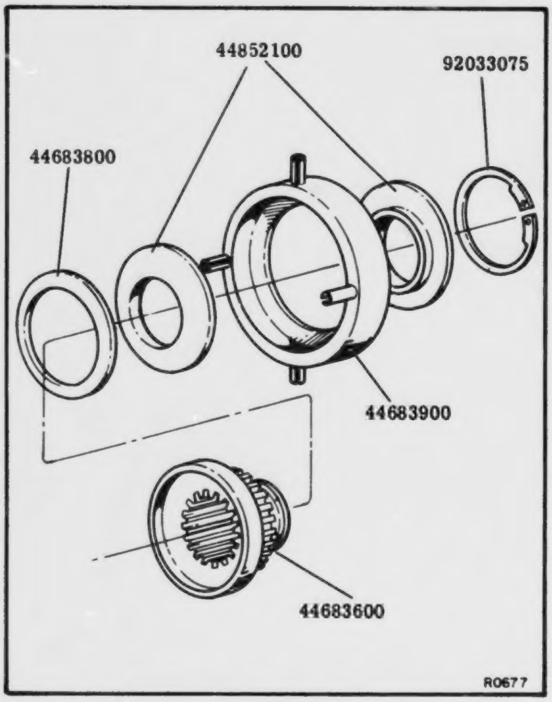
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44799900	EXTENSION ACTUATING SHAFT	001			
	E	448C0000	SHAFT ACTUATING	001			



44683300 COUPLING, PULLEY ASSEMBLY, MALE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44683300	F	COUPLING PULLEY ASSY MALE	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44806200	COUPLING PULLEY ASSY MACHINING	001			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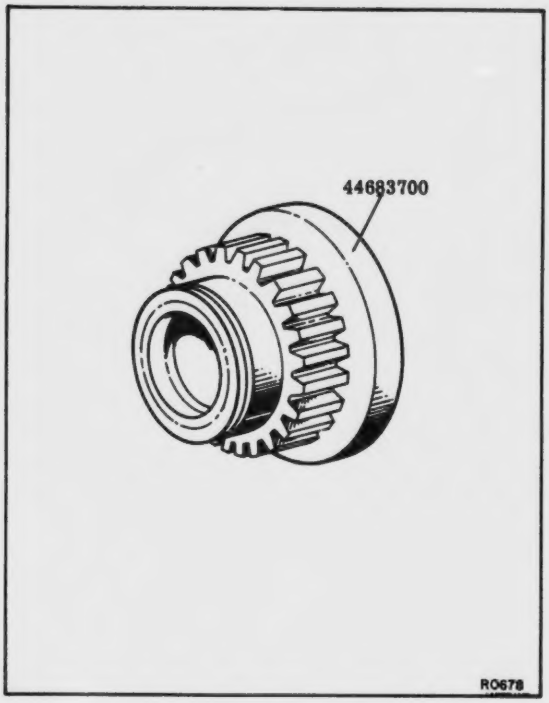
44683800
44683900
44683600
R0677

44683500 COUPLING, PULLEY DRIVE ASSEMBLY, FEMALE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44683500	B	COUPLING PULLEY CRIVE ASSY FEMALE	E	50310500

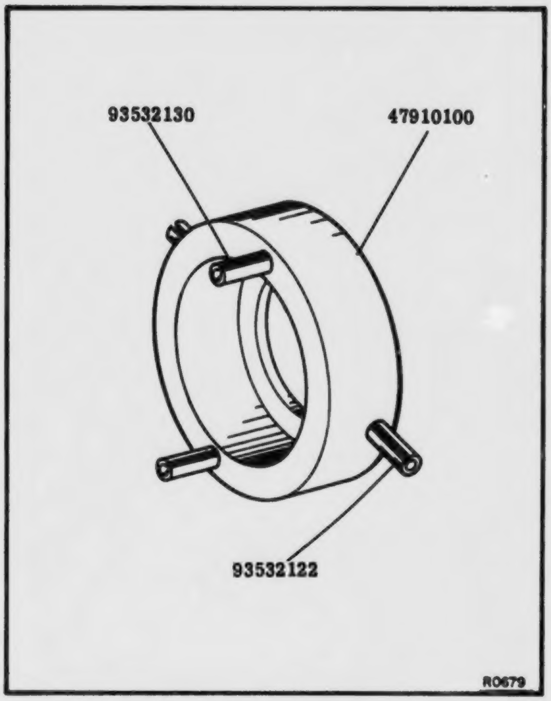
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44683600	CCUPLING PULLEY ASSY FEMALE	001			
	BC	44683800	WASHER GUIDE	001			
	BC	44683900	THRUST PLATE ASSY	001			
	BC	44852100	GUIDE THRUST PLA TE	002			
	BC	92033075	RING RETAINING	001			



44683600 COUPLING, PULLEY ASSEMBLY, FEMALE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44683600	E	COUPLING PULLEY ASSY FEMALE	F	44683500

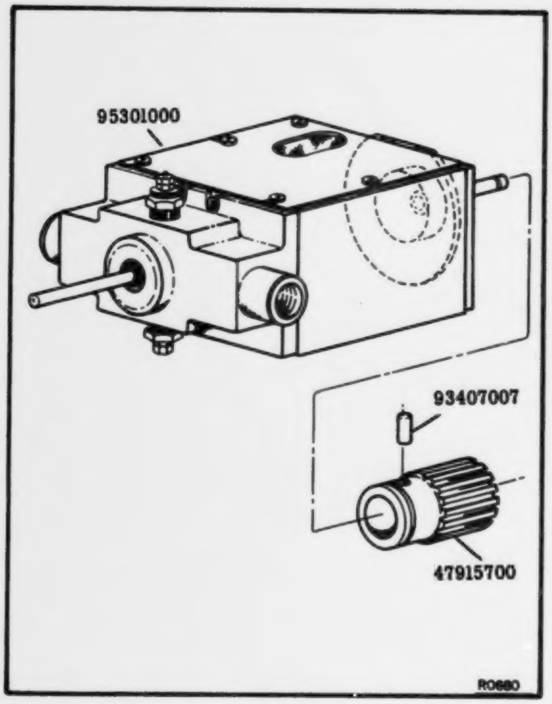
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44683700	COUPLING FEMALE	001			


93532130
47910100
93532122
R0679

44683900 THRUST PLATE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44683900	B	THRUST PLATE ASSEMBLY	F	44683500

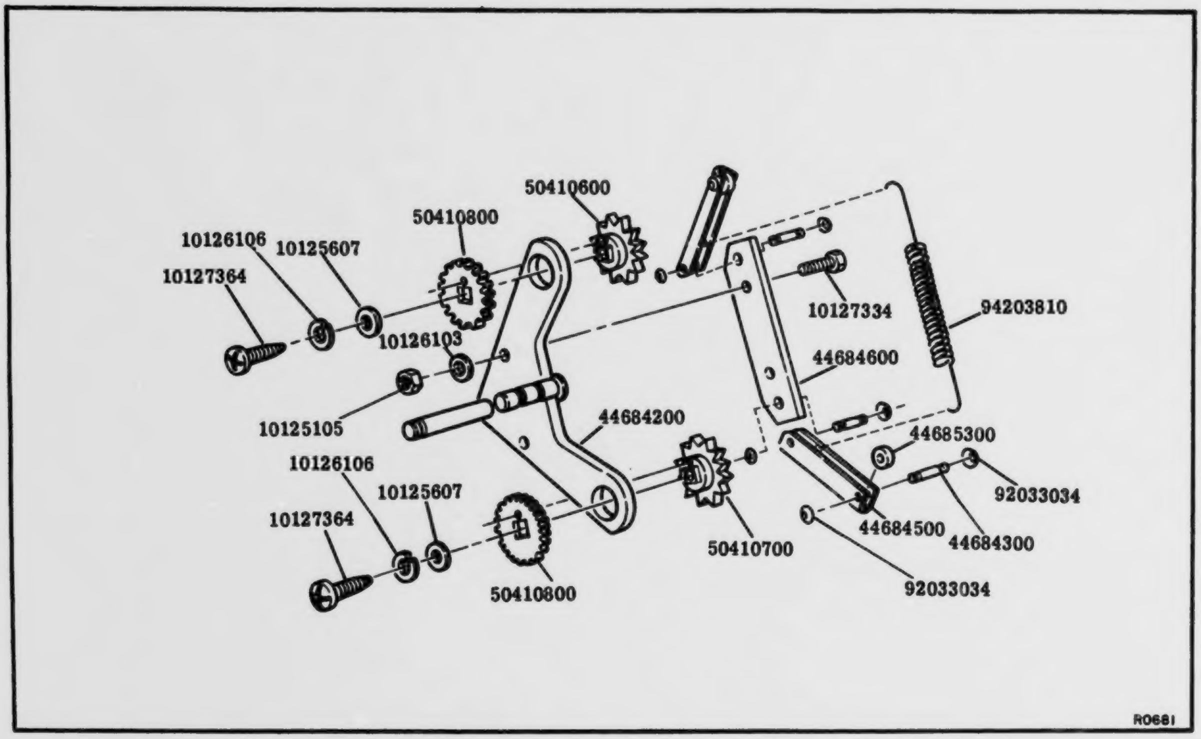
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47910100	THRUST PLATE	001			
	BC	93532122	ROLL PIN 1/8 3/8 LONG	002			
	BC	93532130	ROLL PIN 1/8 5/8 LONG	002			


95301000
93407007
47915700
R0680

44684000 SLEEVE ASSEMBLY, MOTOR

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44684000	C	SLEEVE ASSY MOTOR	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	47915700	SLEEVE SPLINED	01			
	BC	93407007	PIN TAPER NUMBER 2/0 X 5/8 LONG	01			
	E	95301000	MOTOR DC SERVO PM FIELD	01			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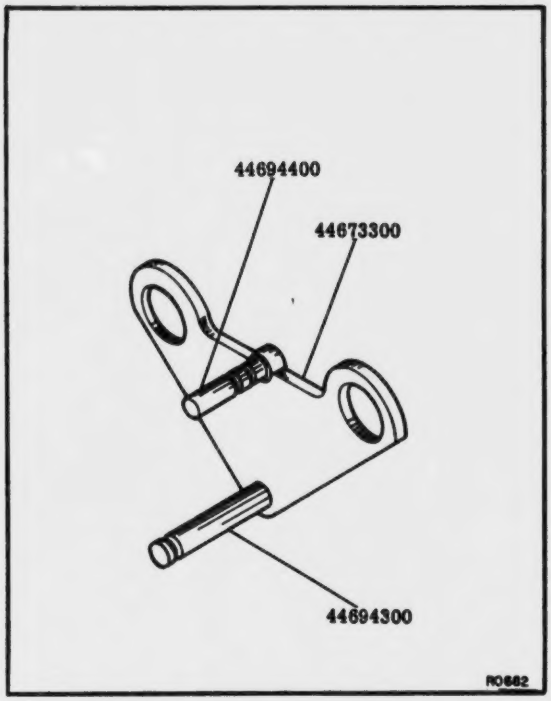
10125607
92033034
10127364
44684500
44684300
50410700
50410800
92033034
R0681

44684100 DETENT PLATE GEAR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44684100	E	DETENT PLATE GEAR ASSY	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125105	NUT HEX 6-32	002			
	BC	10125607	WASHER FLAT NUM 10	002			
	BC	10126103	LOCKWASHER EXTERNAL TOOTH NUMBER 6	002			
	BC	10126106	LOCKWASHER EXTERNAL TOOTH NUMBER 10	002			
	BC	10127334	SCREW PAN 6-32 1/2 LONG	002			
	BC	10127364	SCREW PAN HEAD TAPTITE 10-24 3/8 LONG	002			
	BC	44684200	DETENT PLATE ASSY	001			
	BC	44684300	PIN PIVOT	004			
	BC	44684500	ARM ROLLER RETAINING	002			
	BC	44684600	PLATE ARM POSITIONING	001			
	BC	44685300	ROLLER	002			
	BC	50410600	DETENT 6 LINE	001			
	BC	50410700	DETENT 8 LINE	001			
	BC	50410800	GEAR DETENT	002			
	BC	92033034	RING TERAINING	008			
	BC	94203810	SPRING EXTENSION	001			



44684200 DETENT PLATE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44684200	A	DETENT PLATE ASSY	F	44684100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44673300	PLATE DETENT	001			
	E	44694300	STUD DETENT PLATE PIVOT	001			
	E	44694400	STUD SPRING RETAINER	001			

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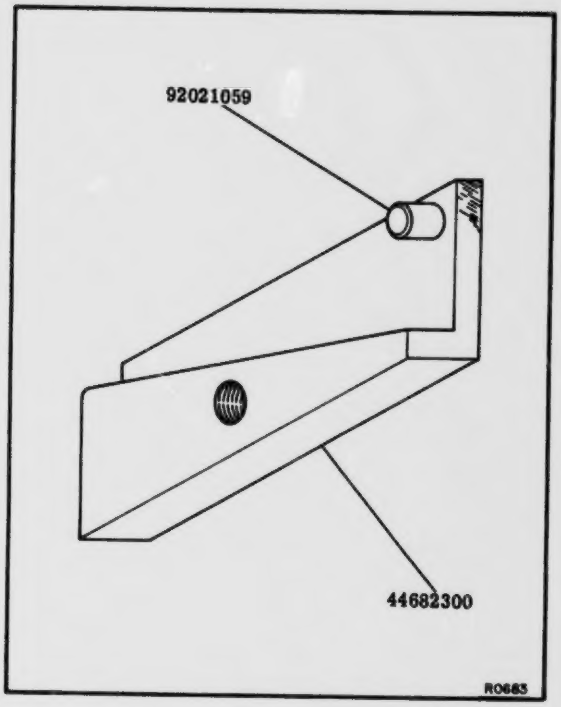
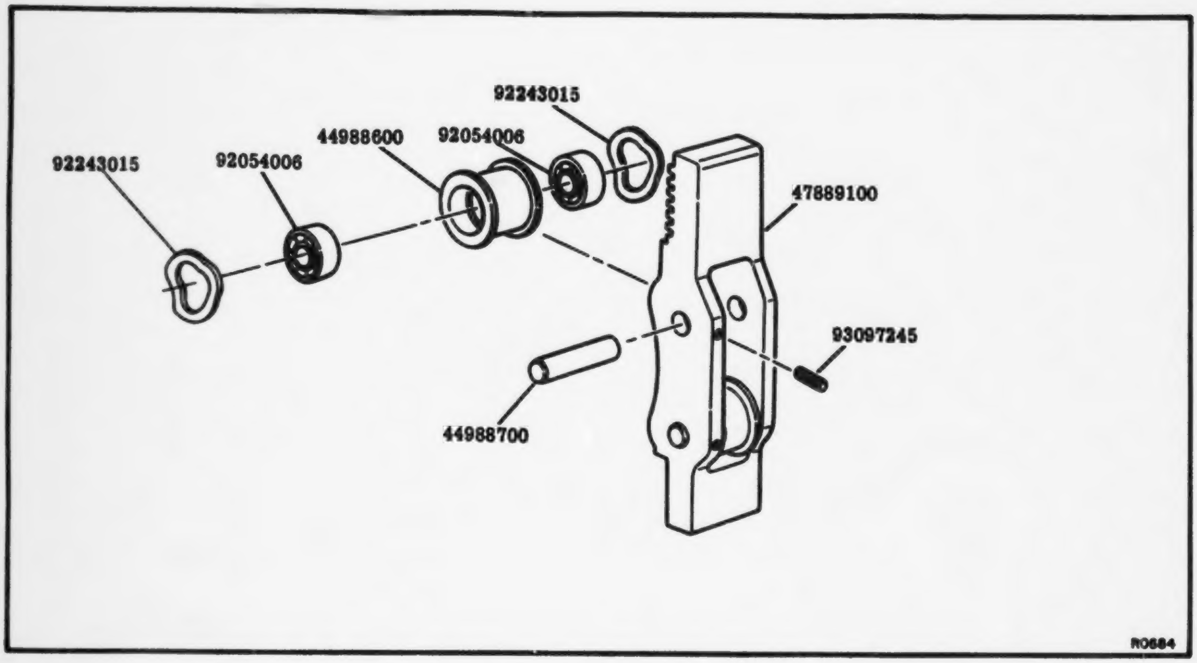


44685800 RAMP ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44685800	A	RAMP ASSY	F	44703000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44682300	BLOCK RAMP	001			
	E	92021059	PIN DOWEL 0.250 0.50 LONG	001			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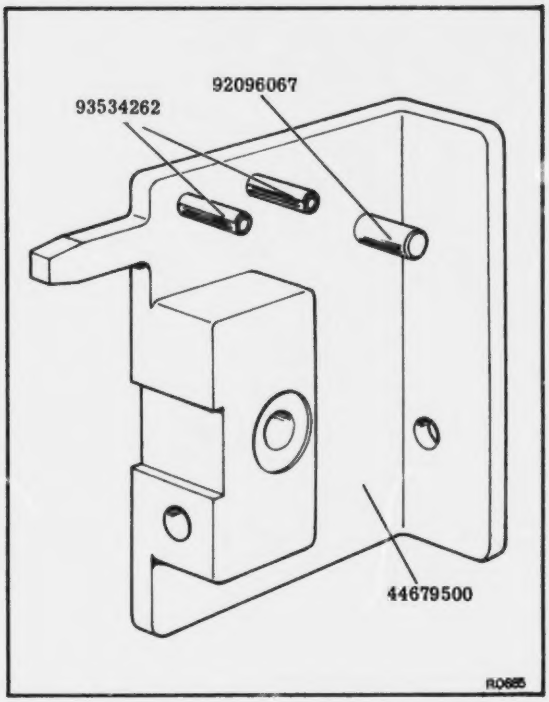
93097245
44988700
R0684

44687900 VERNIER CONTROL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44687900	D	VENIER CONTROL ASSY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44988600	PULLEY TIMING BELT	002			
	BC	44988700	SHAFT PULLEY	002			
	BC	47885100	BODY VERNIER CONTROL	001			
	BC	92054006	BALL BEARING DOUBLE SHIELDED	004			
	BC	92243015	WAVE WASHER SHAKEPROOF 3515-20-07	004			
	BC	93097245	SET SCREW SOCKET HEAD 6-32 1/4 LONG CONE POINT	002			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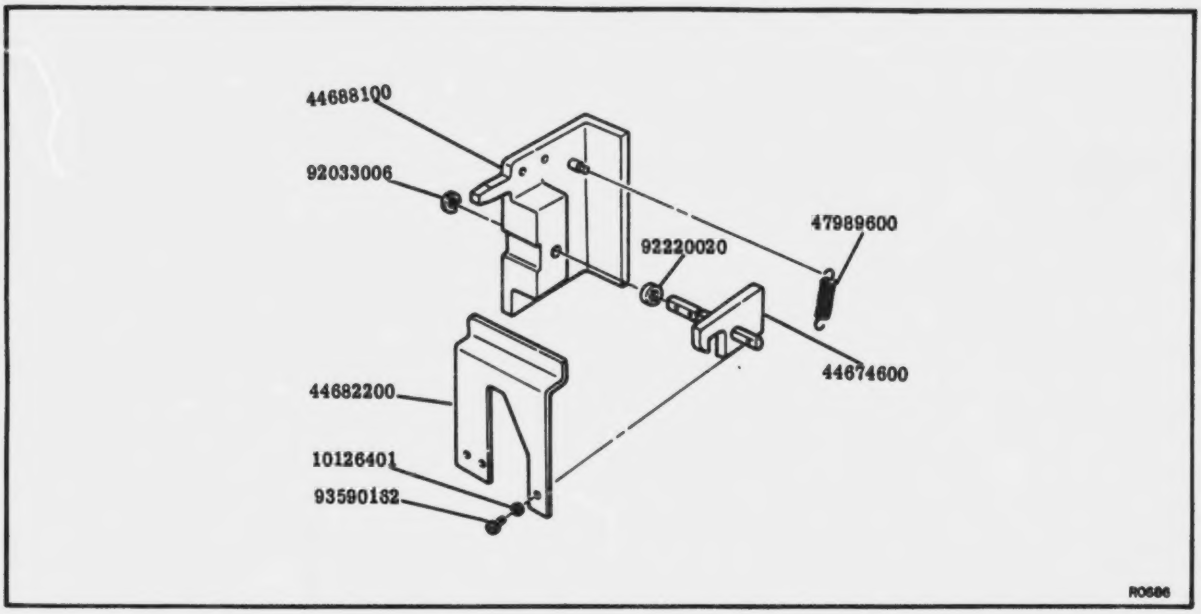
44688100 LATCH BRACKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44688100	C	LATCH BRACKET ASSY	F	44688300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44679500	BRACKET LATCH	001			
	E	92096067	PIN GROOVE	001			
	BC	93534262	PIN ROLL 3/16 1 LONG	002			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92033006
47989600
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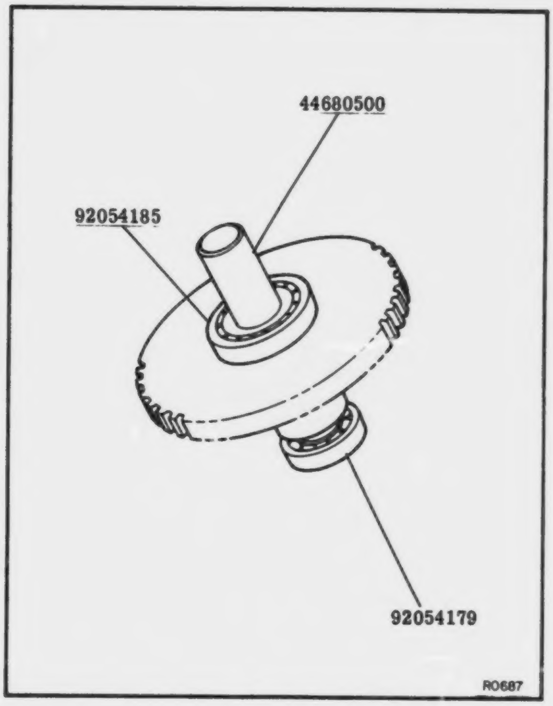
93590162
R0686

44688300 PRINT ARM LATCH ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44688300	C	PRINT ARM LATCH ASSY	E	44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUMBER 6	003			
	BC	44674600	ARM ASSY LEVER	001			
	BC	44682200	HANDLE LATCH	001			
	BC	44688100	BRACKET ASSY LATCH	001			
	BC	47989600	EXTENSION SPRING	001			
	BC	92033006	RETAINING RING TRUARC 5100-37	001			
	BC	92220020	SPACER BEARING	001			
	BC	93590162	SCREW PHILLIPS PAN HEAD 6-32 3/8 TAPTITE	003			


44680500
92054185
92054179
R0687

44688400 IDLER GEAR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44688400	C	IDLER GEAR ASSY	F	44694900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44680500	IDLER GEAR 144 TOOTH	001			
	E	92054179	BALL BEARING ND R6	001			
	E	92054185	BALL BEARING ND R8	001			

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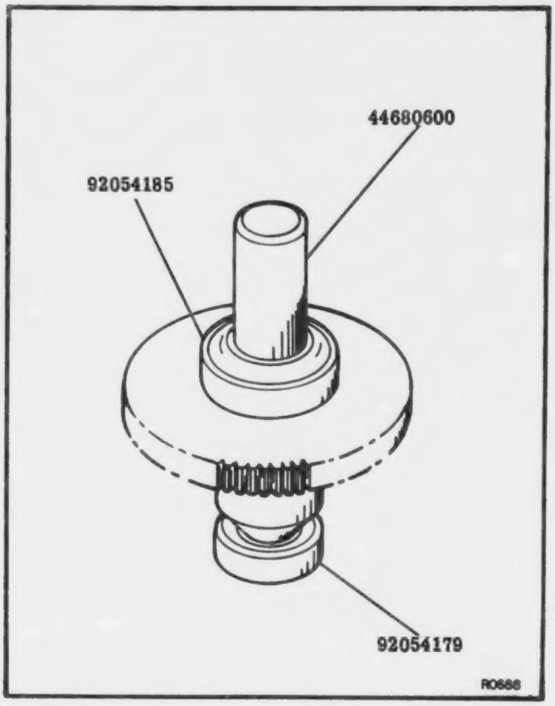
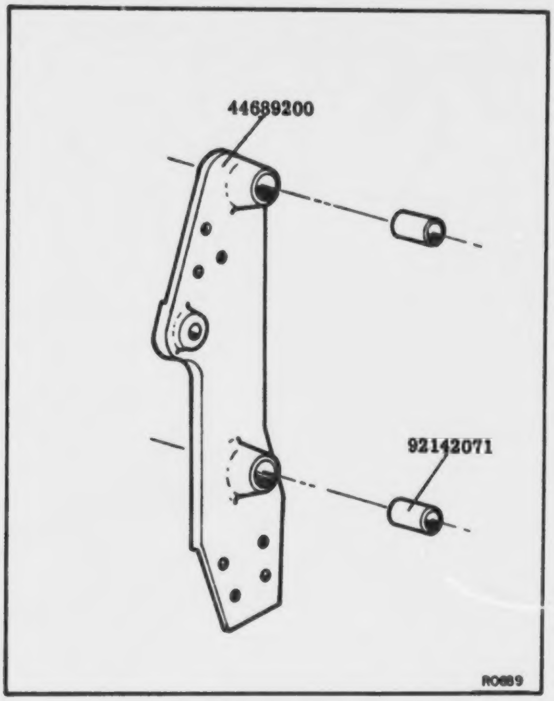

44680600
92054185
92054179
R0688

44688500 DRIVE GEAR ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44688500	D	DRIVE GEAR ASSY TYPE ARRAY	F	44694900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44680600	DRIVE GEAR 95 TOOTH	001			
	E	92054179	BALL BEARING ND R6	001			
	E	92054185	BALL BEARING ND R8	001			



44689100 SKEW PLATE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44689100	F	SKEW PLATE ASSY	F	44711800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44689200	PLATE SKEW	001			
	E	92142071	BEARING SLEEVE OILITE AA711-1	002			

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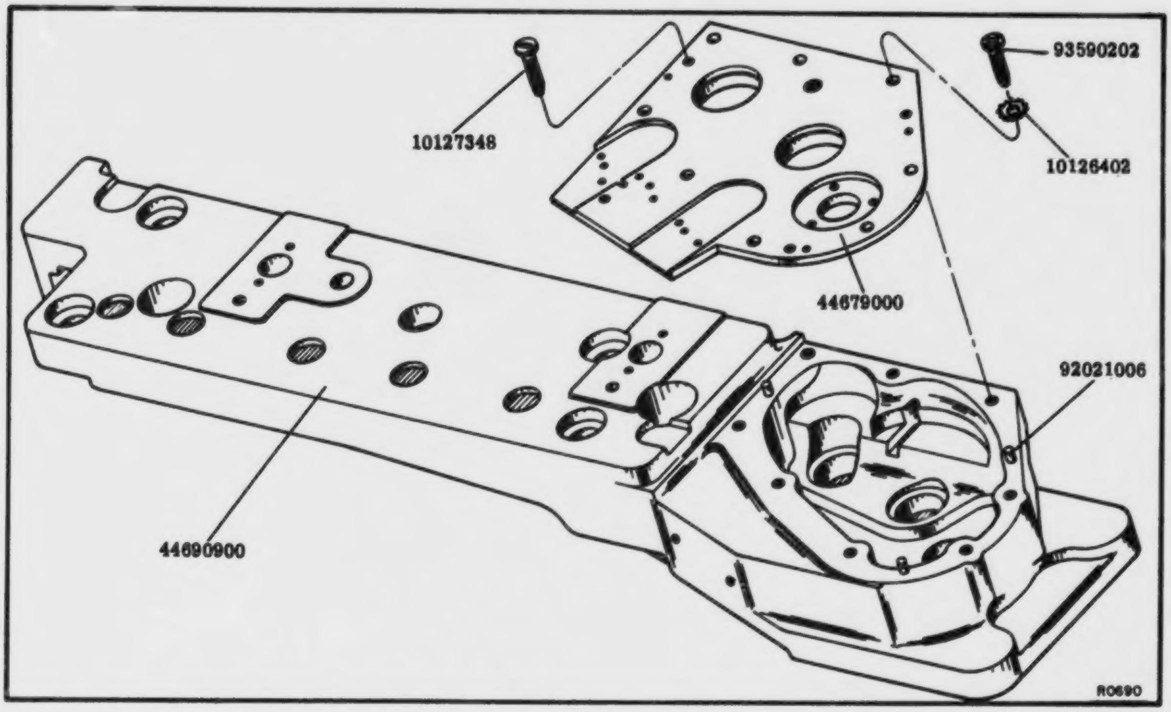
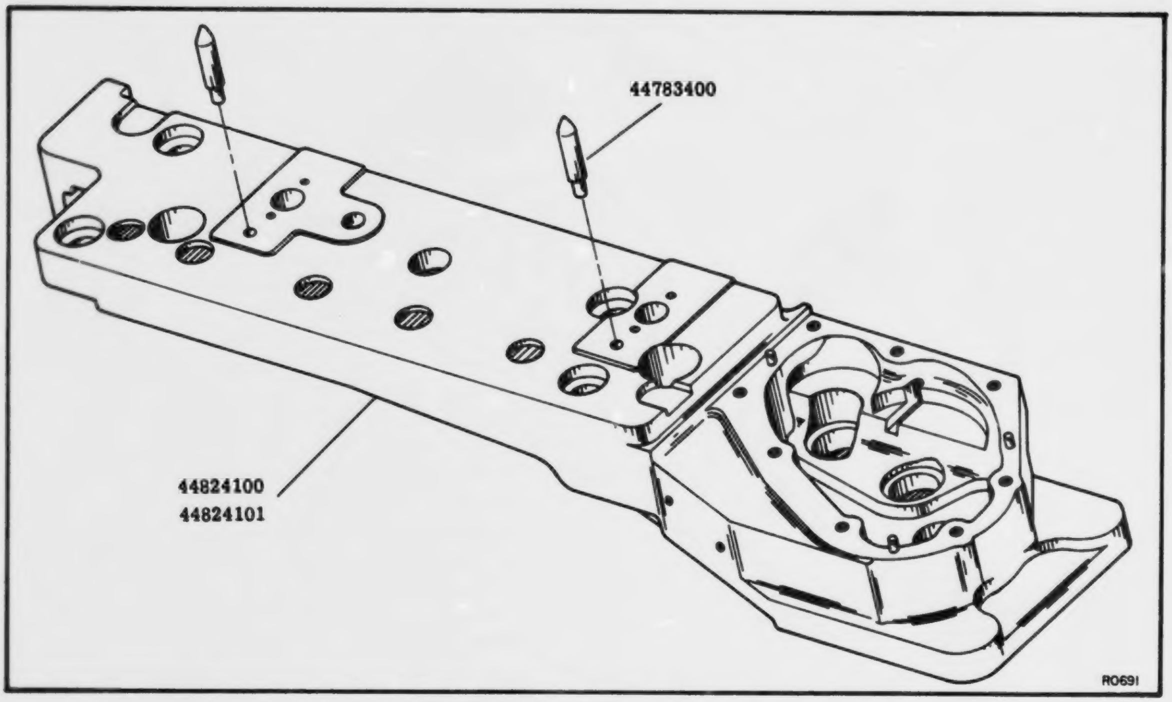

93590202
10127348
10126402
44679000
92021006
44690900
R0690

44689900 SUPPORT ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44689900	F	SUPPORT ASSY TYPE ARRAY	G	44693800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUM 8	008			
	BC	10127348	SCREW PAN HEAD SLOTTED 8-32 1/2 JACKSCREW FOR COVE	003			
	G	44679000	COVER TRANSMISSION	001			
	G	44690900	SUPPORT ASSY TYPE ARRAY	001			
	BC	92021006	PIN DOWEL 0.125 0.50	003			
	BC	93590202	SCREW PAN HEAD PHILLIPS 8-32 1/2 LONG TAPTITE	008			

NOTE: USED ON CL 601A AND CL 601C ONLY, SEE ALSO 50381900.

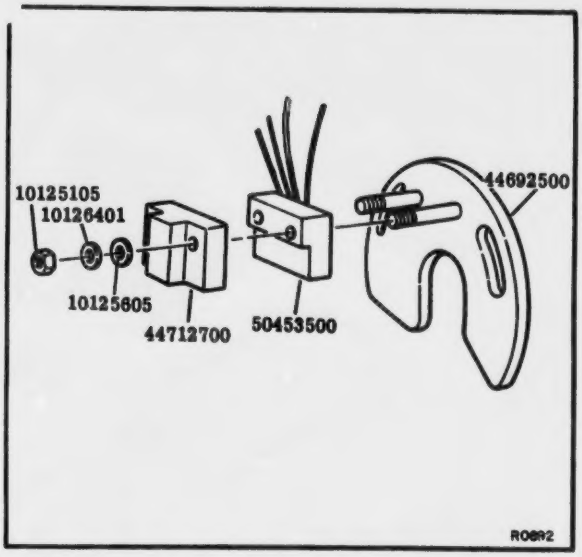


44690900 SUPPORT ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44690900	E	SUPPORT ASSY TYPE ARRAY	H	44689900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	E	44783400	PIN TYPE ARRAY GUIDE	002	002		
	E	44824100	SUPPORT KEY ASSY	001	NR		
	E	44824101	SUPPORT KEY ASSY	NR	001		

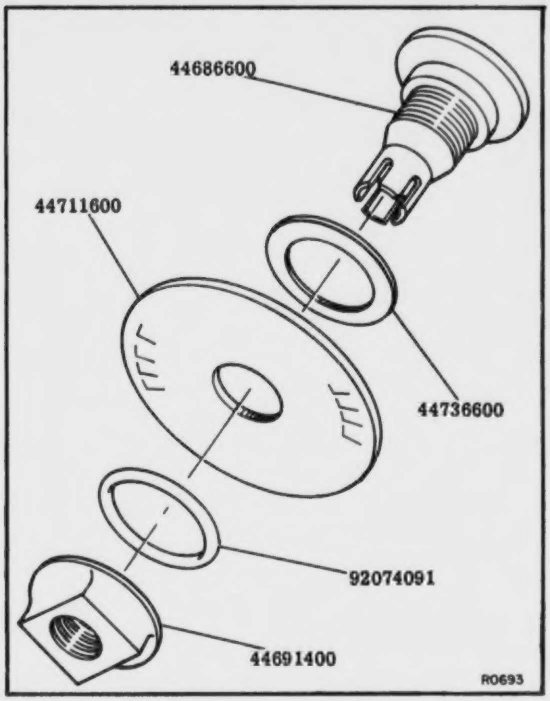
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.


10125105
10126401
10125605
44712700
50453500
44692500
R0692

44691000 PHOTO LAMP AND SENSOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44691000	B	PHOTO LAMP AND SENSOR ASSY	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125105	NUT HEX 6-32	002			
	BC	10125605	WASHER PLAIN NUM 6	002			
	BC	10126401	WASHER EXTERNAL TOOTH LOCK NUM 6	002			
	BC	44692500	THREADED POST AND ADJUSTABLE TIMING DISC PLATE	001			
	BC	44712700	LAMP HOUSING ASSY	001			
	BC	50453500	LIGHT SENSOR HOUSING ASSY	001			


44686600
44711600
44736600
92074091
44691400
R0693

44691100 TIMING DISK MOUNTING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44691100	A	TIMING DISK MOUNTING ASSY	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44686600	HUB TIMING DISC RETAINING	001			
	BC	44691400	NUT SKIRTED	001			
	BC	44711600	TIMING DISK	001			
	BC	44736600	GASKET PAPER	001			
	BC	92074091	O RING	001			

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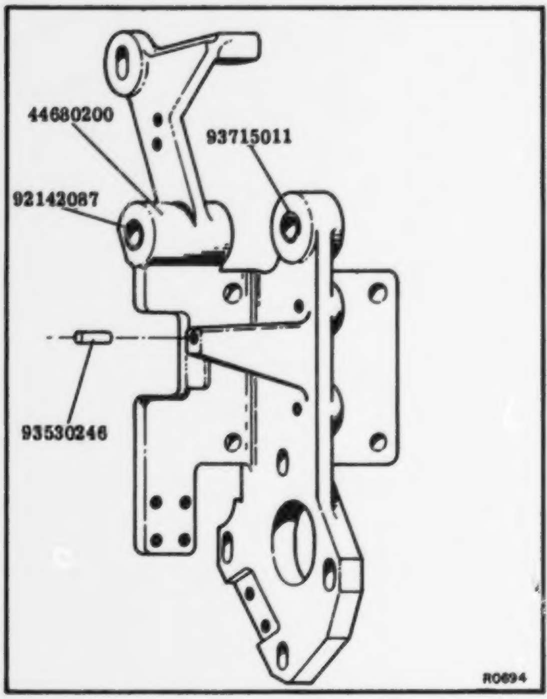
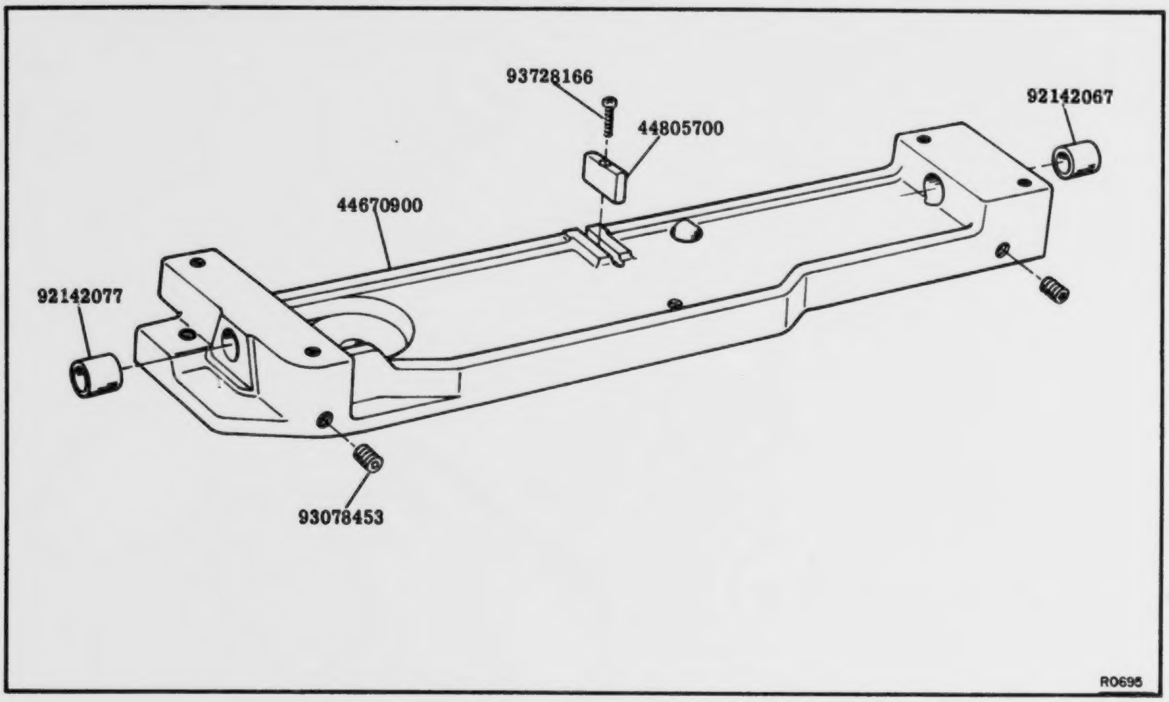

44680200
93715011
92142087
93530246
R0694

44692800 **SKEW DRIVE SUPPORT ASSEMBLY**

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44692800	B	SKEW DRIVE SUPPORT ASSY	F	44711800

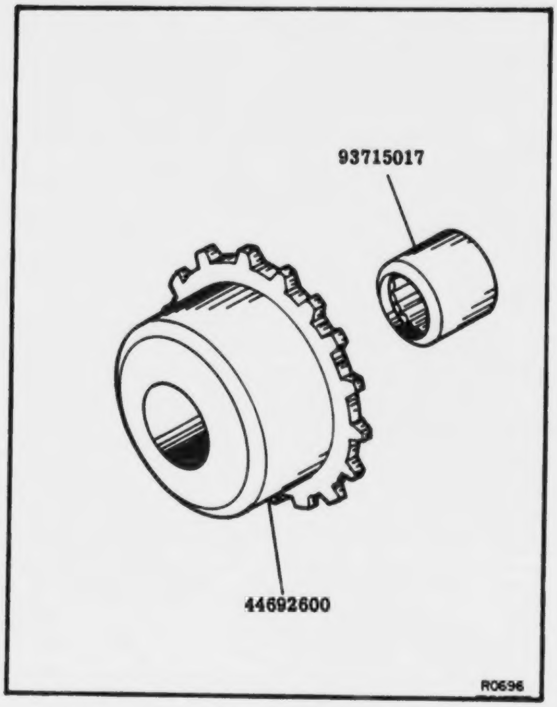
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44680200	SUPPORT SKEW DRIVE	001			
	E	92142087	BEARING SLEEVE OILITE AAB-502-1	002			
	BC	93530246	PIN ROLL 0.187 1/2 LONG	001			
	E	93715011	BEARING TORRINGTON B610	001			


93728166
44805700
92142067
44670900
92142077
93078453
R0695

44693500 PLATFORM ASSEMBLY, TYPE ARRAY SUPPORT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44693500	F	PLATEFORM ASSY TYPE ARRAY SUPPORT	G	44693800

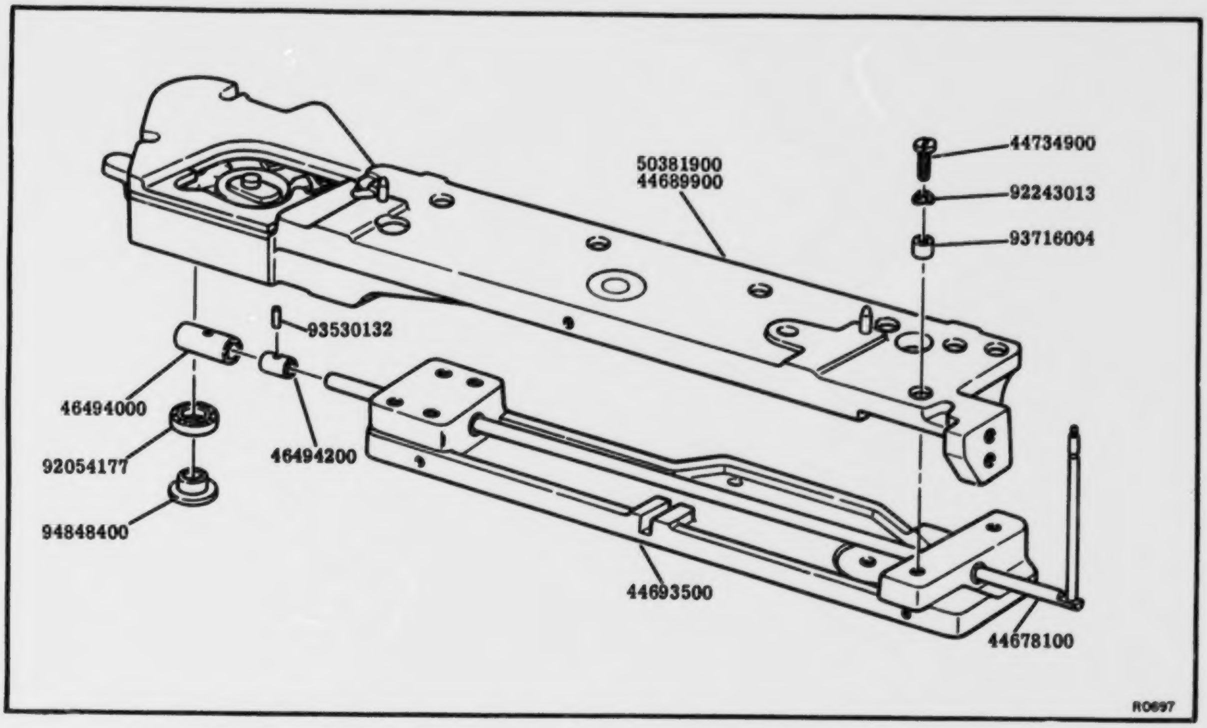
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44670900	PLATEFORM TYPE ARRAY SUPPORT	001			
	BC	44805700	KEY	001			
	E	92142067	BEARING OIL IMPREGNATED OILITE AA-516-6	001			
	E	92142077	BEARING OIL IMPREGNATED OILITE AA-516 -8	001			
	BC	93078453	SET SCREW SOCKET HEAD FLAT PIINT 5/16 3/4 LONG	004			
	BC	93728166	SCREW PHILLIPS FILLISTER HEAD 6-32 5/8 LONG	001			



44693600 IDLER SPROCKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44693600	A	IDLER SPROCKET ASSY	F	44706100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44692600	SPROCKET 1/4 PITCH 28 TEETH	001			
	E	93715017	BEARING TORRINGTON B-68	001			

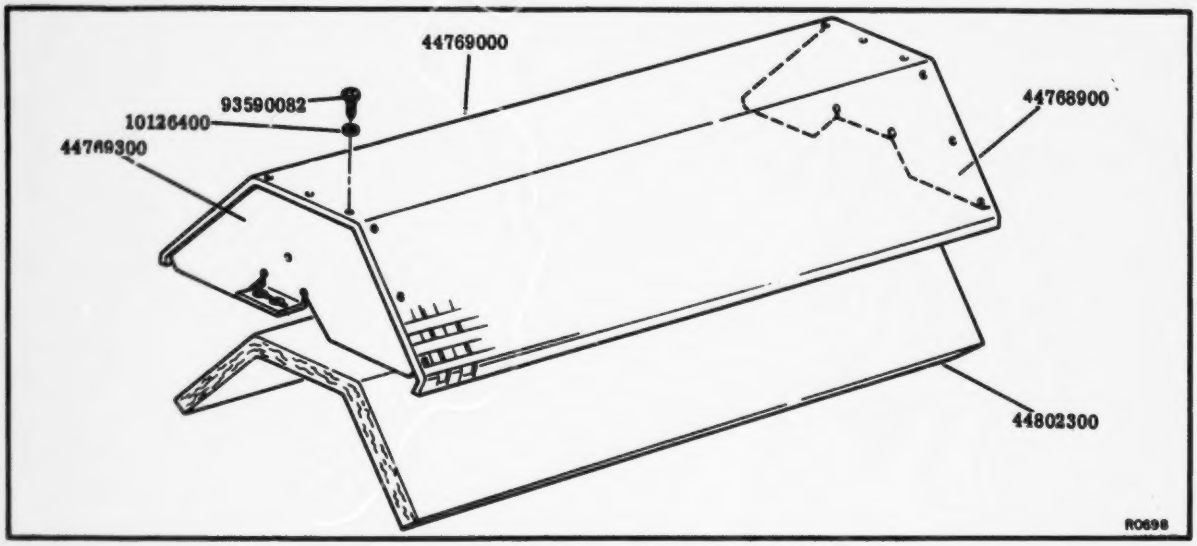

44734900
50381900
44689900
92243013
93716004
93530132
46494000
92054177
46494200
94848400
44693500
44678100
R0697

44693800 SUPPORT AND PLATFORM ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44693800	E	SUPPORT AND PLATEFORM ASSY	F	44694900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	G	44678100	SHAFT ECCENTRIC ACTUATING	001	001		
	G	44689900	SUPPORT ASSY TYPE ARRAY	001	NR		
	G	44693500	PLATFORM ASSY TYPE ARRAY	001	001		
	BC	44734900	SCREW SHOULDER SPRING	004	004		
	G	46494000	BUSHING PENETRATION	002	002		
	G	46494200	CAM PENETRATION	002	002		
	G	50381900	SUPPORT ASSY TYPE ARRAY	NR	001		
	G	92054177	BEARING BALL ND Z99R6	001	001		
	G	92243013	SPRING WASHER SHAKEPROOF 3515-20-17	004	004		
	G	93530132	PIN ROLL 1/8 11/16 LONG	002	002		
	G	93716004	THRUST RACE TORR TRB-613	004	004		
	BC	94807204	LOCTITE SEALANT GRADE B	AR	AR		
	G	94848400	SEAL OIL	001	001		

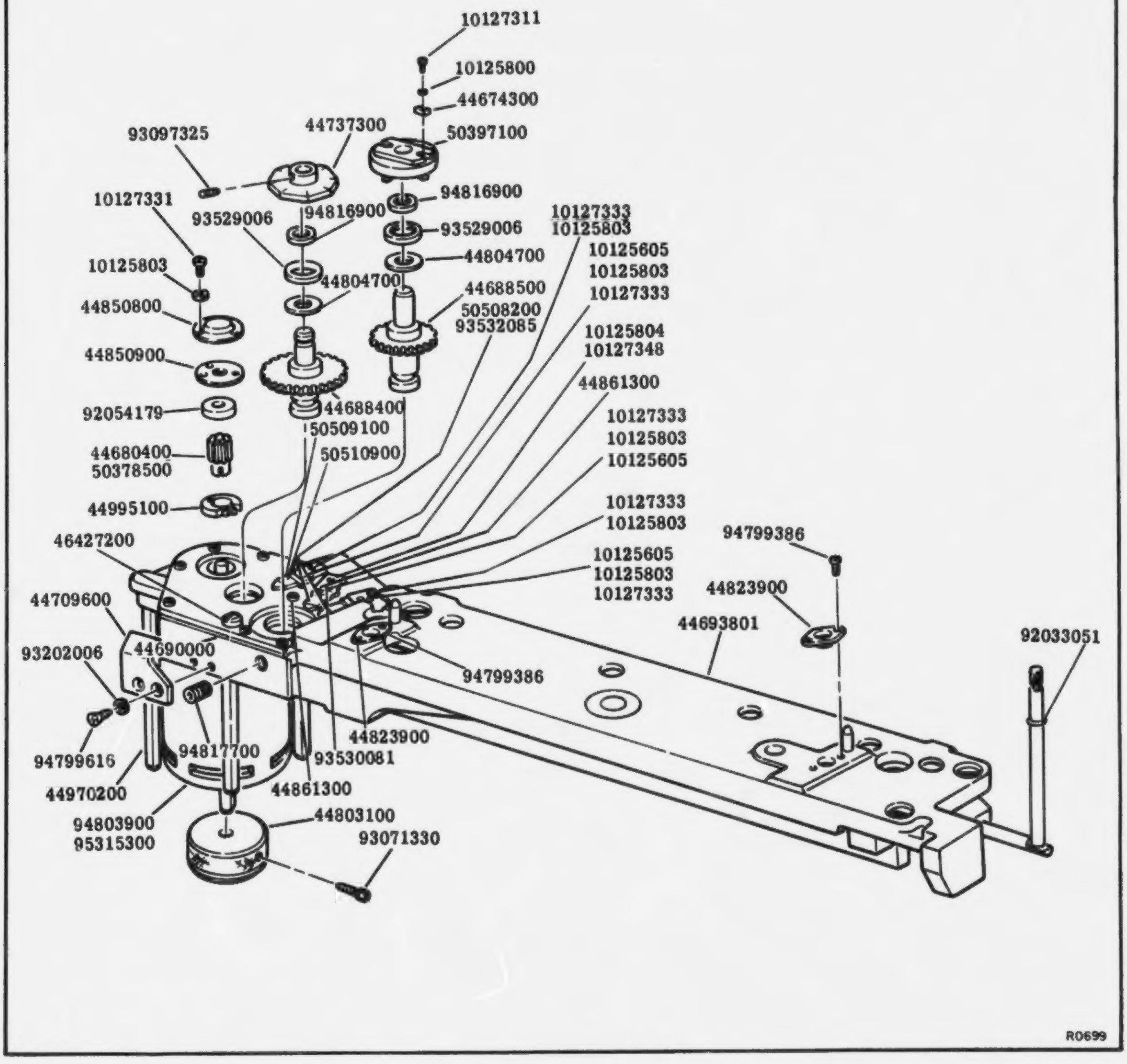
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.


44769000
93590082
10126400
44769300
44768900
44802300
R0698

44694600 PAPER BAIL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44694600	B	PAPER BAIL ASSY	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126400	LOCKWASHER EXTERNAL TOOTH NUM 4	018			
	BC	44768900	PANEL RIGHT SIDE BAIL	001			
	BC	44769000	PANEL TOP PAPER BAIL	001			
	BC	44769300	PANEL LEFT SIDE BAIL	001			
	BC	44802300	SOUND INSULATOR PAPER BAIL SELF ADHESIVE FOAM	001			
	BC	93590082	SCREW PHILLIPS PAN HEAD TAPTITE 4-40 1/4 LONG	18			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10127331
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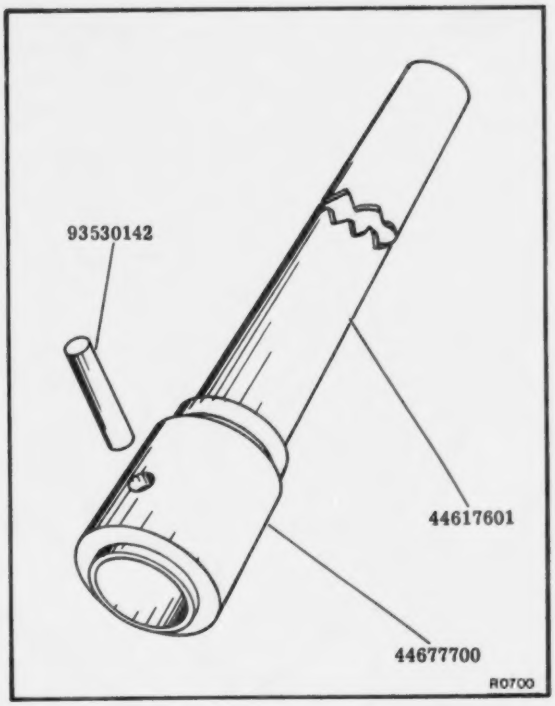
10127333
10125803
44804700
10125605
10125803
10125803
44804700
10127333
44688500
44850800
50508200
93532085
44850900
10125804
10127348
92054179
44861300
44688400
50509100
44680400
50378500
50510900
10127333
10125803
10125605
44995100
10127333
10125803
94799386
46427200
10125605
10125803
10127333
44823900
44709600
44693801
92033051
44690000
93202006
94799386
44823900
94799616
94817700
93530081
44970200
44861300
94803900
95315300
44803100
93071330
R0699

44694900 SUPPORT ASSEMBLY, PRINT CARTRIDGE (COMPLETE)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44694900	Z	SUPPORT ASSY PRINT CARTRIDGE COMP	E	44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125605	WASHER PLAIN NUM 6	003	003		
	BC	10125800	WASHER SPRING LOCK NUM 2	001	001		
	BC	10125803	LOCKWASHER SPRING NUM 6	003	003		
	BC	10125803	LOCKWASHER SPRING NUM 6	005	005		
	BC	10125804	LOCKWASHER SPRING NUM 8	001	001		
	BC	10127311	SCREW PAN HEAD PHILLIPS 2-56 1/4 LONG	001	001		
	BC	10127331	SCREW PAN HEAD 6-32 3/16 LONG	003	003		
	BC	10127333	SCREW PAN HEAD 6-32 5/16 LONG	003	005		
	BC	10127348	SCREW PAN HEAD 8-32 1/2 LONG	001	001		
	BC	44674300	KEY DRIVE	001	001		
	BC	44680400	GEAR DRIVE MOTOR 60 HZ 25 TOOTH	001	NR		
	BC	44688400	IDLER GEAR ASSY 144 TOOTH	001	001		
	BC	44688500	DRIVE GEAR ASSY 95 TOOTH	001	001		
	BC	44690000	GASKET TRANSMISSION COVER	001	001		
	G	44693800	SUPPORT AND PLATFORM ASSY	001	NR		
	G	44693801	SUPPORT AND PLATFORM ASSY	NR	001		
	BC	44709600	BRACKET DETENT	001	001		
	BC	44737300	SYNCHRONOUS WHEEL 8-LOBE	001	001		
	BC	44803100	FLYWHEEL MOTOR	001	001		
	BC	44804700	SEAL RING	002	002		
	BC	44823900	RECEPTACLE CAMLOCK 214-16	002	002		
	BC	44850800	COVER DRIVE MOTOR GEAR	001	001		
	BC	44850900	GASKET DRIVE MOTOR GEAR COVER	001	001		
	BC	44861300	SPACER MAGNETIC PICKUP	001	001		
	BC	44970200	BOLT TYPE ARRAY MOTOR 5/16	004	004		
	BC	44995100	CLAMP SPLIT HUB GEAR	001	001		
	BC	46427200	DIPSTICK TRANSMISSION	001	001		
	BC	50378500	GEAR DRIVE MOTOR 50 HZ 30 TOOTH	NR	001		
	BC	50397100	DRIVE LINK ASSY	001	001		
	BC	50508200	SADDLE BLOCK	003	003		
	BC	50509100	GASKET	003	003		
	BC	50510900	HOUSING ASSY	003	003		
	BC	92033051	SNAP RING	001	001		
	BC	92054179	BEARING BALL	001	001		
	G	92150021	INSERT HELI-COIL 8/32	001	001		
	G	92150061	INSERT HELI COIL 6-32	002	002		
	BC	92530081	PIN ROLL	001	001		
	BC	93071330	SET SCREW HEX CUP POINT 10-24 1/2 LONG	002	002		
	BC	93097325	SCREW SET 10-24 1/4 LONG	002	002		
	BC	93202006	WASHER EXTERNAL TOOTH	002	002		
	BC	93529006	WASHER SPRING	002	002		
	BC	93532085	ROLL PIN 0.094 0.50	002	002		
	BC	94799386	SCREW TAPTITE PHILLIPS 4-4- 3/8 LONG	004	004		
	BC	94799616	SCREW PHILLIPS FLAT HEAD 1/4 -20 1/2 TAPTITE	002	002		
	BD	94803900	MOTOR SYNCHRONOUS HYSTERESIS 60 HZ	001	NR		
	BC	94816900	SEAL BEARING	002	002		
	BC	94817700	PLUG OIL DRAIN SOCKET HEAD	001	001		
	BD	95315300	MOTOR SYNCHRONOUS HYSTERISIS 50 HZ	NR	001		

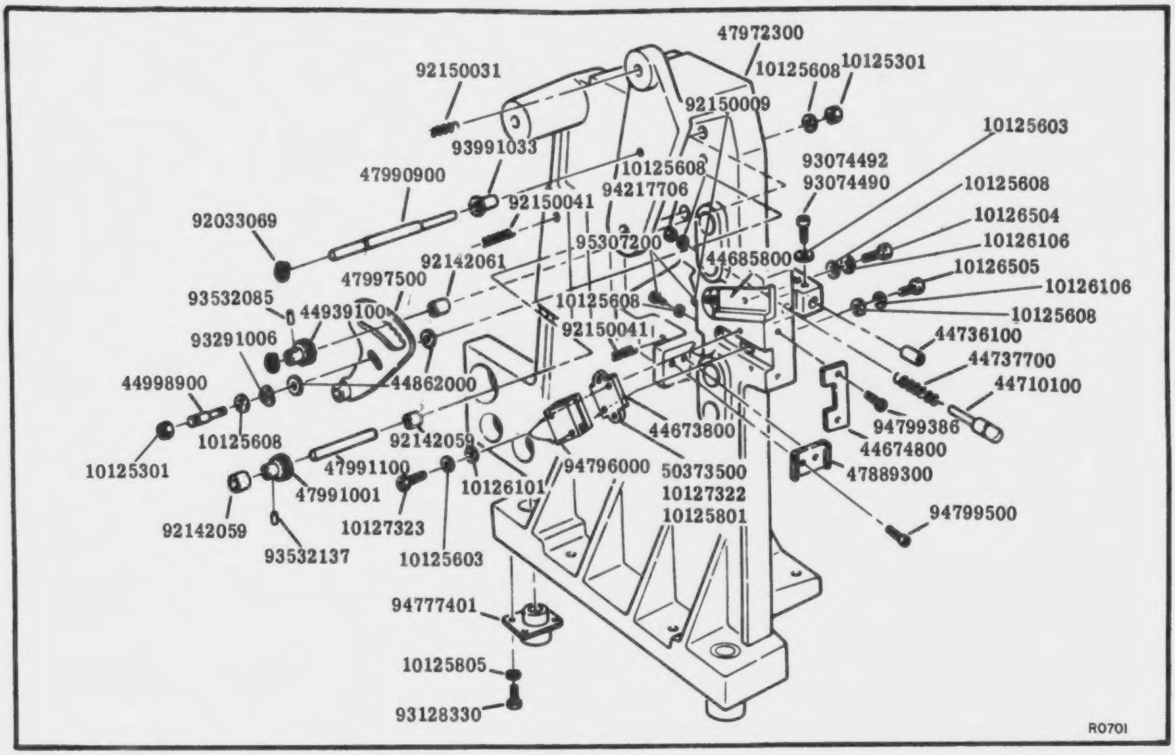
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.



44696800 PILOT ASSEMBLY, SWITCHING BAR, UPPER

REF. NO. 44696800	REV. A	ASSEMBLY DESCRIPTION PILOT ASSY SWITCHING BAR UPPER	LEVEL E	USED ON 44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	F	44617601	PILOT SWITCHING BAR	001			
	E	44677700	RETAINER SWITCHING BAR LEFT	001			
	E	93530142	PIN ROLL	001			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92150031
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10125301
92150009
10125603
93991033
47990900
10125608
94217706
93074492
93074490
92150041
10125608
92033069
95307200
10126504
44685800
10126106
92142061
10126505
47997500
10126106
93532085
10125608
10125608
44939100
92150041
10125608
93291006
44736100
44737700
44862000
44710100
44998900
44673800
94799386
10125608
92142059
44674800
10125301
47991100
94796000
50373500
47889300
47991001
10126101
10127322
10125801
10127323
92142059
94799500
93532137
10125603
94777401
10125805
93128330
R0701

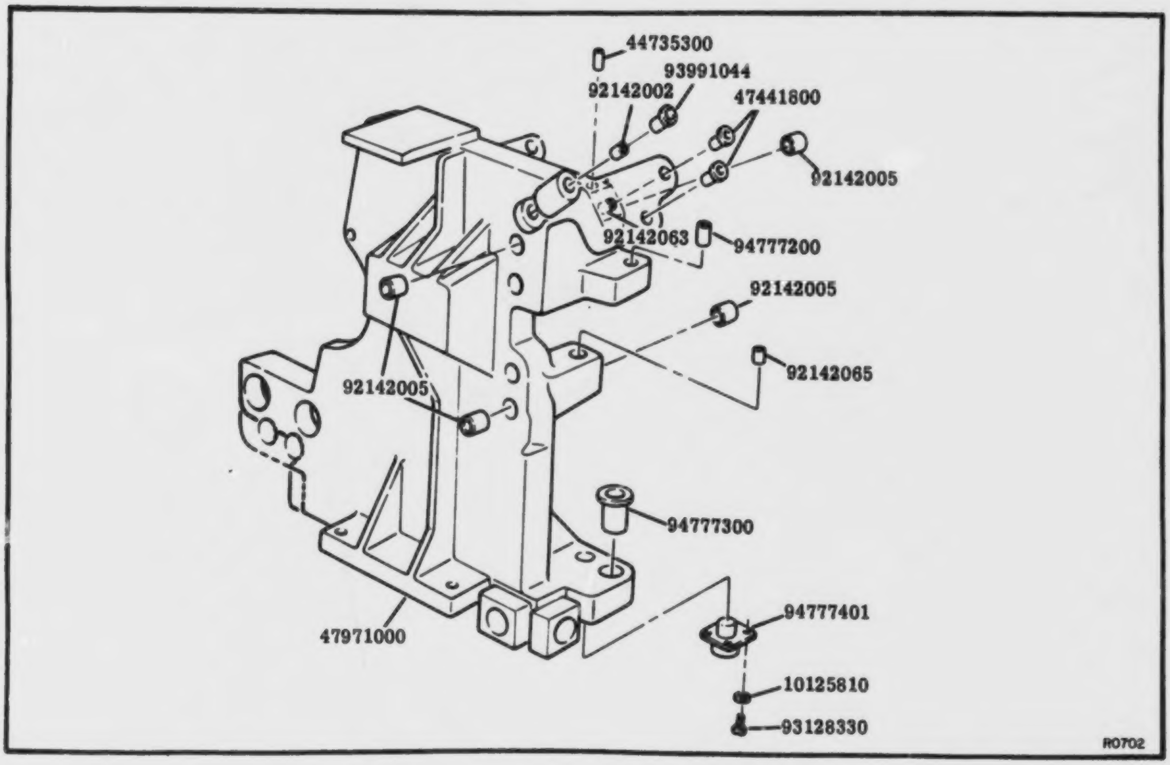
44703000 CASTING ASSEMBLY, LEFT SIDE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44703000	C	CASTING ASSY LEFT SIDE	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB OC	TAB	TAB	TAB
	BC	10125301	NUT HEX 1/4-80	001			
	BC	10125603	WASHER PLAIN NUM 4	002			
	BC	10125608	WASHER PLAIN 1/4	001			
	BC	10125608	WASHER PLAIN 1/4	003			
	BC	10125801	LOCKWASHER SPRING NUM 4	002			
	BC	10125805	SPRING LOCKWASHER	008			
	BC	10126101	LOCKWASHER INTERNAL TOOTH NUM 4	004			
	BC	10126106	WASHER INTERNAL TOOTH LOCK NUM 1/4	001			
	BC	10126504	SCREW HEX HEAD 1/4-20 1 LONG	001			
	BC	10126505	SCREW HEX HEAD 1/4-20 1 1/4 LONG	001			
	BC	10127322	SCREW PAN HEAD 4-40 0.375 LONG	002			
	BC	10127323	SCREW PAN HEAD 4-40 0.50 LONG	002			
	BC	44673800	PLATE ASSY LATCH	001			
	BC	44674800	PLATE STRIKER	001			
	BC	44685800	RAMP ASSY	001			
	BC	44710100	PLUNGER DETENT LATCH	001			
	BC	44736100	MAGNET CYLINDER	001			
	BC	44737700	SPRING COMPRESSION	001			
	BC	44862000	DELRIN WASHER	002			
	BC	44939100	GEAR SPUR	001			
	BC	44998900	VERTICAL VERNIER TENSION SHAFT	001			
	BC	44999000	STOP WASHER	001			
	BC	47889300	BEARING PAN VERTICAL VERNIER	001			
	BG	47972300	SIDE CASTING PRINT HEAD STRUCTURE LEFT	001			
	BC	47990900	SHAFT VERTICAL VERNIER KNOB	001			
	BC	47991001	GEAR SPUR TRANSLATION SHAFT	001			
	BC	47991100	SHAFT SECTOR	001			
	BC	47997500	SECTOR VERTICAL VERNIER ASSY	001			
	BC	50373500	MICRO SWITCH MOUNT PLATE	001			

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44703000	G	CASTING ASSY LEFT SIDE	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	B	TAB
	BC	92033069	RING RETAINING	002			
	G	92142059	BEARING OIL IMPREGNATED	002			
	G	92142061	BEARING OIL IMPREGNATED	001			
	G	92150009	THREAD INSERT 1/4-20	001			
	G	92150031	THREAD INSERT 8-16 0.75 LONG	002			
	G	92150041	INSERT HELICOIL	003			
	BC	93074490	SETSCREW SOCKET HEAD 3/8-16 1/2 LONG	001			
	BC	93074492	SETSCREW SOCKET HEAD 308-16 5/8 LONG	001			
	BC	93128330	SCREW PAN HEAD SELF THREAD	008			
	BC	93291006	WASHER WAVE	001			
	BC	93532085	PIN ROLL 3/32 1/2 LONG	001			
	BC	93532137	PIN ROLL	001			
	G	93991033	BEARING FLANGED OIL IMPREGNATED	001			
	BC	94217706	NUT HEX SELF LOCK	002			
	BC	94747907	NUT SELF-LOCKING 5/16-18	001			
	BC	94777401	SHOCK MOUNT	002			
	BC	94796000	SWITCH MINIATURE	001			
	BC	94799386	SCREW PHILLIPS FLAT HEAD 4-40 3/8 LONG TAPTITE	002			
	BC	94799500	SCREW FLAT HEAD TAPTITE 8-32 3/8 LONG	002			
	BC	95307200	SCREW HEX HEAD 1/4-20 1 1/2 LONG	002			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92142002
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92142005
92142063
94777200
92142005
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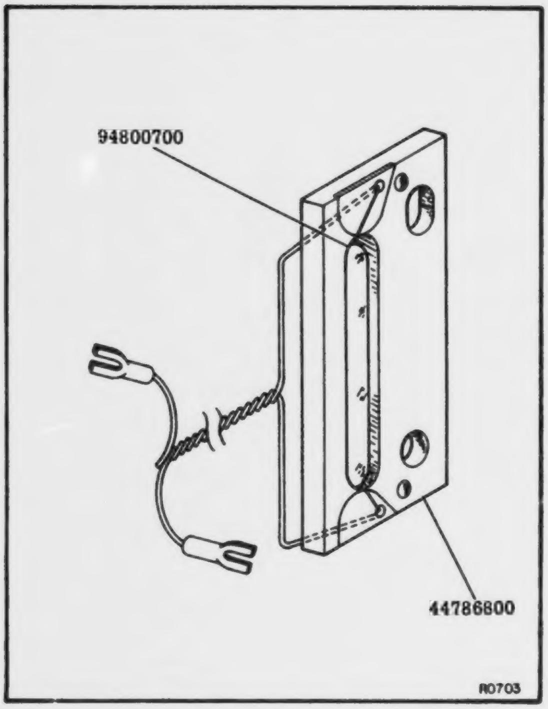
94777300
94777401
47971000
10125810
93128330
R0702

44703100 CASTING ASSEMBLY, RIGHT SIDE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44703100	F	CASTING ASSY RIGHT SIDE	E	47989800

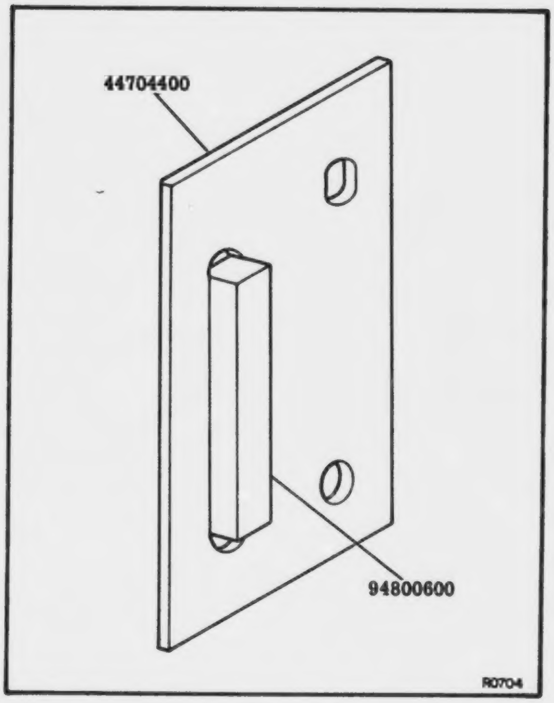
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125810	WASHER NUM 10	008			
	G	44735300	BUSHING	001			
	G	47441800	BUSHING	002			
	G	47971000	CASTING	001			
	G	92142002	BUSHING	001			
	G	92142005	BUSHING	004			
	G	92142063	BUSHING	001			
	G	92142065	BUSHING	001			
	BC	93128330	SCREW PAN HEAD TAPTITE 10-24 3/8 LONG	008			
	G	93991044	BUSHING FLANGED	001			
	G	94777200	BUSHING	001			
	G	94777300	BUSHING FLANGED	001			
	BC	94777401	SHOCK MOUNTING	002			



44704100 REED SWITCH ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44704100	B	REED SWITCH ASSY	F	44706100

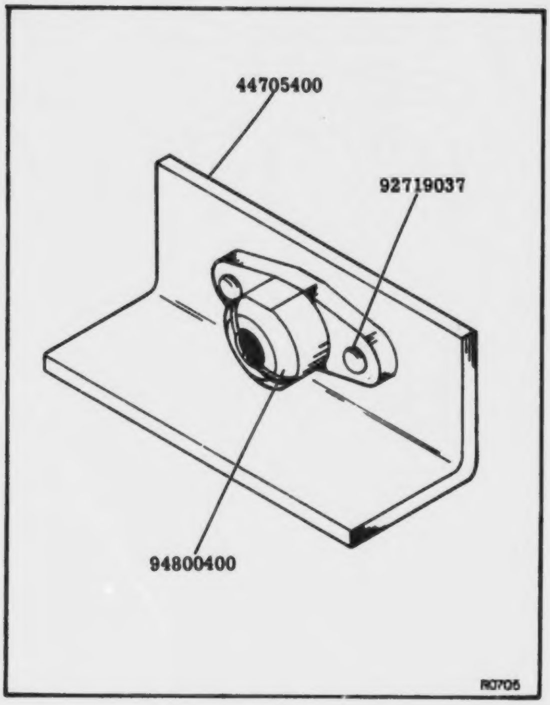
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44786800	CIRCUIT BOARD REED SWITCH	001			
	E	94800700	REED SWITCH HAMLIN MSRR-1 OR MSRR-2	001			



44704200 MAGNET ASSEMBLY, REED SWITCH

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44704200	A	MAGNET ASSY REED SWITCH	F	44706100

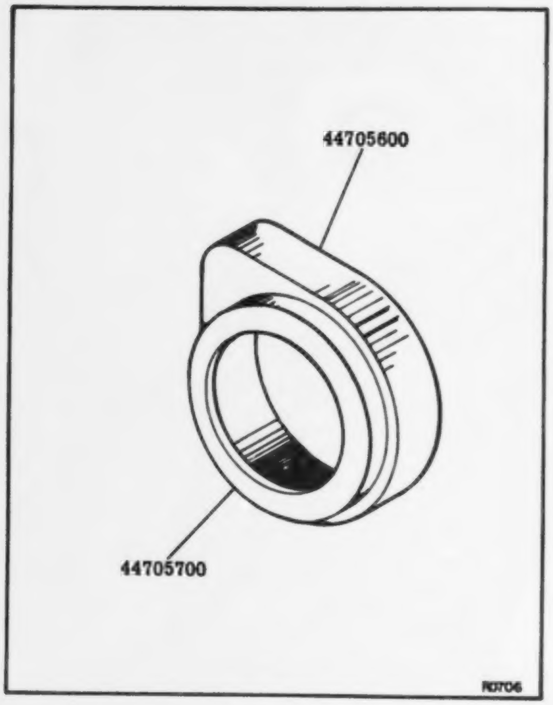
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44704400	SUPPORT REED SWITCH MAGNET	001			
	E	94800600	MAGNET HAMLIN M-33	001			


44705400
92719037
94800400
R0705

44705500 BRACKET ASSEMBLY, REAR SHROUD

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44705500	A	BRACKET ASSY REAR SHROUD	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44705400	BRACKET REAR SHROUD	001			
	E	92719037	RIVET COUNTERSUNK	002			
	E	94800400	RECEPTACLE	001			



44705800 CAM ASSEMBLY, RIBBON SENSE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44705800	A	CAM ASSY RIBBON SENSE	F	44706100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44705600	CAM RIBBON SENSE	001			
	E	44705700	INSERT RIBBON SENSE CAM	001			

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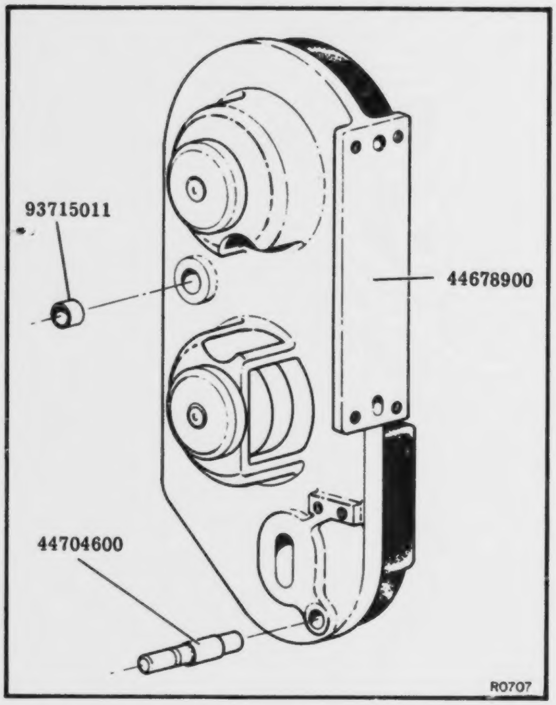
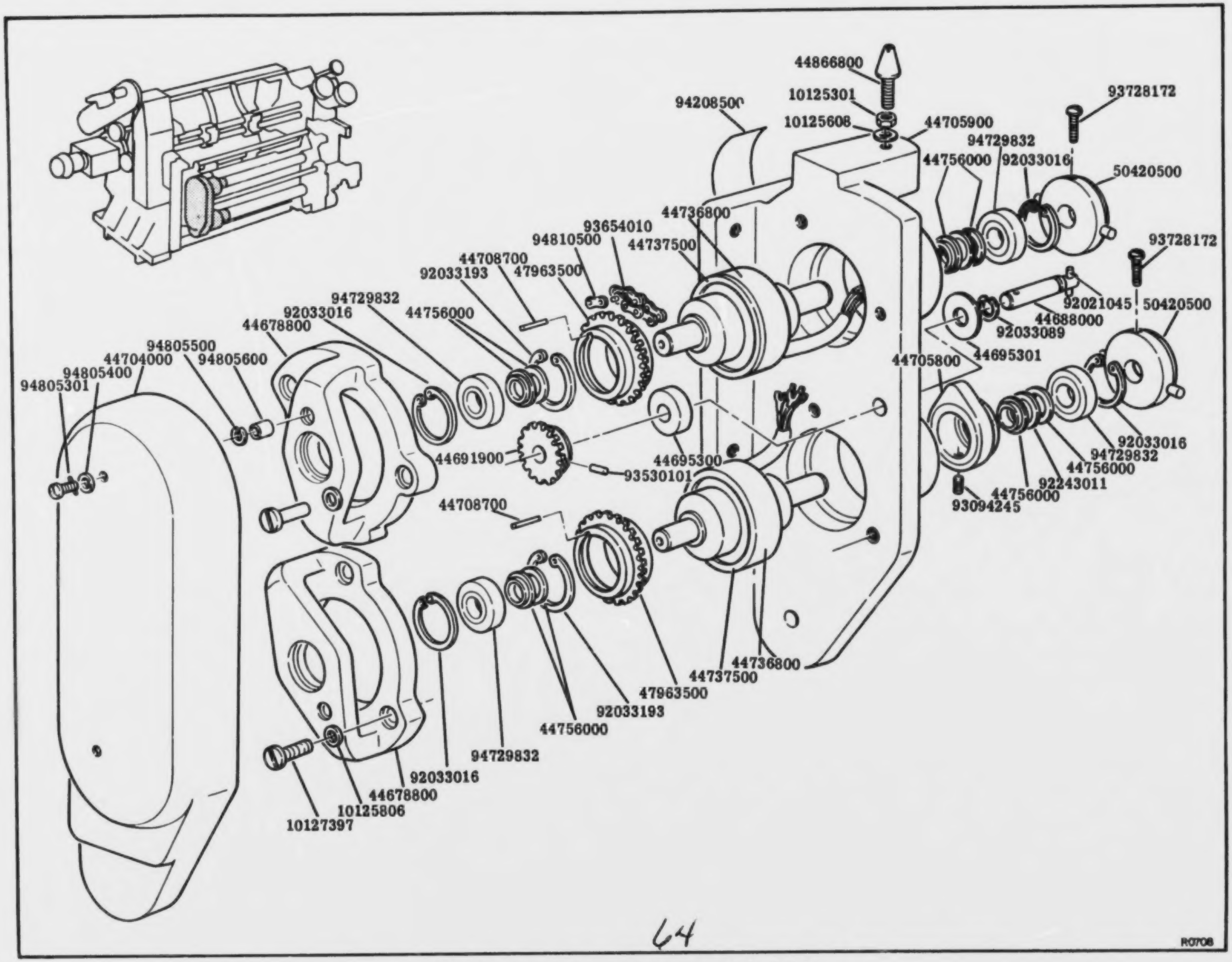


44705900 RIBBON DRIVE HOUSING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44705900	A	RIBBON DRIVE HOUSING ASSY	F	44706100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44678900	HOUSING RIBBON DRIVE MAGNETIC PARTICLE CLUTCH	001			
	E	44704600	SHAFT RIBBON SENSE ARM	001			
	E	93715011	BEARING TORRINGTON B610	001			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10125301
10125608
94208500
44705900
93728172
94729832
44756000
92033016
50420500
44736800
93654010
94810500
44737500
44708700
92033193
47963500
93728172
94729832
92033016
44678800
44756000
92021045
50420500
44688000
92033089
94805500
44704000
94805600
94805400
94805301
44705800
44695301
44691900
44695300
93530101
92033016
94729832
44756000
92243011
44756000
93094245
44708700
44736800
44737500
47963500
92033193
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94729832
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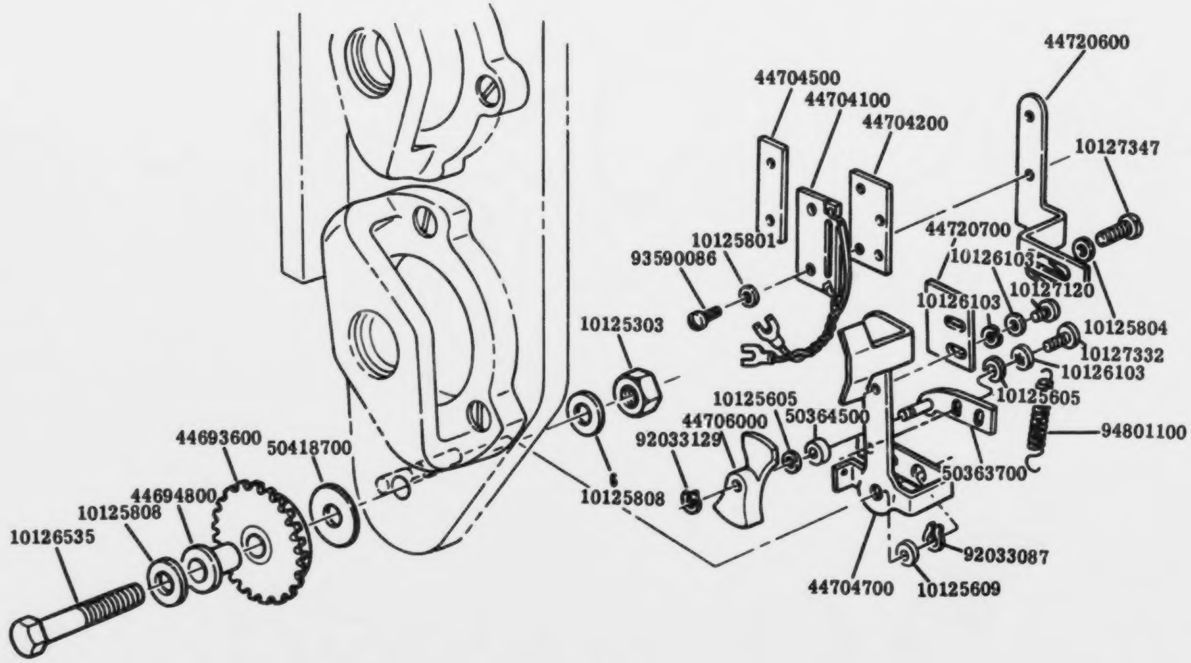
44678800
10125806
10127397
R0708

44706100 RIBBON DRIVE ASSEMBLY (1 OF 2)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44704100
44704200
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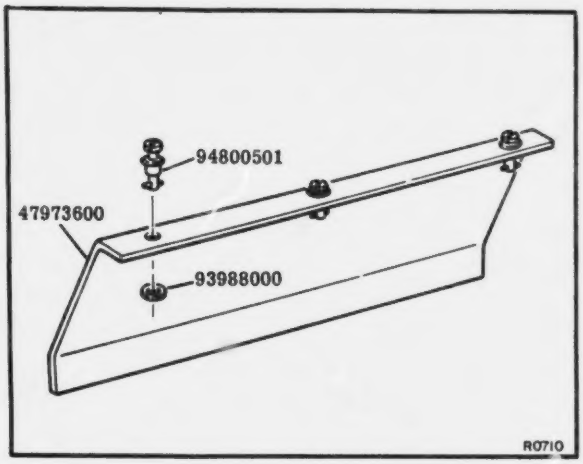
10125801
93590086
44720700
10126103
10127120
10126103
10125804
10127332
10126103
10125303
10125605
10125605
44706000
50364500
92033129
94801100
50363700
44693600
50418700
10125808
44694800
10125808
10126535
92033087
44704700
10125609
R0709

44706100 RIBBON DRIVE ASSEMBLY (2 OF 2)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44706100	C	RIBBON DRIVE ASSY	E	44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125301	NUT HEX 1/4-20	001			
	BC	10125303	NUT HEX 3/8-16	001			
	BC	10125605	WASHER PLAIN NUM 6	001			
	BC	10125605	WASHER PLAIN NUM 6	002			
	BC	10125605	WASHER PLAIN NUM 6	004			
	BC	10125608	WASHER PLAIN 1/4	001			
	BC	10125609	WASHER PLAIN 5/16	001			
	BC	10125801	LOCKWASHER SPRING NUM 4	002			
	BC	10125803	LOCKWASHER SPRING NUM 6	002			
	BC	10125804	LOCKWASHER EXTERNAL TOOTH NUM 8	002			
	BC	10125806	LOCKWASHER SPRING 1/4	006			
	BC	10125808	LOCKWASHER 3/8	002			
	BC	10126103	LOCKWASHER NUM 6	002			
	BC	10126103	LOCKWASHER NUM 6	002			
	BC	10126535	SCREW CAP HEX HEAD 3/8-16 2 1/4 LONG	001			
	BC	10127120	SCREW PAN HEAD 8-32 1/4 LONG	002			
	BC	10127332	SCREW PAN HEAD 6-32	002			
	BC	10127347	SCREW SELF THREADING PHILLIPS PAN HEAD 8-32 3/8 LO	002			
	BC	10127397	SCREW SLOTTED PAN HEAD 1/4-20 3/4 LONG	006			
	E	44678800	SUPPORT MAGNETIC CLUTCH SHAFT	002			
	BC	44688000	SHAFT RIBBON DRIVE	001			
	BC	44691900	PULLEY SPROCKET 1/4 PITCH 19 TEETH	001			
	BC	44693600	SPROCKET ASSY IDLER	001			
	BC	44694800	SLEEVE IDLER SPROCKET	001			
	BC	44695300	SPACER DRIVE SPROCKET	001			
	BC	44695301	SPACER DRIVE SPROCKET	001			
	BC	44704000	COVER RIBBON DRIVE ASSY	001			
	BC	44704100	SWITCH ASSY REED	001			
	BC	44704200	MAGNET ASSY REED SWITCH	001			
	BC	44704500	SPACER REED SWITCH SUPPORT	001			
	BC	44704700	LEVER RIBBON SENSOR	001			
	BC	44705800	CAM ASSY RIBBON SENSE	001			
	BC	44705900	HOUSING ASSY RIBBON DRIVE	001			
	BC	44706000	PAWL SENSE FINGER COUNTERBALANCED	001			
	BC	44708700	KEY 0.125 SQUARE	002			
	BC	44720600	BRACKET REED SWITCH ASSY	001			
	BC	44720700	FLAG REED SWITCH	001			
	AF	44736800	CLUTCH MAGNETIC PARTICLE SUB ASSY	002			
	BC	44737500	SPACER PARTICLE CLUTCH COIL	002			
	BC	44756000	SPACER MAGNETIC PARTICLE CLUTCH	008			
	BC	44866800	LATCH BONNET	001			
	BC	47963500	SPROCKET 1/4 PITCH 28 TEETH	002			
	BC	50363700	LEVER RIBBON SENSOR ASSY	001			
	BC	50364500	SPACER	002			
	BC	50418700	SPACER IDLER SPROCKET	001			
	BC	50420500	SPOOL RIBBON SUPPORT L H	002			
	BC	92021045	PIN 0.0938 DIAMETER 5/8 LONG	001			
	BC	92033016	RING RETAINING 5000-112	004			
	BC	92033069	RING RETAINING TYPE E	001			
	BC	92033087	RING RETAINING 5133-31	001			
	BC	92033129	RING RETAINING 5133-15	001			
	BC	92033193	RING RETAINING 5000-162	002			
	BC	92220016	SPACER BEARING 0.005 THICK	001			
	BC	92220018	SPACER BEARING 0.010 THICK	002			
	BC	92220019	SPACER BEARING 0.020 THICK	001			
	BC	92243011	WASHER SPRING	002			
	BC	93094245	SCREW SOCKET HEAD SET SELF-LOCKING 6-32 1/4 LONG	001			
	BC	93530101	PIN ROLL 0.094 1.00 LONG	001			
	BC	93590086	SCREW SELF THREADING PHILLIPS PAN HEAD 440 3/8	002			
	BC	93590164	SCREW PAN HEAD SELF TAP 6-32 1/2 LONG	001			
	BC	93654010	CHAIN 1/4 PITCH 24 LONG	001			
	BC	93728172	SCREW 6-32 1.00 LONG	002			
	BC	94208500	LABEL	001			
	BC	94729832	BEARING NO 77R8X3C	004			
	BC	94801100	SPRING EXTENSION RIBBON SENSOR LEVER	001			
	BC	94805301	STUD NUMBER 2 1/4 TURN FASTENER	002			
	BC	94805400	WASHER NYLON	002			
	BC	94805500	RETAINER SPLIT RING	002			
	BC	94805600	RECEPTACLE NUMBER 2 THREAD	002			
	BC	94810500	CONNECTING LINK 1/4 PITCH NUM 25 CHAIN	001			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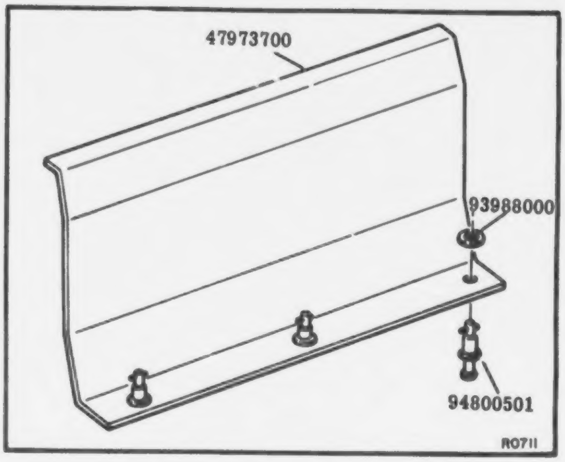
47973600
93988000
R0710

44706200 UPPER SHROUD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44706200	B	UPPER SHROUD ASSY	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47973600	SHROUD UPPER HAMMER BANK	001			
	E	939880C0	RETAINING WASHER	003			
	E	94800501	STUD ASSY	003			



44706500 LOWER SHROUD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44706500	B	LOWER SHROUD ASSY	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47973700	SHROUD LOWER HAMMER BANK	001			
	E	93988000	RETAINING WASHER	003			
	E	94800501	STUD ASSY	003			

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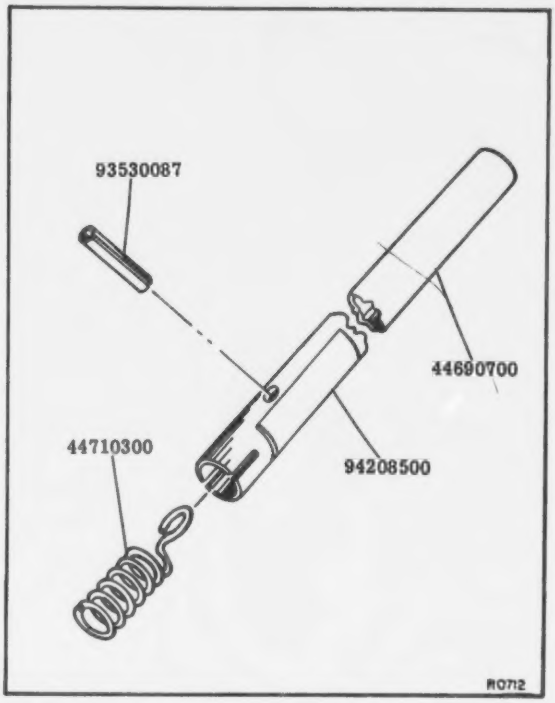
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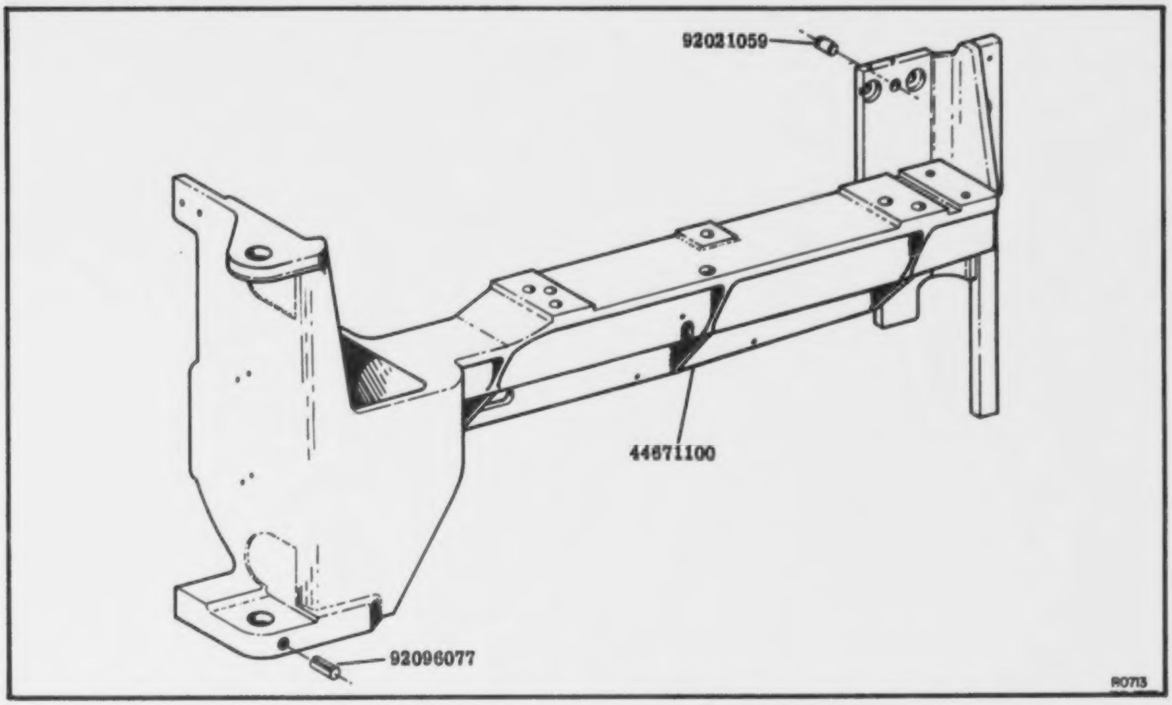
44710300
94208500
R0712

44710400 SHAFT ASSEMBLY, RIBBON DRIVE TRANSFER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44710400	A	SHAFT ASSY RIBBON DRIVE TRANSFER	E	44714700

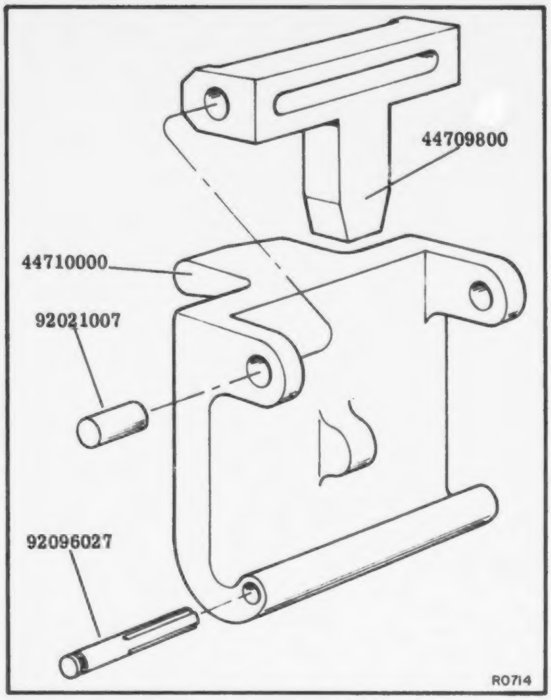
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44690700	SHAFT RIBBON DRIVE TRANSFER	001			
	E	44710300	SPRING SHAFT DETENT	001			
	E	93530087	PIN ROLL 0.094 9/16	001			
	E	94208500	LABEL	001			


92021059
44671100
92096077
R0713

44711500 ARM ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44711500	F	ARM ASSY TYPE ARRAY	E	44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	G	44671100	ARM TYPE ARRAY	001			
	BC	92021059	PIN DOWEL 0.250 0.50 LONG	002			
	BC	92096077	PIN GRCOVE 3/8 1 LONG	002			


44709800
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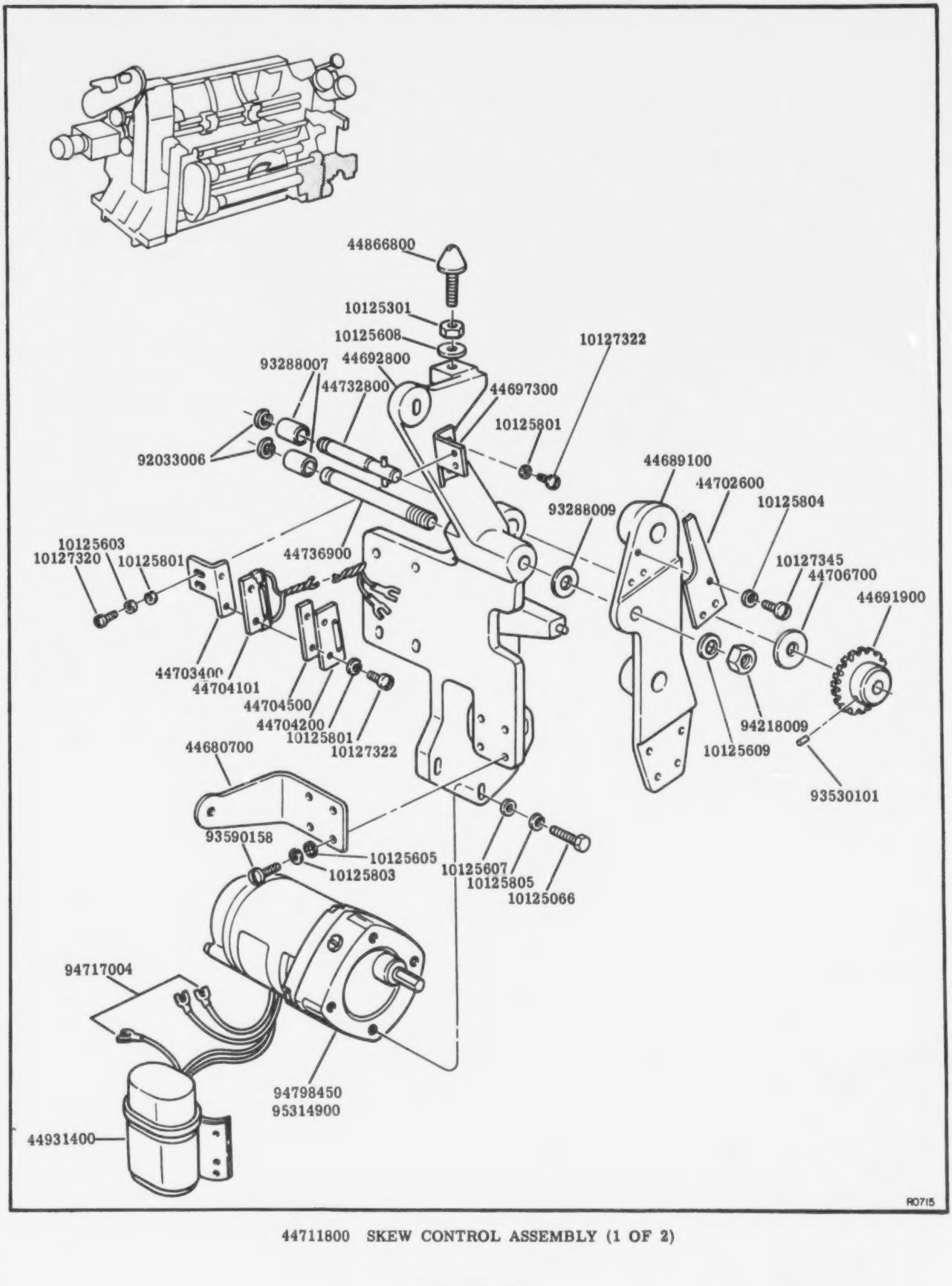
92096027
R0714

44711700 LATCH ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44711700	D	LATCH ASSY	E	44714100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44709800	PIN TEE ADJUSTABLE	001			
	BC	44710000	LATCH ARM	001			
	BC	92021007	PIN DOWEL 0.1877 3/8 LONG	002			
	E	92096027	PIN GROOVED 1/8 7/8 LONG	001			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10125801
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44689100
44702600
10125804
93288009
10125603
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10127345
44706700
44691900
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44704500
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10125801
10127322
94218009
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93530101
44680700
93590158
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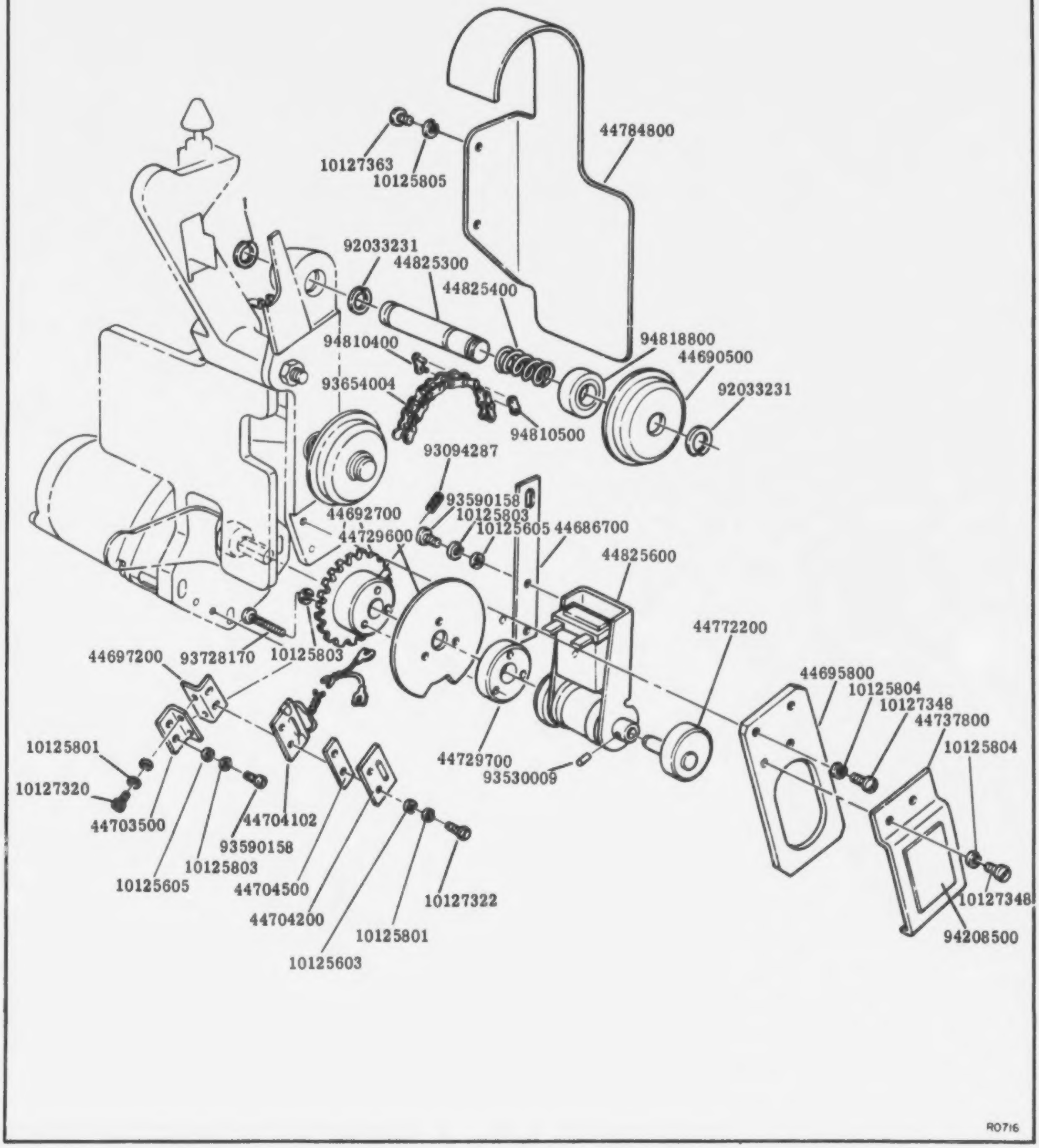
R0715

44711800 SKEW CONTROL ASSEMBLY (1 OF 2)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93094287
93590158
10125803
10125605
44686700
44692700
44729600
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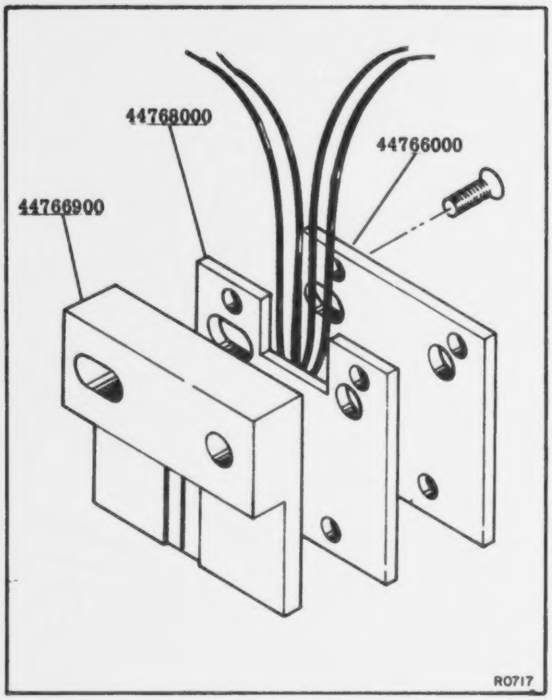
93530009
44704500
44704200
10127322
10125801
10125603
10127348
94208500
R0716

44711800 SKEW CONTROL ASSEMBLY (2 OF 2)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44711800	U	SKEW CONTROL ASSY	E	44714700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125066	SCREW HEX HEAD 10-32 1	004	004		
	BC	10125301	NUT HEX 1/4-20	001	001		
	BC	10125603	WASHER PLAIN	004	004		
	BC	10125605	WASHER PLAIN	006	006		
	BC	10125607	WASHER PLAIN	004	004		
	BC	10125608	WASHER PLAIN 1/4	001	001		
	BC	10125609	WASHER FLAT 5/16	001	001		
	BC	10125801	SPRING LOCKWASHER NUM 4	008	008		
	BC	10125803	WASHER SPRING LOCK NUM 6	009	009		
	BC	10125804	LOCKWASHER SPRING NUM 8	010	010		
	BC	10125805	LOCKWASHER SPRING NUM 10	002	002		
	BC	10125805	LOCKWASHER SPRING NUM 10	004	004		
	BC	10127320	SCREW PAN HEAD SLOT 4-40 1/4 LONG	004	004		
	BC	10127322	SCREW PAN HEAD SLOT 4-40 3/8 LONG	004	004		
	BC	10127345	SCREW PAN HEAD SLOT 8-32 1/4 LONG	004	004		
	BC	10127348	SCREW PAN HEAD SLOT 8-32 1/2 LONG	008	008		
	BC	10127363	SCREW PAN HEAD 10-24 3/8	002	002		
	BC	44680700	SUPPORT LOWER RIGHT RIBBON BAR	001	001		
	BC	44686700	BRACKET SPRING CLUTCH ASSY	001	001		
	BC	44689100	SKEW PLATE ASSY	001	001		
	BC	44690500	SUPPORT RIBBON SPOOL RH	002	002		
	BC	44691900	PULLEY SPROCKET 1/4 PITCH 19 TEETH	001	001		
	BC	44692700	PULLEY SPROCKET 1/4 PITCH 28 TEETH	001	001		
	BC	44692800	SUPPORT ASSY SKEW DRIVE	001	001		
	BC	44695800	BLOCK CAM	001	001		
	BC	44697200	SUPPORT ASSY LOWER SWITCH	001	001		
	BC	44697300	BRACKET REED SWITCH SUPPORT UPPER	001	001		
	BC	44702600	FLAT REED SWITCH UPPER	001	001		
	BC	44703400	SUPPORT REED SWITCH ASSY UPPER	001	001		
	BC	44703500	BRACKET REED SWITCH ASSY LOWER	001	001		
	BC	44704101	SWITCH ASSY REED	001	001		
	BC	44704102	SWITCH ASSY REED	001	001		
	BC	44704200	MAGNET ASSY REED SWITCH	002	002		
	BC	44704500	SPACER REED SWITCH SUPPORT	002	002		
	BC	44706700	SPACER PULLEY	001	001		
	BC	44729600	FLAG RADIAL RPM	001	001		
	BC	44729700	SPACER RADIAL RPM FLAG	001	001		
	BC	44732800	SHAFT ASSY POWER TRANSFER TUBE DRIVE	001	001		
	BC	44736900	SHAFT SKEW PIVOT	001	001		
	BC	44737800	CAM SHIELD	001	001		
	BC	44772200	CAM ASSY SKEW	001	001		
	BC	44784800	COVER SKEW CONTROL CHAIN	001	001		
	BC	44825300	SUPPORT RIBBON SPOOL SHAFT	002	002		
	BC	44825400	SPRING SPOOL DETENT	002	002		
	BC	44825600	SPRING CLUTCH ASSY CCW ROTATION	001	001		
	BC	44866800	LATCH BONNET	001	001		
	AF	44931400	CAPACITOR ASSY	001	NR		
	AF	50422200	CAPACITOR ASSY 50 HZ	NR	001		
	BC	92033006	RING RETAINING	002	002		
	BC	92033067	E-RING	001	001		
	BC	92033231	RING RETAINING E	003	003		
	BC	93094287	SCREW HEX SOCKET HEAD SELF LOCKING SET 8-32 3/8	001	001		
	E	93288007	BEARING THRUST OILITE TT 710-1	002	002		
	BC	93288009	BEARING THRUST OILITE TT-709-1	001	001		
	BC	93530009	PIN ROLL 0.062 3/8	001	001		
	BC	93530101	PIN ROLL 0.094 1.00	001	001		
	BC	93590158	SCREW PAN HEAD 6-32 5/16	006	006		
	BC	93654004	CHAIN 1/4 PITCH 70 LINKS &	AR	AR		
	BC	93728170	SCREW PHILLIPS HEAD 6-32 7/8 LONG	003	003		
	BC	94208500	LABEL	001	001		
	BC	94218009	NUT SELF LOCKING THIN 5/16-24 NF	001	001		
	BC	94717004	TERMINAL FORKED TONGUE	003	003		
	BC	94798450	MOTOR SPEED REDUCER	001	NR		
	BC	94810400	LINK 1/4 PITCH ASA NUM 25 P/O REPAIR LINK	002	002		
	BC	94810500	CONNECTING LINK 1/4 PITCH NUM 25 P/O REPAIR LINK	002	002		
	BC	94818800	BEARING RADIAL AND THRUST NICE 5718	002	002		
	BD	95314900	MOTOR SPEED REDUCER 50 HZ	NR	001		

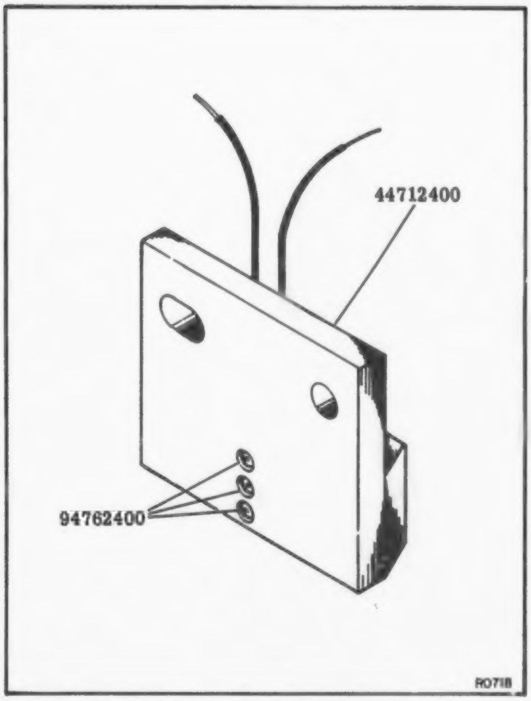
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.



44712000 LIGHT SENSOR HOUSING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44712C00	D	LIGHT SENSOR HOUSING ASSY	G	50453500

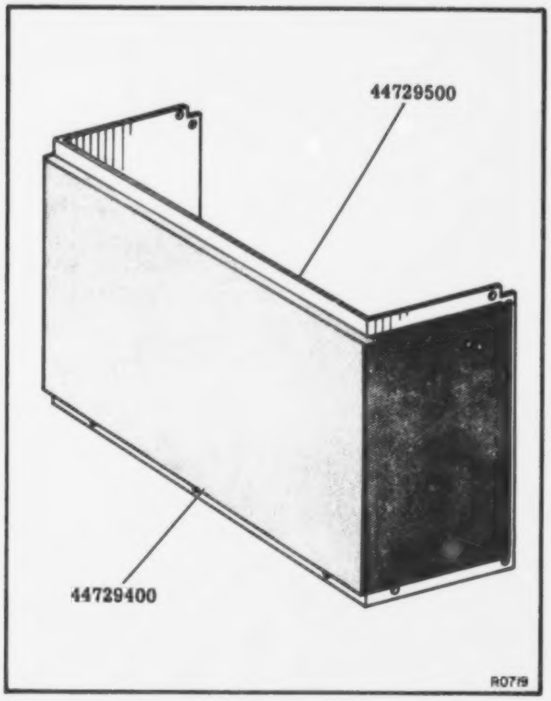
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44766000	HOUSING BACK LIGHT SENSOR	001			
	E	44766900	HOUSING FRONT LIGHT SENSOR	001			
	E	44768000	PHOTOCELL BOARD ASSY	001			



44712700 LAMP HOUSING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44712700	F	LAMP HOUSING ASSY	F	44691000

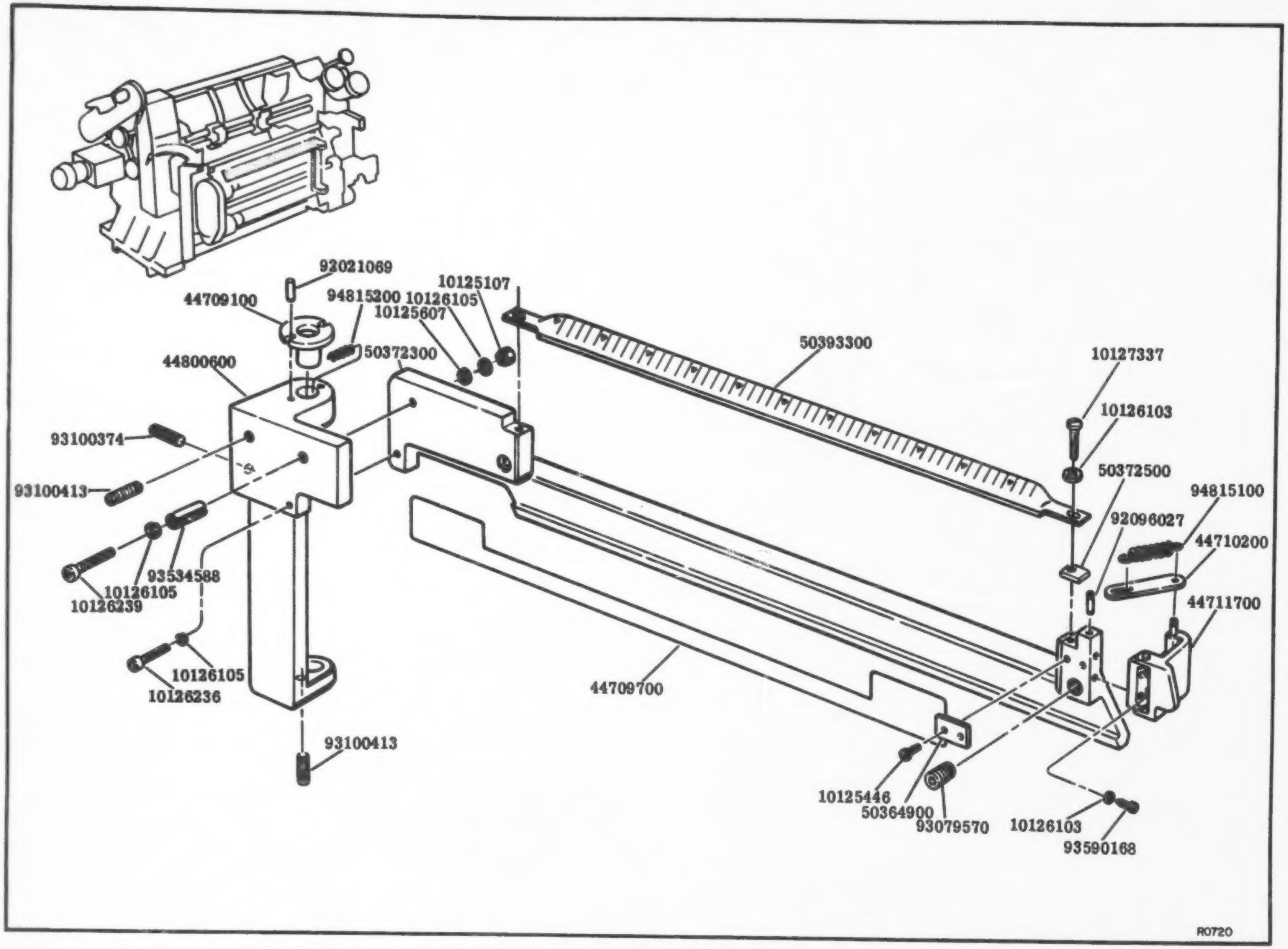
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44712400	BLOCK LAMP HOUSING	001			
	E	94762400	LAMP UNBASED CLEAR T 3/4	003			



44713700 PANEL ASSEMBLY, REAR CENTER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44713700	D	PANEL ASSY REAR CENTER	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44729400	SOUND INSULATOR REAR CENTER PANEL	001			
	E	44729500	PANEL REAR CENTER	001			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93100413
50372500
94815100
92096027
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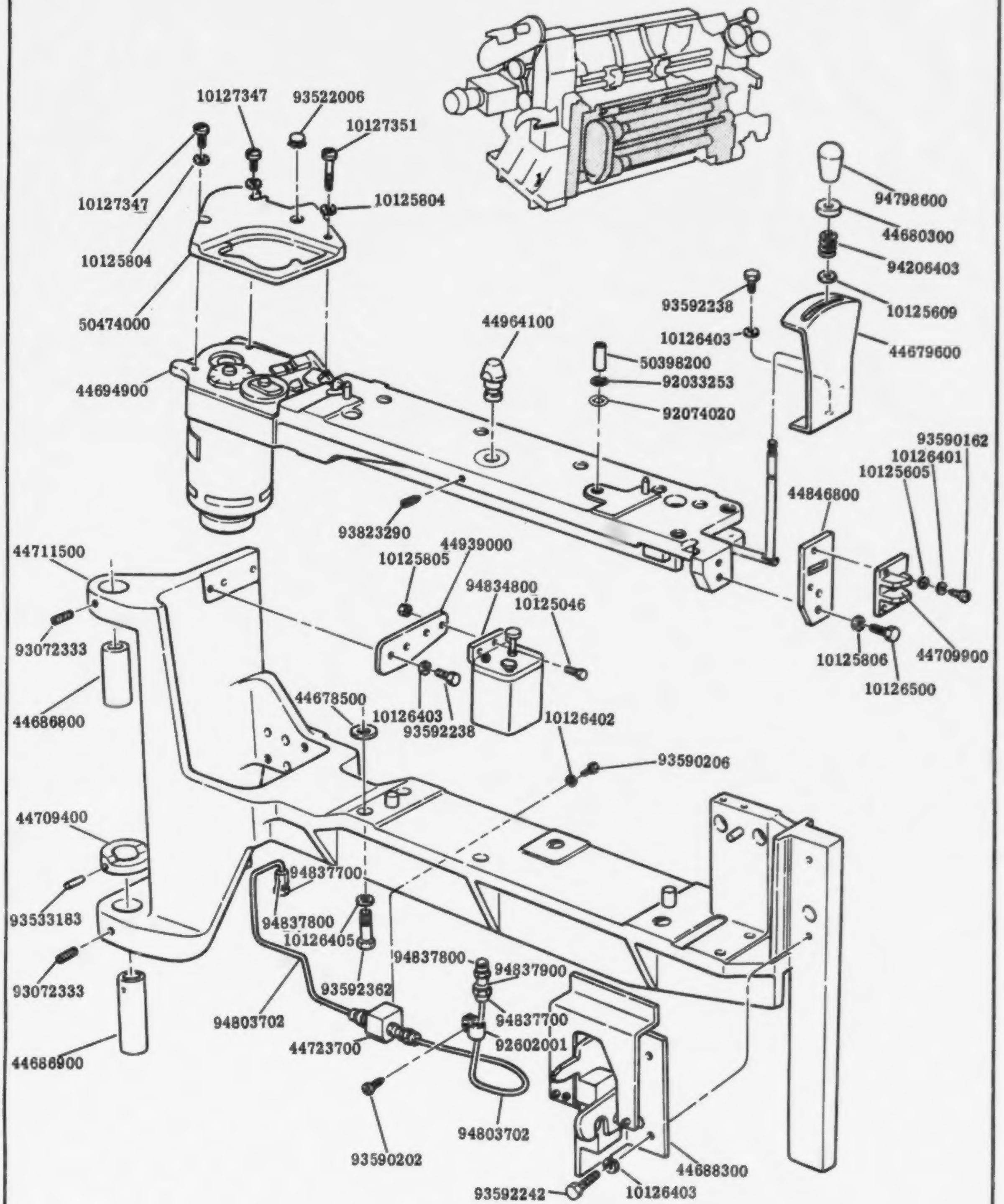
93534588
10126105
10126239
44711700
10126105
10126236
44709700
93100413
10125446
50364900
93079570
10126103
93590168
R0720

44714100 LINEFINDER ASSEMBLY

78

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44714100	F	LINEFINDER ASSY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125107	NUT 10-24	001			
	BC	10125446	SCREW FLAT HEAD 6-32 3/8 LONG	002			
	BC	10125607	WASHER PLAIN 1/4	002			
	BC	10126103	WASHER INTERNAL TOOTH NUM 6	002			
	BC	10126103	WASHER INTERNAL TOOTH NUM 6	002			
	BC	10126105	LOCKWASHER INTERNAL TOOTH NUM 10	002			
	BC	10126236	SCREW SOCKET HEAD 10-24 3/4 LONG	001			
	BC	10126239	SCREW SOCKET HEAD 10-24 1 1/4 LONG	001			
	BC	10127337	SCREW MACHINE PAN HEAD 6-32 3/4 LONG	002			
	BC	44709100	BUSHING RETAINER	001			
	BC	44709700	SHIELD RIBBON	001			
	BC	44710200	BAR LATCH DETENT	001			
	BC	44711700	LATCH ASSY	001			
	BC	44800600	PIVOT ARM AND SLEEVE BEARING ASSY	001			
	BC	50364900	PLATE STRIKER	001			
	BC	50372300	ARM LINEFINDER	001			
	BC	50372500	SHIM BAR SCALE PLASTIC	AR			
	BC	50393300	BAR SCALE	001			
	BC	92021069	PIN DOWEL 0.1877 1/2 LONG	002			
	BC	92096027	PIN GROOVED	001			
	BC	93079570	SCREW SOCKET HEAD 1/2-20 1/2 LONG	002			
	BC	93100374	SCREW HEAD SET 1/4-28 1 1/4 LONG	001			
	BC	93100413	SCREW SOCKET HEAD SET 5/16-24 1 LONG	002			
	BC	93534588	PIN SPRING	001			
	BC	93590168	SCREW PHILLIPS HEAD 6-32 3/4 LONG TAPTITE	002			
	BC	94815100	SPRING EXTENSION	001			
	BC	94815200	SPRING COMPRESSION	001			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94837900
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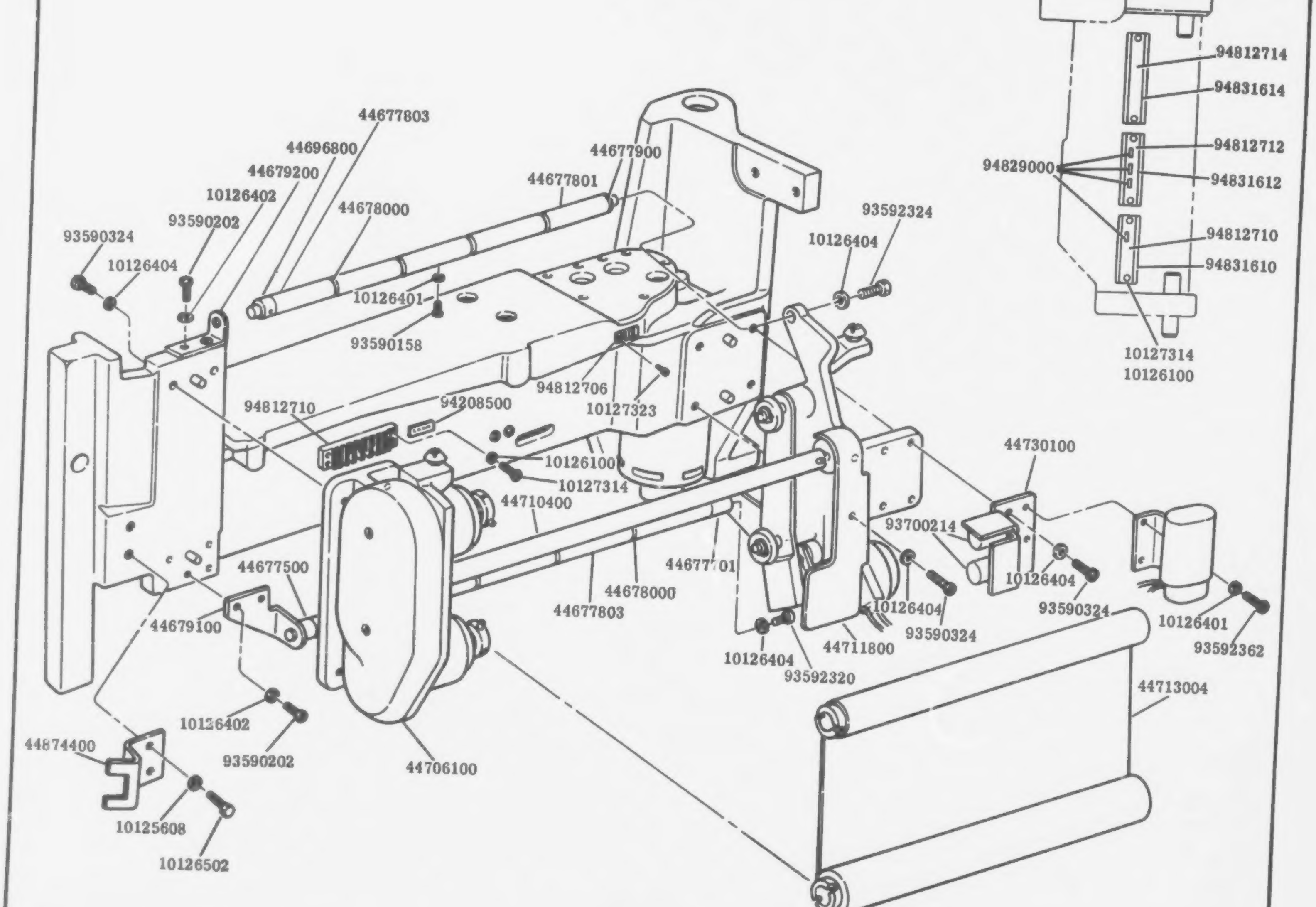
R0721

44714700 PRINT GATE ASSEMBLY (1 OF 2)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94831612
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44711800
10126404
93592320
10126401
93592362
44713004
R0722

44714700 PRINT GATE ASSEMBLY (2 OF 2)

81

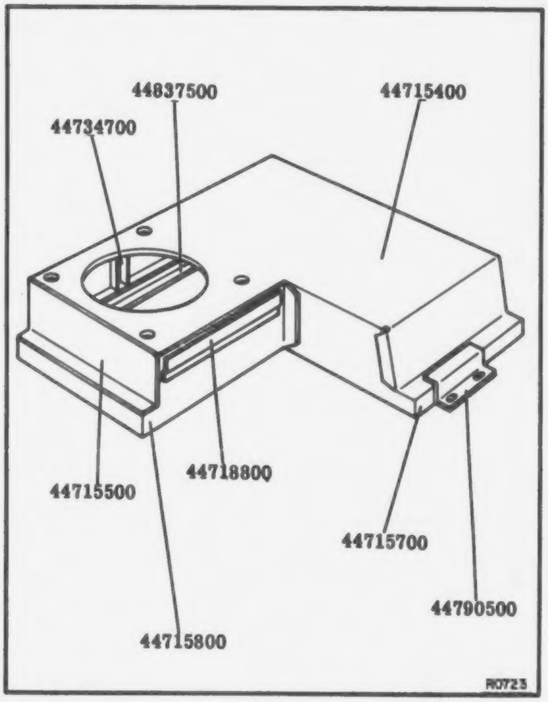
REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44714700	h	PRINT GATE ASSY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125046	SCREW HEX HEAD 10-24 1/2 LONG	002	002		
	BC	10125605	WASHER PLAIN NUM 6	002	002		
	BC	10125608	WASHER PLAIN 1/4	002	002		
	BC	10125609	WASHER PLAIN 5/16	001	001		
	BC	10125804	WASHER SPRING LOCK NUM 8	003	003		
	BC	10125805	NUT HEX 10-24	002	002		
	BC	10125806	SPRING LOCK WASHER	002	002		
	BC	10126100	LOCKWASHER INTERNAL TOOTH NUM 2	008	008		
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUMBER 6	008	008		
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUMBER 8	006	006		
	BC	10126403	LOCKWASHER EXTERNAL TOOTH NUMBER 10	006	006		
	BC	10126404	LOCKWASHER EXTERNAL TOOTH /4	010	010		
	BC	10126405	LOCKWASHER TOOTH 5/16	004	004		
	BC	10126500	SCREW HEX HEAD 1/4-20 1/2 LONG	002	002		
	BC	10126502	SCREW HEX HEAD 1/4-20 3/4 LONG	002	002		
	BC	10127314	SCREW PAN HEAD 2-56 1/2 LONG	008	008		
	BC	10127323	SCREW PAN HEAD 4-40 1/2 LONG	002	002		
	BC	10127347	SCREW PAN HEAD 8-32 3/8 LONG	002	002		
	BC	10127351	SCREW PAN HEAD 8-32 7/8 LONG	001	001		
	BC	44677500	PILOT ASSY SWITCHING BAR LOWER	001	001		
	BC	44677701	RETAINER SWITCHING BAR LOWER	001	001		
	BC	44677801	SLEEVE CONTACT	001	001		
	BC	44677803	SLEEVE CONTACT	004	004		
	BC	44677900	RETAINER SWITCHING BAR	001	001		
	BC	44678000	SPACER SWITCH BAR	003	003		
	BC	44678500	SHIM LAMINATED S STEEL	004	004		
	BC	44679100	BRACKET SWITCHING BAR LOWER	001	001		
	BC	44679200	BRACKET SWITCH BAR UPPER LEFT	001	001		
	BC	44679600	INDICATOR INTENSITY	001	001		
	BC	44680300	DISC FRICTION	001	001		
	BC	44686800	SLEEVE ARM PIVOT UPPER	001	001		
	BC	44686900	SLEEVE ARM PIVOT LOWER	001	001		
	AF	44688300	LATCH ASSY	001	001		
	AF	44694900	SUPPORT TYPE ARRAY	001	NR		
	G	44694901	SUPPORT TYPE ARRAY	NR	001		
	BC	44696800	PILOT ASSY SWITCHING BAR UPPER	001	001		
	AF	44706100	RIBBON DRIVE ASSY	001	001		
	BC	44709400	CAM ELEVATOR	001	001		
	BC	44709900	DETENT BLOCK ADJUSTABLE	001	001		
	BC	44710400	RIBBON DRIVE TRANSFER SHAFT ASSY	001	001		
	G	44711500	ARM ASSY TYPE ARRAY	001	001		
	AF	44711800	SKEW CONTROL ASSY	001	NR		
	AF	44711801	SKEW CONTROL ASSY	NR	001		
	BC	44713004	RIBBON ASSEMBLY	001	001		
	BC	44723700	ADAPTER OIL LINE	001	001		
	BC	44730100	BRACKET RIBBON POTENTIOMETER	001	001		
	BC	44846800	DETENT BRACKET	001	001		
	BC	44874400	BRACKET LATCH STOP	001	001		
	BC	44939000	SUPPORT OIL PUMP	001	001		
	BC	44964100	FITTING OIL TRANSFER	001	001		
	BC	50398200	PIN LOCATOR	001	001		
	BC	50474000	COVER MAGNETIC PICKUP	001	001		
	BC	92033253	RING RETAINING 0.187 SHAFT	001	001		
	BC	92074020	O-RING 0.188 ID	001	001		
	BC	92602001	CLAMP CABLE	001	001		
	BC	93072333	SCREW SOCKET SET FLAT POINT 10-24 3/4 LONG	002	002		
	BC	93522006	SNAP BUTTON	001	001		
	BC	93533183	PIN ROLL 0.156 0.75 LONG	002	002		
	BC	93590158	SCREW PAN HEAD PHILLIPS 6-32 1/4 LONG	006	006		
	BC	93590162	SCREW PHILLIPS PAN HEAD 6-32 3/8 LONG	002	002		
	BC	93590202	SCREW PAN HEAD PHILLIPS 8-32 1/2 LONG	005	005		
	BC	93590206	SCREW PAN HEAD PHILLIPS 8-32 3/4 LONG	002	002		
	BC	93590324	SCREW PHILLIPS PAN HEAD 1/4-20 1 LONG	008	008		
	BC	93592238	SCREW HEX HEAD 10-24 3/8 LONG	004	004		
	BC	93592242	SCREW HEX HEAD 10-24 5/8 LONG	002	002		
	BC	93592320	SCREW HEX HEAD 1/4-20 3/4 LONG	001	001		
	BC	93592324	SCREW HEX HEAD 1/4-20 1 LONG	002	002		
	BC	93592362	SCREW HEX HEAD TAPTITE 5/16-18 1 LONG	004	004		
	BC	93700214	POTENTIOMETER 175 OHM 125 W	002	002		
	BC	93823290	SCREW SET SOCKET HEAD SELF LOCK 8-32 1/2 LONG	001	001		
	BC	94206403	SPRING COMPRESSION	NR			

NOTE: TAB 00 IS CL 601A, AND CL 601C, TAB 01 IS CL 601B, AND CL 601D.

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44714700	W	PRINT GATE ASSY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	94798600	KNOB TEARDROP DIMCO GRAY 225	001	001		
	BC	94803702	TUBING FLEXIBLE COPPER	AR	AR		
	BC	94812706	TERMINAL BARRIER STRIP	001	001		
	BC	94812710	TERMINAL BARRIER STRIP	002	002		
	BC	94812712	TERMINAL BARRIER STRIP	001	001		
	BC	94812714	TERMINAL BARRIER STRIP	001	001		
	BC	94829000	JUMPER TERMINAL	004	004		
	BC	94831610	MARKER STRIP 10-POSITION	001	001		
	BC	94831612	MARKER STRIP 12-POSITION	001	001		
	BC	94831614	MARKER STRIP 14-POSITION	001	001		
		94834800	LUBRICATOR AUTO CYCLE	001	NR		
	BC	94834801	LUBRICATOR AUTO CYCLE 50 HZ	NR	001		
	BC	94837700	NUT COMPRESSION 5/32 TUBING	004	004		
	BC	94837800	SLEEVE COMPRESSION	004	004		
	BC	94837900	CONNECTOR COMPRESSION MALE	003	003		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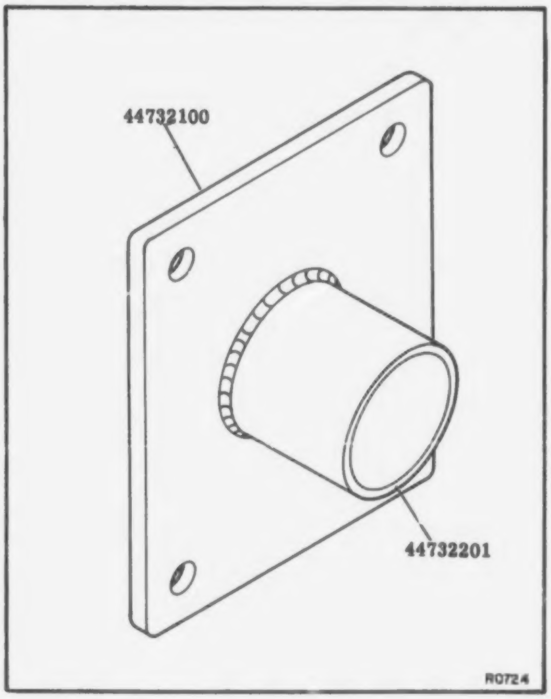
44734700
44715500
44718800
44715700
44790500
44715800
R0723

44715100 AIR INTAKE HOOD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44715100	E	AIR INTAKE HOOD ASSY	E	44788100

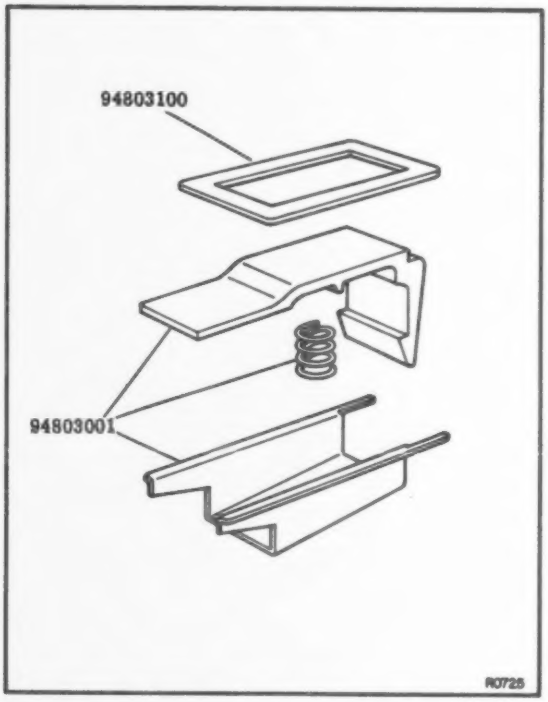
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44715400	TOP MEMBER AIR INTAKE HOOD	001			
	E	44715500	SIDE MEMBER AIR INTAKE HOOD	001			
	E	44715700	FILTER FRAME REAR	001			
	E	44715800	FILTER FRAME FRONT	001			
	E	44718800	TAB FAN PLENUM SEAT	001			
	E	44734700	BRACE MOTOR MOUNTING SUPPORT	002			
	E	44790500	MOUNTING BRACKET	001			
	E	44837500	BRACKET MOUNTING AIR INTAKE HOOD	001			



44716100 FLANGE MOUNTING ASSEMBLY, PLENUM INLET

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44716100	B	FLANGE MOUNTING ASSY PLENUM INLET	E	44788100

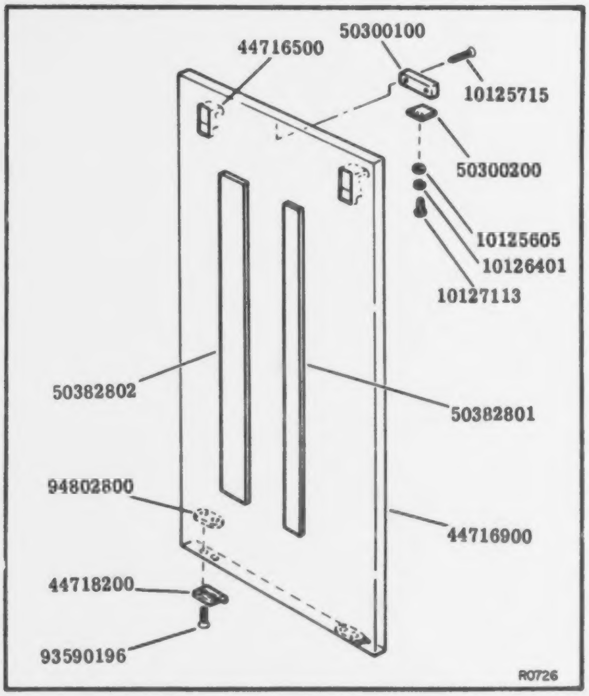
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44732100	MOUNTING FLANGE	001			
	E	44732201	TUBING INLET	001			



44716500 LATCH ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44716500	B	LATCH ASSY	F	44716700

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	94803001	LATCH FLUSH	001			
	BC	94803100	SPACER LATCH ASSY	001			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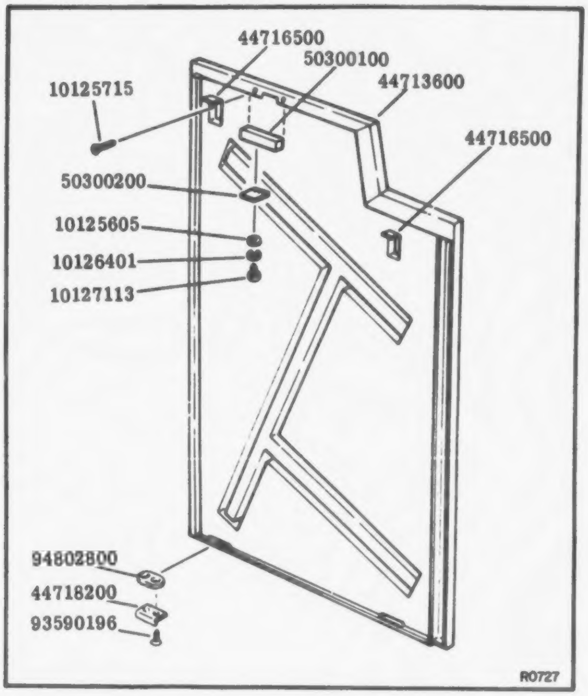
10125715
50300200
10125605
10126401
10127113
50382802
50382801
94802800
44716900
44718200
93590196
R0726

44716700 PANEL ASSEMBLY, SIDE, LEFT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44716700	H	PANEL ASSY SIDE LEFT	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125605	WASHER PLAIN NUM 6	003			
	BC	10125715	SCREW FLAT HEAC 6-32 1/2 LONG	002			
	HC	10126401	LOCKWASHFR EXTERNAL TOOTH NUM 6	003			
	BC	10127113	SCREW PAN HEAD 6-32 3/8 LONG	003			
	E	44713502	REINFORCFMENT	001			
	BC	44716500	LATCH ASSY	002			
	E	44716900	PANEL SIDE LEFT	001			
	BC	44718200	HINGE PANEL	002			
	E	44718603	REINFORCFMENT	002			
	BC	44719100	SCUND INSULATOR SIDE PANEL LEFT	001			
	BC	44934106	SEAL FOAM	001			
	BC	44934107	SEAL FOAM	002			
	BC	50300100	BLOCK ADJUSTABLE LATCH PLATE	001			
	BC	50300200	LATCH PLATE SIDE PANEL	001			
	BC	50382801	SEAL FCAM	001			
	BC	50382802	SEAL FCAM	001			
	BC	93590196	SCREW PHILLIPS PAN HEAD TAPTITE 8-32 1/4 LONG	004			
	BC	94782801	SOUND DEACENING MATERIAL	AR			
	BC	94802800	NUT TWIN PILCT	002			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44716500
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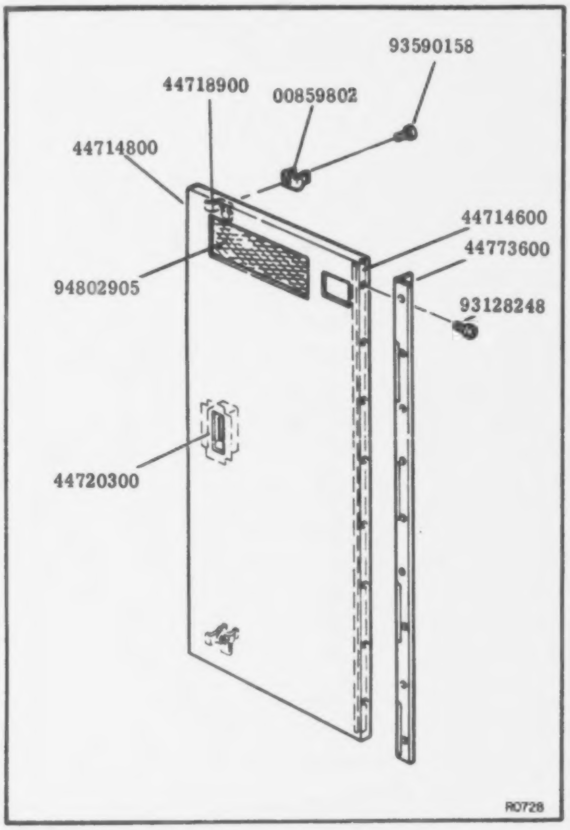
10126401
10127113
94802800
44718200
93590196
R0727

44716800 PANEL ASSEMBLY, RIGHT SIDE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44716800	G	PANEL ASSY RIGHT SIDE	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125605	WASHER PLAIN NUM 6	003			
	BC	10125715	SCREW FLAT HEAD 6-32 1/2 LONG	002			
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUM 6	003			
	BC	10127113	SCREW PAN HEAD 6-32 3/8 LONG	003			
	E	44713504	REINFORCEMENT	001			
	E	44713600	PANEL RIGHT SIDE	001			
	BC	44716500	LATCH ASSY	002			
	BC	44718200	HINGE PANEL	002			
	BC	44718604	REINFORCEMENT	001			
	E	44718607	REINFORCEMENT	001			
	BC	44719000	SOUND INSULATOR RIGHT SIDE PANEL	001			
	BC	44743100	RETAINER SEAL	001			
	BC	44934101	SEAL FOAM	001			
	BC	44934102	SEAL FOAM	001			
	BC	44934103	SEAL FOAM	001			
	BC	44934104	SEAL FOAM	001			
	BC	44934105	SEAL FOAM	001			
	BC	50300100	BLOCK ADJUSTABLE LATCH PLATE	001			
	BC	50300200	LATCH PLATE SIDE PANEL	001			
	BC	93590196	SCREW PAN HEAD TAPTITE 8-32 1/4 LONG	004			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	BC	94802800	NUT TWIN PILOT	002			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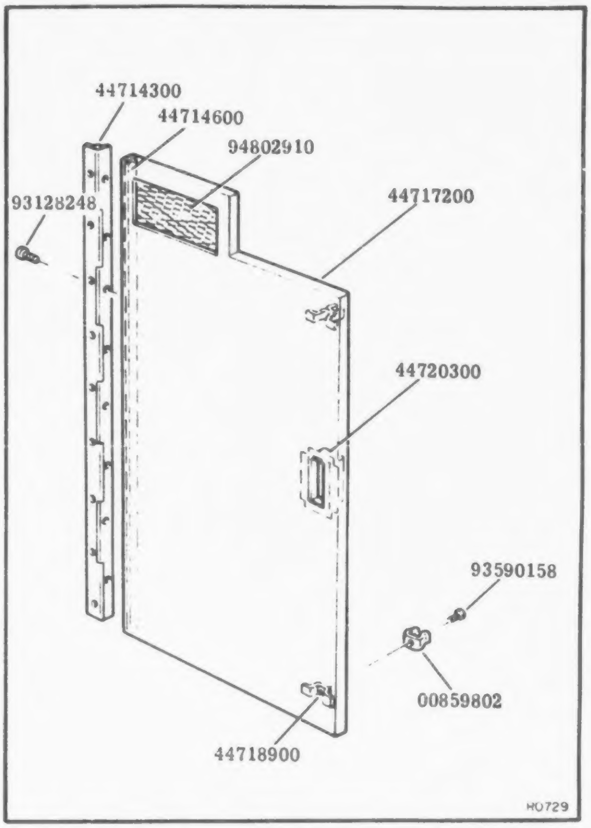
00859802
44714800
44714600
44773600
94802905
93128248
44720300
R0728

44717000 PANEL DOOR ASSEMBLY, RIGHT REAR

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44717000	C	PANEL DOOR ASSY RIGHT REAR	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00859802	STRIKER	002			
	E	44713501	REINFORCEMENT	001			
	BC	44714600	PLATE MOUNTING	001			
	E	44714800	PANEL DOOR RIGHT REAR	001			
	E	44718600	REINFORCEMENT	001			
	E	44718601	REINFORCEMENT	001			
	E	44718900	BRACKET MOUNTING	002			
	BC	44719200	PANEL SOUND INSULATOR	001			
	E	44720300	HANDLE DOOR	001			
	BC	44773600	HINGE PIANO	001			
	BC	93128248	SCREW TAPTITE PAN HEAD 6-32 5/6 LONG	008			
	BC	93590158	SCREW SELF-TAPPING PAN HEAD 6-32 1/4 LONG	002			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94802905	SCREEN PERFORATED	001			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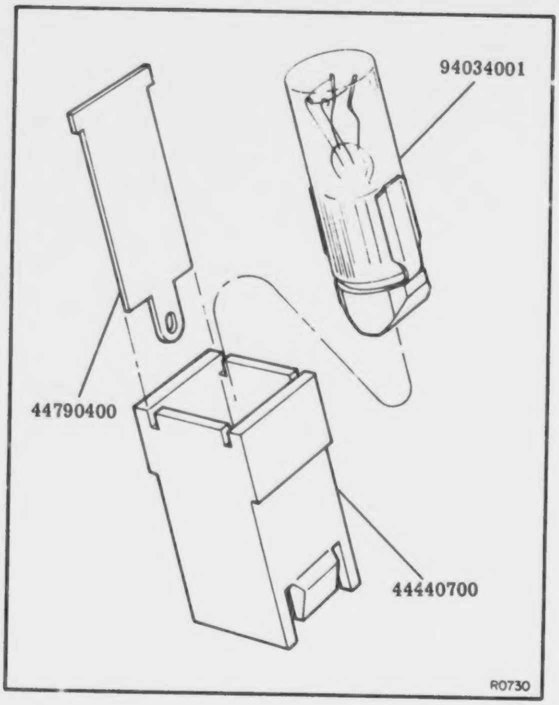
44714600
94802910
93128248
44717200
44720300
93590158
00859802
44718900
H0729

44717100 PANEL DOOR ASSEMBLY, LEFT REAR

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44717100	D	PANEL DOOR ASSY LEFT REAR	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00859802	STRIKER	002			
	E	44713501	REINFORCEMENT	001			
	BC	44714300	HINGE PIANO	001			
	BC	44714600	PLATE MOUNTING	001			
	E	44717200	PANEL DOOR LEFT REAR	001			
	E	44718602	REINFORCEMENT	001			
	E	44718603	REINFORCEMENT	001			
	E	44718900	BRACKET MOUNTING	002			
	BC	44719300	SOUND INSULATOR PANEL DOOR LEFT	001			
	E	44720300	HANDLE DOOR	001			
	BC	93128248	SCREW TAPTITE PAN HEAD 6-32 5/16 LONG	008			
	BC	93590158	SCREW SELF TAPPING PAN HEAD 6-32 1/4 LONG	002			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94802910	SCREEN PERFORATED	001			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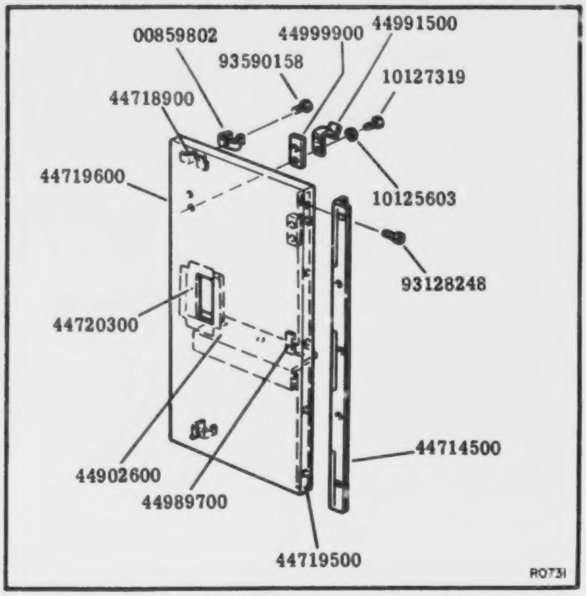
44440700
R0730

44719900 SOCKET, LAMP ASSEMBLY

REF. NO. 44719900	REV. A	ASSEMBLY DESCRIPTION SOCKET LAMP ASSY	LEVEL E	USED ON 44773300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44440700	SOCKET LAMP	001			
	E	44790400	TERMINAL LAMP	002			
	BC	94034001	LAMP 6V	001			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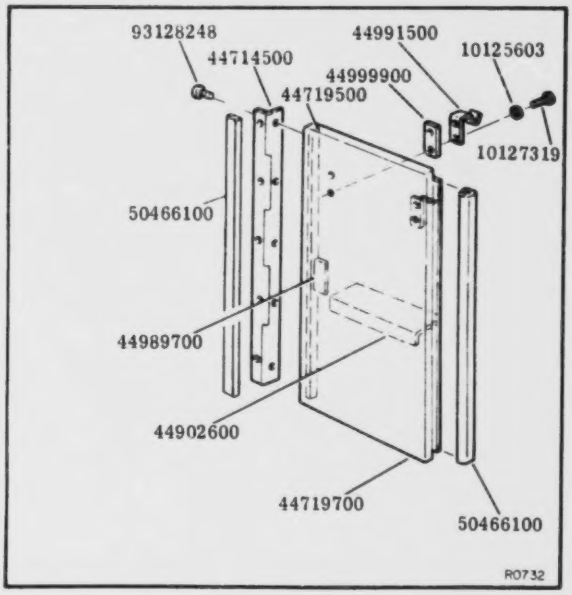
44714500
44902600
44989700
44719500
R0731

44720000 PANEL DOOR ASSEMBLY, CENTER LEFT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44720000	E	PANEL DOOR ASSY CENTER LEFT	E	44809200

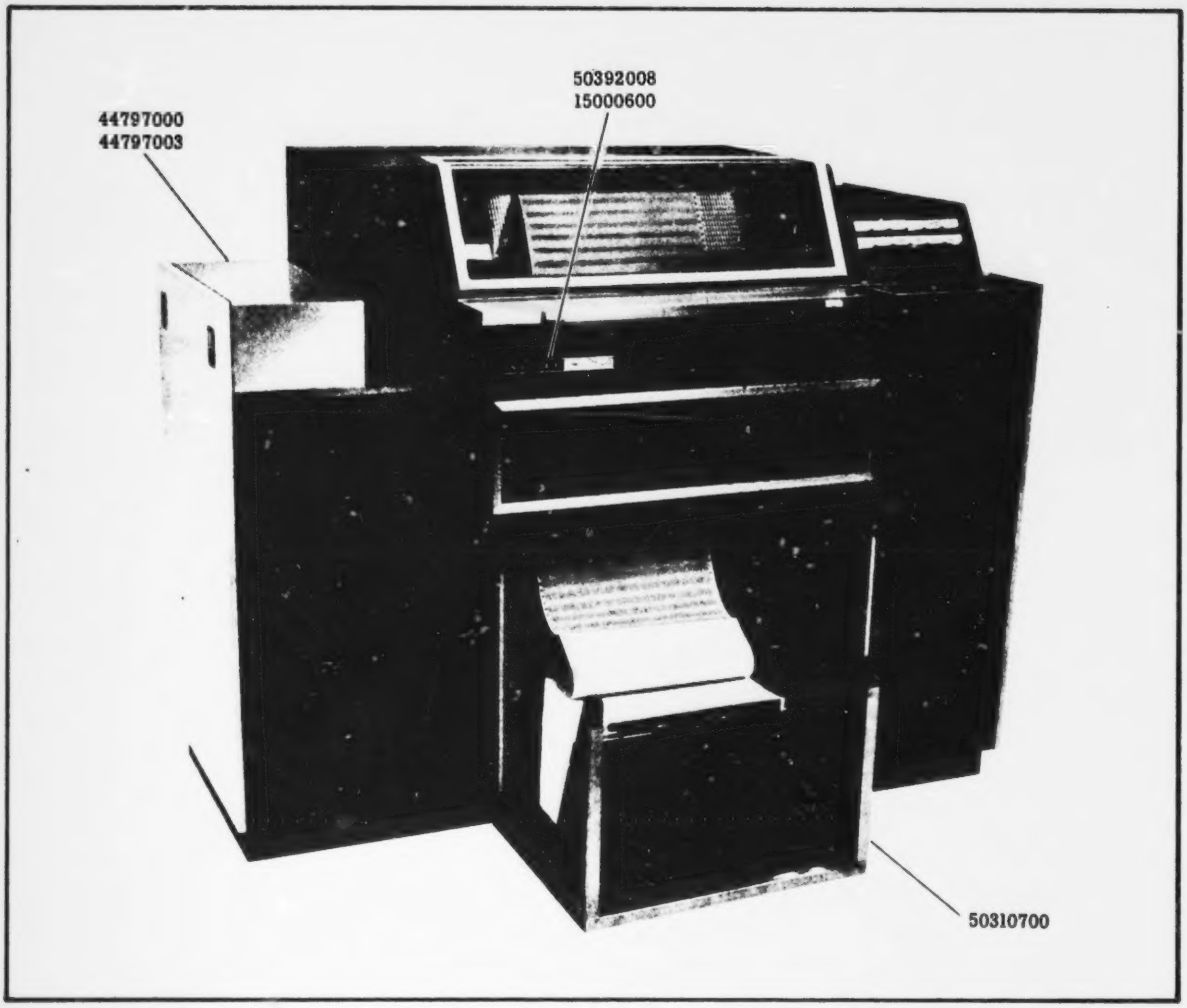
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB CO	TAB	TAB	TAB
	BC	00859802	STRIKER	002			
	BC	10125603	WASHER FLAT	004			
	BC	10127319	SCREW PAN HEAD 4-40 3/16	004			
	BC	44714500	HINGE PIANO	001			
	E	44718900	BRACKET MOUNTING	001			
	BC	44719500	PLATE MOUNTING	001			
	E	44719600	PANEL DOOR CENTER L	001			
	E	44720300	HANDLE DOOR	001			
	E	44902600	BRACKET PIANO HING	001			
	E	44989700	BRACKET FALL SUPPORT	001			
	BC	44991500	SPRING LATCH	002			
	E	44999900	PLATE FASTENER SPRING LATCH	002			
	BC	50391700	SOUND INSULATOR CENTER PANEL DOOR	001			
	BC	93128248	SCREW TAPTITE PAN HEAD 6-32 5/16 LONG	005			
	BC	93590158	SCREW SELF TAPPING PAN HEAD 6-32 1/4	002			
	BC	94782801	SOUND DEADENING MATERIAL	AR			


93128248
44714500
44991500
10125603
44999900
44719500
10127319
50466100
44989700
44902600
44719700
50466100
R0732

44720100 PANEL DOOR ASSEMBLY, CENTER RIGHT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44720100	F	PANEL DOOR ASSY CENTER RIGHT	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125603	WASHER FLAT	004			
	BC	10127319	SCREW PAN HEAD 4-40 3/16 LONG	004			
	BC	44714500	HINGE PIANO	001			
	BC	44719500	PLATE MOUNTING	001			
	E	44719700	PANEL DOOR CENTER RIGHT	001			
	E	44902600	BRACKET PIANO HINGE	001			
	E	44989700	BRACKET FALL SUPPORT	001			
	BC	44991500	SPRING LATCH	002			
	E	44999900	PLATE FASTENER SPRING LATCH	002			
	BC	50391700	SOUND INSULATOR CENTER PANEL DOOR	001			
	BC	50466100	TAPE FOAM ADHESIVE	001			
	BC	93128248	SCREW TAPTITE PAN HEAD 6-32 5/16 LONG	005			
	BC	94782801	SOUND DEADENING MATERIAL	AR			

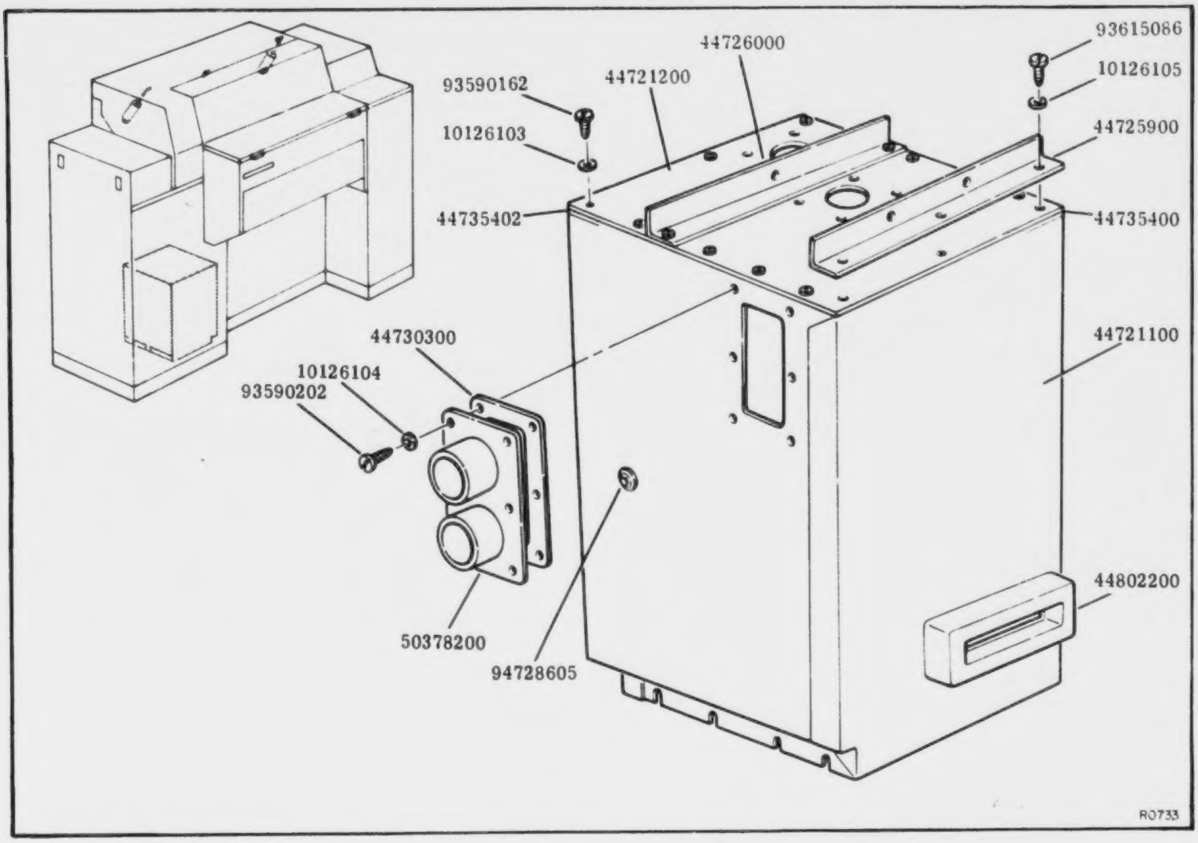

50392008
15000600
44797000
44797003
50310700

44721400 Complete Product Assembly

REF. NO. 44721400	REV. W	ASSEMBLY DESCRIPTION COMPLETE PRODUCT ASSEMBLY	LEVEL A	USED ON 44721400

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 03	TAB 07	TAB 08
		10127600	LABEL, UL	NR	NR	NR	001
		15000600	EMBLEM ASSEMBLY	001	001	001	001
		24547401	LABEL, NFPA	NR	NR	001	001
		44797000	BASIC COMPLETE CABINET, PRINTER	001	NR	NR	001
		44797003	BASIC COMPLETE CABINET, PRINTER	NR	001	001	NR
		50310700	CART ASSEMBLY, PAPER	001	001	001	001
		50392008	EMBLEMS, PRODUCT IDENT	001	001	001	001

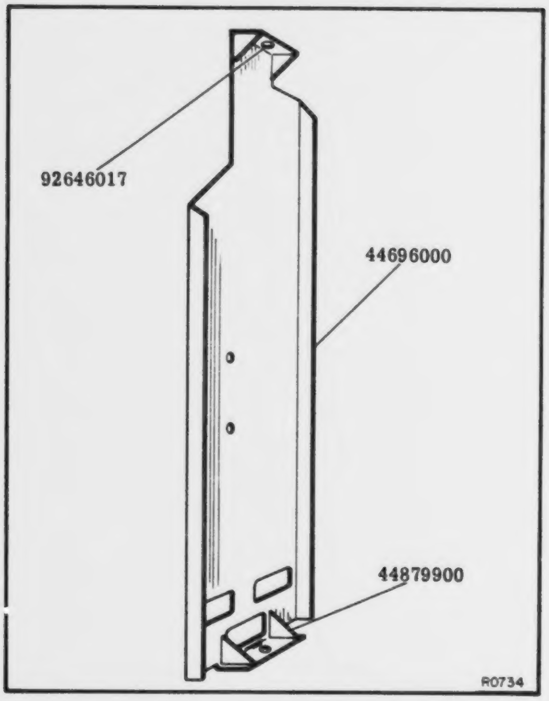
NOTE: TAB 00 IS CL 601A, 03 IS CL 601B, 07 IS CL 601D, 08 IS CL 601C.


93615086
44726000
10126105
93590162
44721200
44725900
10126103
44735402
44735400
44730300
44721100
10126104
93590202
50378200
94728605
44802200
R0733

44726100 FAN PLENUM ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44726100	E	FAN PLENUM ASSY	E	44788100

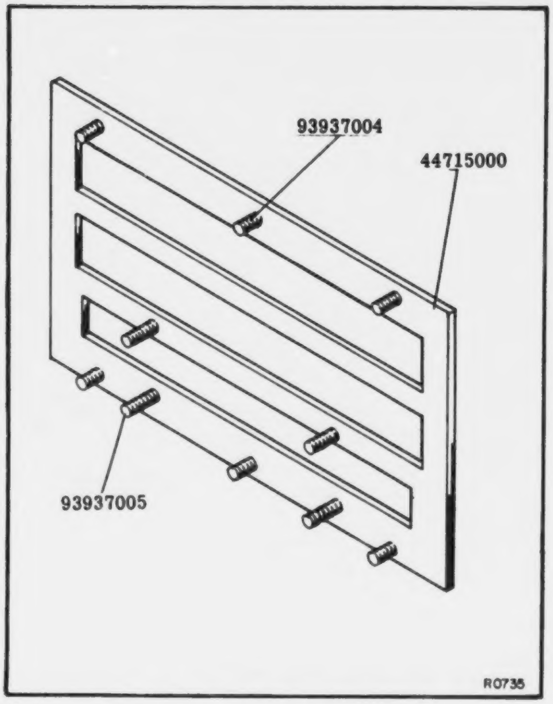
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUM 6	014			
	BC	10126104	LOCKWASHER INTERNAL TOOTH NUM 8	006			
	BC	10126105	LOCKWASHER INTERNAL TOOTH NUM 10	004			
	BC	44721100	FAN PLENUM SIDES	001			
	BC	44721200	FAN PLENUM TOP	001			
	BC	44725900	STIFFENER REAR FAN PLENUM TOP	001			
	BC	44726000	STIFFENER FRONT FAN PLENUM TOP	001			
	BC	44730300	GASKET HOSE MOUNTING	001			
	BC	44735400	CUSHION FAN PLENUM TOP	002			
	BC	44735402	CUSHION FAN PLENUM TOP	002			
	BC	44802200	CUSHION FAN PLENUM	001			
	BC	50378200	MOUNTING FLANGE ASSY HOSE	001			
	BC	93590162	SCREW TAPTITE PAN HEAD 6-32 3/8	014			
	BC	93590202	SCREW PAN HEAD TAPTITE 8-32 1/2 LONG	006			
	BC	93615086	SCREW SHEET METAL 10232 1/2 LCNT	004			
	BC	94728605	GROMMET RUBBER	001			


92646017
44696000
44879900
R0734

44726500 BRACE, CAPACITOR RACK ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44726500	C	BRACE CAPACITOR RACK ASSY	E	44680800

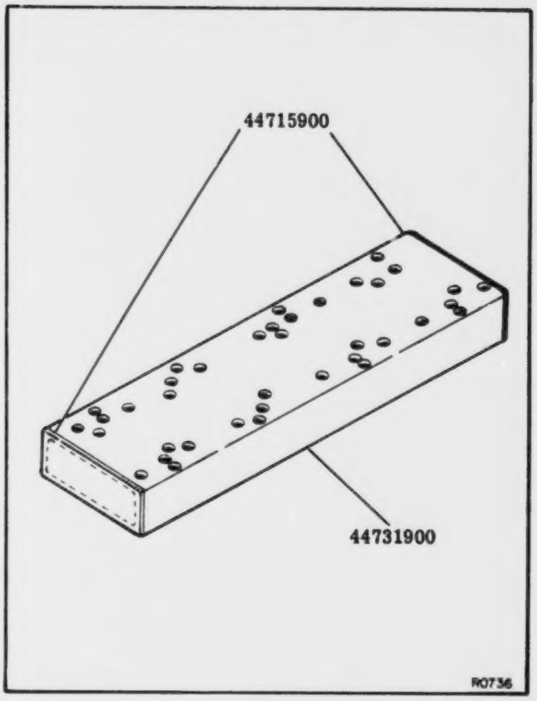
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB	TAB	TAB	TAB
	E	44696000	BRACE CAPACITOR RACK	001			
	E	44879900	REINFORCEMENT	004			
	E	92646017	NUT SPOT WELD 3/8 17	002			


93937004
44715000
93937005
R0735

44726800 PANEL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44726800	B	PANEL ASSY	E	44773300

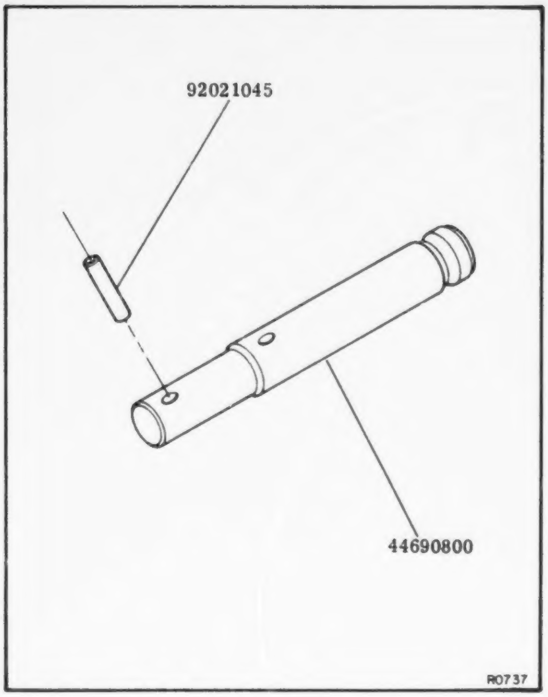
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44715000	PANEL CONTROL	001			
	E	93937004	SCREW WELD 6/32 3/8 LONG	006			
	E	93937005	SCREW WELD 6/32 1/2 LONG	004			



44732400 PLENUM, H-SWITCH ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44732400	B	PLENUM H-SWITCH ASSY	E	44788100

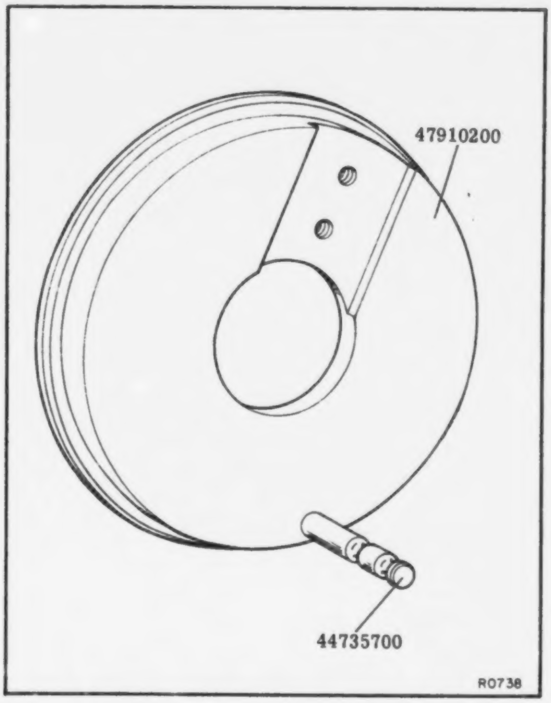
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44715900	END CAPS	002			
	E	44731900	PLENUM H-SWITCH	001			



44732800 SHAFT ASSEMBLY, POWER TRANSFER TUBE DRIVE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44732800	B	SHAFT ASSY POWER TRANSFER TUBE DRIVE	F	44711800

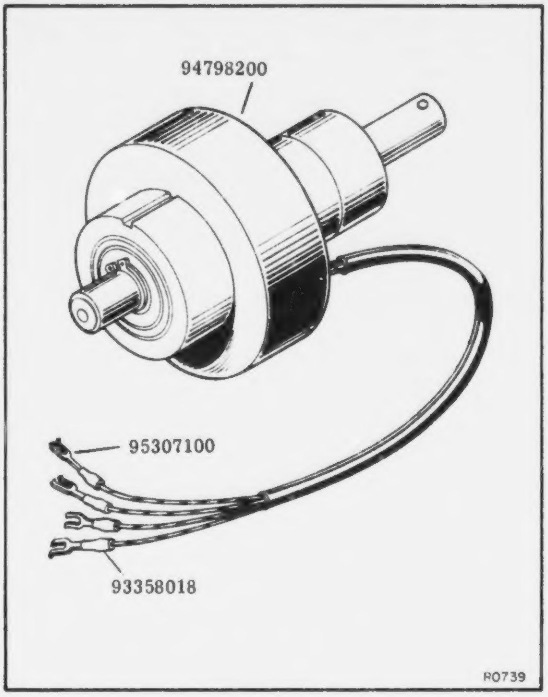
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44690800	SHAFT POWER TRANSFER TUBE DRIVE	001			
	E	92021045	PIN	001			



44735800 CAM PLATE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44735800	B	CAM PLATE ASSY	E	50310500

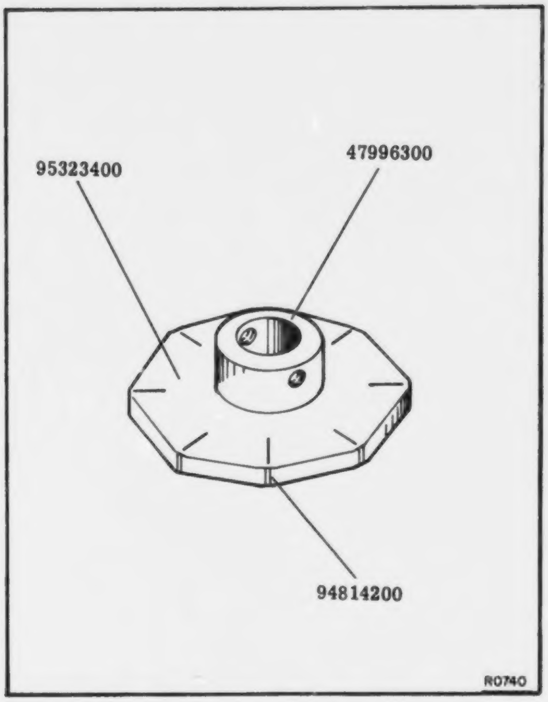
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44735700	PIN SPRING RETAINING	001			
	E	47910200	PLATE CAM	001			



44736800 CLUTCH SUB-ASSEMBLY, MAGNETIC PARTICLE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44736800	B	CLUTCH SUB ASSY MAGNET PARTICLE	F	44706100

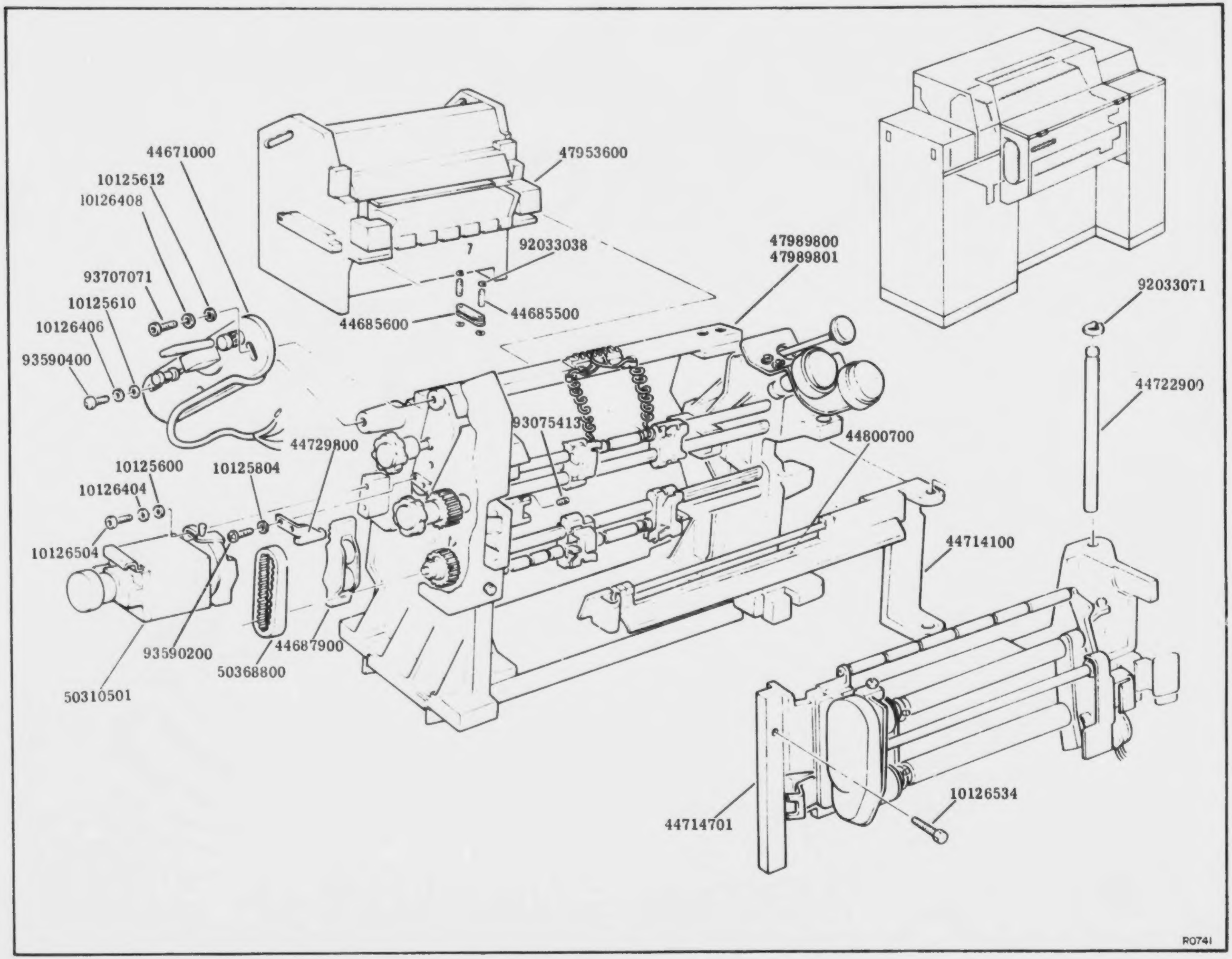
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	93358018	SLEEVING	AR			
	E	94798200	MAGNETIC PARTICLE CLUTCH (LESS SLOTTED TERMINALS)	001			
	E	95307100	TERMINAL SLOTTED TONGUE	004			



44737300 PLATE ASSEMBLY, COMPLETE CHARACTER COUNTER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44737300	J	PLATE ASSY COMPLETE CHARACTER COUNTER	F	44694900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	AF	47996300	PLATE COMPLETE CHARACTER COUNTER	001			
	BC	94814200	RUST PREVENTATIVE	AR			
	BC	95323400	CEMENT	AR			


44671000
10125612
10126408
93707071
10125610
10126406
93590400
47953600
92033038
44685600
44685500
47989800
47989801
92033071
44722900
93075413
44729800
44800700
10125600
10125804
10126404
10126504
44714100
93590200
50368800
44687900
50310501
44714701
10126534
R0741

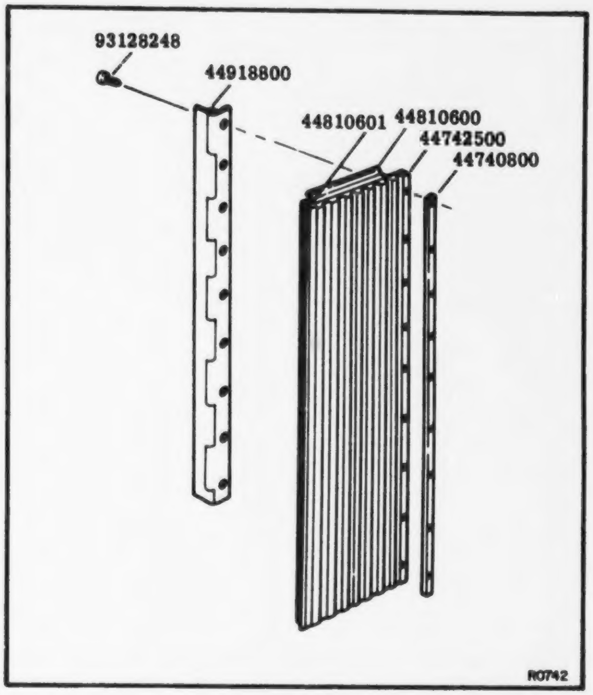
44740000 PRINT HEAD FINAL ASSEMBLY

1057

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
4474CC00	V	PRINT HEAD FINAL ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 02	TAB	TAB
	BC	10125600	WASHER PLAIN 1/4	003	C03		
	BC	10125610	WASHER PLAIN 3/8	001	001		
	BC	10125612	WASHER PLAIN 1/2	001	001		
	BC	10125804	SPRING	002	002		
	BC	10126404	LOCKWASHER EXTERNAL TOOTH 1/4	003	003		
	BC	10126406	LOCKWASHER EXTERNAL TOOTH 3/8	001	001		
	BC	10126408	LOCKWASHER EXTERNAL TOOTH 1/2	C01	001		
	BC	10126504	SCREW HEX HEAD 1/4 20 1 LONG	003	003		
	BC	10126534	SCREW 3/8-16 2 LONG HEAD	001	001		
	AF	44671000	FORMAT TAPE ASSY	C01	C01		
	BC	44685500	PIN IMPRESSION CONTROL LINK	002	002		
	BC	44685600	LINK IMPRESSION CONTROL	001	001		
	AF	44687900	VERNIER CONTROL ASSY	001	C01		
	AF	44714100	LINEFINDER ASSY	001	001		
	AF	44714700	PRINT GATE ASSY	001	NR		
	AF	44714701	PRINT GATE ASSY	NR	C01		
	BC	44722900	SHAFT LINEFINDER PIVOT	001	001		
	BC	44729800	BRACKET RETAINING	001	001		
	BC	448C0700	SCALE LINEFINER ARM	001	C01		
	AF	47953600	HAMMER BANK ASSY	001	001		
	AF	47989800	PRINT HEAD STRUCTURE ASSY	001	001		
	AF	47989801	PRINT HEAD STRUCTURE ASSY	NR	001		
	AF	50310501	PARTICLE BRAKE AND PAPER DRIVE DETENT ASSY	001	001		
	BC	50368800	TIMING BELT	001	001		
	BC	50380800	SHIM HAMMER BANK ADAPTER BLOCK	001	001		
	BC	50380803	SHIM HAMMER BANK ADAPTER BLOCK	001	001		
	BC	50380804	SHIM HAMMER BANK ADAPTER BLOCK	001	001		
	BC	92033038	RING RETAINING	004	004		
	BC	92033071	RING RETAINING	001	001		
	BC	93075413	SCREW SET SOCKET HEAD	005	005		
	BC	93590200	SCREW PAN HEAD TAPTITE 8-32 3/8 LON	002	002		
	BC	93590400	SCREW PHILLIPS PAN HEAD SELF TAP 3/8 16 1 LONG	001	001		
	BC	93707071	SCREW SHOULDER	001	001		

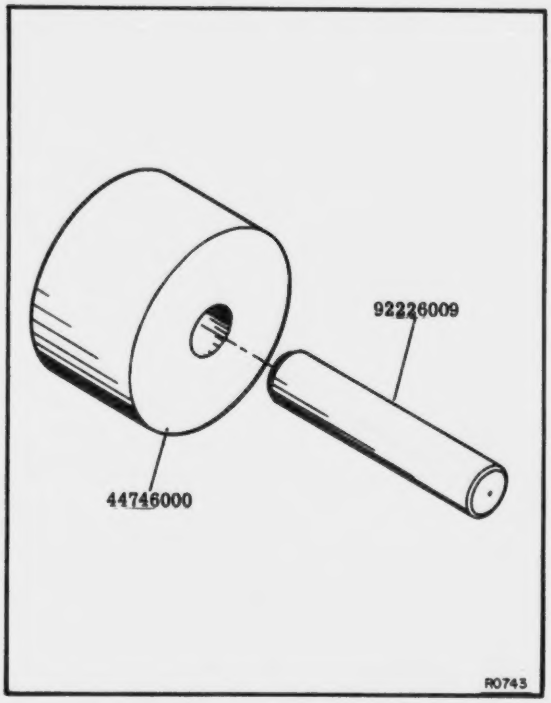
NOTE: TAB 00 IS USED ON CL 601A AND CL 601C, TAB 02 IS USED ON CL 601B AND CL 601D.



44745800 DOOR ASSEMBLY, FRONT RIGHT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44745800	H	DOOR ASSY FRONT RIGHT	E	44809200

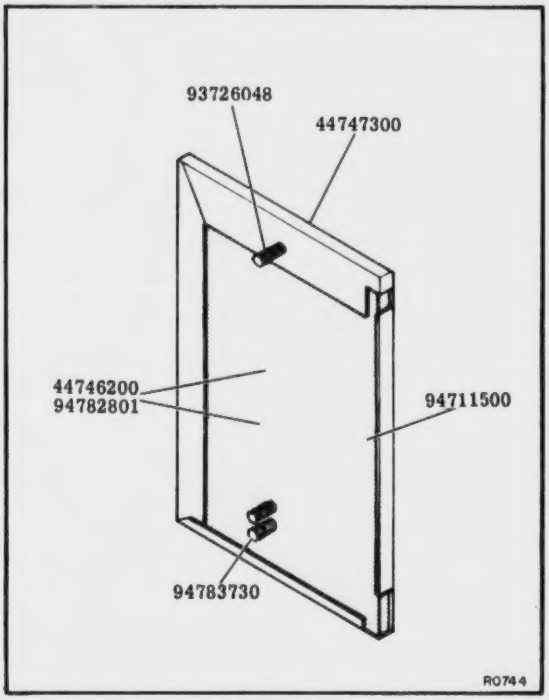
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44740800	PLATE MOUNTING	001			
	E	44742500	DOOR FRONT RIGHT	001			
	E	44745700	RETAINER SEAL	001			
	E	44754104	STIFFENER	002			
	E	44755004	STIFFENER	001			
	BC	44810600	SEAL RUBBER	002			
	BC	44810601	SEAL RUBBER	001			
	BC	44918800	HINGE PIANO	001			
	BC	93128248	SCREW TAPTITE PAN HEAD 6-32X5/16 LONG	009			
	BC	94711500	ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94783714	SCREW PROJECTION WELD	002			



44746100 ROLLER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44746100	A	ROLLER ASSY.	E	50310500

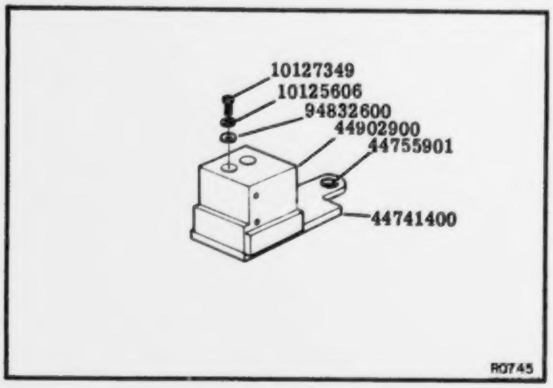
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44746000	ROLLER	001			
	E	92226009	PIN DOWEL 0.1250 X 1/2 LONG	001			


93726048
44747300
44746200
94782801
94711500
94783730
R0744

44747200 PANEL ASSEMBLY, FRONT INSIDE RIGHT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44747200	C	PANEL ASSY FRONT INSIDE RIGHT	E	44809200

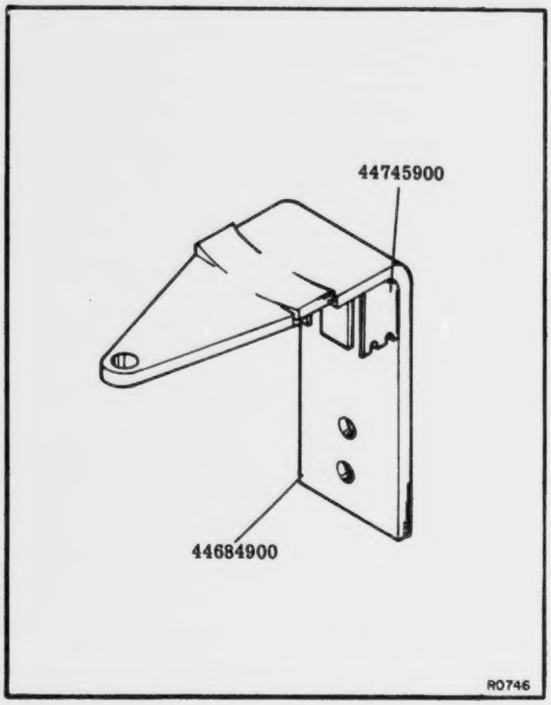
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB CO	TAB	TAB	TAB
	BC	44746200	SOUND INSULATOR FRONT PANEL RIGHT	001			
	E	44747300	PANEL FRONT RIGHT	001			
	E	93726048	SCREW PROJECTION WELD	001			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94783730	SCREW PROJECTION WELD	002			


10127349
10125606
94832600
44902900
44755901
44741400
R0745

44747400 BRACKET ASSEMBLY, MOUNTING, LOWER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44747400	C	BRACKET ASSY MOUNTING LOWER	F	44749613

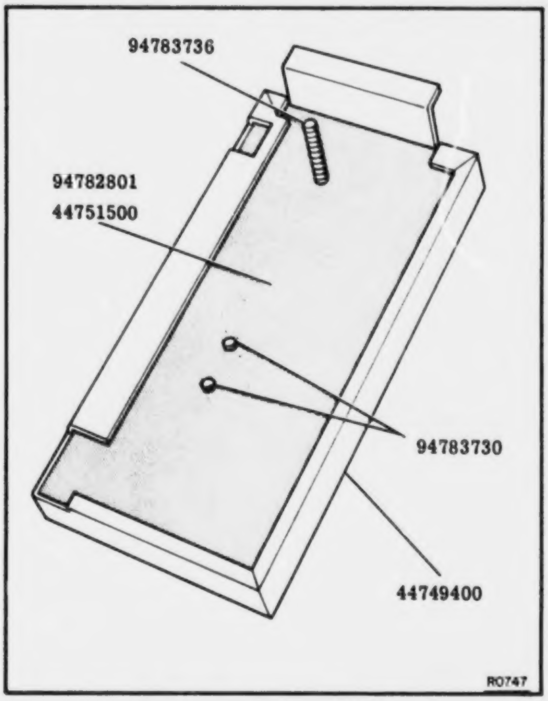
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125606	WASHER PLAIN NUMBER 8	002			
	BC	10127349	SCREW PAN HEAD 8-32 X 5/8 LONG	002			
	E	44741400	BRACKET MOUNTING	001			
	E	44755901	BEARING OIL IMPREGNATED	001			
	BC	44902900	BRACKET	001			
	BC	94832600	STOP WASHER	002			



44748000 SHIFT LEVER AND RETAINER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44748000	B	SHIFT LEVER AND RETAINER ASSY	E	50310500

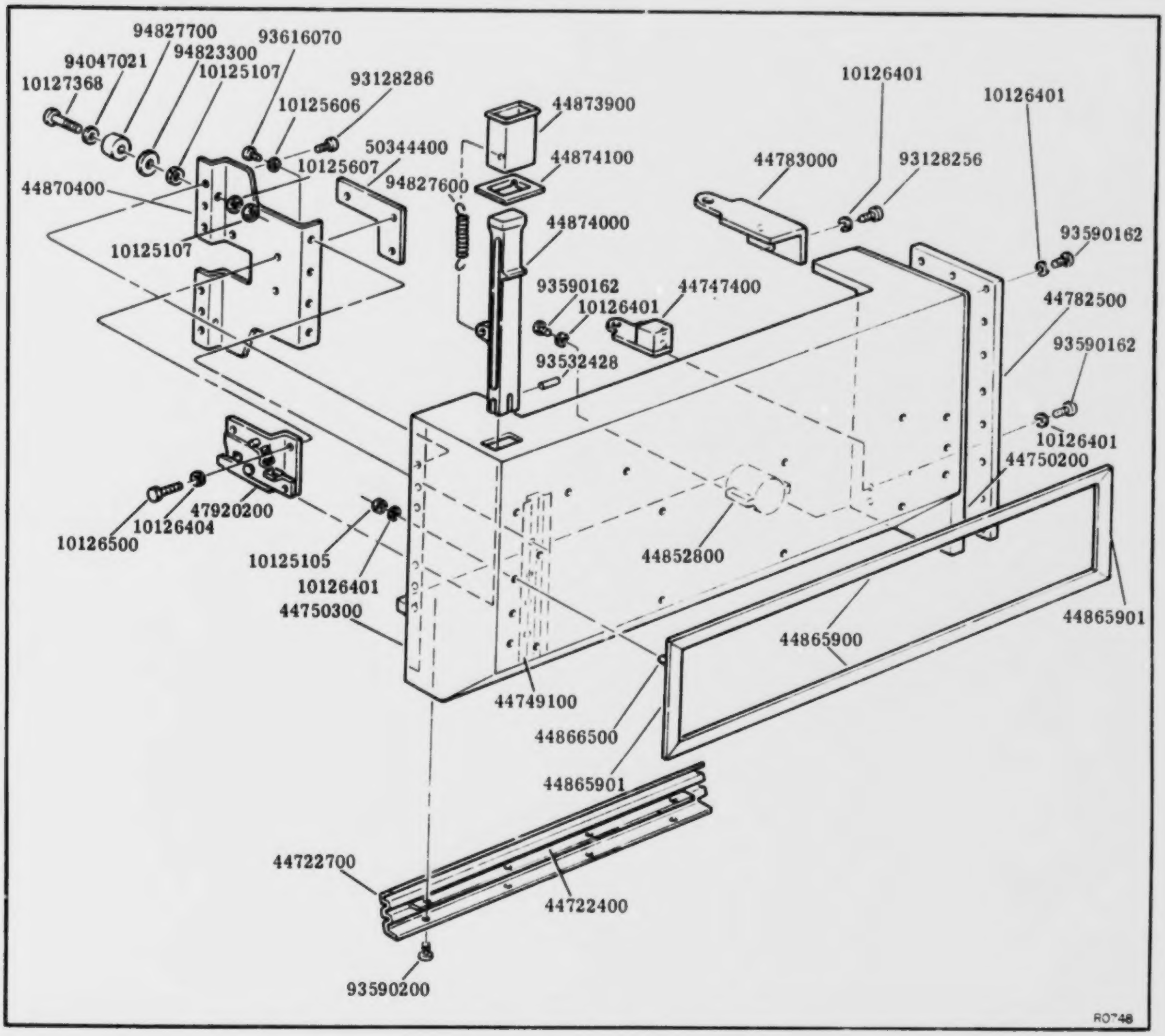
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44684900	LEVER DETENT SHIFT	001			
	E	44745900	RETAINER ROLLER	001			


94783736
94782801
44751500
94783730
44749400
R0747

44749500 PANEL ASSEMBLY, FRONT INSIDE LEFT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44749500	D	PANEL ASSY FRONT INSIDE LEFT	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44749400	PANEL FRONT INSIDE LEFT	001			
	BC	44751500	SOUND INSULATOR FRONT INSIDE PANEL	001			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94783730	SCREW PROJECTION WELD	002			
	E	94783736	SCREW PROJECTION WELD 10-24 X 1 1/2 LONG	001			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94047021
94823300
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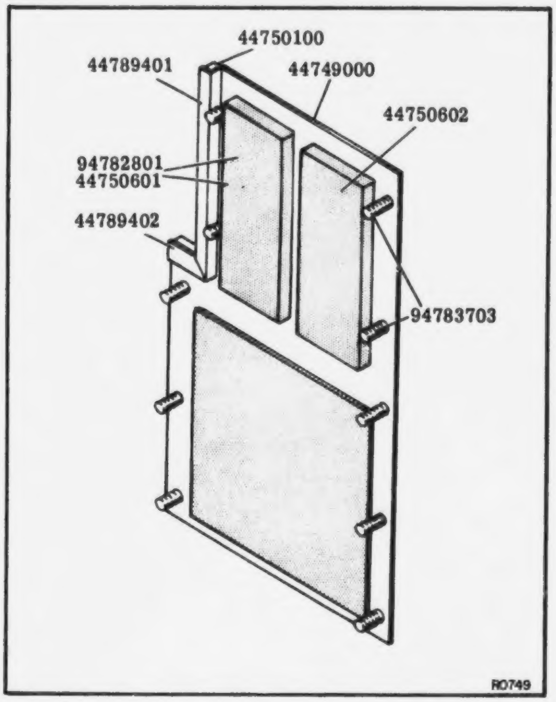
10125107
93128286
10125606
44873900
50344400
10125607
44874100
44870400
94827600
44874000
10125107
10126401
10126401
44783000
93128256
93590162
93590162
10126401
44747400
44782500
93532428
93590162
10126401
44750200
10126500
10126404
47920200
10125105
10126401
44750300
44852800
44865901
44865900
44749100
44866500
44865901
44722700
44722400
93590200
R0748

44749600 COVER ASSEMBLY, GATE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44749600	K	COVER ASSY GATE	E	44809200

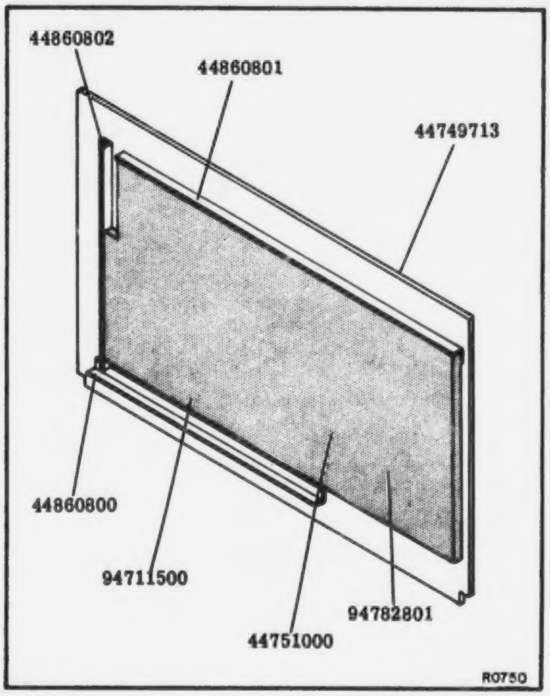
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125105	NUT HEX 6-32	019			
	BC	10125107	NUT 10-24	006			
	BC	10125605	WASHER PLAIN NUMBER 6	003			
	BC	10125606	WASHER PLAIN NUMBER 8	004			
	BC	10125607	WASHER PLAIN NUMBER 10	002			
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUMBER 6	060			
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUMBER 8	004			
	BC	10126404	LOCKWASHER 1/4	001			
	BC	10126500	SCREW HEX HEAD 1/4-20 X 1/2 LONG	003			
	BC	10127368	SCREW PAN HEAD 10-24 X 1 LONG	002			
	E	44722400	PLATE RETAINER	001			
	BC	44722700	PAPER GUIDE FRONT	001			
	BC	44747400	BRACKET ASSEMBLY MOUNTING LOWER	001			
	BC	44749100	COVER GATE	001			
	E	44750200	PLATE SIDE RIGHT	001			
	E	44750300	PLATE SIDE LEFT	001			
	BC	44753900	RETAINER SEAL	001			
	BC	44754000	RETAINER SEAL	001			
	E	44755001	STIFFENER	001			
	E	44781100	SUPPORT	001			
	E	44781300	STIFFENER	001			
	BC	44782500	PLATE SUDE	001			
	BC	44783000	BRACKET ASSEMBLY MOUNTING UPPER	001			
	E	44787900	STIFFENER	002			
	BC	44789300	PAD SOUND DAMPENING	001			
	BC	44789301	PAD SOUND DAMPENING	001			
	BC	44789302	PAD SOUND DAMPENING	001			
	BC	44789303	PAD SOUND DAMPENING	001			
	BC	44789304	PAD SOUND DAMPENING	001			
	BC	44789305	PAD SOUND DAMPENING	001			
	BC	44852800	TUBE CONNECTOR	001			
	BC	44865900	TRIM COVER	002			
	BC	44865901	TRIM COVER	002			
	BC	44866500	STUD FASTENER 6-32 X 3/8 LONG	016			
	BC	44870400	LATCH PLATE	001			
	BC	44873900	BEZEL GUIDE	001			
	BC	44874000	PUSH ROD LATCH	001			
	BC	44874100	SPRING LOCK	001			
	E	44985600	STIFFENER	001			
	AF	47920200	LATCH ASSEMBLY	001			
	BC	50344400	LATCH MOUNT PLATE	001			
	BC	50545000	RETAINER SEAL	001			
	BC	93128256	SCREW SELF TAP 6-32 X 3/4 LONG	005			
	BC	93128286	SCREW SELF TAP 8-32 X 1/4 LONG	006			
	BC	93590162	SCREW TAPTITE PAN HEAD 6-32 X 3/8 LONG	029			
	BC	93590164	SCREW TAPTITE PAN HEAD 6-32 X 1/2 LONG	002			
	BC	93590200	SCREW TAPTITE PAN HEAD 8-32 X 3/8 LONG	004			
	BC	93616070	SCREW SHEET METAL 8-15 X 1/2 LONG	004			
	BC	94047021	WASHER SPECIAL	002			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	BC	94823300	WASHER STOP	002			
	BC	94827600	SPRING EXTENSION	001			
	BC	94827700	BUMPER	002			


44750100
44789401
44749000
44750602
94782801
44750601
44789402
94783703
R0749

44750000 PANEL ASSEMBLY, FRONT LEFT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44750000	F	PANEL ASSY FRONT LEFT	E	44809200

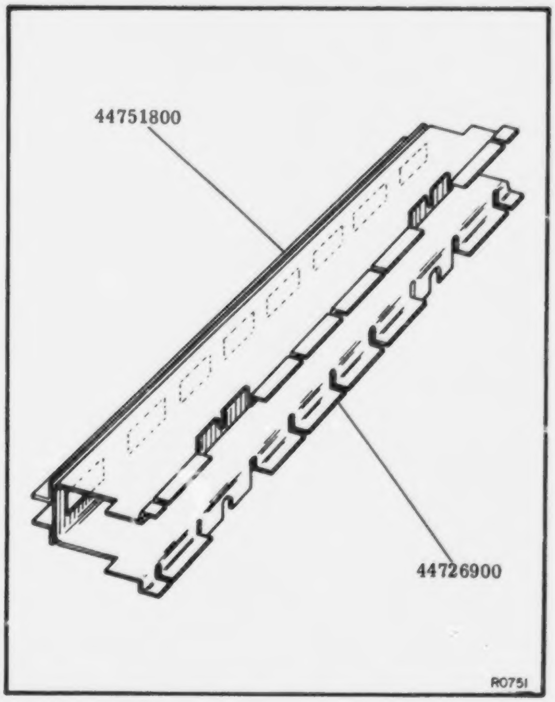
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44749000	PANEL FRONT LEFT	001			
	E	44750100	RETAINER SEAL	001			
	BC	44750601	SOUND INSULATOR FRONT PANEL	001			
	BC	44750602	SOUND INSULATOR FRONT PANEL	001			
	BC	44789401	SEAL DOOR	001			
	BC	44789402	SEAL DOOR	001			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94783703	SCREW PROJECTION WELD	010			


44860802
44860801
44749713
44860800
94711500
94782801
44751000
R0750

44750400 PANEL ASSEMBLY, FRONT (BACK)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44750400	D	PANEL ASSY FRONT BACK	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44749713	PANEL FRONT BACK	001			
	BC	44751000	SOUND INSULATOR FRONT PANEL	001			
	E	44860800	STIFFENER	001			
	E	44860801	STIFFENER	001			
	E	44860802	STIFFENER	001			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			



44751900 PANEL, FAULT INDICATOR, ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44751900	A	PANEL FAULT INDICATOR ASSY	E	44773300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	447269C0	PANEL FAULT INDICATOR	001			
	E	44751800	BRACKET PANEL	002			

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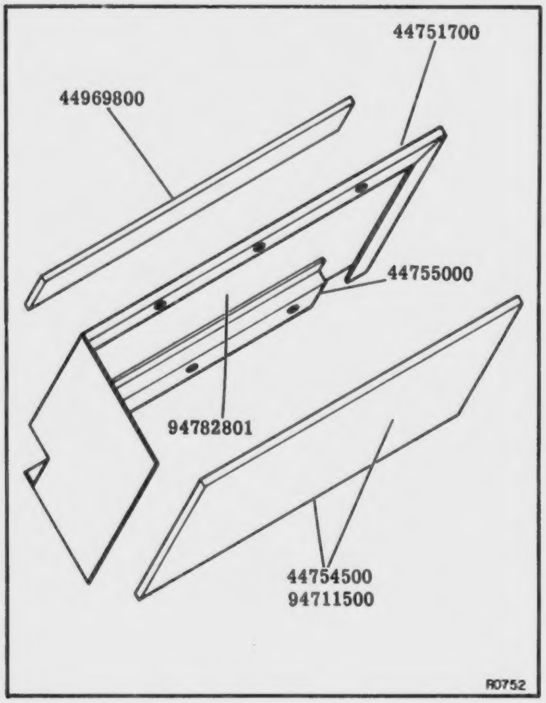
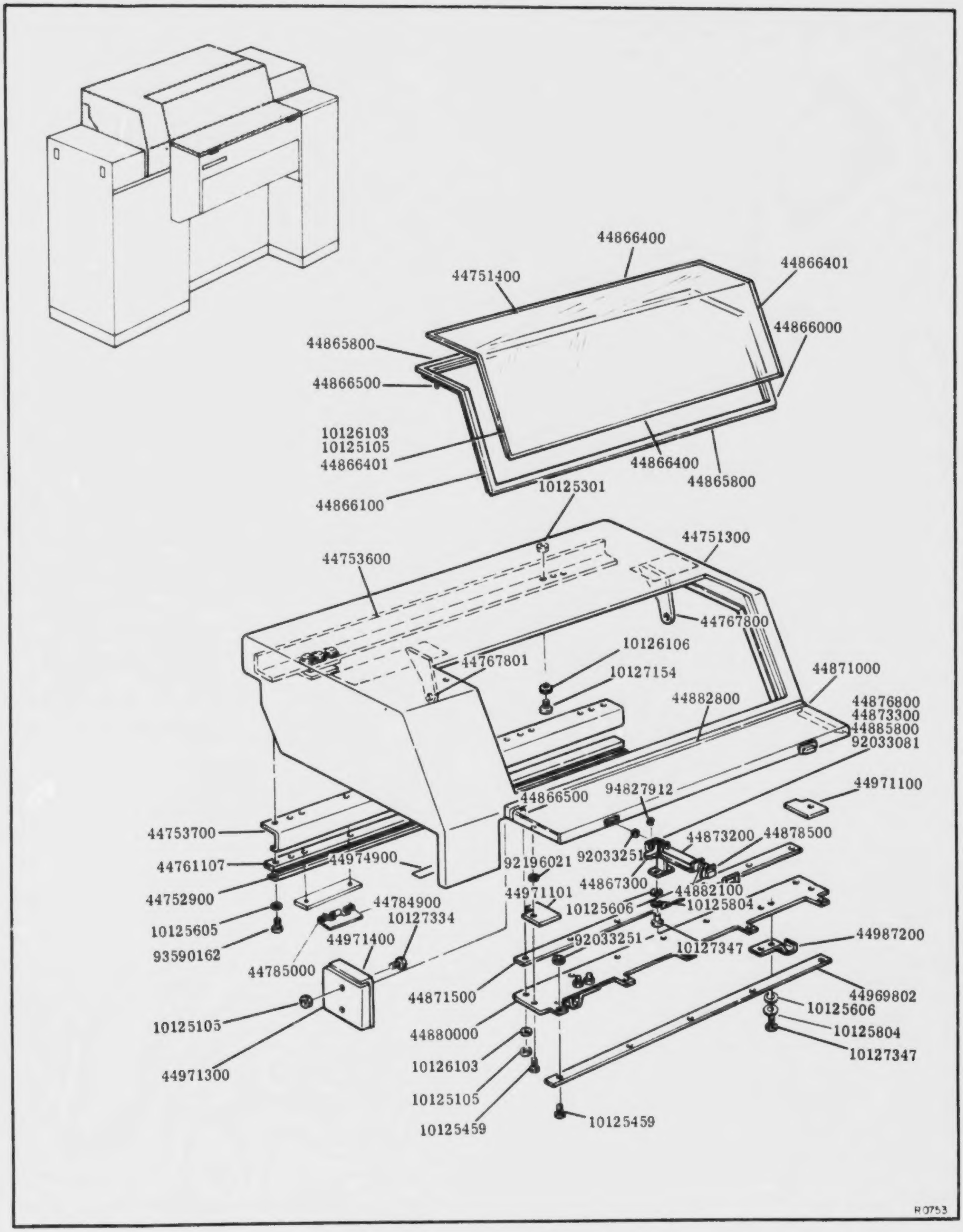

44751700
44969800
44755000
94782801
44754500
94711500
R0752

44752500 PANEL ASSEMBLY, TOP LEFT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44752500	E	PANEL ASSY TOP LEFT	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44751700	PANEL TOP LEFT	001			
	BC	44754500	SOUND INSULTOR PANEL TOP LEFT	001			
	E	44755000	STIFFENER	001			
	BC	44969800	SEAL BONNET	001			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			


44866400
44751400
44866401
44865800
44866000
44866500
10126103
10125105
44866401
44866400
44865800
44866100
10125301
44751300
44753600
44767800
10126106
44767801
10127154
44871000
44882800
44876800
44873300
44885800
92033081
44971100
94827912
44866500
44753700
44873200
44878500
92033251
44761107
44974900
92196021
44867300
44752900
44882100
44971101
44784900
10125606
10125804
10127334
10125605
92033251
44987200
10127347
93590162
44971400
44785000
44871500
44969802
10125606
10125105
44880000
10125804
10127347
10126103
44971300
10125105
10125459
10125459
R0753

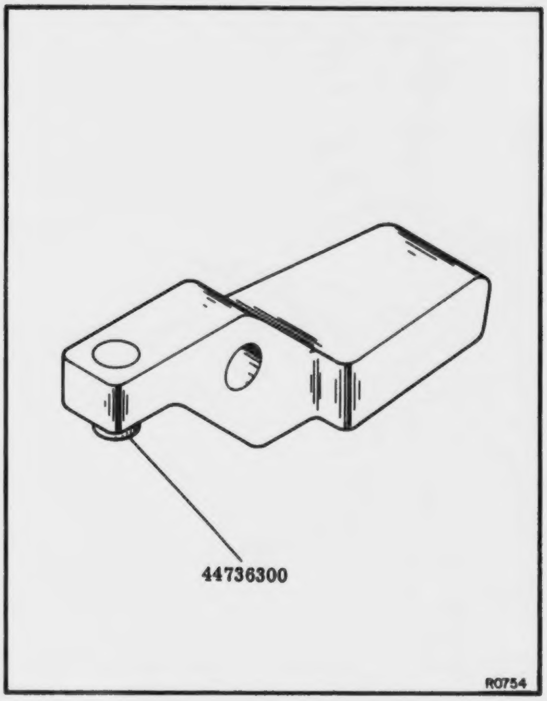
44754900 BONNET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44754900	L	BONNET ASSY	F	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125105	NUT HEX 6-32	029			
	BC	10125301	NUT HEX 1/4-20	006			
	BC	10125459	SCREW FLAT HEAD 8-32 X 3/8 LONG	009			
	BC	10125605	WASHER FLAT NUMBER 6	032			
	BC	10125606	WASHER FLAT NUMBER 8	008			
	BC	10125804	LOCKWASHER SPRING	004			
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUMBER 6	027			
	BC	10126106	LOCKWASHER INTERNAL TOOTH 1/4	006			
	BC	10127123	SCREW PAN HEAD 8-32 X 1/2 LONG	004			
	BC	10127154	SCREW PAN HEAD 1/4-20X5/8 LONG	006			
	BC	10127334	SCREW PAN HEAD 6-32 X 3/8 LONG	002			
	BC	10127347	SCREW SELF THREADING PAN HEAD 8-32	008			
	BC	44751300	BONNET	001			
	BC	44751400	WINDOW	001			
	BC	44752900	SEAL RETAINER HINGE	001			
	BC	44753600	ANGLE	001			
	BC	44753700	SEAL RETAINER BRACKET	001			
	BC	44761107	SEAL RUBBER	001			
	E	44767800	HINGE BRACKET ASSEMBLY	001			
	E	44767801	HINGE BRACKET ASSEMBLY	001			
	E	44780100	STIFFENER	001			
	E	44780200	STIFFENER	001			
	E	44780300	STIFFENER	001			
	E	44780400	STIFFENER	001			
	E	44780500	STIFFENER	001			
	BC	44784900	PLATE HINGE	002			
	BC	44785000	HINGE RELEASE	002			
	BC	44785600	PAD SOUND DAMPENING	AR			
	E	44785700	STIFFENER	001			
	BC	44865800	TRIM BONNET	002			
	BC	44866000	TRIM BONNET RIGHT	001			
	BC	44866100	TRIM BONNET LEFT	001			
	BC	44866400	SEAL WINDOW	002			
	BC	44866401	SEAL WINDOW	002			
	BC	44866500	STUD FASTENER 6-32 X 3/8 LONG	027			
	BC	44867300	LEVER BONNET LATCH	002			
	E	44867400	SUPPORT BONNET SHELF RIGHT	001			
	E	44871000	SHELF BONNET	001			
	BC	44871500	RETAINER BONNET SHELF	001			
	BC	44873200	ACTUATOR LATCH LEVER	002			
	BC	44873300	PIN BONNET LATCH LEVER	002			
	BC	44876800	SUPPORT LATCH LEVER	002			
	E	44877500	SUPPORT BONNET SHELF LEFT	001			
	BC	44878500	GUIDE LATCH BUTTON	002			
	BC	44880000	SUPPORT BONNET LATCH	001			
	BC	44882100	SPRING COMPRESSION	002			
	BC	44882800	TRIM BONNET	001			
	BC	44885800	SPRING TORSION	002			
	BC	44969802	SEAL BONNET	001			
	BC	44971100	SEAL BONNET RIGHT	001			
	BC	44971101	SEAL BONNET LEFT	001			
	BC	44971300	CHANNEL SEAL	001			
	BC	44971400	SEAL	001			
	BC	44974900	SEAL BONNET	001			
	BC	44987200	GUIDE CLIP	002			
	E	50341101	STIFFENER	001			
	E	50341102	STIFFENER	001			
	E	50341200	STIFFENER	001			
	E	50341900	STIFFENER	001			
	BC	50586500	PLATE RETAINING	002			
	BC	92033081	E-RING	002			
	BC	92033247	RING RETAINING	002			
	BC	92033251	EXTERNAL SNAP RING	002			
	BC	92196021	NUT SPEED TYPE J	011			
	BC	93590162	SCREW SELF THREADING PAN HEAD 6-32 X 3/8 LONG	032			
	BC	94711500	ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	BC	94827912	BEARING SNAP-IN NYLON	002			

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44754900	L	BONNET ASSY	E	44809200

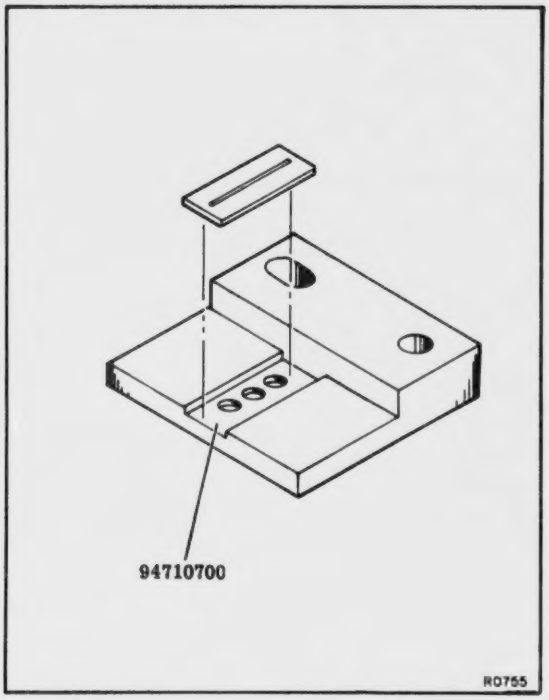
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44751700	PANEL TOP LEFT	001			
	BC	44754500	SOUND INSULTOR PANEL TOP LEFT	001			
	E	44755000	STIFFENER	001			
	BC	44969800	SEAL BONNET	001			
	BC	94711500	FAST TACK ADHESIVE	AR			
	BC	94782801	SOUND DEADENING MATERIAL	AR			



44765700 LEVER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44765700	D	LEVER ASSY	F	50406000

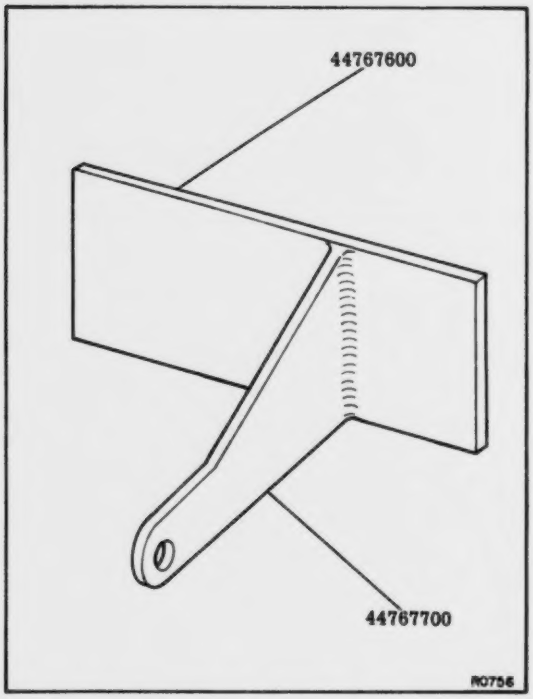
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44736300	PIN	001			



44766900 HOUSING, FRONT, LIGHT SENSOR

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44766900	D	HOUSING FRONT LIGHT SENSOR	H	44712000

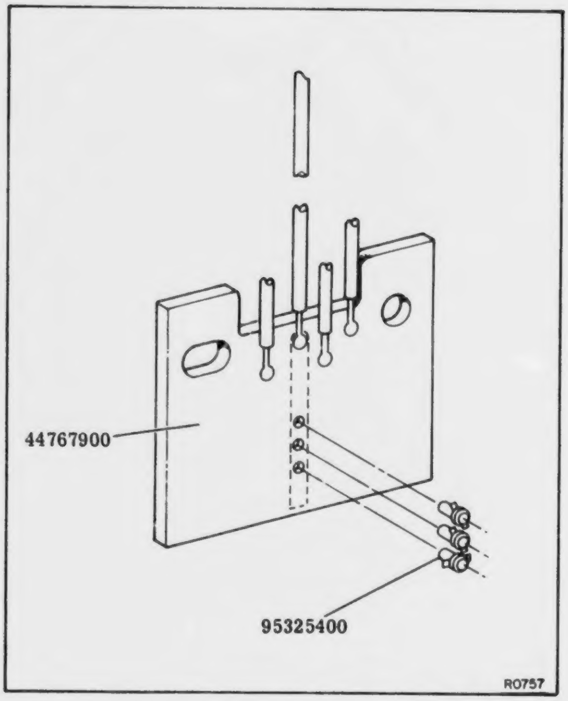
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	94710700	CEMENT	AR			



44767800 HINGE BRACKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44767800	B	HINGE BRACKET ASSY	F	44754913

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44767600	PLATE HINGE	001			
	E	44767700	HINGE BRACKET	001			



44768000 PHOTOCELL BOARD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44768000	C	PHOTOCELL BOARD ASSY	H	44712000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44767900	BOARD ETCHED PHOTOCELL	001			
	E	95325400	LIGHT SENSOR SILICON PLANAR NPN	003			

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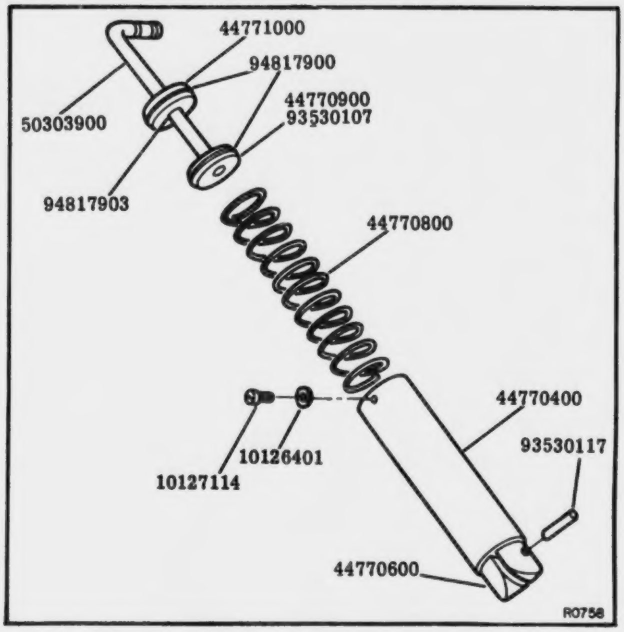
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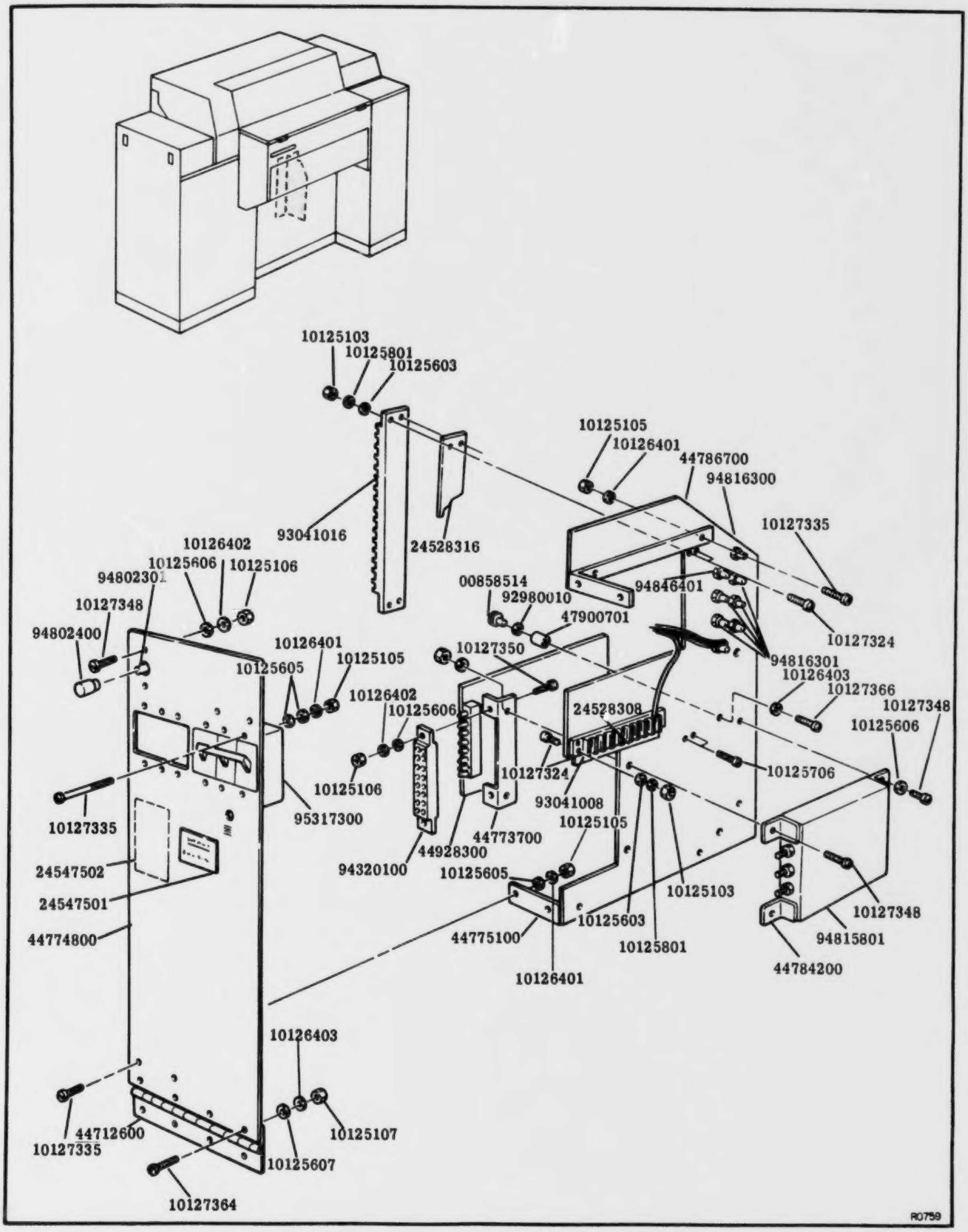
94817900
50303900
44770900
93530107
94817903
44770800
44770400
93530117
10126401
10127114
44770600
R0758

44771100 COUNTER BALANCE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
447711C0	C	COUNTER BALANCE ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126401	LCCKWASHER EXTERNAL TOOTH NUMBER 6	002			
	BC	10127114	SCREW PAN HEAD 6-32 X 1/2 LONG	002			
	E	44770400	TUBE RETENTICN ARM	001			
	E	44770600	PLUG RETENTICN ARM	C01			
	E	44770800	SPRING COMPRESSION	001			
	E	447709C0	COLLAR RETENTION ARM	001			
	E	44771000	BEARING RETENTICN ARM	001			
	E	50303900	SHAFT RETENTICN ARM	001			
	BC	93530107	RCLL PIN	001			
	BC	93530117	RCLL PIN	001			
	BC	94817900	BLCCK VEE PACKINGS	002			
	BC	94817903	BLOCK VEE PACKINGS	001			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10125801
10125603
10125105
10126401
44786700
94816300
10127335
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24528316
10126402
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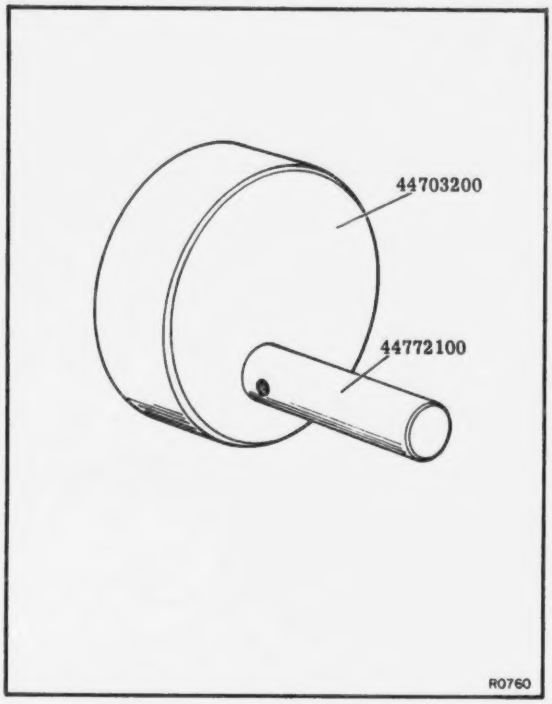
10125106
94802301
00858514
92980010
94846401
10127348
47900701
10127324
94802400
10126401
10127350
94816301
10125605
10125105
10126403
10127366
10127348
10126402
10125606
24528308
10125606
10127324
10125706
10127335
10125106
93041008
95317300
44773700
10125105
24547502
44928300
94320100
10125605
10125103
24547501
10127348
10125603
44774800
44775100
10125801
94815801
44784200
10126401
10126403
10125107
44712600
10127335
10125607
10127364
R0759

44771900 A.C. POWER PANEL (SEE ALSO 50479100)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44771900	J	A C POWER PANEL	D	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00858514	NUT NUMBER 10	002			
	BC	10125103	NUT NUMBER 4	008			
	BC	10125105	NUT NUMBER 6	008			
	BC	10125106	NUT NUMBER 8	008			
	BC	10125107	NUT NUMBER 10	004			
	BC	10125603	WASHER FLAT NUMBER 4	010			
	BC	10125605	WASHER FLAT NUMBER 6	013			
	BC	10125606	WASHER FLAT NUMBER 8	006			
	BC	10125607	WASHER FLAT NUMBER 10	004			
	BC	10125706	SCREW 4-40 X 5/8 LONG FLAT HEAD	002			
	BC	10125801	LOCKWASHER NUMBER 4	008			
	BC	10126401	LOCKWASHER NUMBER 6	014			
	BC	10126402	LOCKWASHER NUMBER 8	008			
	BC	10126403	LOCKWASHER NUMBER 10	006			
	BC	10127324	SCREW 4-40 X 5/8 LONG PAN HEAD	006			
	BC	10127334	SCREW 6-32 X 3/8 LONG	006			
	BC	10127335	SCREW 6-32 X 1/2 LONG	007			
	BC	10127336	SCREW PAN HEAD 6-32 X 5/8 LONG	001			
	BC	10127348	SCREW NUMBER 8	006			
	BC	10127350	SCREW NUMBER 8	002			
	BC	10127366	SCREW NUMBER 10 3/4 LONG	002			
	BC	10127464	SCREW NUMBER 10 1/2 LONG	004			
	BC	24528308	STRIP MARKER 8-TERMINAL	001			
	BC	24528316	STRIP MARKER 16-TERMINAL	001			
	BC	24547501	PLATE WARNING	001			
	BC	24547502	PLATE WARNING	001			
	BC	44712600	HINGE PIANO	001			
	BC	44773700	BRACKET CARD MOUNTING	001			
	BC	44774800	PANEL AC POWER FRONT	001			
	BC	44775100	BRACKET PANEL MOUNTING	002			
	BC	44784200	BRACKET FILTER	002			
	BC	44786700	PANEL AC POWER BACK	001			
	AD	44928300	BOARD ASSY AC RELAY ZERO	001			
	BC	47900701	GUIDE NYLON	002			
	BC	92980010	WASHER FIBRE	002			
	BC	93041008	STRIP TERMINAL	001			
	BC	93041016	STRIP TERMINAL	001			
	BC	94320100	RECEPTACLE	001			
	BC	94802301	FASTENER	001			
	BC	94802400	SOCKET TIP RUBBER	001			
	BC	94815801	LINE FILTER	001			
	BC	94816300	TRIAC	001			
	BC	94816301	TRIAC	006			
	BC	94846401	TRIAC	001			
	BC	95317300	CIRCUIT BREAKER	01			

NOTE: TAB 00 IS CL 601A AND CL 601C.



44772200 SKEW CAM ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44772200	C	SKEW CAM ASSY	F	44711800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44703200	CAM SKEW	001			
	E	44772100	SHAFT CKEW CAM	001			

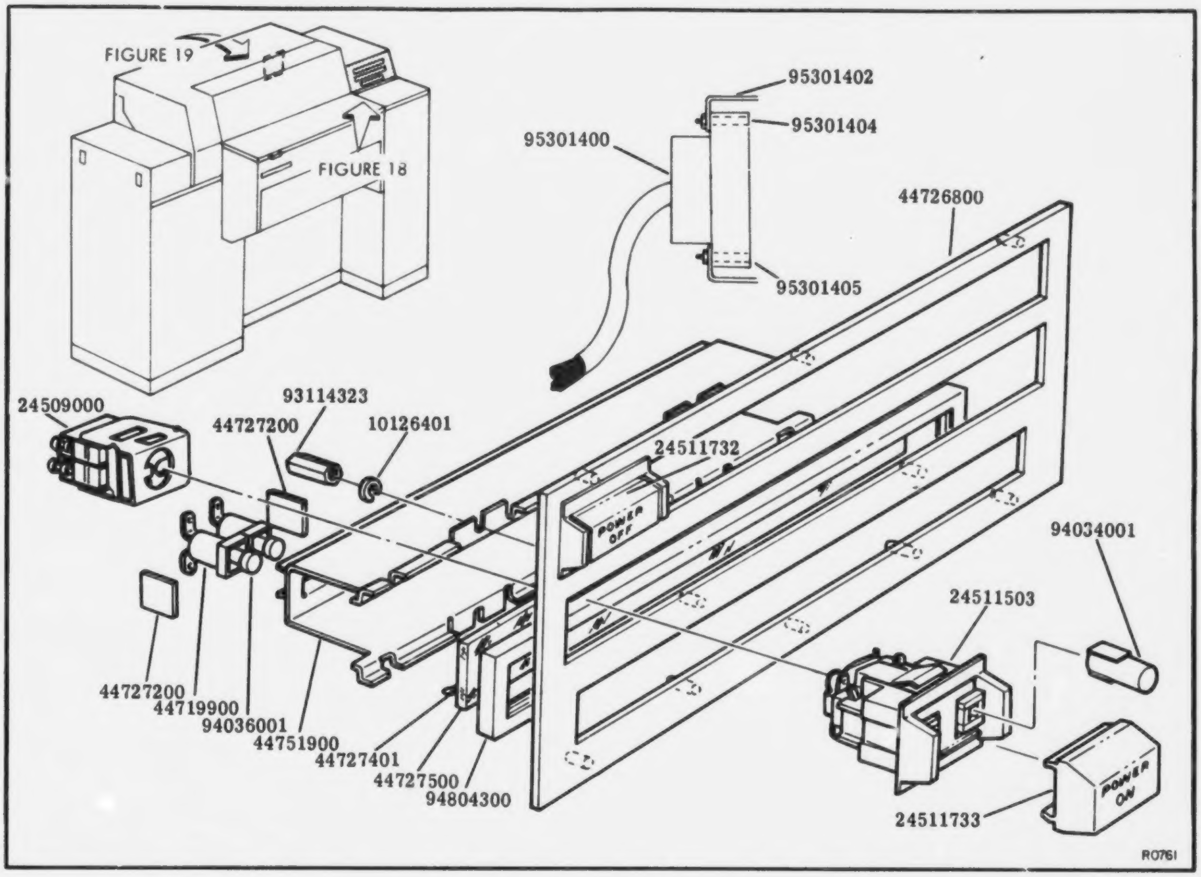
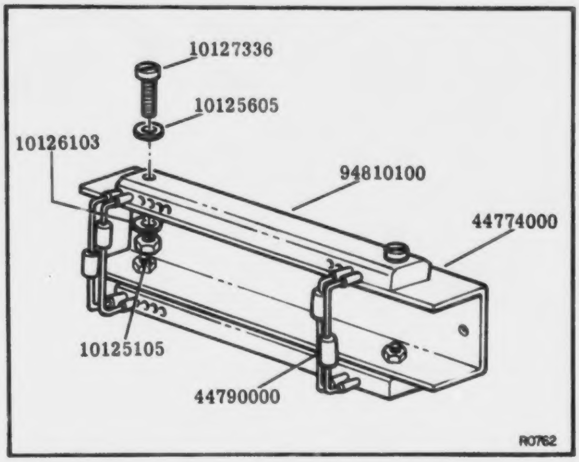


FIGURE 19
FIGURE 18
95301402
95301404
95301400
95301405
44726800
24509000
93114323
44727200
10126401
24511732
POWER OFF
94034001
24511503
44727200
44719900
94036001
44751900
44727401
44727500
94804300
POWER ON
24511733
R0761

44773300 FRONT CONTROL PANEL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44773300	E	FRONT CONTRCL PANEL ASSY	D	44796300

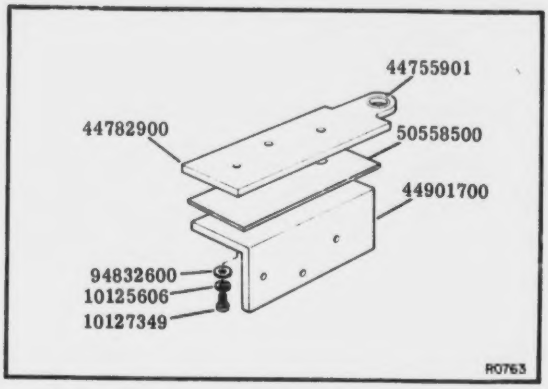
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126401	LOCKWASHER NUMBER 6	004			
	BC	24509000	SWITCH MOMENTARY	002			
	BC	24511503	LAMP HOLDER PUSH BUTTON	002			
	BC	24511732	LENS POWER OFF	001			
	BC	24511733	LENS POWER ON	001			
	BC	44719900	SOCKET LAMP ASSY	016			
	BC	44726800	PANEL CONTROL	001			
	BC	44727200	PLATE CIVIDER	009			
	BC	44727401	FILM LEGEND	001			
	BC	44727500	STRIP GLASS	001			
	BC	44751900	PANEL FAULT INDICATIR ASSY	001			
	BC	93114323	STANDOFF TAPPED POST 6-32	C04			
	BC	94034001	LAMP 6V SYLVANIA 6P5B	002			
	BC	94036001	CAP REC	016			
	BC	94804300	EXTRUSION RUBBER INCHBS	020			
	BC	95301400	CONNECTOR BLOCK 20-PIN	001			
	BC	95301402	LCCKING SPRING MALE	002			
	BC	95301404	GUIDE ASSY CENTER MALB	001			
	BC	95301405	GUIDE ASSY CENTER FEMALE	001			


10127336
10125605
10126103
94810100
44774000
10125105
44790000
R0762

44780600 RESISTOR BRACKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44780600	C	RESISTOR BRACKET ASSY	D	44795800

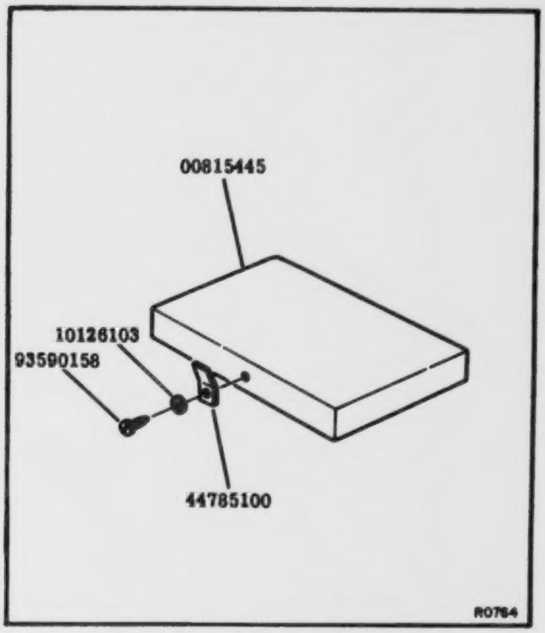
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125105	NUT NUMBER 6	004			
	BC	10125605	WASHER PLAIN NUMBER 6	004			
	BC	10126103	LOCKWASHER NUMBER 6	004			
	BC	10127336	SCREW 6-32 X 5/8 LONG	004			
	BC	44774000	BRACKET RESISTOR	001			
	BC	44790000	RESISTOR ASSY 2 OHM 3 W 5 PERCENT	017			
	BC	94810100	CONNECTOR BLOCK 20 CAVITY NYLON	002			


44755901
44782900
50558500
44901700
94832600
10125606
10127349
R0763

44783000 BRACKET ASSEMBLY, MOUNTING, UPPER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44783000	F	BRACKET ASSY MOUNTING UPPER	F	44749600

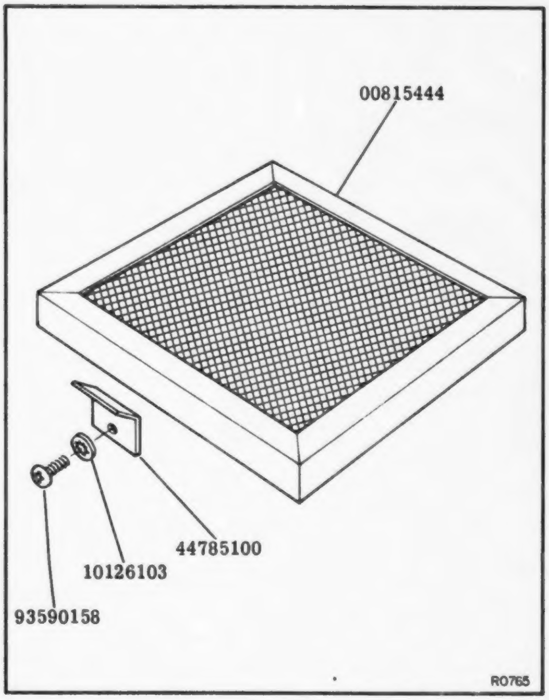
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125606	WASHER PLAIN NUMBER 8	003			
	BC	10127349	SCREW PAN HEAD 8-32 X 5/8 LONG	003			
	E	44755901	BEARING OIL IMPREGNATED	001			
	E	44782900	BRACKET UPPER MOUNTING	001			
	BC	44901700	BRACKET	001			
	BC	50558500	GASKET	001			
	BC	94832600	WASHER STOP	003			


00815445
10126103
93590158
44785100
R0764

44785300 FILTER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44785300	E	FILTER ASSY	E	44788100

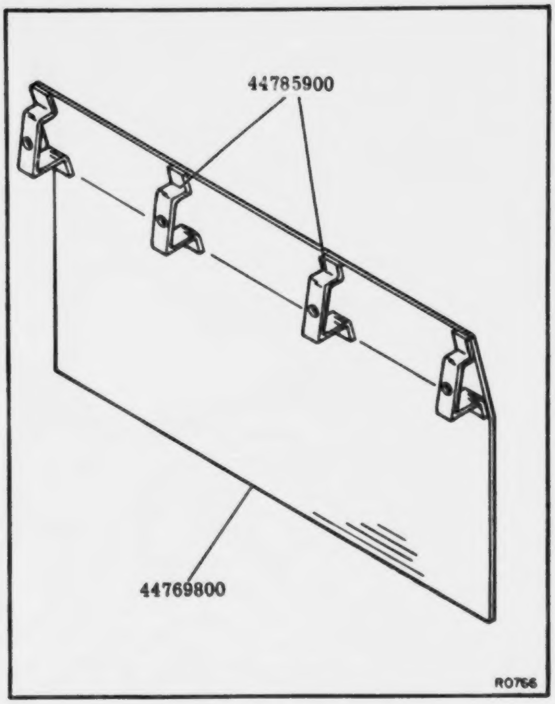
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00815445	FILTER WASHABLE	001			
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUMBER 6	001			
	BC	44785100	TAB	001			
	BC	93590158	SCREW TAPTITE PAN HEAD 6-32 X 1/4 LONG	001			


00815444
44785100
10126103
93590158
R0765

44785400 FILTER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44785400	E	FILTER ASSY	E	44788100

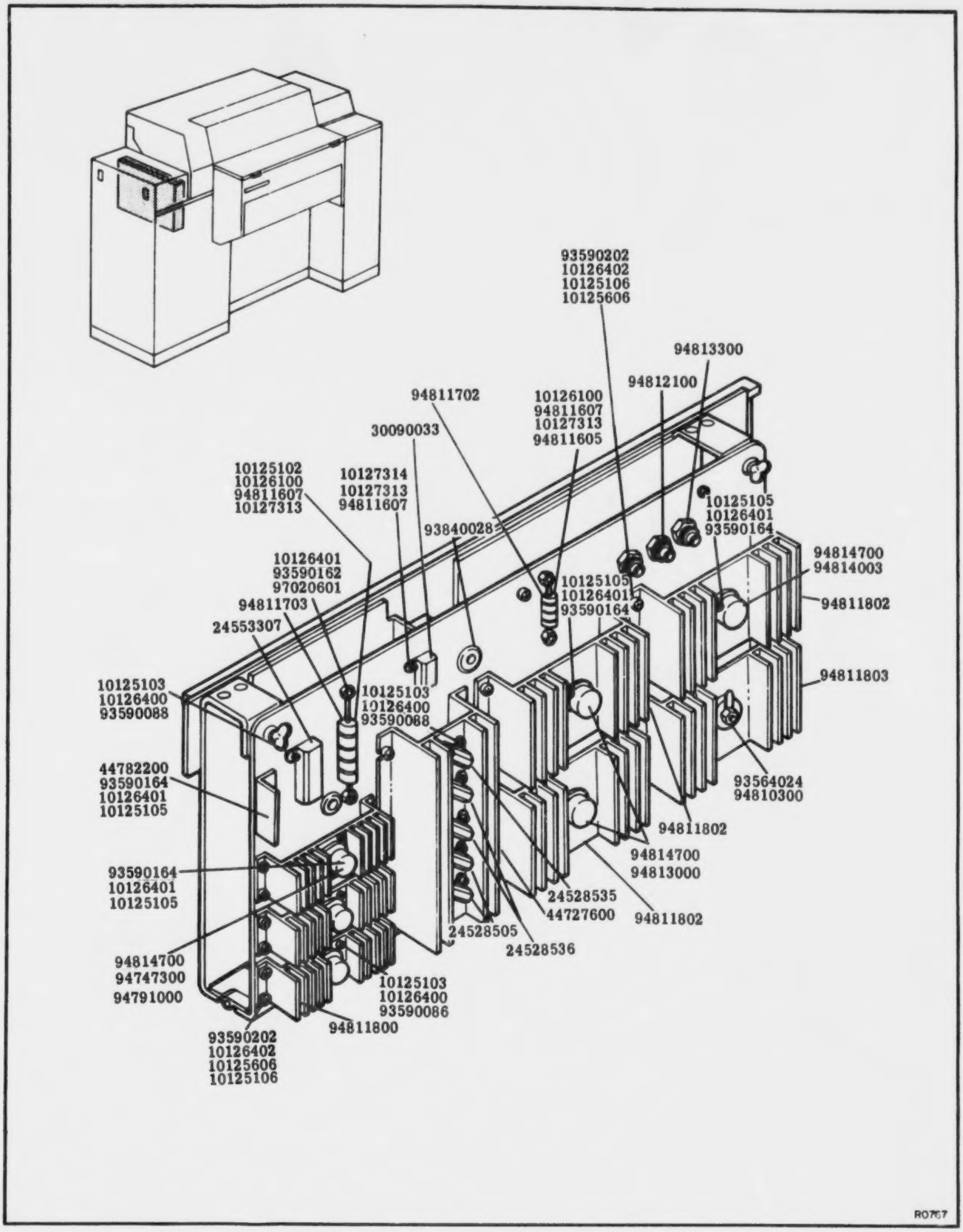
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00815444	FILTER WASHABLE	001			
	BC	10126103	LOCKWASHER INTERNAL TOOTH	001			
	BC	44785100	TAB	001			
	BC	93590158	SCREW TAPTITE PAN HEAD 6-32 X 1/4 LONG	001			



44786000 REAR DEFLECTOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED-ON
44786C00	A	REAR DEFLECTOR ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 0C	TAB	TAB	TAB
	E	44769800	PANEL	C01			
	E	44785900	BRACKET	004			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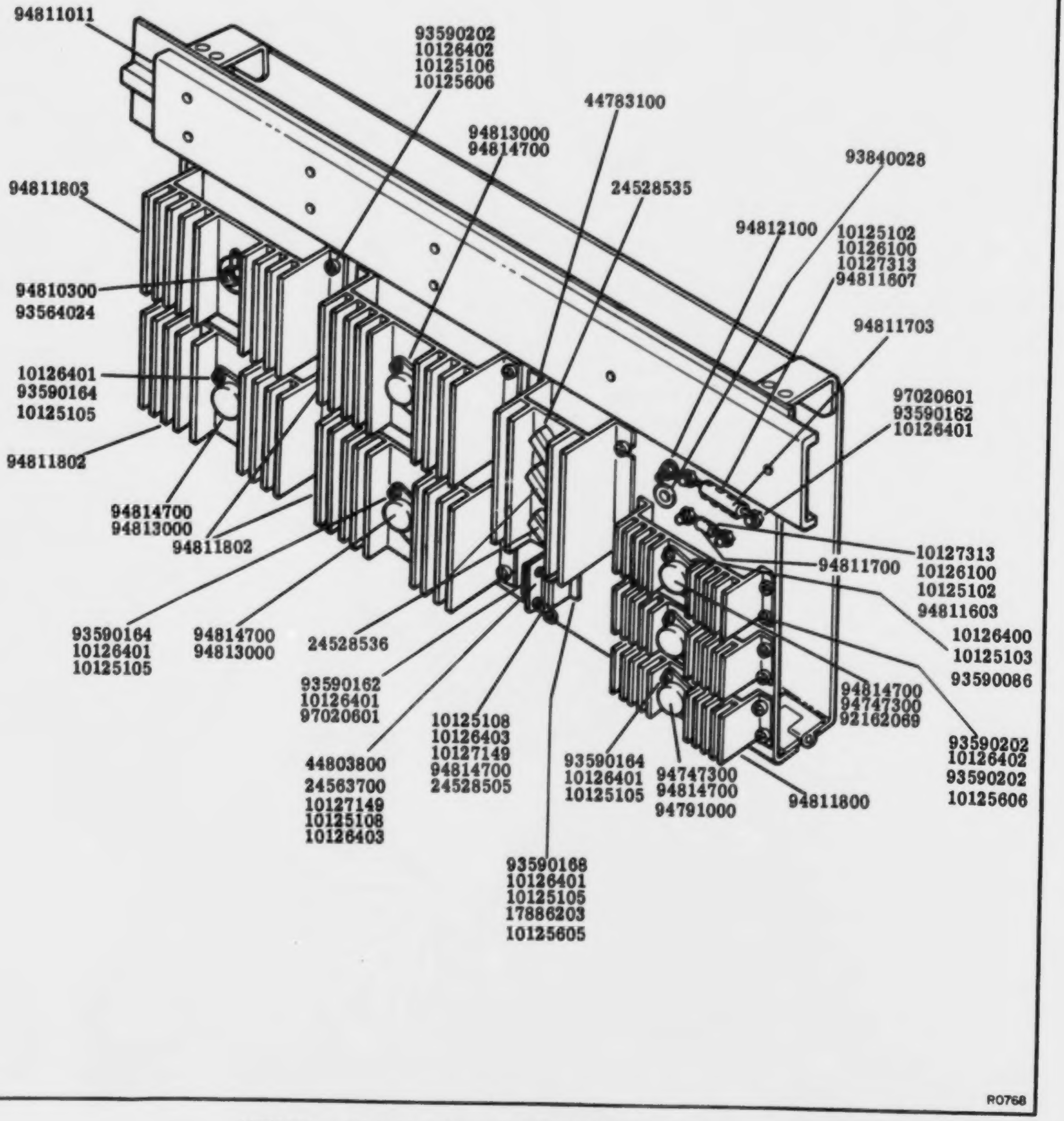
R0767

44788000 POWER SWITCH ASSEMBLY (1 OF 3)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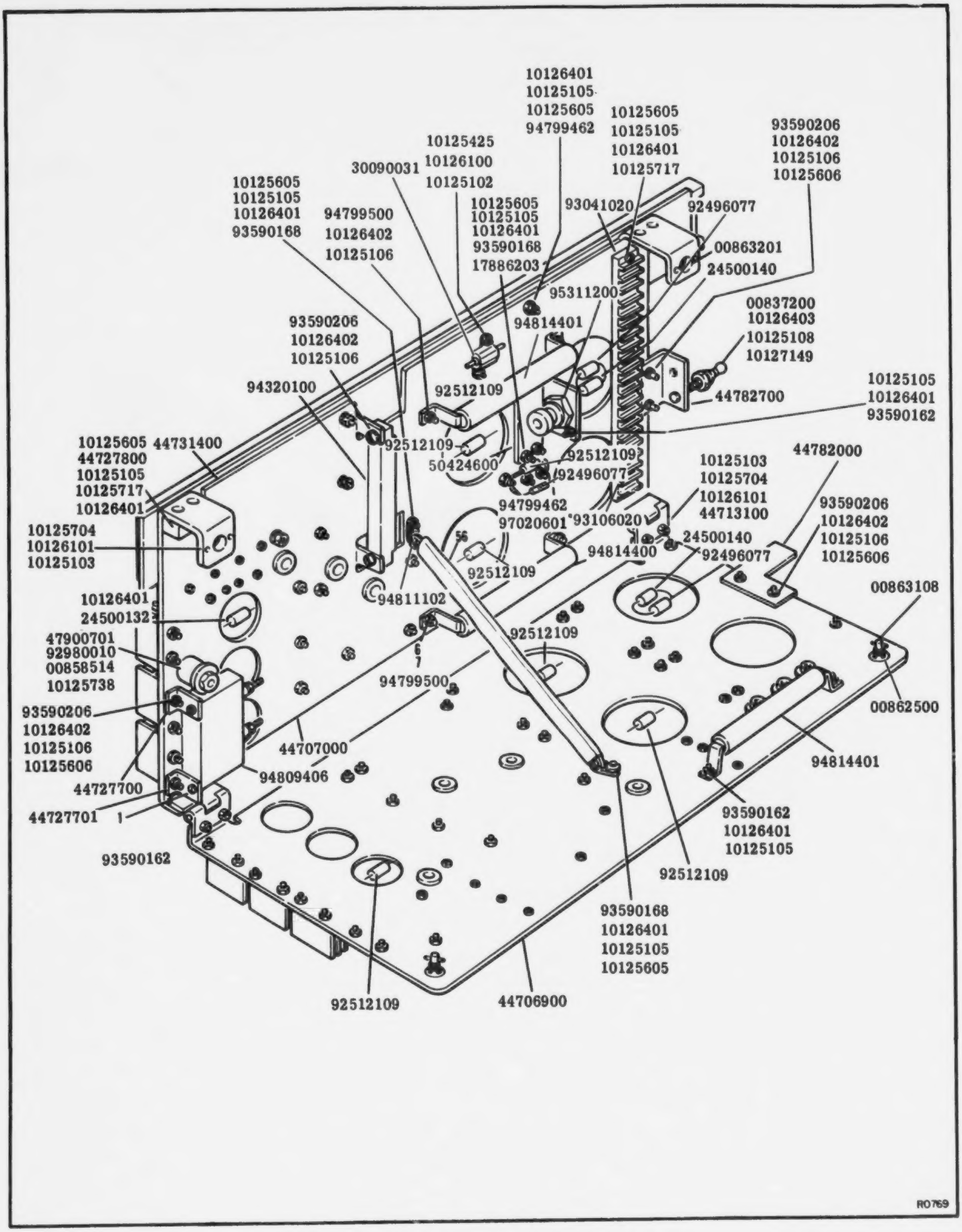
R0768

44788000 POWER SWITCH ASSEMBLY (2 OF 3)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92512109
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R0769

44788000 POWER SWITCH ASSEMBLY (3 OF 3)

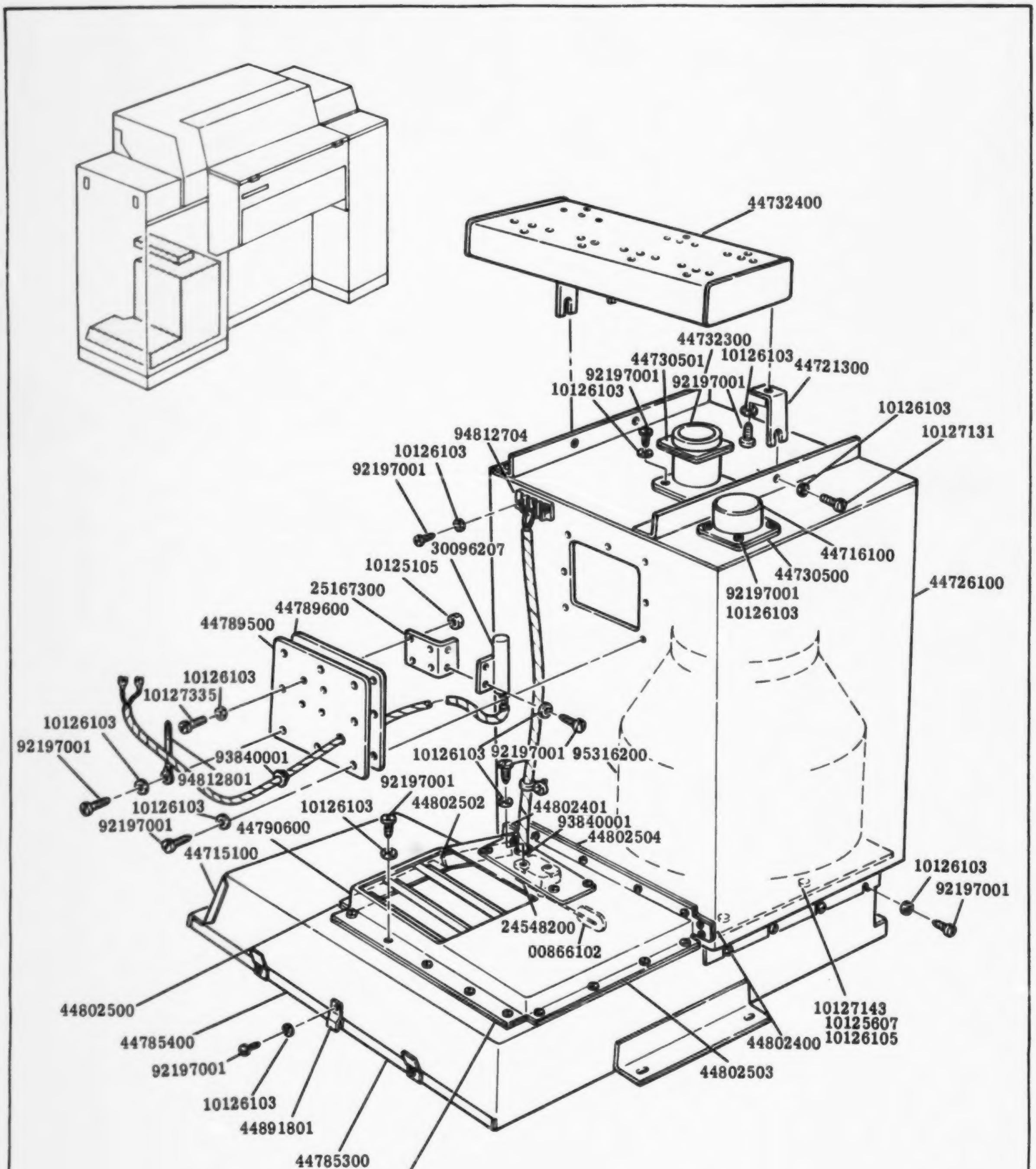
BEST COPY AVAILABLE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44788000	N	POWER SWITCH ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	00837200	STUD BALL	001			
	BC	00858514	NUT KNURLED 10-24	001			
	BC	00862500	WASHER RETAINER	002			
	BC	00863108	FASTENER STUC WING HEAD	002			
	BC	00863201	RECEPTACLE FASTENER	002			
	BC	10125102	NUT NUMBER 2	012			
	BC	10125103	NUT NUMBER 4	058			
	BC	10125105	NUT NUMBER 6	046			
	BC	10125106	NUT NUMBER 8	057			
	BC	10125108	NUT 10-32	008			
	BC	10125425	SCREW FLAT HEAD NUMBER 2	C02			
	BC	10125605	WASHER FLAT NUMBER 6	027			
	BC	10125606	WASHER FLAT NUMBER 8	051			
	BC	10125704	SCREW FLAT HEAD 4-40 X 3/8 LCNG	012			
	BC	10125717	SCREW FLAT HEAD NUMBER 6	004			
	BC	10125738	SCREW FLAT HEAC NUMBER 10	001			
	BC	10126100	LOCKWASHER NUMBER 2	012			
	BC	10126101	LOCKWASHER INTERNAL TOOTH NUMBER 4	012			
	BC	10126400	LOCKWASHER NUMBER 4	034			
	BC	10126401	LOCKWASHER NUMBER 6	058			
	BC	10126402	LOCKWASHER NUMBER 8	057			
	BC	10126403	LOCKWASHER NUMBER 10	007			
	BC	10127149	SCREW PAN HEAD 10-32	007			
	BC	10127313	SCREW PAN HEAD 2-56 X 3/8 LONG	008			
	BC	10127314	SCREW PAN HEAD NUMBER 2 1/2 LCNG	002			
	BC	17886203	WASHER NYLON SHOULDER	012			
	BC	24500132	RESISTOR 1/2 W	001			
	BC	24500140	RESISTOR 1/2 W	002			
	BC	24528505	RESISTOR 25W	004			
	BC	24528535	RESISTOR 25W	002			
	BC	24528536	RESISTOR 25W	004			
	BC	24553307	RESISTOR 50W	001			
	BC	24563700	SLEEVING INSULATING HIGH TEMP	AR			
	BC	30090031	RESISTOR 10 W	001			
	BC	30090033	RESISTOR 10W	001			
	BC	44706900	PANEL H SWITCH HINGED	001			
	BC	44707000	PANEL H SWITCH RETAINER	001			
	BC	44713100	HINGE H SWITCH	002			
	BC	44727600	HEAT SINK POWER SWITCH RESISTOR	001			
	BC	44727700	BRACKET CIRCUIT BREAKER	001			
	BC	44727701	BRACKET CIRCUIT BREAKER	001			
	BC	44727800	GUIDE CARD	001			
	BC	44731400	BOARD ASSY POWER SWITCH	001			
	BC	44782200	HANDLE POWER SWITCH	001			
	BC	44782700	CLAMP BRACKET	001			
	BC	44783100	HEAT SINK POWER SWITCH RESISTOR	001			
	BC	44803800	THERMISTOR ASSY	001			
	BC	47900701	NYLON GUIDE	001			
	AF	50424600	CROBAR BRACKET ASSY	001			
	BC	92162069	TRANSISTOR 2N3055	001			
	BC	92213001	PIN TAPER	029			
	BC	92496077	CAPACITOR 100 V	003			
	BC	92512109	RESISTOR 1/2 W	006			
	BC	92980010	FIBRE WASHER	001			
	BC	93041020	STRIP TERMINAL BARRIER	001			
	BC	93047001	JUMPER TERMINAL STRIP	001			
	BC	93104007	TERMINAL RING NUMBER 24	013			
	BC	93104010	TERMINAL RING NUMBER 24	001			
	BC	93104037	TERMINAL RING NUMBER 16	024			
	BC	93104043	TERMINAL RING NUMBER 18	004			
	BC	93104046	TERMINAL TING NUMBER 18	001			
	BC	93106020	MARKER STRIP 1 - 20	001			
	BC	93358025	SLEEVING BLACK	009			
	BC	93358810	SLEEVING CLEAR	015			
	BC	93564024	WASHER NYLON	012			
	BC	93590086	SCREW PAN HEAD NUMBER 4	016			
	BC	93590088	SCREW NUMBER 4	018			
	BC	93590162	SCREW PAN HEAD NUMBER 6	015			
	BC	93590164	SCREW PAN HEAD 6-32	026			
	BC	93590168	SCREW PAN HEAD NUMBER 6	008			
	BC	93590202	SCREW PAN HEAD NUMBER 8	045			

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44788C00	N	POWER SWITCH ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	93590206	SCREW PAN HEAD 8-32	008			
	BC	93840028	GROMMET	010			
	BC	94320100	RECEPTACLE	001			
	BC	94747300	SOCKET TRANSISTOR	006			
	BC	94791000	TRANSISTOR 2N3771	005			
	BC	94799462	SCREW FLAT HEAD NIMBER 6	007			
	BC	94799500	SCREW FLAT HEAD NUMBER 8	004			
	BC	94809406	CIRCUIT BREAKER	001			
	BC	94810300	SILICON CONTROLLED RECTIFIER	002			
	BC	94811011	SLIDE LH NON-LOCKING	001			
	BC	94811102	CHAIN SAFETY	010			
	BC	94811603	MOUNTING CLIP	001			
	BC	94811605	MOUNTING CLIP	001			
	BC	94811607	MOUNTING CLIP	002			
	BC	94811700	RESISTOR 3 1/4 W	001			
	BC	94811702	RESISTOR 5W	001			
	BC	94811703	RESISTOR 11W	002			
	BC	94811800	HEAT SINK	006			
	BC	94811802	HEAT SINK	006			
	BC	94811803	HEAT SINK	002			
	BC	94812100	RECTIFIER 1N1582	003			
	BC	94812802	CLAMP CABLE	AR			
	BC	94813000	TRANSISTOR	004			
	BC	94813300	DIODE ZENER 1N2992	001			
	BC	94814003	DIODE ZENER	002			
	BC	94814400	RESISTOR 5/ W	001			
	BC	94814401	RESISTOR 50W	002			
	BC	94814700	SILICON GREASE	AR			
	BC	97020601	TERMINAL STUD INS	012			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R0770

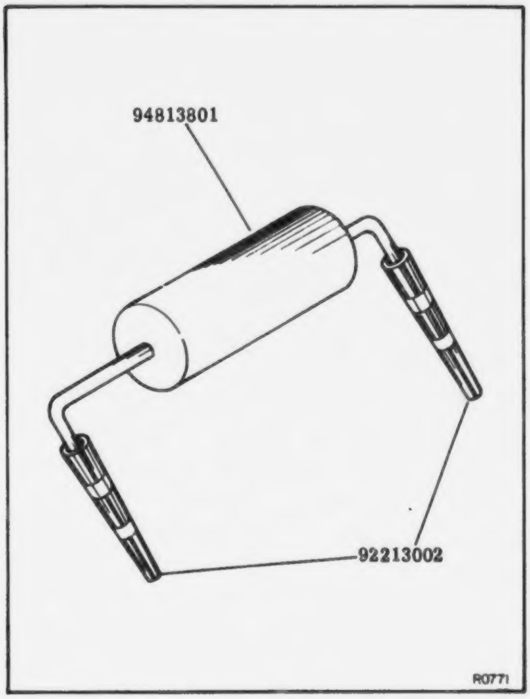
44788100 COOLING SYSTEM ASSEMBLY

50577700 Rev A

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44788100	H	COOLING SYSTEM ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	00866102	VANE ACTUATOR	001	001		
	BC	10125105	NUT HEX HEAD 6-32	001	001		
	BC	10125607	WASHER FLAT NUMBER 10	006	006		
	BC	10125805	LOCKWASHER	001	001		
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUMBER 6	052	052		
	BC	10126105	LOCKWASHER INTERNAL TOOTH NUMBER 10	006	006		
	BC	10127131	SCREW PHILLIPS HEAD 10-24 X 3/8 LONG	003	003		
	BC	10127143	SCREW PAN HEAD 10-32 X 1/2 LONG	006	006		
	BC	10127335	SCREW SLOTTED PAN HEAD 6-32 X1/2 LONG	002	002		
	BC	24548200	SWITCH ROTARY LOW FORCE NC	001	001		
	BC	25167300	BRACKET THERMOSTAT	001	001		
	BC	30096207	THERMOSTAT 95 DEGREE	001	001		
	BC	44715100	AIR INTAKE HOOD ASSY	001	001		
	BC	44716100	FLANGE MOUNTING ASSY	001	001		
	BC	44721300	BRACKET H-SWITCH PLENUM	003	003		
	AF	44726100	FAN PLENUM ASSY	001	001		
	BC	44730500	GASKET HOSE MOUNTING	002	002		
	BC	44730501	GASKET HOSE MOUNTING	001	001		
	BC	44732300	INLET ASSY H-SWITCH	001	001		
	BC	44732400	PLENUM H-SWITCH ASSY	001	001		
	AF	44785300	FILTER ASSY	001	001		
	AF	44785400	FILTER ASSY	001	001		
	BC	44789500	PLATE COVER	001	001		
	BC	44789600	GASKET	001	001		
	AF	44790600	BOX AIR ASSY	001	001		
	BC	44802400	GASKET	001	001		
	BC	44802401	GASKET	001	001		
	BC	44802500	GASKET	001	001		
	BC	44802501	GASKET	001	001		
	BC	44802502	GASKET	001	001		
	BC	44802503	GASKET	001	001		
	BC	44802504	GASKET	001	001		
	BC	44891801	RETAINER FILTER	001	001		
	BC	92197001	SCREW ROUND HEAD PHILLIPS 6-18 X 3/8 LONG	001	001		
	BC	92197001	SCREW ROUND HEAD PHILLIPS 6-18 X 3/8 LONG	047	047		
	BC	93840001	GROMMET	002	002		
	BC	94812704	TERMINAL BARRIER STRIP	001	001		
	BC	94812801	CABLE TIE	001	001		
	BC	95315100	BLOWER ASSY 50 HZ	NR	001		
	BC	95316200	BLOWER ASSY 60 HZ UL APPROVED	001	NR		

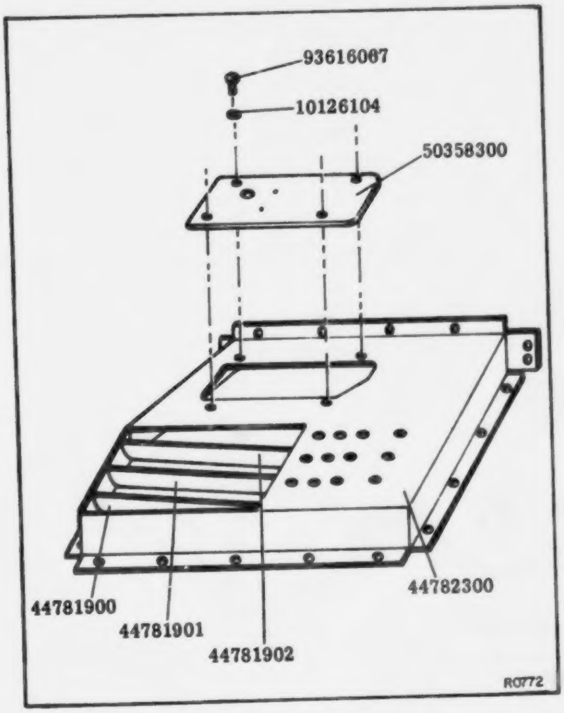
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.



44790000 **RESISTOR ASSEMBLY**

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44790000	A	RESISTOR ASSY	E	44780600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	92213002	TAPER PIN 18 TO 20 GAUGE	002			
	E	94813801	RESISTOR 2 OHM 3 W 5 PERCENT	001			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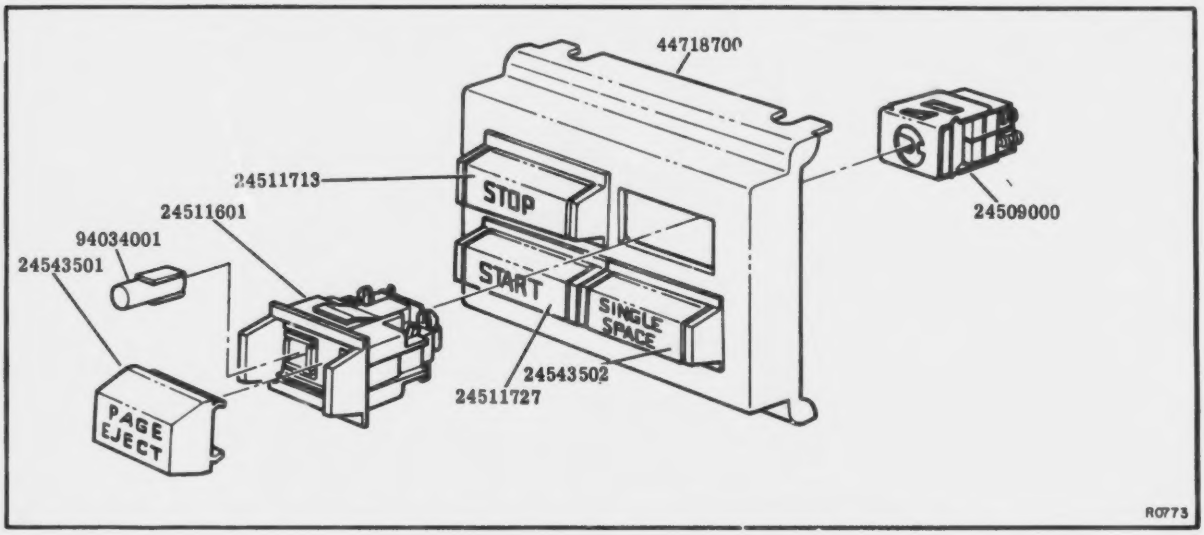
R0772

44790600 BOX, AIR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
4479C600	C	BOX AIR ASSY	E	44788100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126104	LOCKWASHER INTERNAL TOOTH NUMBER 8	004			
	E	44781900	LOUVER FIN	001			
	E	44781901	LOUVER FIN	001			
	E	44781902	LOUVER FIN	001			
	E	44782300	BOX AIR	001			
	E	44795900	DIVIDER	001			
	BC	50358300	PLATE REMOVABLE AIR BOX	001			
	BC	93616067	SCREW SHEET METAL PAN HEAD 8-15	004			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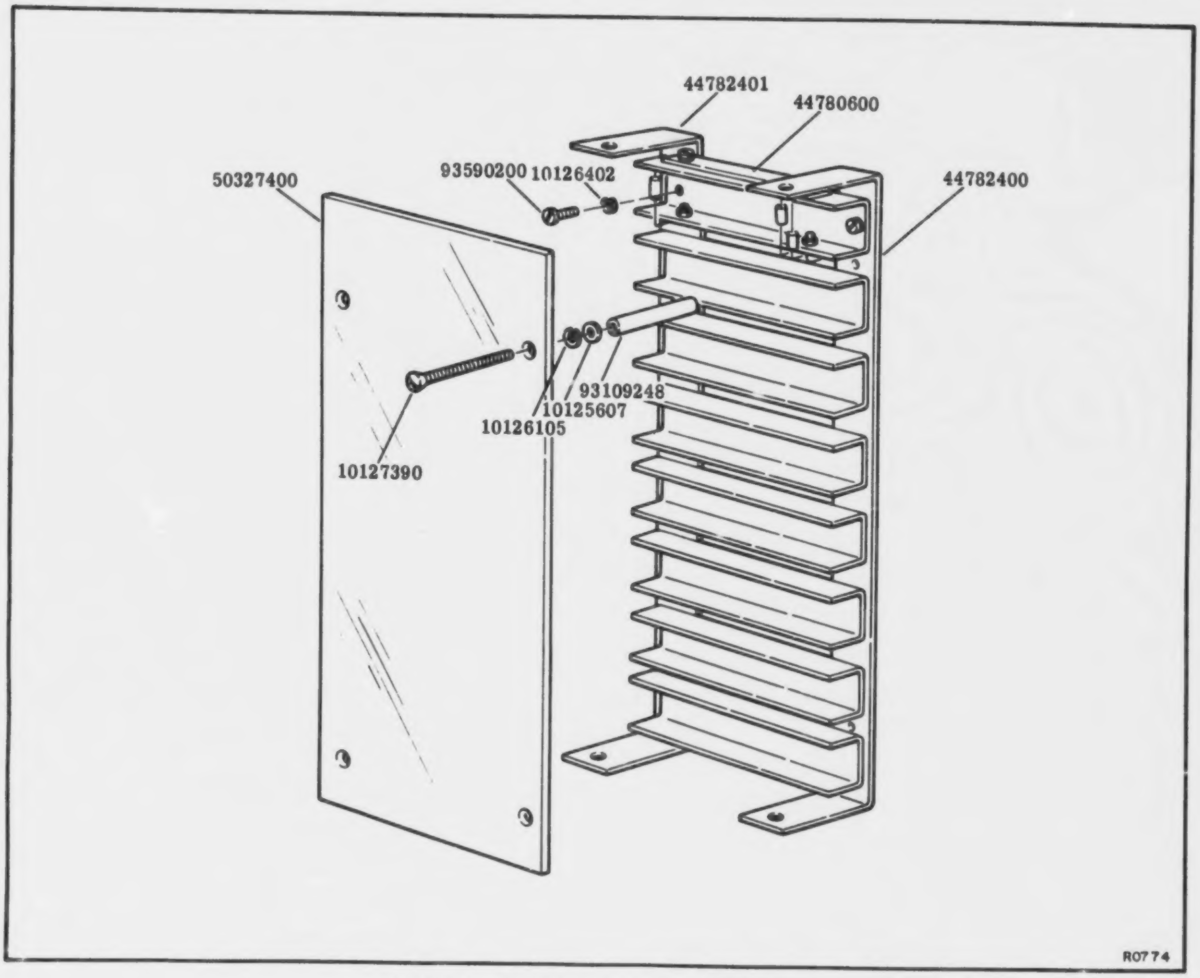
R0773

44793900 BACK CONTROL PANEL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44793900	A	BACK CONTROL PANEL ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	24509000	SWITCH MOMENTARY CONTACT	004			
	BC	24511601	ACTUATOR INDICATOR	004			
	BC	24511713	LENS STOP	001			
	BC	24511727	LENS START	001			
	BC	24543501	LENS PAGE EJECT	001			
	BC	24543502	LENS SINGLE SPACE	001			
	BC	44718700	BRACKET CONTROL PANEL	001			
	BC	94034001	LAMP 6V SYLVANIA 6P5B	004			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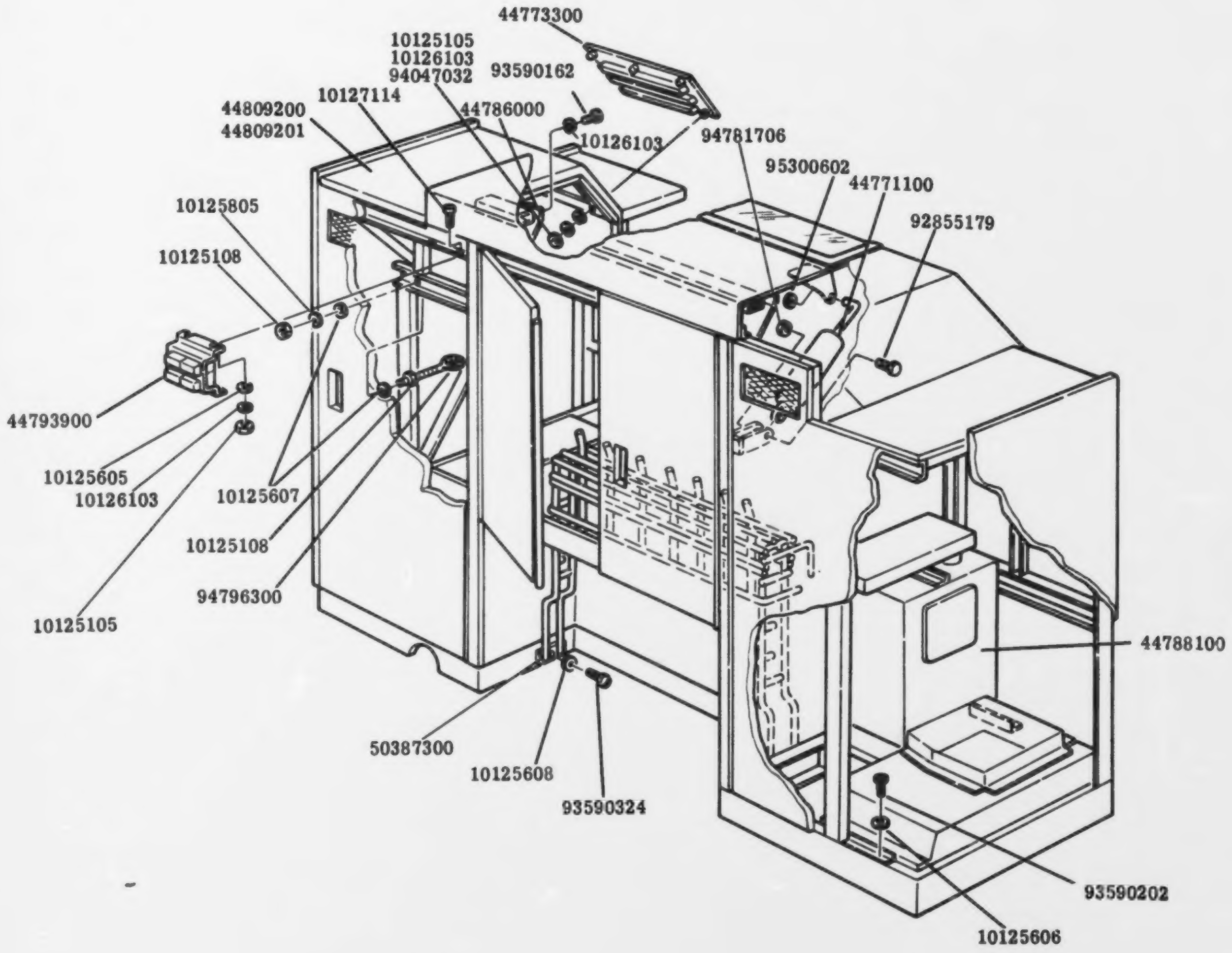
44795800 RESISTOR RACK ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44795800	D	RESISTOR RACK ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125607	WASHER PLAIN NUMBER 10	004			
	BC	10126105	LOCKWASHER INTERNAL TOOTH NUMBER 10	004			
	BC	10126402	LOCKWASHER NUMBER 8	016			
	BC	10127390	SCREW 10-32 X 2 1/2 LONG	004			
	AF	44780600	BRACKET RESISTOR ASSEMBLY	008			
	BC	44782400	BRACKET RESISTOR	001			
	BC	44782401	BRACKET RESISTOR	001			
	BC	50327400	GUARD PLASTIC	001			
	BC	93109248	STANDOFF	004			
	BC	93590200	SCREW TAPTITE 8-32 X 3/8 LONG	016			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10125105
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10125608
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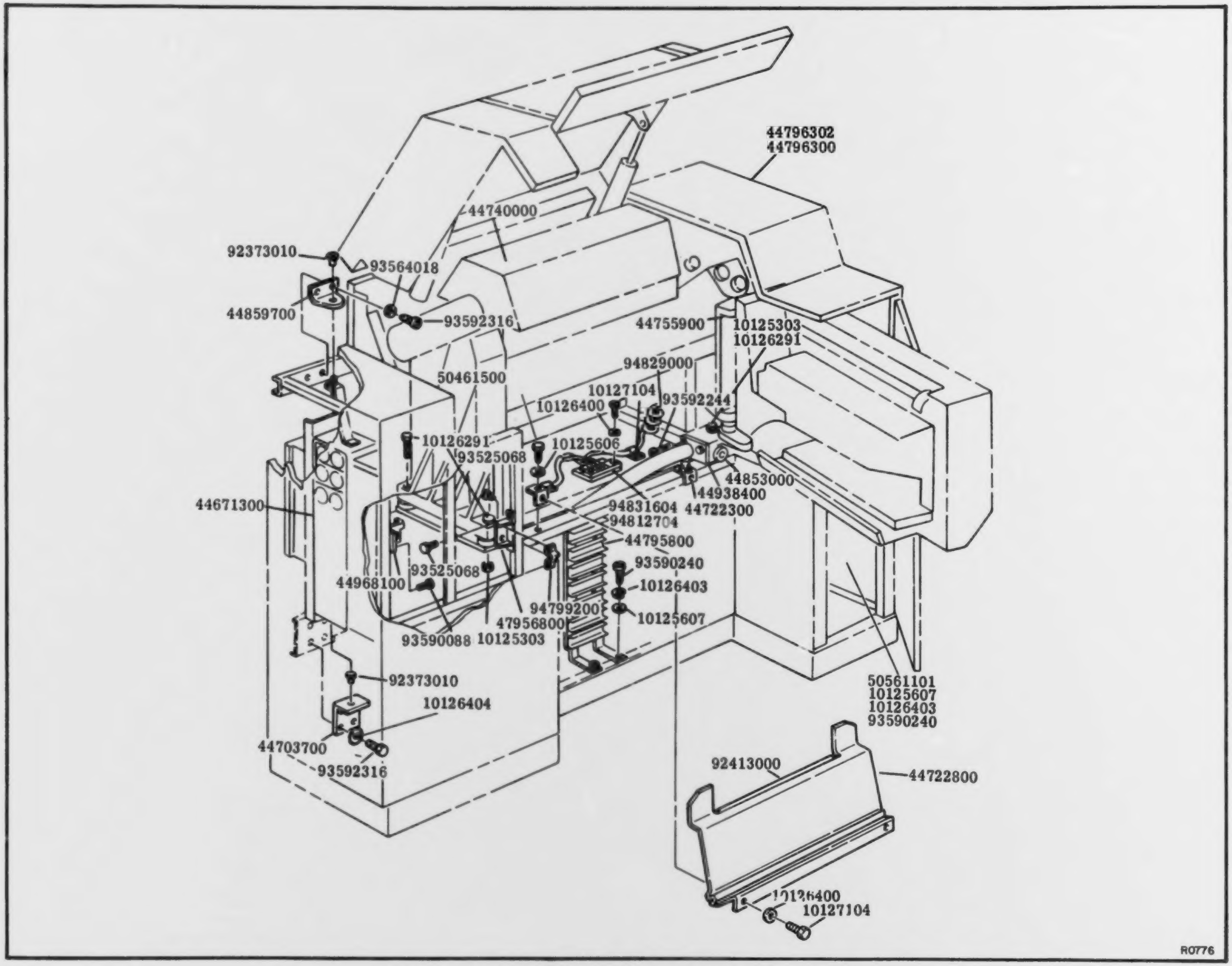
93590202
10125606
R0775

44796300 COMPLETE CABINET AND FRAME ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44796300	P	COMPLETE CABINET AND FRAME ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 02	TAB	TAB
	BC	10125105	NUT HEX HEAD 6-32	010	010		
	BC	10125108	NUT HEX 10-32	002	002		
	BC	10125605	WASHER PLAIN NUMBER 6	004	004		
	BC	10125606	WASHER PLAIN NUMBER 8	004	004		
	BC	10125607	WASHER PLAIN NUMBER 10	002	002		
	BC	10125608	WASHER PLAIN 1/4	002	002		
	BC	10125805	LOCKWASHER SPRING	001	001		
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUMBER 6	010	010		
	BC	10127114	SCREW PHILLIPS HEAD 6-32X1/2 LONG	004	004		
	AC	44771100	COUNTER-BALANCE ASSEMBLY	002	002		
	AF	44773300	FRONT CONTROL PANEL ASSEMBLY	001	001		
	BC	44786000	PANEL REAR DEFLECTOR FORMS EXIT ASSEMBLY	001	001		
	AF	44788100	COOLING SYSTEM ASSEMBLY	001	NR		
	AF	44788101	COOLING SYSTEM ASSEMBLY	NR	001		
	AF	44793900	REAR CONTROL PANEL ASSEMBLY	001	001		
	AF	44809200	CABINET ASSEMBLY	001	NR		
	AF	44809201	CABINET ASSEMBLY	NR	001		
	BC	50387300	CHUTE FORMS EXIT	001	001		
	BC	92855179	SCREW HEX HEAD 1/4-20X2 LONG	002	002		
	BC	93590162	SCREW PHILLIPS HEAD TAPTITE 6-32X3/8 LONG	004	004		
	BC	93590202	SCREW PHILLIPS HEAD TAPTITE 8-32 X1/2 LONG	004	004		
	BC	93590324	SCREW PAN HEAD SELF TAPPING 1/4-20X1 LONG	002	002		
	BC	94781706	NUT SELF-LOCKING 1/4-20	002	002		
	BC	94796300	INSULATED STAND-OFF	001	001		
	BC	95300602	SPRING RETAINER	002	002		

NOTE: TAB 00 IS CL 601A, AND CL 601C, TAB 02 IS CL 601B, AND CL 601D.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10126404
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10126403
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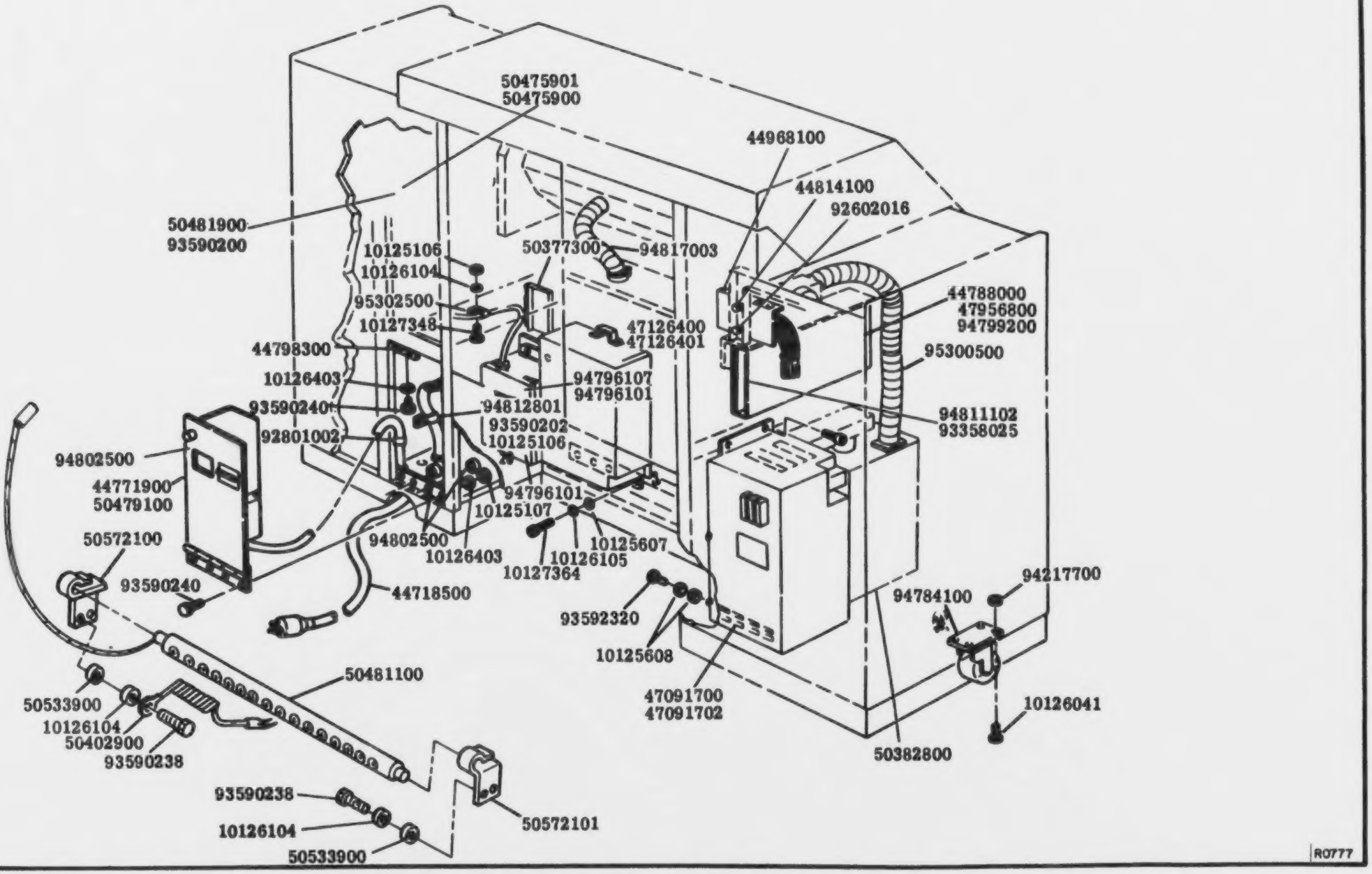
R0776

44797000 BASIC COMPLETE CABINET PRINTER (1 OF 2)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47091700
47091702
10126041
50533900
10126104
50402900
93590238
50382800
93590238
10126104
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50533900
R0777

44797000 BASIC COMPLETE CABINET PRINTER (2 OF 2)

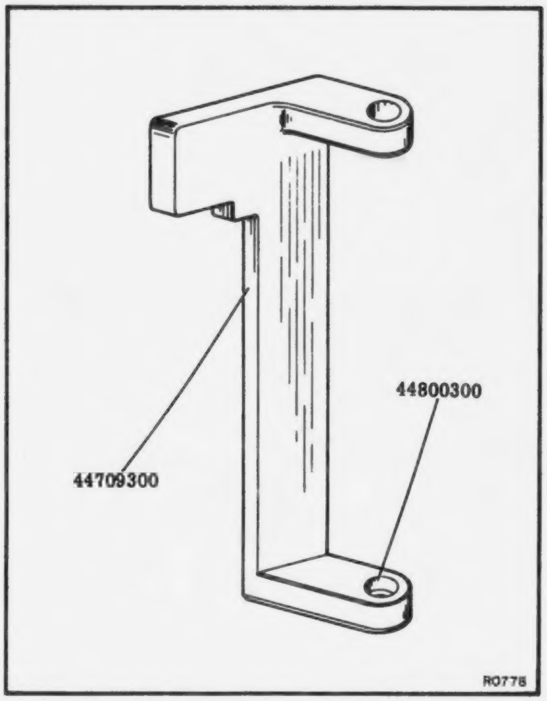
REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44797000	AA	BASIC COMPLETE CABINET PRINTER	B	44721400

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 03	TAB	TAB
	BC	10125105	NUT 6-32	011	011		
	BC	10125106	NUT 8-32	006	006		
	BC	10125107	NUT 10-24	007	007		
	BC	10125303	NUT	004	004		
	BC	10125605	WASHER FLAT NUMBER 6	004	004		
	BC	10125606	WASHER FLAT NUMBER 8	012	012		
	BC	10125607	WASHER FLAT NUMBER 10	013	013		
	BC	10125608	WASHER FLAT NUMBER 1/4	004	004		
	BC	10126041	SCREW HEX SOCKET 5/16-18X3/4 LONG	016	016		
	BC	10126104	LOCKWASHER INTERNAL TOOTH NUMBER 8	008	008		
	BC	10126105	WASHER INTERNAL LOCK NUMBER 10	002	002		
	BC	10126253	SCREW SOCKET HEAD CAP 1/4-20 X 3/8 LONG	003	003		
	BC	10126291	SCREW SOCKET HEAD 3/8-16X2 1/2 LONG	004	004		
	BC	10126400	LOCKWASHFR EXTERNAL TOOTH NUMBER 4	006	006		
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUMBER 6	017	017		
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUMBER 8	003	003		
	BC	10126403	LOCKWASHER EXTERNAL-TOOTH NUMBER 10	017	017		
	BC	10126404	LOCKWASHER EXTERNAL TOOTH 1/4	013	013		
	BC	10127104	SCREW PAN HEAD MACHINE 4-40X3/8 LONG	004	004		
	BC	10127348	SCREW PAN HEAD 8-32X1/2 LONG	001	001		
	BC	10127364	SCREW MACHINE SLOTTED PAN HEAD 10-24X1/2LONG	001	001		
	AF	44671300	HAMMER GATE ASSY	001	001		
	BC	44703700	BRACKET-PIN PIVOT	001	001		
	BC	44713200	BRACKET PANEL	001	001		
	BC	44722200	BRACKET UPPER PAPER GUIDE	002	002		
	BC	44722300	BRACKET PAPER GUIDE MOUNTING	002	002		
	BC	44722800	PAPER GUIDE REAR	001	001		
	AF	44740000	PRINT HEAD	001	NR		
	AF	44740002	PRINT HEAD	NR	001		
	G	44755900	BEARING OIL IMPREGNATED	001	001		
	AF	44771900	AC POWER PANEL	001	NR		
	BC	44782100	REST POWER SWITCH	001	001		
	AD	44788000	PAPER MOTION POWER SWITCH ASSEMBLY	001	001		
	AF	44795800	RACK RESISTOR ASSY	001	001		
	AF	44796300	COMPLETE CABINET AND FRAME ASSEMBLY	001	NR		
	AF	44796302	COMPLETE CABINET AND FRAME ASSY	NR	001		
	BC	44798300	BRACKET PANEL STOP	001	001		
	BC	44814100	THROUGH-WIRING	001	001		
	BC	44852900	TUBING TYPE ARRAY AIR	001	001		
	BC	44853000	AIR-SEAL GATE COVER	001	001		
	BC	44859700	BRACKET PIN PIVOT UPPER	001	001		
	BC	44919800	BLOCK CASTING BUILDUP	001	NR		
	BC	44938400	ELEBOW AIR TYPE ARRAY	001	001		
	BC	44968100	BRACKET LATCH	001	001		
	AD	47091700	POWER SUPPLY ASSEMBLY 36 VOLT	001	NR		
	AD	47091702	POWER SUPPLY 36-VOLT	NR	001		
	AD	47126400	POWER SUPPLY ASSEMBLY 6 VOLT	001	NR		
	AD	47126401	POWER SUPPLY 6-VOLT	NR	001		
	BC	47956800	BRACKET SPRING CLIP	001	001		
	BC	50377300	BUSS-BAR	001	001		
	BC	50382800	SEAL FOAM	001	001		
	BC	50402900	CABLE ASSY GROUND	001	001		
	BC	50461500	COVER SHIELD	001	001		
	A	50469500	MAIN HARNESS	NR	001		
	AF	50475900	BRACKET ASSY METER	001	NR		
	AF	50475901	BRACKET ASSY METER	NR	001		
	AF	50479100	AC POWER PANEL	NR	001		
	BC	50481100	BAR STATIC ELIMINATOR	001	001		
	BC	50481900	COUNTER ASSY PRINT LINE	001	001		
	BC	50533900	BRACKET STATIC BAR PLATE	002	002		
	BC	50572100	CLAMP STATIC BAR R	001	001		
	BC	50572101	CLAMP STATIC BAR L	001	001		
	BC	92373010	SLEEVE-NYLON	002	002		
	BC	92413000	CHANNEL RUBBER 4 3/16LONG	002	002		
	BC	92602016	CLAMP CABLE	NR	002		
	BC	92602017	CLAMP CABLE NYLON	002	002		
	BC	92801002	CLAMP CABLE	001	001		
	BC	93128330	SCREW PAN HEAD TAPTITE 10-24X3/8 LONG	001	001		
	BC	93358025	SLEEVING VINYL INSULATION COLORED	013	013		
	BC	93525068	SCREW TAPTITE PAN HEAD NUMBER 8 18X5/16 LONG	002	002		
	BC	93564018	WASHER-NYLON	002	002		

TAB 00 IS USED ON CL 601A, AND CL 601C, TAB 03 IS USED ON CL 601B, AND CL 601D.

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44797000	AA	BASIC COMPLETE CABINET PRINTER	8	44721400

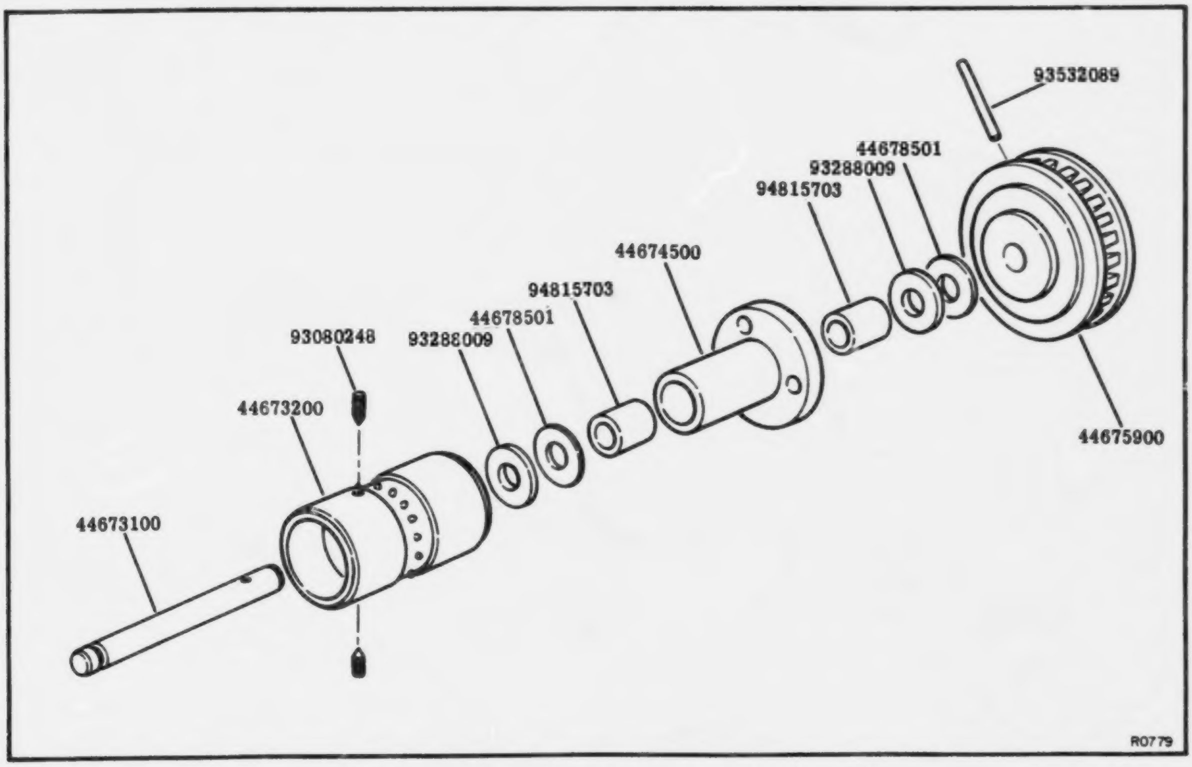
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 03	TAB	TAB
	BC	93590088	SCREW PHILLIPS PAN HEAD TAPTITE 4-40X1/2 LONG	002	002		
	BC	93590164	SCREW PHILLIPS PAN HEAD TAPTITE 6-32X1/2 LONG	007	007		
	BC	93590200	SCREW PAN HEAD SELF TAP 8-32X3/8 LONG	004	NR		
	BC	93590202	SCREW TAPTITE PAN HEAD NUMBER 8 32X1/2 LONG	003	003		
	BC	93590238	SCREW PAN HEAD SELF TAP 10-32X3/8LONG	006	006		
	BC	93590240	SCREW PHILLIPS PAN HEAD TAPTITE 10-24X1/2 LONG	014	014		
	BC	93592240	SCREW HEX WAHSER HEAD TAPTITE 10-24X1/2 LONG	002	002		
	BC	93592244	SCREW HEX HEAD TAPTITE 10-24X3/4	002	002		
	BC	93592316	SCREW 1/4-20X1/2 LONG	008	008		
	BC	93592320	SCREW WASHER HEAD TAPTITE 1/4-20X3/4 LONG	001	001		
	BC	94061000	LUG	001	001		
	BC	94217700	LOCKNUT 5/16	016	016		
	BC	94784100	CASTER	004	004		
	BC	94796101	POWER SUPPLY STATIC ELIMINATOR	001	NR		
	BC	94796107	POWER SUPPLY STATIC	NR	001		
	BC	94799200	CATCH SPRING	001	001		
	BC	94799464	SCREW PHILLIPS FLAT HEAD TAPTITE 6-32X1/2 LONG	008	008		
	BC	94802500	GROMMET BUMPER	002	002		
	BC	94811102	CHAIN SAFETY PLUMBER	014	014		
	BC	94812704	TERMINAL BARRIER STRIP	001	001		
	BC	94812801	CLAMP CABLE	001	001		
	BC	94817003	HOSE FLEXAUST	001	001		
	BC	94829000	JUMPER	002	002		
	BC	94831604	MARKER STRIP	001	001		
	BC	95300500	HOSE FLEXAUST	001	001		
	BC	95302500	CLAMP CABLE	002	002		



44800600 PIVOT ARM AND SLEEVE BEARING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44800600	A	PIVOT ARM AND SLEEVE BEARING ASSY	E	44714100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44709300	ARM PIVOT	001			
	E	44800300	BEARING SLEEVE	001			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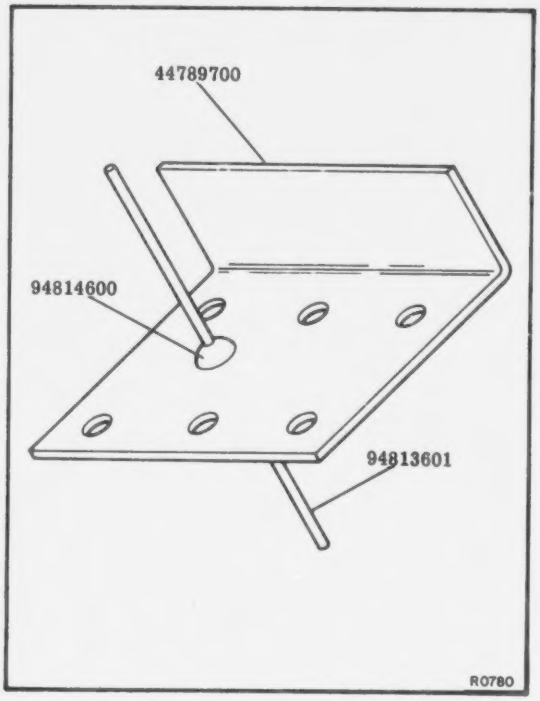
44673200
44673100
44675900
R0779

44803300 DRIVE HUB AND PULLEY ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44803300	E	DRIVE HUB AND PULLEY ASSY	E	44671000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44673100	SHAFT DRIVE HUB	001			
	BC	44673200	HUB DRIVE	001			
	E	44674500	HOUSING BEARING	001			
	AF	44675900	PULLEY ASSEMBLY	001			
	BC	44678501	SHIM LAMINATED	AR			
	BC	93080248	SCREW SOCKET HEAD SET 6-40X3/8 LONG	002			
	BC	93288009	BEARING THRUST TT-709-1	002			
	BC	93532089	ROLL PIN 3/32X5/8 LONG	001			
	E	94815703	BEARING ROLLER	002			



44803800 THERMISTOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44803800	B	THERMISTOR ASSY	D	44788000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44789700	BRACKET RESISTOR MOUNTING	001			
	E	94813601	THERMISTOR	001			
	E	94814600	CASTING COMPOUND	AR			

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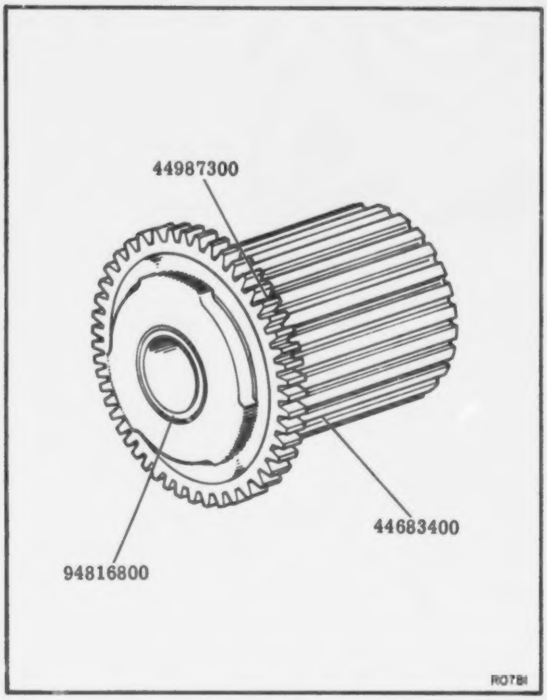
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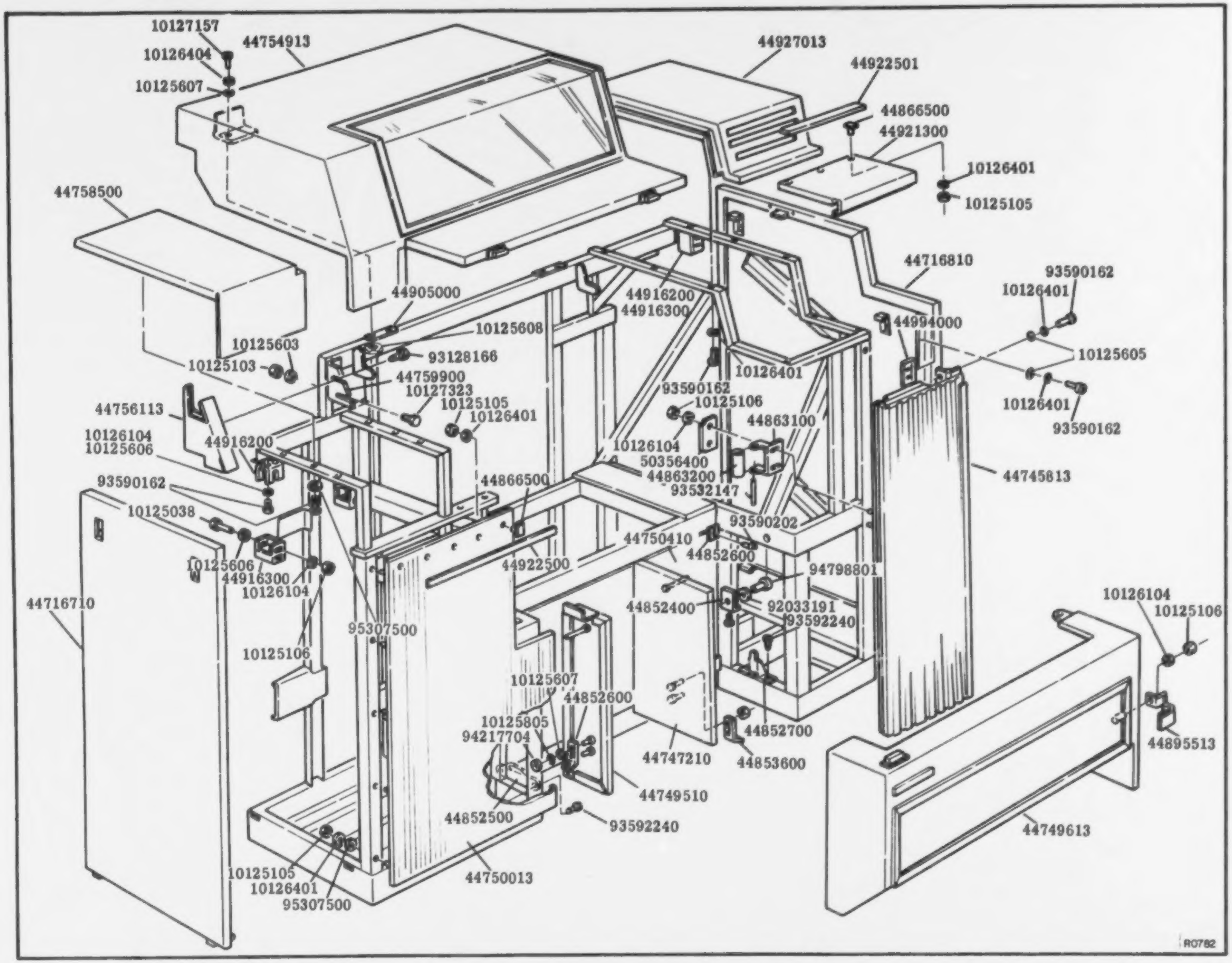
94816800
R0781

44806200 COUPLING, PULLEY ASSEMBLY, MACHINING

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44806200	E	COUPLING PULLEY ASSY MACHINING	F	44683300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44683400	COUPLING MALE	001			
	E	44987300	GEAR COUPLING	001			
	E	94816800	BUSHING	001			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10126401
44905000
44916200
44916300
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44994000
10125605
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93128166
10125103
44759900
10127323
10125105
10126401
10126401
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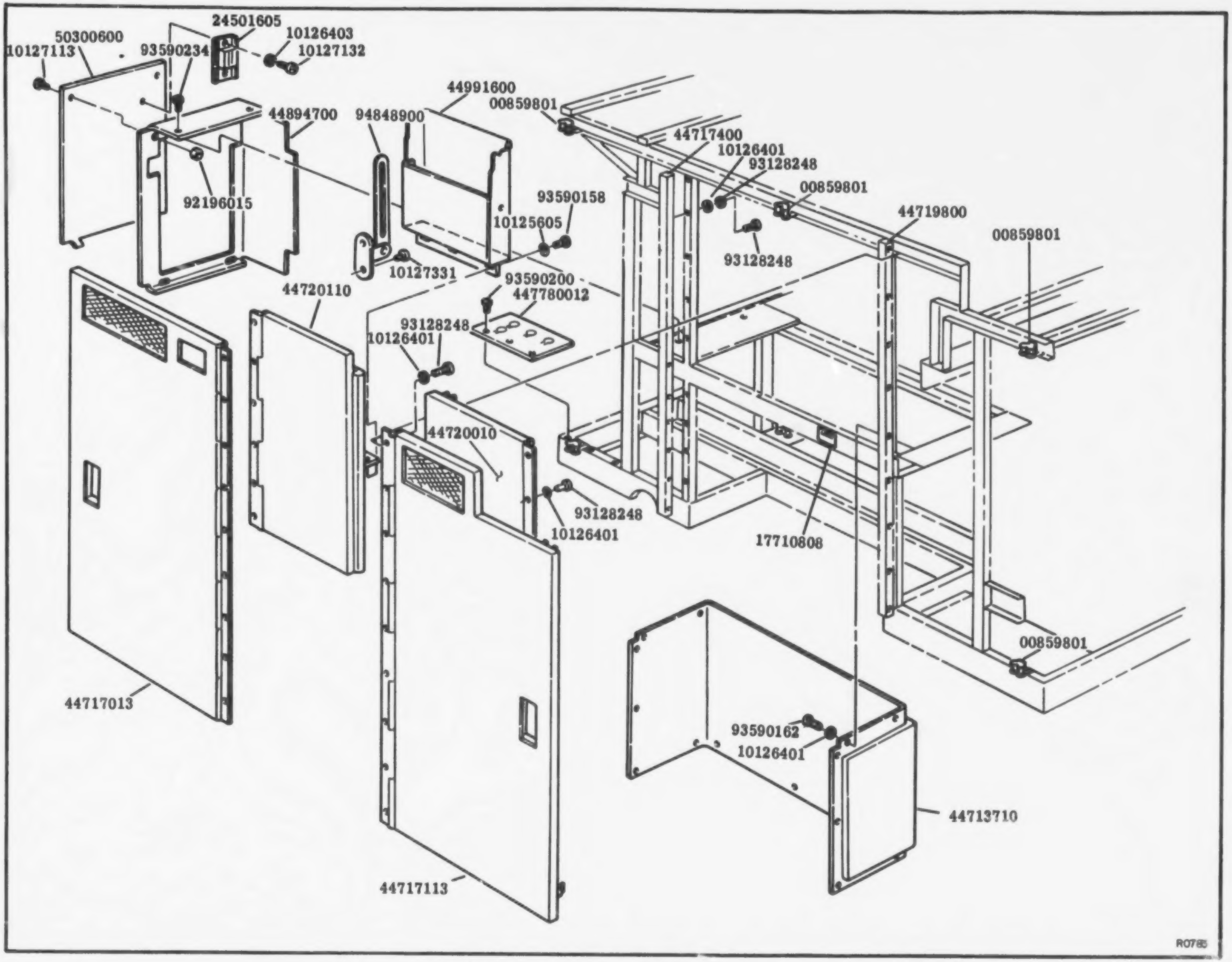
R0782

44809200 CABINET ASSEMBLY (1 OF 2)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92196015
00859801
93590158
44719800
10125605
00859801
93128248
10127331
93590200
447780012
44720110
93128248
10126401
44720010
93128248
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17710808
00859801
44717013
93590162
10126401
44713710
44717113
R0785

44809200 CABINET ASSEMBLY (2 OF 2)

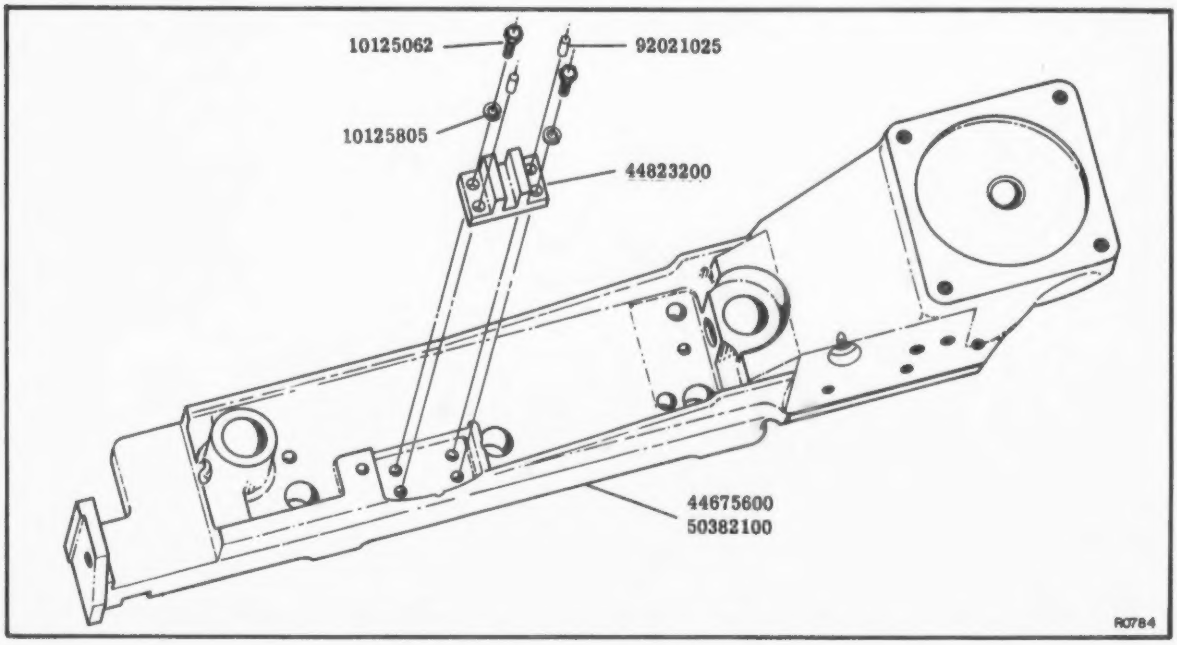
REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44809200	X	CABINET ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	00859801	CATCH FRICTION	006	006		
	BC	10125038	SCREW HEX HEAD 8-32X2 LONG	008	008		
	BC	10125103	NUT HEX 4-40	006	006		
	BC	10125105	NUT HEX 6-32	002	002		
	BC	10125105	NUT HEX 6-32	038	038		
	BC	10125106	NUT HEX 8-32	011	011		
	BC	10125107	NUT HEX HEAD 10-24	002	002		
	BC	10125603	WASHER NUMBER 4	008	008		
	BC	10125605	WASHER PLAIN NUMBER 6	008	008		
	BC	10125606	WASHER PLAIN NUMBER 8	026	026		
	BC	10125607	WASHER PLAIN NUMBER 10	010	010		
	BC	10125608	NUT HEX 1/4-20	004	004		
	BC	10125613	WASHER SPECIAL NUMBER 6	002	NR		
	BC	10125804	LOCKWASHER SPRING NUMBER 8	016	016		
	BC	10125805	LOCKWASHER SPRING NUMBER 10	006	006		
	BC	10126104	LOCKWASHER INTERNAL TOOTH	004	004		
	BC	10126401	LOCKWASHER EXTERNAL TOOTH NUMBER 6	006	006		
	BC	10126401	LOCKWASHFR EXTERNAL TOOTH NUMBER 6	078	078		
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUMBER 8	018	018		
	BC	10126403	LOCKWASHER EXTERNAL TOOTH NUMBER 10	005	005		
	BC	10126404	LOCKWASHER EXTERNAL TOOTH 1/4	004	004		
	BC	10127113	SCREW PAN HEAD 6-32X1/8 LONG	002	002		
	BC	10127118	SCREW PHILLIPS PAN HEAD 6-32X1 LONG	002	002		
	BC	10127132	SCREW HEX HEAD 10-24X1/2 LONG	002	002		
	BC	10127157	SCREW PHILLIPS PAN HEAD 1/4-20X1 LONG	004	004		
	BC	10127323	SCREW PAN HEAD 4-40X1/2 LONG	006	006		
	BC	10127331	SCREW PAN HEAD 6-32X3/16	004	004		
	BC	10127336	SCREW PAN HEAD 6-32X5/8 LONG	002	002		
	BC	10127350	SCREW PAN HEAD 8-32X3/4 LONG	004	004		
	BC	17710808	PLATE IDENTIFICATION	001	001		
	BC	24501605	BLOCK TERMINAL	001	001		
	BC	41282100	CUP SAFETY TRIM	001	001		
	G	44677100	FRAME ASSEMBLY CABINET	001	001		
	AC	44713710	PANEL ASSEMBLY REAR CENTER	001	001		
	AC	44716710	PANEL ASSEMBLY SIDE LEFT	001	001		
	AC	44716810	PANEL ASSEMBLY SIDE RIGHT	001	001		
	AC	44717013	PANEL DOOR ASSEMBLY REAR RIGHT	001	001		
	AC	44717113	PANEL DOOR ASSEMBLY REAR LEFT	001	001		
	BC	44717400	TUBING SQUARE HINGE MOUNTING RIGHT	001	001		
	BC	44719800	TUBING SQUARE HINGE MOUNTING LEFT	001	001		
	AC	44720010	PANEL DOOR ASSEMBLY CENTER LEFT	001	001		
	AC	44720110	PANEL DOOR ASSEMBLY CENTER RIGHT	001	001		
	BC	44725100	KEEPER	004	004		
	AC	44745813	DOOR ASSFMBLY FRONT RIGHT	001	001		
	AC	44747210	PANEL ASSEMBLY FRONT INSIDE RIGHT	001	001		
	AC	44749510	PANEL ASSEMBLY FRONT INSIDE LEFT	001	001		
	AF	44749613	COVER GATE ASSEMBLY	001	001		
	AC	44750013	PANEL ASSEMBLY FRONT LEFT	001	001		
	AC	44750410	PANEL ASSEMBLY FRONT BACK	001	001		
	AC	44758500	PANEL ASSEMBLY TOP LEFT	001	001		
	AF	44754913	BONNET ASSEMBLY	001	001		
	BC	44756113	PANEL CORNER	001	001		
	BC	44759900	BRACKET	001	001		
	BC	44778002	FLOOR PANEL REAR RIGHT	NR	001		
	BC	44778200	FLOOR PANEL FRONT RIGHT	001	001		
	BC	44852400	BRACKET PANEL	002	002		
	BC	44852500	BRACKET PANEL	002	002		
	BC	44852600	RETAINER PANEL	004	004		
	BC	44852700	BRACKET PANEL	002	002		
	BC	44853600	BRACKET PANEL	002	002		
	BC	44863100	BRACKET	001	001		
	BC	44863200	ROLLER	001	001		
	BC	44866500	STUD FASTENER	007	007		
	AC	44894700	COVER AC POWER PANEL	001	001		
	BC	44895513	RAMP ASSEMBLY	001	001		
	BC	44905000	HINGE STIFFENER	002	002		
	BC	44916200	BRACKET	004	004		
	BC	44916300	KEEPER	004	004		
	BC	44921300	COVER ASSEMBLY TOP RIGHT	001	001		
	BC	44921500	STUD FASTENER PLATE	001	001		
	BC	44922500	TRIM COVER	001	001		

NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44809200	X	CABINET ASSY	D	44796300

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	44922501	TRIM COVER	001	001		
	BC	44927013	COVER ASSEMBLY BACK TOP RIGHT	001	001		
	BC	44991600	POCKET MANUAL	002	002		
	BC	44994000	ANGLE HINGE SUPPORT	001	001		
	BC	45220400	WASHER BUMPER	AR	AR		
	BC	50300600	PLATE HATCH AC POWER PANEL COVER	001	NR		
	BC	50300602	PLATE HATCH AC POWER PANEL COVER	NR	001		
	BC	50330300	GUIDE MANUAL POCKET PAPER	002	002		
	BC	50356400	PLATE RETAINER BRACKET	001	001		
	BC	50373100	PAN SHIELD	001	001		
	BC	50393600	COVER MOUNTING PLATE	001	001		
	BC	92033191	RING RETAINING	002	002		
	BC	92196015	NUT SPEED TYPE 6-32	002	002		
	BC	92490003	BUMPER RECESSED	002	002		
	BC	93128166	SCREW PAN HEAD TAPTITE 4-40X1/4 LONG	002	002		
	BC	93128248	SCREW PAN HEAD TAPTITE 6-32X5/16 LONG	062	062		
	BC	93532147	PIN ROLL	001	001		
	BC	93590162	SCREW PHILLIPS PAN HEAD TAPTITE 6-32X3/8 LONG	044	044		
	BC	93590200	SCREW TAPTITE PHILLIPS PAN HEAD 8-32X3/8 LONG	008	008		
	BC	93590202	SCREW PHILLIPS PAN HEAD TAPTITE 8-32X1/2 LONG	024	024		
	BC	93590234	SCREW PAN HEAD TAPTITE 10-24X1/4 LONG	005	005		
	BC	93592240	SCREW SELF-TAPPING 10-24	010	010		
	BC	93616069	SCREW PAN HEAD TYPE H 8-15X3/8 LONG	002	002		
	BC	94202500	BUMPER RUBBER	002	002		
	BC	94217704	NUT SELF-LOCKING THIN 10-24	004	004		
	BC	94798801	NUT KNURL SWIVEL	002	002		
	BC	94848900	FALL SUPPORT	002	002		
	BC	94849600	GROMMET	001	001		
	BC	95307500	WASHER PLAIN	018	018		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R0784

44824100 SUPPORT, KEY ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44824100	C	SUPPORT KEY ASSY	I	44690900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125062	SCREW HEX HEAD 10-32X1/2 LONG	002	002		
	BC	10125805	LOCKWASHER NUMBER 10	002	002		
	G	44675600	SUPPORT TYPE ARRAY	001	NR		
	BC	44823200	KEY SUPPORT	001	001		
	G	50382100	SUPPORT TYPE ARRAY	NR	001		
	BC	92021025	DOWEL PIN 0.2500X0.500 LONG	002	002		

NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.

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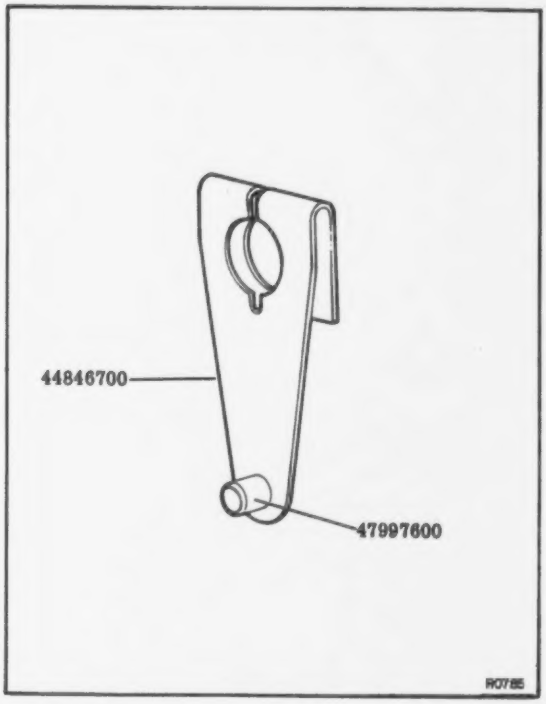
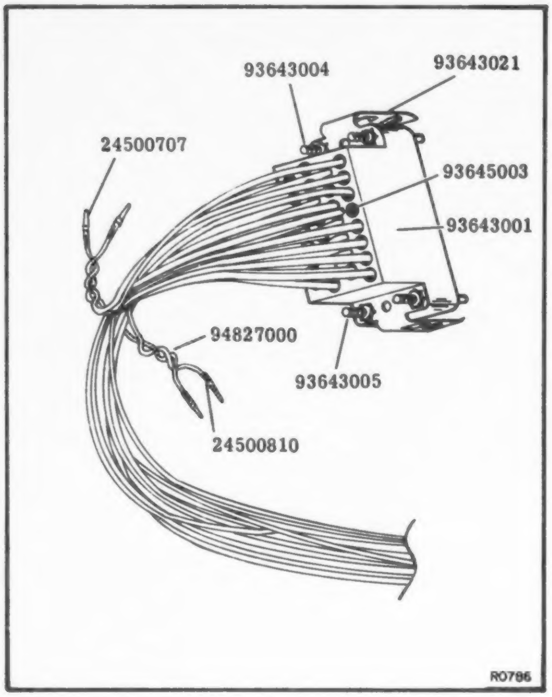


44860300 CAM FOLLOWER ARM ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44860300	A	CAM FOLLOWER ARM ASSY	E	47989800

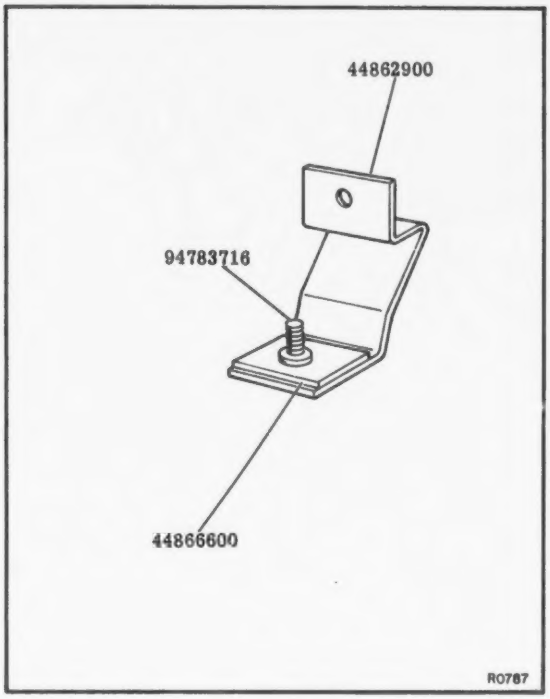
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44846700	CAM FOLLOWER ARM	001			
	E	47997600	CAM FOLLOWER	001			


93643004
93643021
24500707
93645003
93643001
94827000
93643005
24500810
R0786

44862100 HAMMER SOLENOID HARNESS

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44862100	B	HAMMER SOLENOID HARNESS	D	44671300

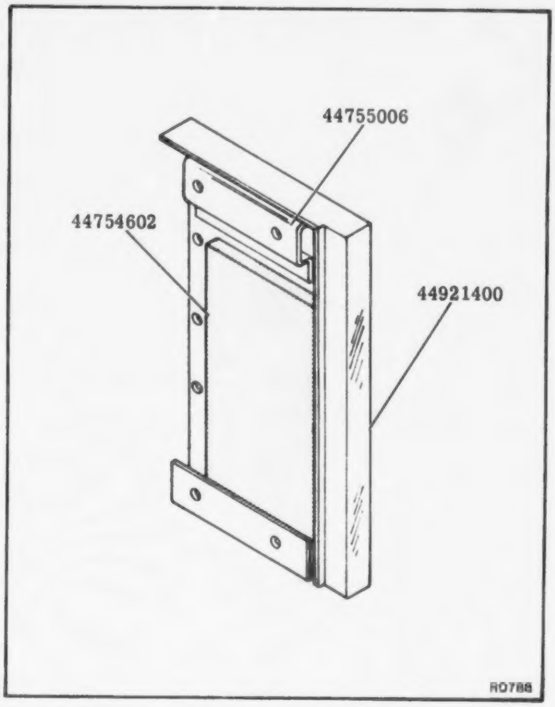
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	24500707	TAPER PIN 22-24 GAUGE	068			
	BC	24500810	SLEEVING	AR			
	BC	93643001	BLOCK-M	001			
	BC	93643004	CORNER GUIDE PIN	002			
	BC	93643005	CORNER GUIDE SOCKET	002			
	BC	93643021	SPRING	002			
	BC	93645003	CONTACT SOCKET	034			
	BC	94827000	CABLE 17 TWISTED PAIRS	AR			
	NOTE:	TAB 00 THRU 07 FOR LENGTH VARIATIONS.					


44862900
94783716
44866600
R0787

44895500 RAMP ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44895500	C	RAMP ASSY	E	44809200

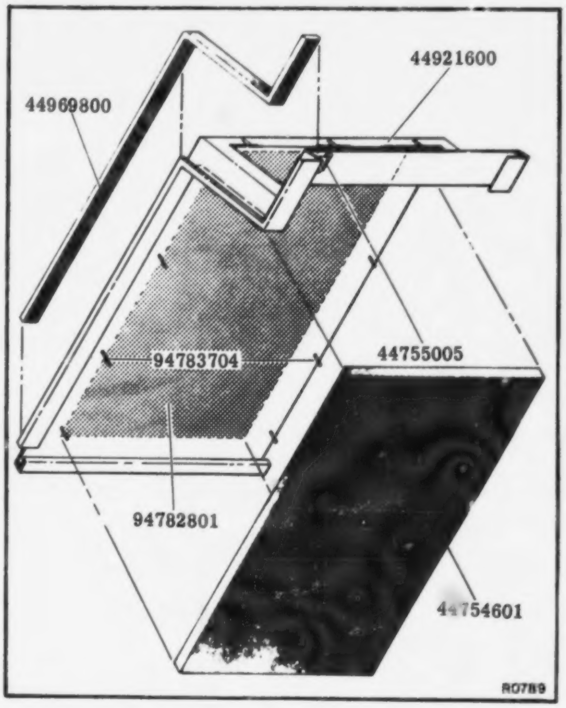
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44862900	RAMP	001			
	E	44866600	SPACER	001			
	E	94783716	SCREW PROJECTION WELD	001			


44755006
44754602
44921400
R0788

44921300 COVER ASSEMBLY, TOP RIGHT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44921300	A	COVER ASSY TOP RIGHT	E	44809200

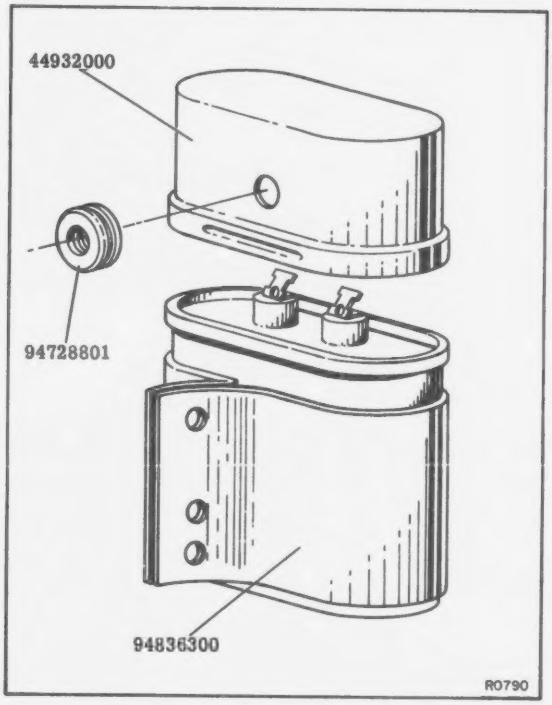
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44754602	SOUND INSULATOR TOP PANEL RIGHT	001			
	E	44755006	STIFFENER	001			
	E	44921400	COVER TOP RIGHT	001			


44969800
44921600
94783704
44755005
94782801
44754601
R0789

44927000 COVER ASSEMBLY, BACK TOP RIGHT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44927000	B	COVER ASSY BACK TOP RIGHT	E	44809200

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44754601	SOUND INSULATOR TOP PANEL RIGHT	001			
	E	44755005	STIFFENER	001			
	E	44921600	COVER BACK TOP RIGHT	001			
	BC	44969800	SEAL 1/2X1X23 7/8 LONG	001			
	BC	94782801	SOUND DEADENING MATERIAL	AR			
	E	94783704	SCREW PROJECTION WELD 6-32X5/8 LONG	006			


44932000
94728801
94836300
R0790

44931400 CAPACITOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44931400	A	CAPACITOR ASSY	F	44711800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44932000	OVAL END CAP	001			
	BC	94728801	GROMMET RUBBER	001			
	BC	94836300	CAPACITOR 330 VAC	001			

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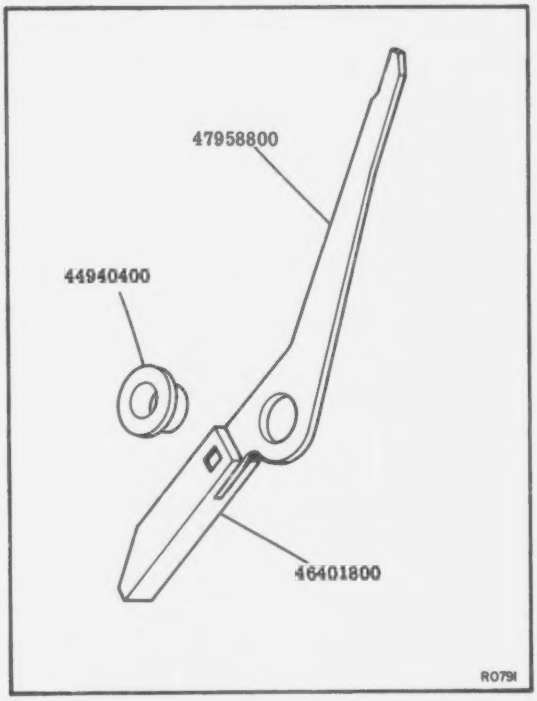
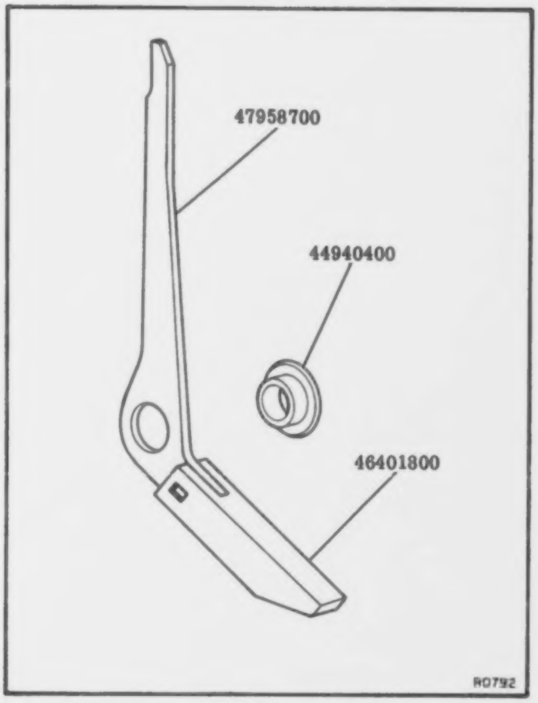

47958800
44940400
46401800
R0791

44940500 STRIKER ASSEMBLY, LOWER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44940500	B	STRIKER ASSY LOWER	F	47961100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44940400	BEARING STRIKER PIVOT	001			
	BE	46401800	STEM STRIKER	001			
	BE	47958800	STRIKER LOWER	001			

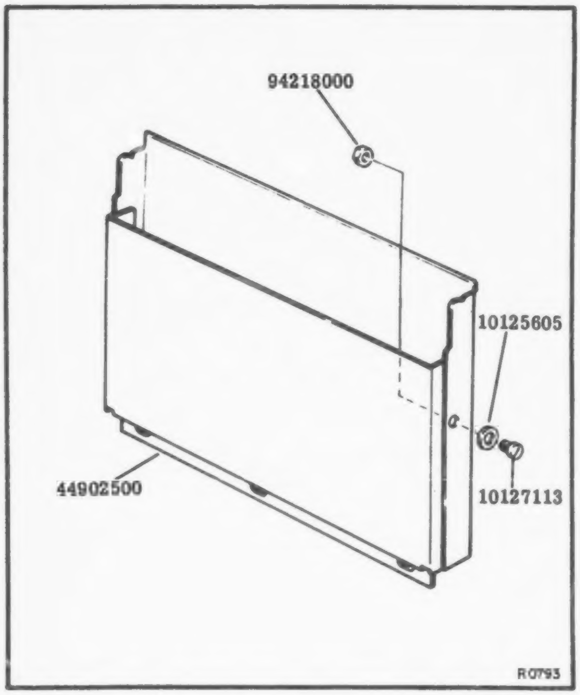


44940600 STRIKER ASSEMBLY, UPPER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44940600	B	STRIKER ASSY UPPER	F	47960600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44940400	BEARING STRIKER PIVOT	001			
	BE	46401800	STEM STRIKER	001			
	BE	47958700	STRIKER UPPER	001			

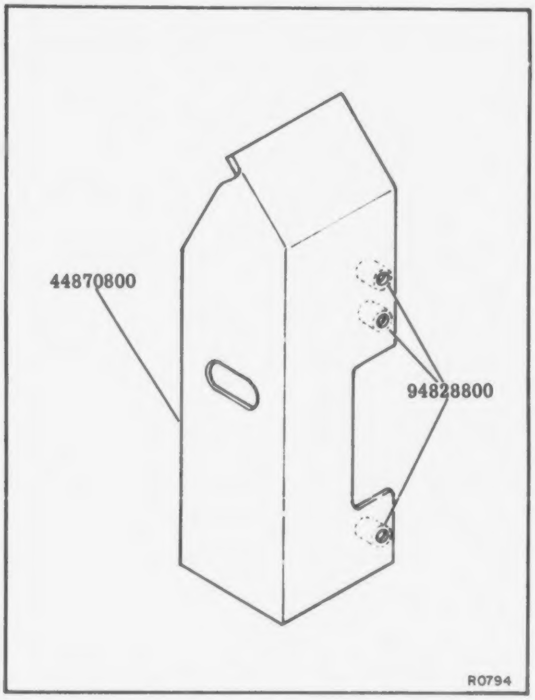
BEST COPY AVAILABLE


94218000
10125605
44902500
10127113
R0793

44991600 POCKET, MANUAL, ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44991600	B	POCKET MANUAL ASSY	E	44899200

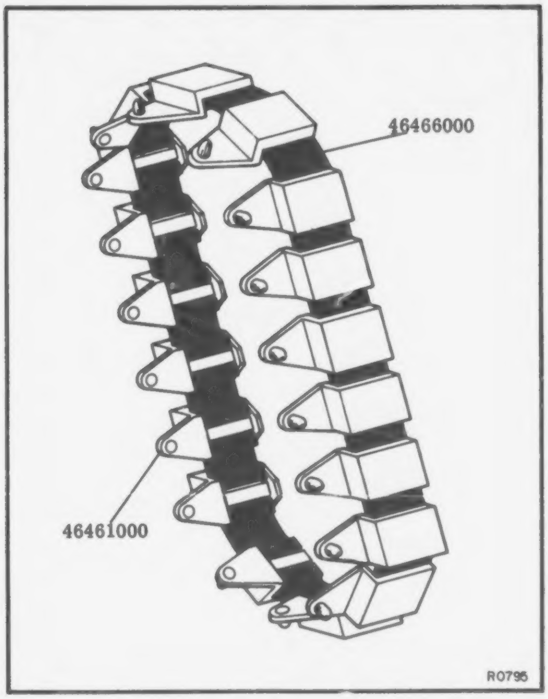
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125605	WASHER PLAIN NUMBER 6	001			
	BC	10127113	SCREW PAN HEAD 6-32X3/8 LONG	001			
	E	44902500	HINGE PIANO	001			
	BC	94218000	NUT HEX SELF LOCK 6-32	001			



44998600 PAPER DRIVE BELT COVER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
44998600	A	PAPER DRIVE BELT COVER ASSY	E	47989800

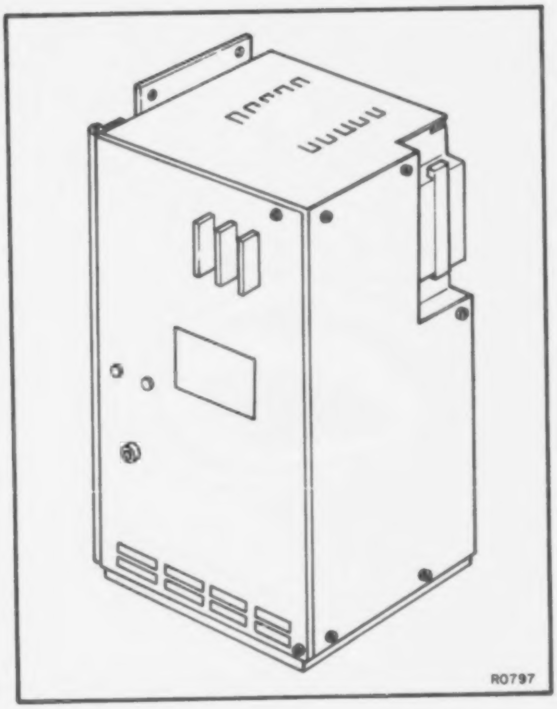
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44870800	PAPER DRIVE BELT COVER	001			
	E	94710700	E-POX-E	AR			
	E	94828800	SPACER	003			



46346900 BELT, TRACTOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
46346900	A	BELT TRACTOR ASSY	F	50406000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	46461000	PIN DRIVE	018			
	BE	46466000	BELT SIZED TIMING TRACTOR	001			

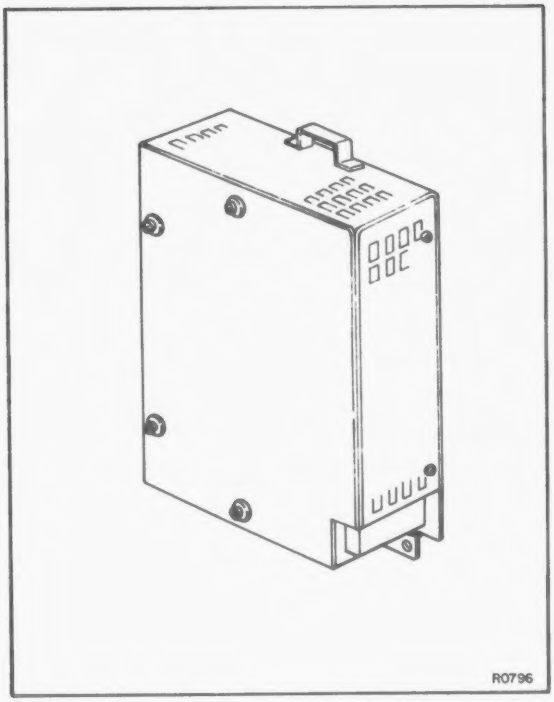


47091700 Power Supply Assembly, 36-Volt

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47091700	M	POWER SUPPLYASSY 36 VOLT	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 02	TAB	TAB
	BC	10001800	CONNECTOR CARD	001	001		
	BC	10127342	SCREW PHILLIPS HEAD 6-32X1 3/4 LONG	002	002		
	BC	41024400	PACKING ASSEMBLY	001	001		
	BC	47009003	LABEL TERMINAL STRIP	001	NR		
	BC	47009004	LAVEL TERMINAL STRIP	NR	001		
	BC	47009200	CAP ASSEMBLY	001	001		
	BC	47025300	TRANSFORMER POWER	001	NR		
	BC	47028300	CHOKE FILTER	001	001		
	BC	47104100	HEAT SINK NUMBER 1	001	001		
	BC	47104200	HEAT SINK NUMBER 2	001	001		
	BC	47105000	TOROID ASSEMBLY	001	001		
	BC	47105200	COVER TERMINAL STRIP	001	001		
	BC	47105301	COVER	001	NR		
	BC	47105302	COVER	NR	001		
	BC	47105401	HEAT SINK NUMBER 3	001	001		
	BC	47105500	COMPONENT BOARD ASSEMBLY	001	001		
	BC	47106400	CARD ASSEMBLY OVER VOLTAGE	001	001		
	BC	47132500	TRANSFORMER POWER	NR	001		
	BC	47184900	CARD ASSEMBLY CONTROL	001	001		
	BC	94055008	TERMINAL BLOCK HIGH CURRENT	NR	001		
	BC	94095007	TERMINAL BLOCK HIGH CURRENT	001	NR		
	BC	94101001	DIODE ZENER 1N2984B	001	001		
	BC	94104000	THERMOSTAT	001	001		
	BC	95537300	BUSHING INSULATING TEFLON	008	008		
	BC	95551011	SLEEVING 12X5/8	019	019		
	BC	95578200	CAPACITOR 200 VAC 36 MFD	001	001		
	BC	95581500	FILTER NOISE	002	002		
	BC	95585400	CAPACITOR BATHTUB 600 VDC	001	001		
	BC	95642000	PIN TAPER	020	020		
	BC	95647500	PLATE WARNING	001	001		
	BC	95650700	RECTIFIER CONTROLLED 35 AMP	001	001		
	BC	95651200	CAPACITOR 100 VDC 8500 MFD	002	002		
	BC	95651300	CAPACITOR 50 VDC 4000 MFD	001	001		
	BC	95653808	CIRCUIT BREAKER 3-POLE	001	001		
	BC	95654201	RECTIFIER 40 AMP 1N1186A	002	002		
	BC	95654202	RECTIFIER 40 AMP 1N1186AR	002	002		
	BC	95654210	RECTIFIER 40 AMP 1N1188AR	001	001		
	BC	95654711	NUT SPEED 6-32	002	002		
	BC	95655200	NUT PUSH ON NYLON	002	002		
	BC	95659706	RESISTOR FIXED 25 W 500 OHM	001	001		
	BC	95663600	LATCH PANEL	002	002		

NOTE: TAB 00 IS CL 601A, CL 601C, TAB 02 IS CL 601B, CL 601D.

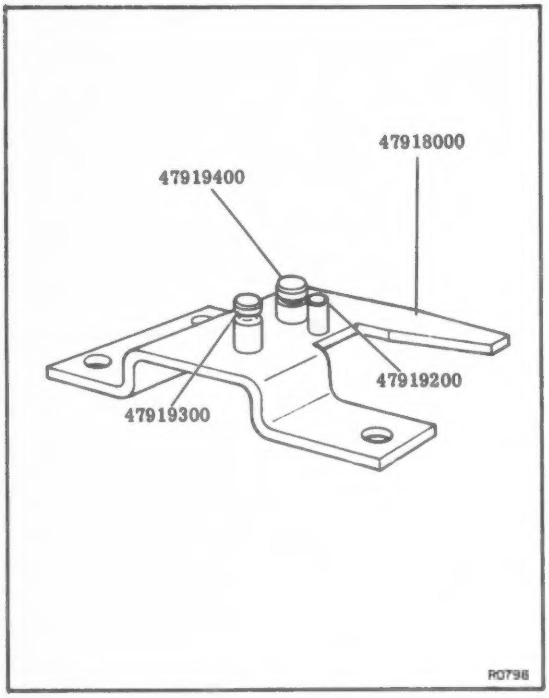


47126400 Power Supply Assembly, 6-Volt

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47126400	H	POWER SUPPLY ASSY 6 VOLT	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	24547501	PLATE WARNING	001	001		
	BC	47030900	CHOKE 15 AMP	001	001		
	BC	47047501	BRACKET TRANSFORMER MOUNTING	001	001		
	BC	47089800	TRANSFORMER CONTROL 25VA	001	001		
	BC	47109701	HEAT SINK	002	002		
	BC	47149000	TRANSFORMER FERROMAGNETIC	001	NR		
	BC	47149600	TRANSFORMER FERROMAGNETIC	001	NR		
	BC	47211600	TRANSFORMER FERROMAGNETIC 50HZ	NR	001		
	BC	47211700	TRANSFORMER FERROMAGNETIC 50HZ	NR	001		
	BC	94293801	FUSE HOLDER	001	001		
	BC	95578000	FASTENER ADJUSTABLE	001	001		
	BC	95579701	BUMPER RUBBER	002	002		
	BC	95580400	BUMPER RUBBER	002	002		
	BC	95586431	FUSE QUICK ACTING 20 AMP	001	001		
	BC	95598800	FUSEHOLDER	001	001		
	BC	95639451	TERMINAL STRIP 2 TERMINAL	001	001		
	BC	95639456	TERMINAL STRIP 7 TERMINAL	001	001		
	BC	95642103	CAPACITOR 370 VAC 15 MFD	002	002		
	BC	95642501	TRANSFORMER VARIABLE	001	001		
	BC	95644655	STRIP MARKER	001	001		
	BC	95647607	FUSE QUICK ACTING 10 AMP	001	001		
	BC	95653100	LABEL HIGH VOLTAGE	002	002		
	BC	95653200	TUBING RUBBER	004	004		
	BC	95654206	RECTIFIER SILICON 40 AMP 1N1184AR	004	004		
	BC	95655200	NUT PUSH-IN	004	004		
	BC	95658602	CIRCUIT BREAKER 3.5 AMP	001	NR		
	BC	95658603	CIRCUIT BREAKER 2.5 AMP	NR	001		
	BC	95659800	RESISTOR FIXED 10 W 20 OHM	002	002		
	BC	95663003	CAPACITOR 10 VDC 72,000 MFD	001	001		
	BC	95663004	CAPACITOR 10 VDC 100,000 MFD	004	004		
	BC	95663600	LATCH PANEL	008	008		

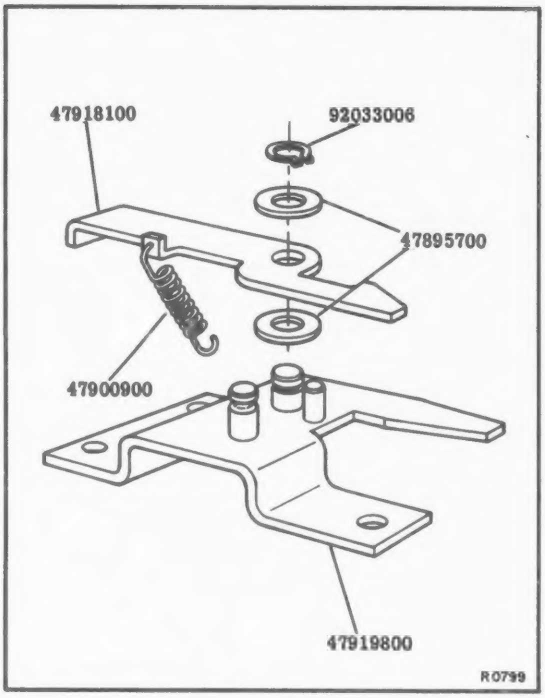
NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.


47918000
47919400
47919200
47919300
R0796

47919800 LATCH BRACKET ASSEMBLY, LOGIC CHASSIS

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47919800	B	LATCH BRACKET ASSY LOGIC CHASSIS	E	47920200

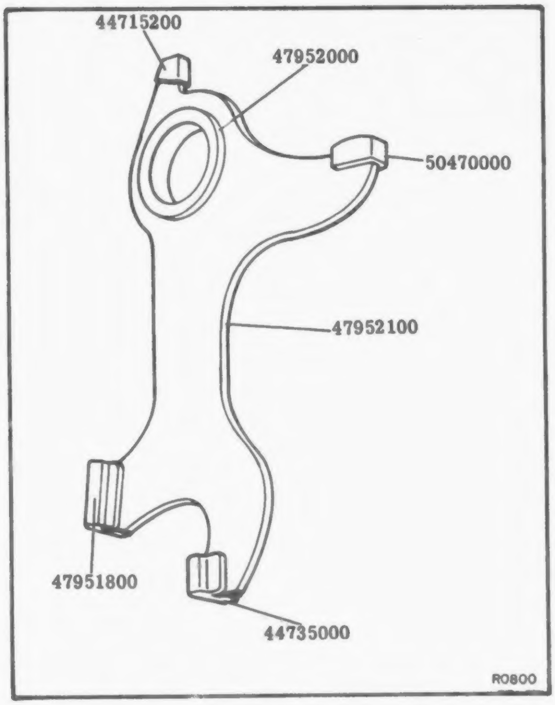
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47918000	BRACKET LATCH	001			
	E	47919200	PIN STOP	001			
	E	47919300	PIN LATCH SPRING	001			
	E	47919400	PIN LATCH PIVOT	001			


47918100
92033006
47895700
47900900
47919800
R0799

47920200 LATCH ASSEMBLY, COMPLETE LOGIC CHASSIS

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47920200	B	LATCH ASSY COMPLETE LOGIC CHASSIS	D	44671300

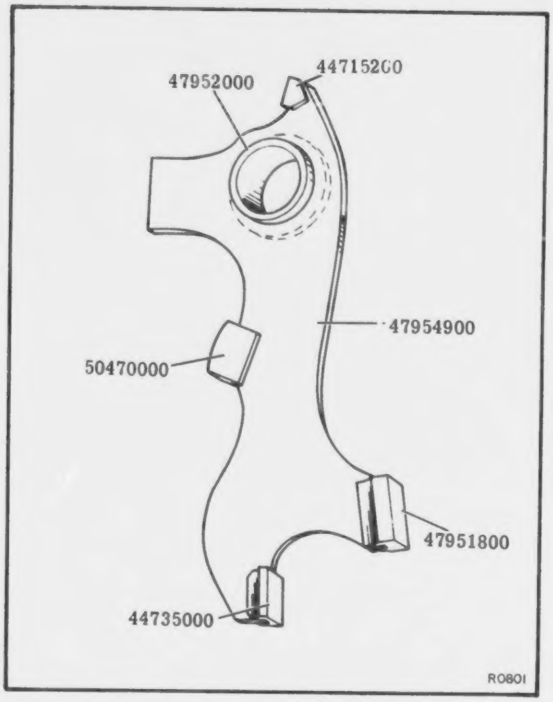
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	47895700	SHIM LATCH PIVOT	002			
	BC	47900900	SPRING LATCH	001			
	BC	47918100	LEVER LATCH	001			
	BC	47919800	LATCH BRACKET ASSEMBLY	001			
	BC	92033006	RING RETAINING TYPE B	001			


44715200
47952000
50470000
47952100
47951800
44735000
R0800

47944800 HAMMER A ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47944800	H	HAMMER A ASSY	F	47956500

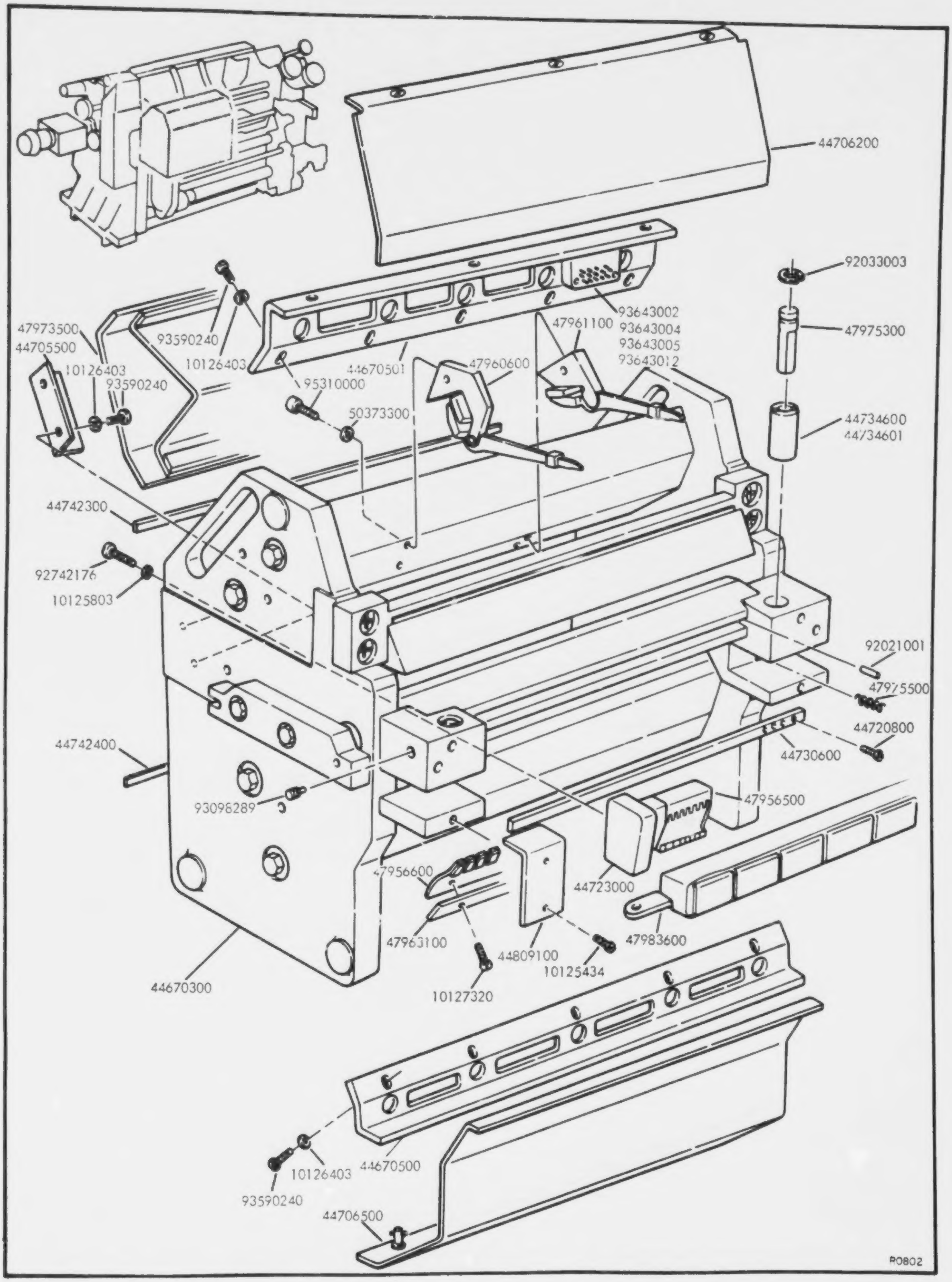
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44715200	BOOT HAMMER RETURN	001			
	BE	44735000	BOOT HAMMER IMPRESSION CONTROL	001			
	BE	47951800	UPPER BOOT HAMMER	001			
	BE	47952000	HUB HAMMER	001			
	BE	47952100	BODY HAMMER	001			
	BE	50470000	DRIVE BOOT HAMMER	001			


44715200
47952000
47954900
50470000
47951800
44735000
R0801

47944900 HAMMER B ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47944900	G	HAMMER B ASSY	F	47956500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44715200	BOOT HAMMER RETURN	001			
	BE	44735000	BOOT HAMMER IMPRESSION CONTROL	001			
	BE	47951800	UPPER BOOT HAMMER	001			
	BE	47952000	HUB HAMMER	001			
	BE	47954900	BODY HAMMER	001			
	BE	50470000	DRIVE BOOT HAMMER	001			


44706200
92033003
47975300
44734600
44734601
93643002
93643004
93643005
93643012
47961100
47960600
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50373300
93590240
10126403
47973500
44705500
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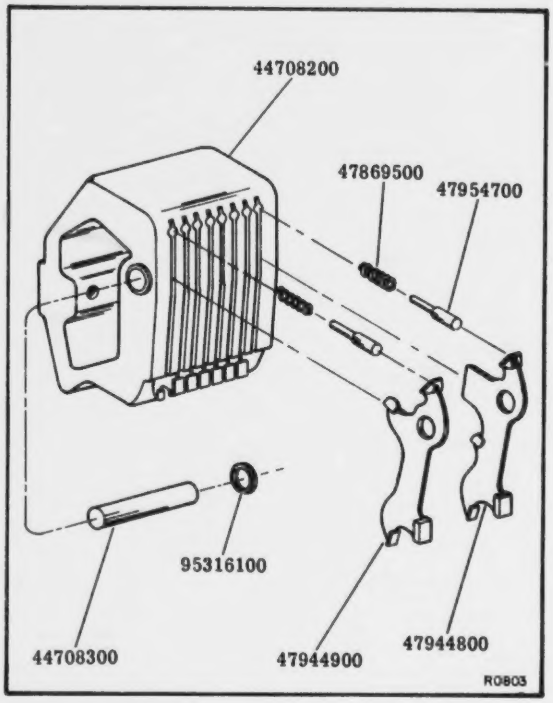
93590240
44742300
92742176
10125803
92021001
47975500
44720800
44730600
44742400
93096289
47956500
47956600
44723000
47963100
44809100
10125434
47983600
44670300
10127320
10126403
44670500
93590240
44706500
R0802

47953600, HAMMER BANK ASSEMBLY
50577700 Rev A

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47953600	L	HAMMER BANK ASSY	D	44740000

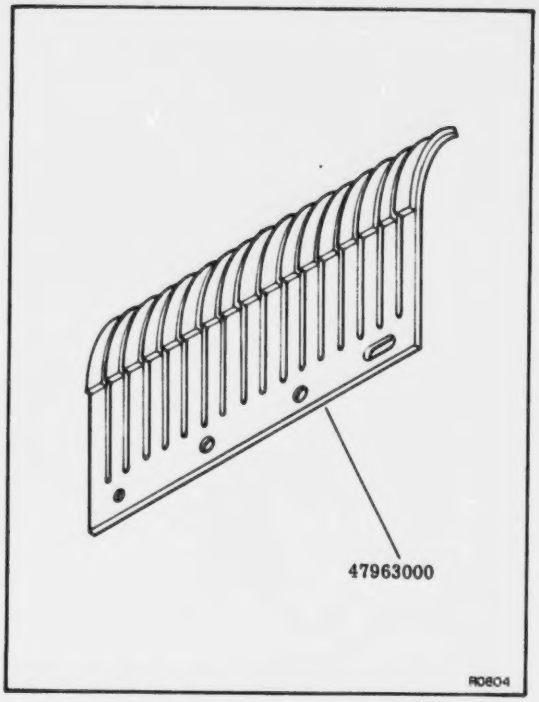
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125434	SCREW 4-40 NC 2B	004			
	BC	10125803	LOCKWASHER NUMBER 6	036			
	BC	10126403	LOCKWASHER EXTERNAL TOOTH NUMBER 10	014			
	BC	10127320	SCREW PAN HEAD SLOTTED	016			
	E	44670300	HAMMER BANK STRUCTURE ASSEMBLY	001			
	BC	44670500	BRACKET HAMMER BANK CONNECTOR MOUNTING ASSEMBLY	001			
	BC	44670501	BRACKET CONNECTOR MOUNTING	001			
	BC	44705500	BRACKET ASSEMBLY REAR SHROUD	002			
	BC	44706200	SHROUD UPPER ASSEMBLY	001			
	BC	44706500	SHROUD LOWER ASSEMBLY	001			
	BC	44720800	SCREW STRIKER LIMIT ADJUSTING	068			
	BC	44723000	END-SPACER HAMMER MODULE	002			
	BC	44730600	LOCKING STRIP	001			
	BC	44734600	BUSHING CAM PIN	001			
	BC	44734601	BUSHING CAM PIN	001			
	BC	44742300	ADJUSTMENT MARKER STRIP EVEN-NUMBERED	001			
	BC	44742400	ADJUSTMENT MARKER STRIP ODD-NUMBERED	001			
	BC	44809100	BRACKET RETAINING	002			
	AF	47956500	MODULE ASSEMBLY	017			
	BC	47956600	LIMIT STRIKER ASSEMBLY	004			
	BC	47960600	ARMATURE AND STRIKER ASSEMBLY UPPER	068			
	BC	47961100	ARMATURE AND STRIKER ASSEMBLY LOWER	068			
	BC	47963100	SUPPORT STRIKER LIMIT	004			
	BC	47973500	SHROUD HAMMER BANK ASSEMBLY CENTER	001			
	BC	47975300	PIN CAM FORMS COMPRESSOR	002			
	BC	47975500	SPRING COMPRESSION IMPRESSION CONTROL BAR	002			
	AF	47983600	IMPRESSION CONTROL AND FORMS COMPRESSOR ASSEMBLY	001			
	BC	50373300	WASHER NUMBER 4	272			
	BC	92021001	PIN DOWEL 09125X0937	009			
	BC	92033003	RING RETAINING	003			
	BC	92742176	SCREW PAN HEAD 6-32X1 1/2 LONG	036			
	BC	93098289	SCREW 8-32 X 1/2 LONG	002			
	BC	93590240	SCREW PAN HEAD TAPTITE 10-24 X1/2 LONG	014			
	BC	93643002	CONNECTOR	008			
	BC	93643004	PIN CORNER GUIDE	016			
	BC	93643005	SOCKET CORNER GUIDE	016			
	BC	93643012	CATCH	016			
	BC	95310000	SCREW SLOTTED PAN HEAD 4-40 X 09562 LONG	272			


44708200
47869500
47954700
95316100
44708300
47944900
47944800
R0803

47956500 MODULE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47956500	H	MODULE ASSY	E	47953600

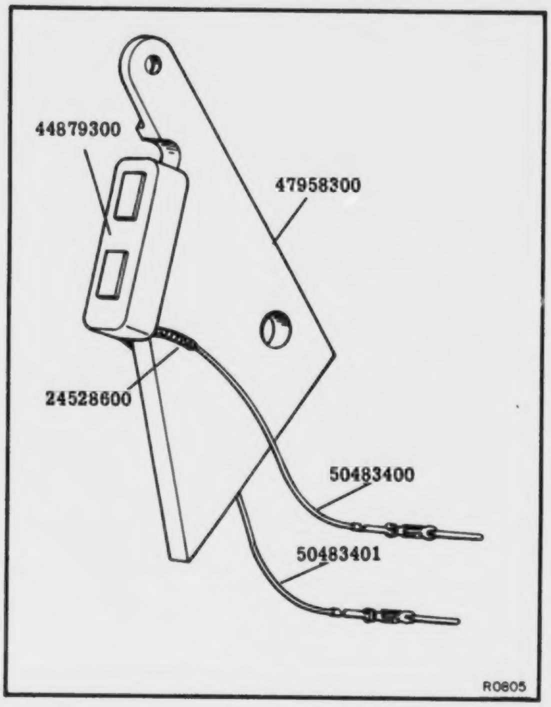
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44708200	MODULE HAMMER	001			
	BC	44708300	PIN HAMMER PIVOT	001			
	BC	47869500	COMPRESSION SPRING	008			
	BC	47944800	HAMMER A	004			
	BC	47944900	HAMMER B	004			
	BC	47954700	PLUNGER HAMMER	008			
	BC	95316100	RETAINER HAMMER PIVOT PIN	001			



47956600 LIMIT, STRIKER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47956600	A	LIMIT STRIKER ASSY	E	47953600

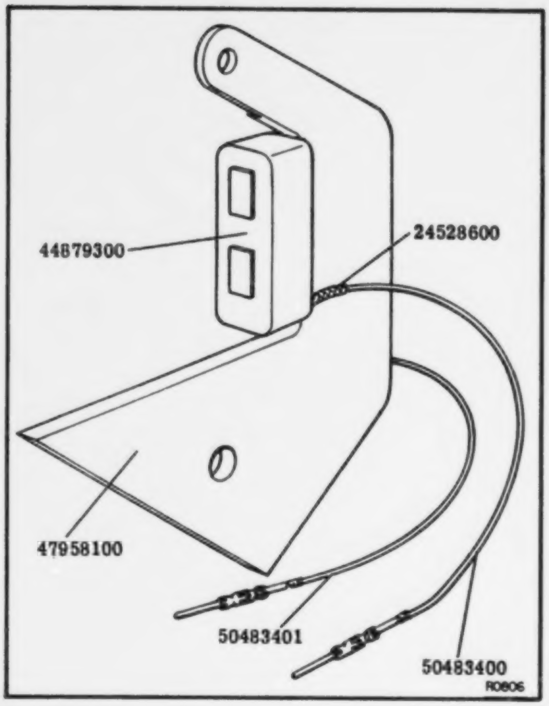
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	47963000	LIMIT STRIKER	001			


44879300
47958300
24528600
50483400
50483401
R0805

47959400 MOLDED COIL AND ARMATURE, LOWER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47959400	D	MOLDED COIL AND ARMATURE LOWER ASSY	F	47961100

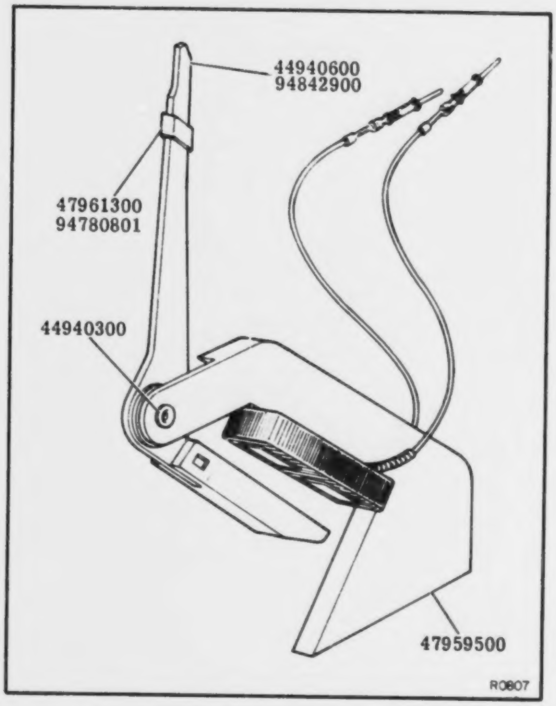
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	24528600	INSULATING SLEEVING	AR			
	BE	44879300	POTTING FORM	001			
	BE	47958300	ARMATURE LOWER STAMPING	001			
	BE	50483400	WIRE PIN CONNECTOR ASSEMBLY BLACK	001			
	BE	50483401	WIRE PIN CONNECTOR ASSEMBLY RED	001			


44879300
24528600
47958100
50483401
50483400
R0606

47959500 MOLDED COIL AND ARMATURE ASSEMBLY, UPPER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47959500	D	MOLDED COIL AND ARMATURE ASSY UPPER	F	47960600

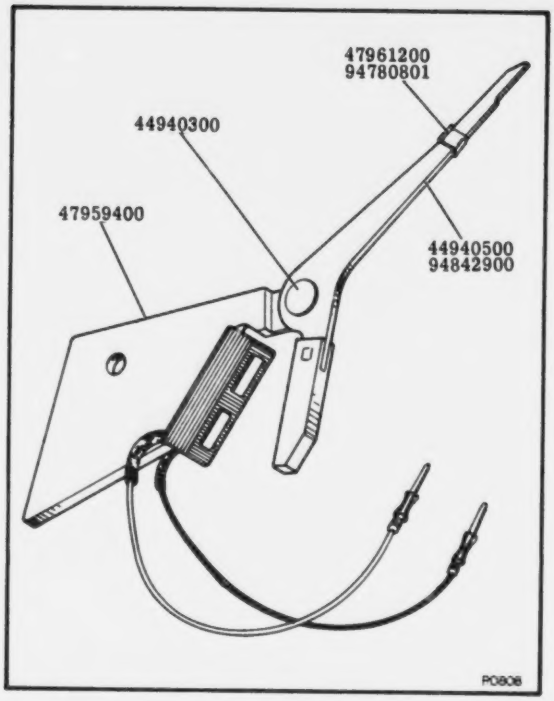
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	24528600	INSULATING SLEEVING	AR			
	BE	44879300	POTTING FORM	001			
	BE	47958100	ARMATURE UPPER	001			
	BE	50483400	WIRE PIN CONNECTOR ASSEMBLY	001			
	BE	50483401	WIRE PIN CONNECTOR ASSEMBLY	001			


44940600
94842900
47961300
94780801
44940300
47959500
R0807

47960600 ARMATURE AND STRIKER ASSEMBLY, UPPER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47960600	K	ARMATURE AND STRIKER ASSY UPPER	E	47953600

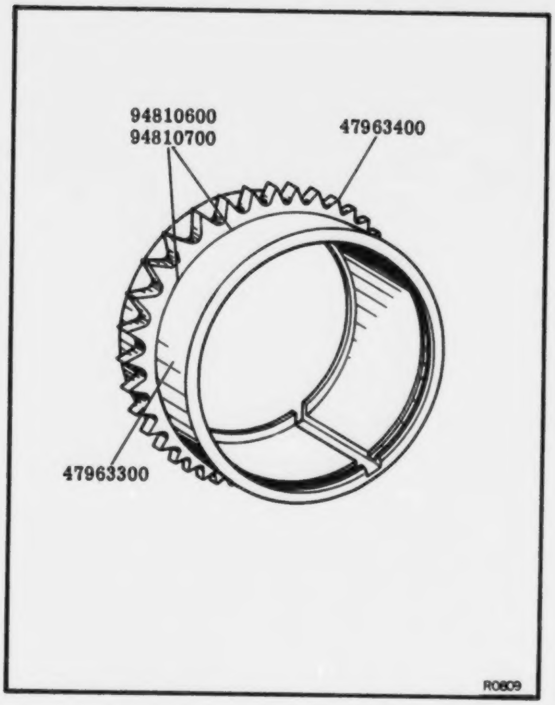
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44940300	PIN PIVOT	001			
	BE	44940600	STRIKER ASSEMBLY UPPER	001			
	BE	47959500	MOLDED COIL AND ARMATURE ASSEMBLY UPPER	001			
	BE	47961300	SNUBBER PAD	001			
	BE	94780801	ADHESIVE	AR			
	BE	94842900	GREASE	AR			


47961200
94780801
44940300
47959400
44940500
94842900
P0808

47961100 ARMATURE AND STRIKER ASSEMBLY, LOWER

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47961100	K	ARMATURE AND STRIKER ASSY LOWER	E	47953600

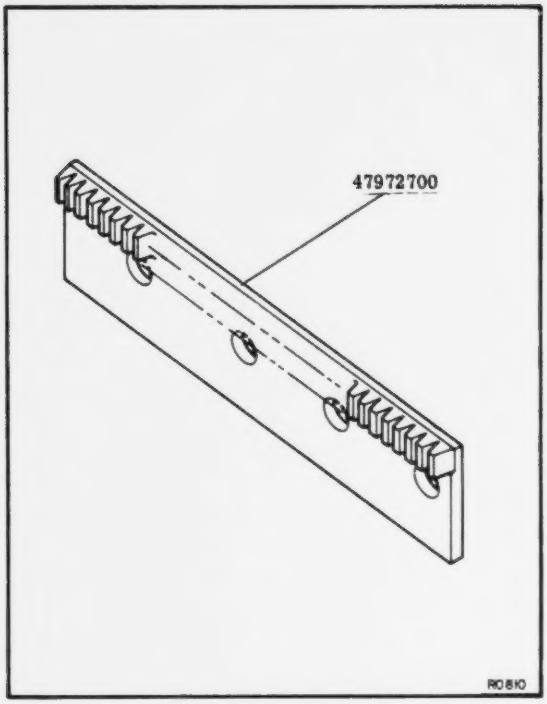
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44940300	PIN PIVOT	001			
	BE	44940500	STRIKER ASSEMBLY LOWER	001			
	BE	47959400	MOLDED COIL AND ARMATURE ASSEMBLY LOWER	001			
	BE	47961200	SNUBBER PAD	001			
	BE	94780801	ADHESIVE	AR			
	BE	94842900	GREASE	AR			


94810600
94810700
47963400
47963300
R0809

47963500 SPROCKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47963500	C	SPRICKET ASSY	F	44706100

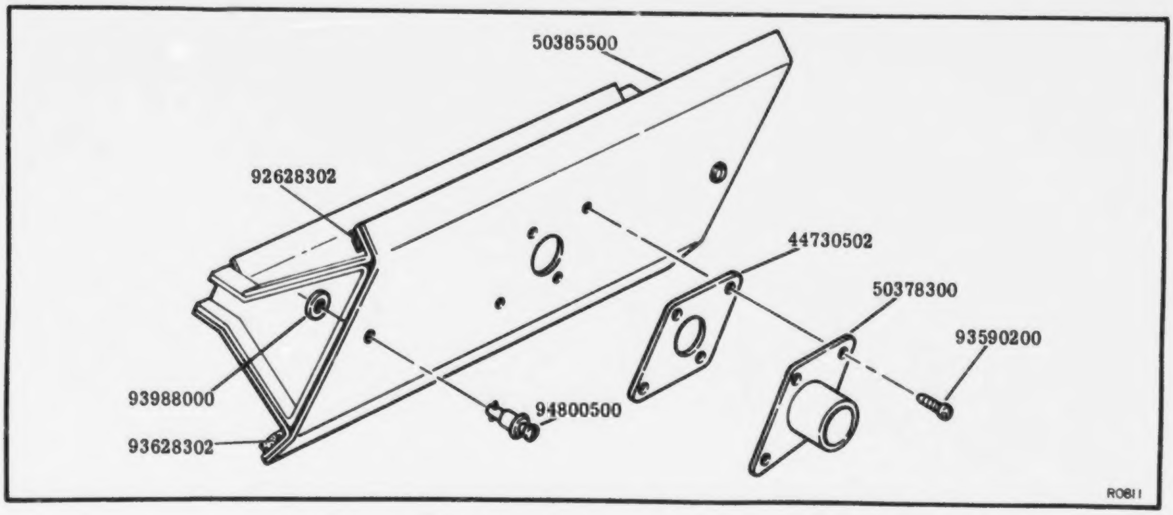
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47963300	HUB SPROCKET	001			
	E	47963400	SPROCKET 1/4 PITCH 28 TEETH	001			
	E	94810600	SILVER BRAZE	AR			
	E	94810700	FLUX	AR			



47972800 IMPRESSION CONTROL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47972800	F	IMPRESSION CONTROL ASSY	F	47983600

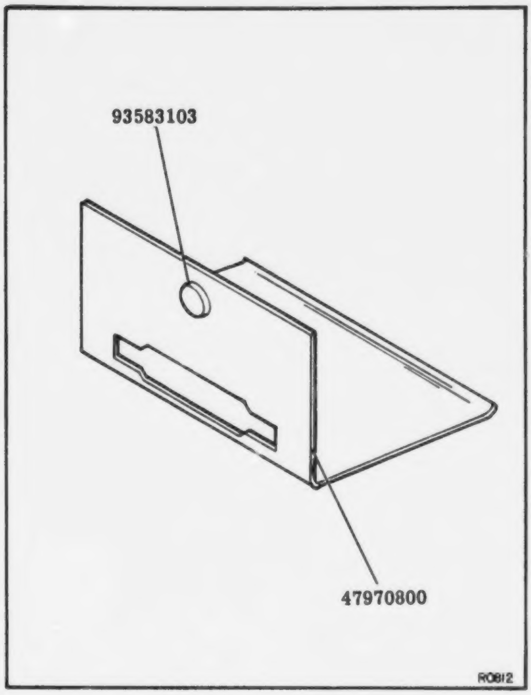
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47972700	BAR IMPRESSION PAD	001			


50385500
92628302
44730502
50378300
93590200
93988000
94800500
93628302
R0811

47973500 SHROUD ASSEMBLY, CENTER HAMMER BANK

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47973500	C	SHROUD ASSY CENTER HAMMER BANK	E	47953600

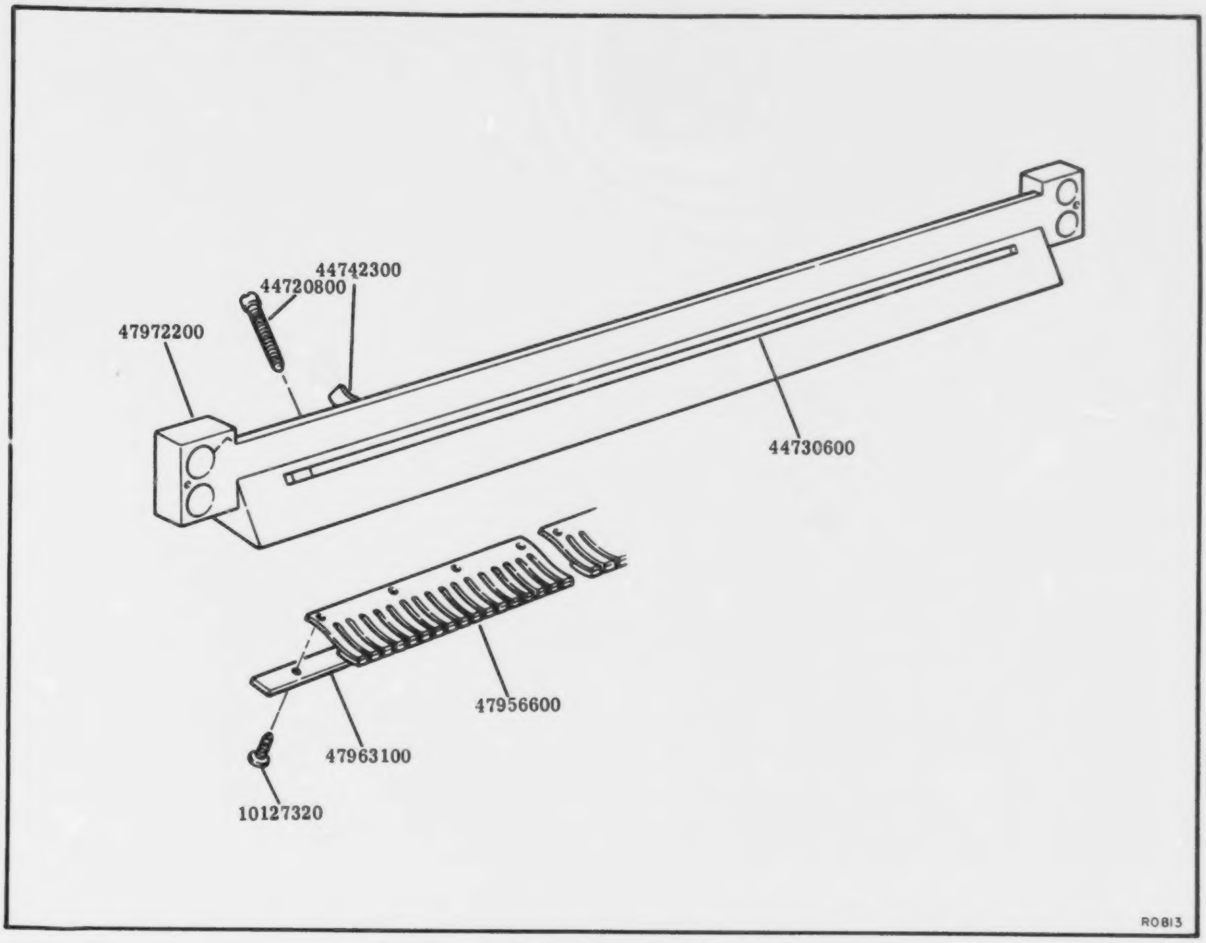
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	44730502	GASKET HOSE MOUNTING	001			
	BC	50378300	FLANGE MOUNTING ASSEMBLY PLENUM INLET	001			
	BC	50385500	SHROUD CENTER HAMMER BANK	001			
	BC	92628302	TAPE FOAM ADHESIVE	002			
	BC	93590200	SCREW PAN HEAD TAPTITE 10-24 X 3/8 LONG	004			
	BC	93988000	WASHER RETAINING	002			
	BC	94800500	SLOTTED HEAD STUD ASSEMBLY	002			



47977200 FORMS COMPRESSOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47977200	A	FORMS COMPRESSOR ASSY	F	47983600

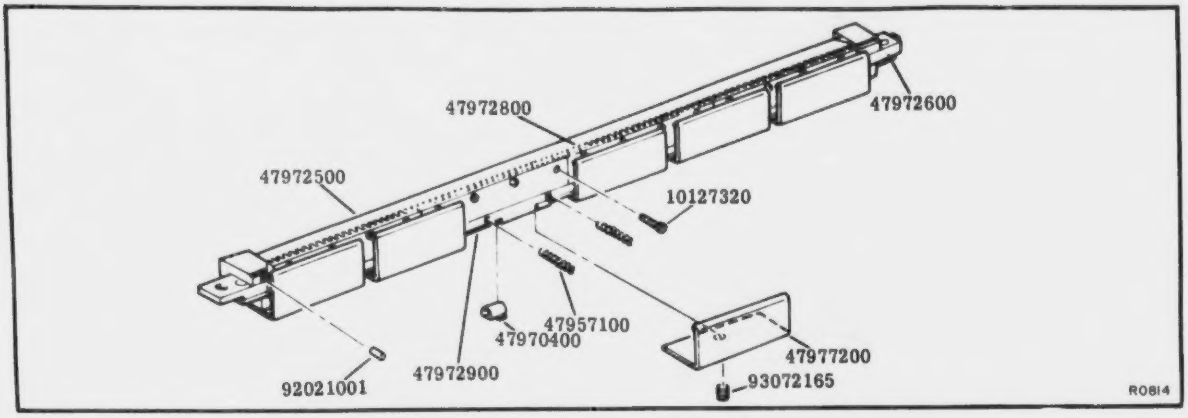
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47970800	FORMS COMPRESSOR	001			
	E	93583103	NUT CLINCH	001			


44742300
44720800
47972200
44730600
47956600
47963100
10127320
R0813

47978800 STRIKER LIMIT BAR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47978800	C	STRIKER LIMIT BAR ASSEMBLY	F	44670300

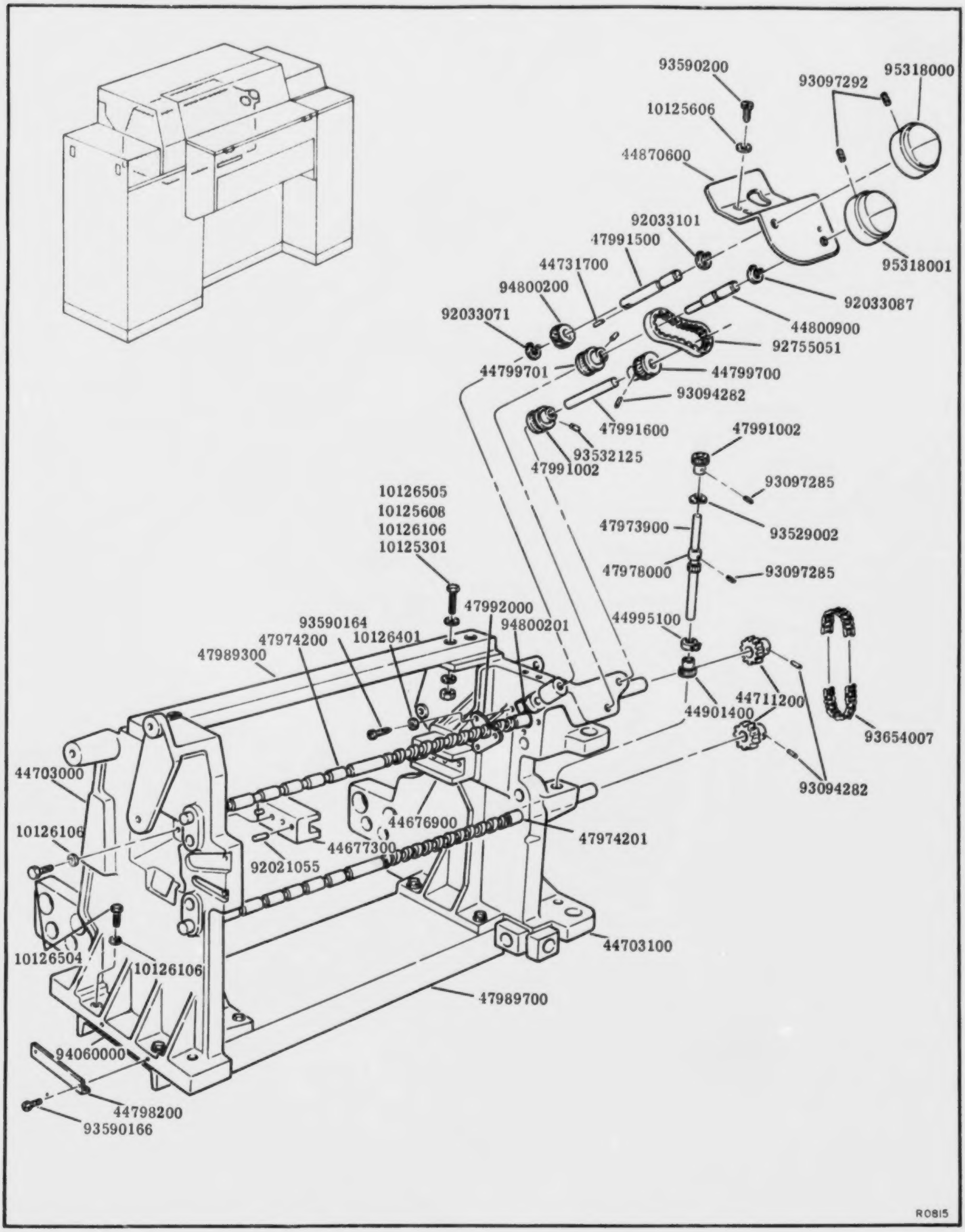
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10127320	SCREW PAN HEAD 4-40 X 1/4 LONG	016			
	BC	44720800	SCREW STRIKER LIMIT ADJUSTING	068			
	E	44730600	LOCKING STRIP STRIKER LIMIT SCREW	001			
	BC	44742300	ADJUSTMENT MARKER STRIP EVEN	001			
	BC	47956600	LIMIT STRIKER ASSEMBLY	004			
	BC	47963100	SUPPORT STRIKER LIMIT	004			
	E	47972200	BAR SUPPORT STRIKER LIMIT	001			
	BC	94700108	LOCTITE TYPE E	AR			


47972800
47972600
47972500
10127320
47957100
47970400
47977200
92021001
47972900
93072165
R0814

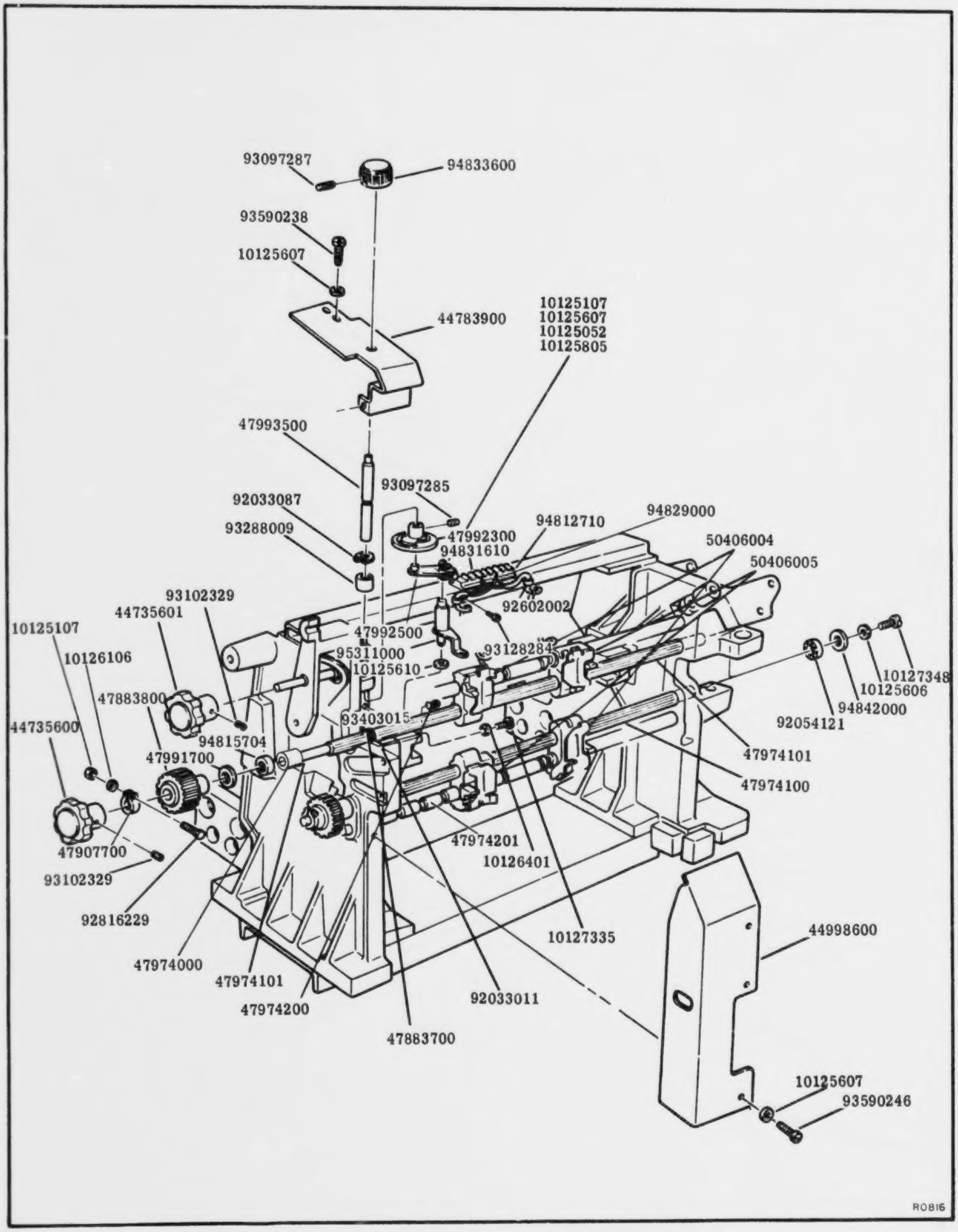
47983600 IMPRESSION CONTROL AND FORMS COMPRESSOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47983600	E	IMPRESSION CONTROL AND FORMS COMPRESSOR	E	47953600

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10127320	SCREW PAN HEAD SLOTTED 4-40 X 1/4 LONG	016			
	BC	47957100	SPRING COMPRESSION FORMS COMPRESSOR NUMBER 4	012			
	BC	47970400	BLOCK PIVOT	012			
	BC	47972500	BAR MOUNTING IMPRESSION CONTROL	001			
	BC	47972600	CAM IMPRESSION CONTROL	001			
	BC	47972800	IMPRESSION CONTROL ASSEMBLY	004			
	BC	47972900	PIN PIVOT FORMS COMPRESSOR	001			
	BC	47977200	FORMS COMPRESSOR ASSEMBLY	006			
	BC	92021001	PIN DOWEL 09125 X 0937 LONG	001			
	BC	93072165	SCREW SET SOCKET HEAD 4-40 X 3/16 LONG	006			
	BC	94700108	LOCTITE TYPE E	AR			

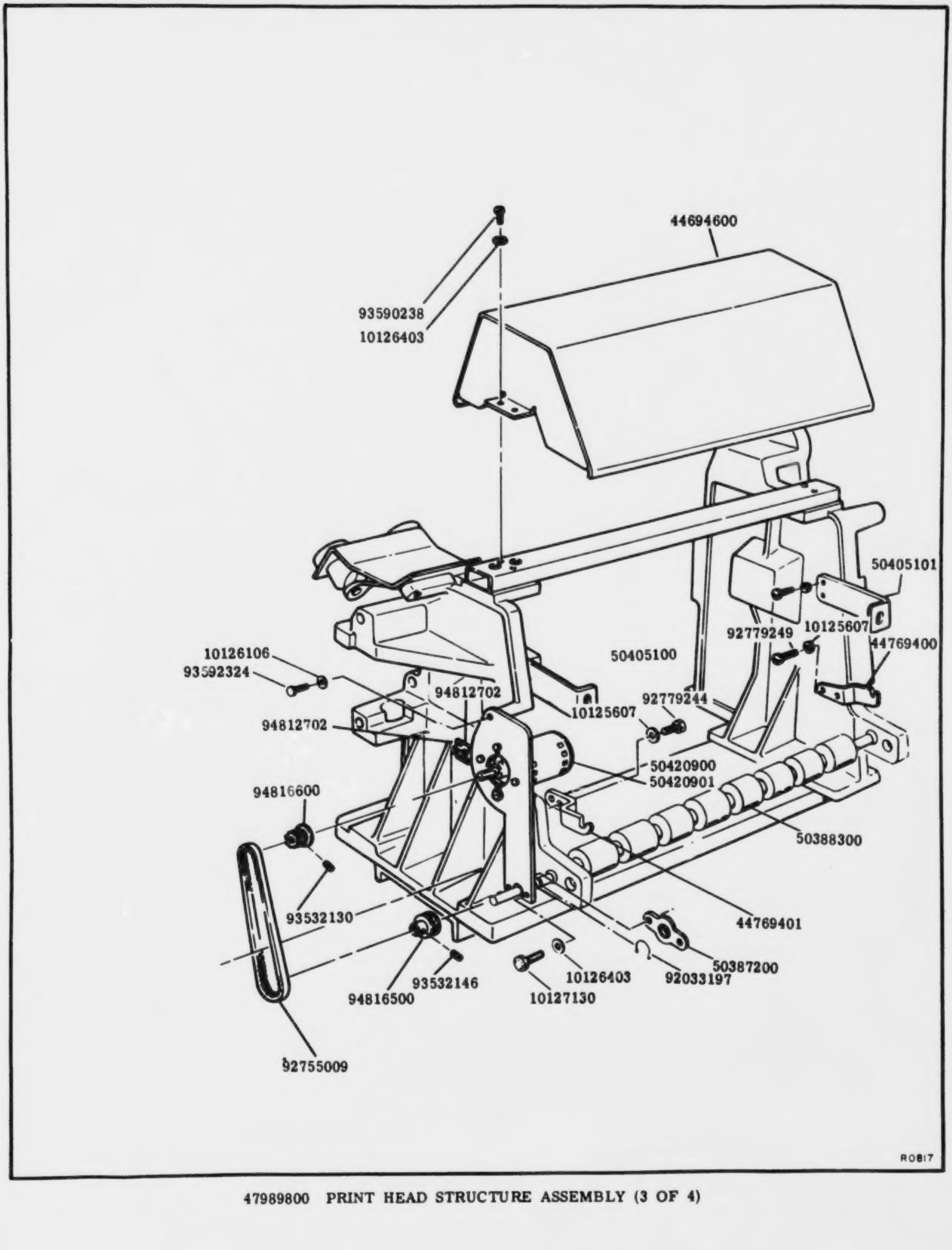

93590200
93097292
95318000
10125606
44870600
92033101
47991500
95318001
44731700
94800200
92033087
92033071
44800900
92755051
44799701
44799700
93094282
47991600
93532125
47991002
47991002
93097285
47973900
93529002
47978000
93097285
10126505
10125608
10126106
10125301
47992000
94800201
44995100
93590164
47974200
10126401
47989300
44711200
44901400
93654007
44703000
93094282
44676900
47974201
10126106
44677300
92021055
10126504
10126106
44703100
47989700
94060000
44798200
93590166
R0815

47989800 PRINT HEAD STRUCTURE ASSEMBLY (1 OF 4)

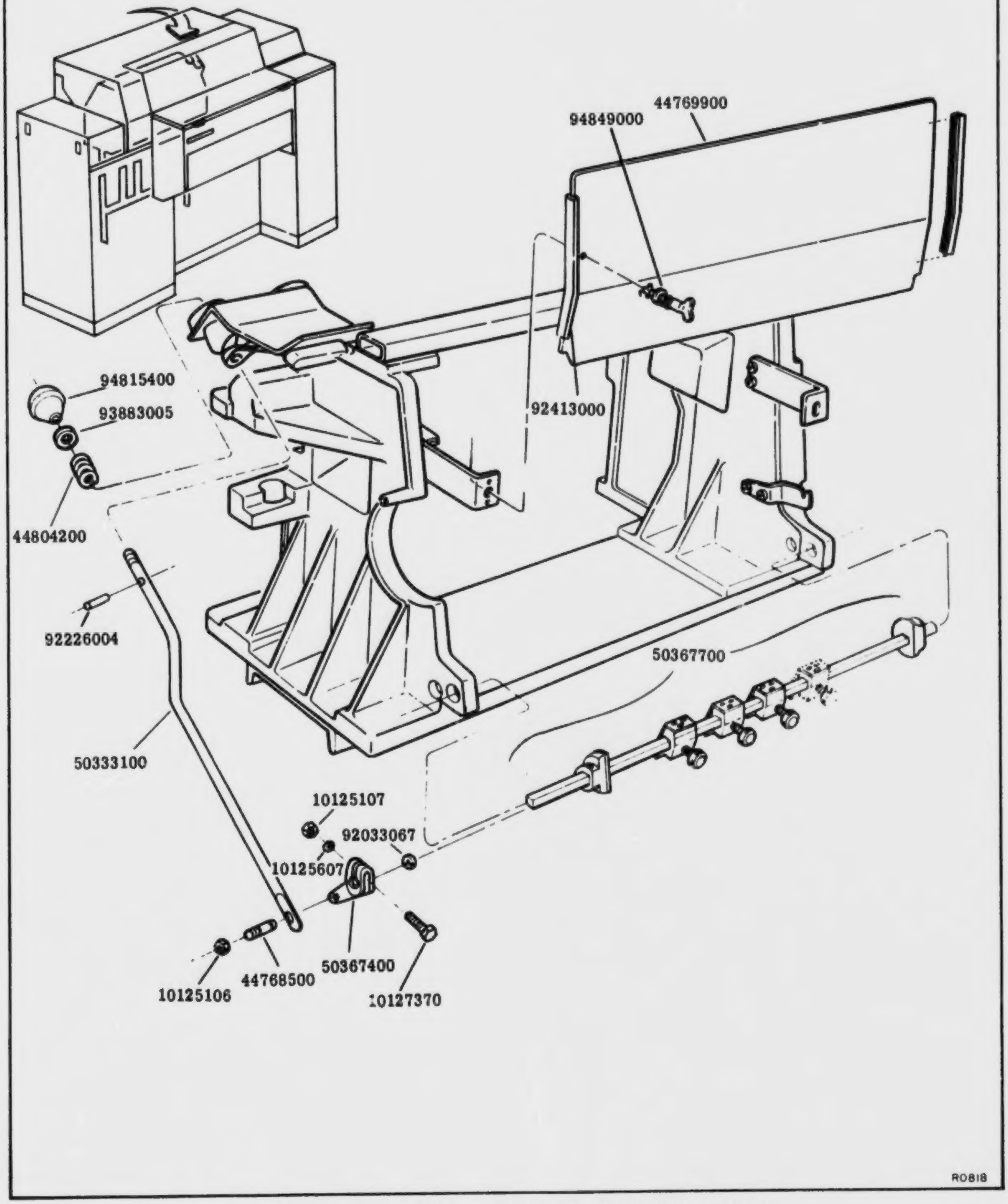

93097287
94833600
93590238
10125607
44783900
10125107
10125607
10125052
10125805
47993500
93097285
92033087
47992300
94812710
94829000
93288009
94831610
50406004
50406005
93102329
92602002
44735601
47992500
10125107
95311000
93128284
10126106
10125610
10127348
47883800
10125606
44735600
93403015
94842000
47991700
94815704
92054121
47974101
47974100
47974201
47907700
10126401
93102329
92816229
10127335
44998600
47974000
47974101
47974200
92033011
47883700
10125607
93590246
R0816

47989800 PRINT HEAD STRUCTURE ASSEMBLY (2 OF 4)

BEST COPY AVAILABLE


44694600
93590238
10126403
50405101
92779249
10125607
44769400
10126106
93592324
50405100
94812702
10125607
92779244
94812702
50420900
50420901
94816600
50388300
93532130
44769401
50387200
93532146
10126403
92033197
94816500
10127130
92755009
R0817

47989800 PRINT HEAD STRUCTURE ASSEMBLY (3 OF 4)


44769900
94849000
94815400
93883005
92413000
44804200
92226004
50367700
50333100
10125107
92033067
10125607
50367400
10125106
44768500
10127370
R0818

47989800 PRINT HEAD STRUCTURE ASSEMBLY (4 OF 4)

50577700 Rev A

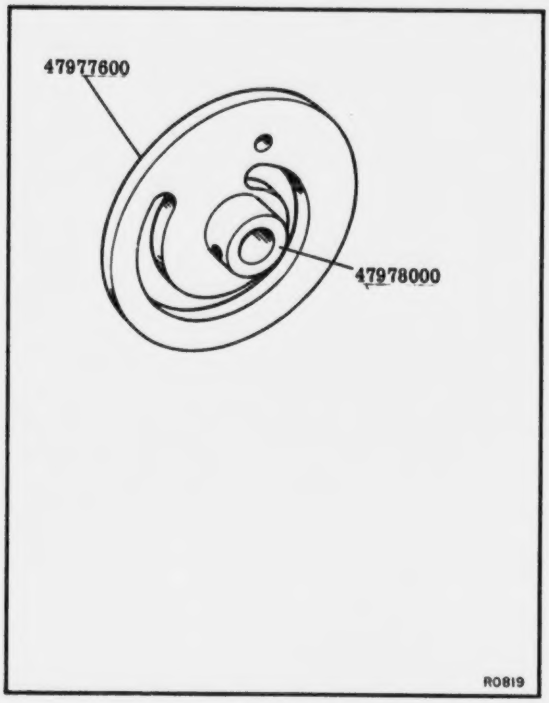
REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47989800	AJ	PRINT HEAD STRUCTURE ASSY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125052	SCREW HEX HEAD 10-24X1 1/2 LONG	001	001		
	BC	10125106	NUT HEX 8-32	001	001		
	BC	10125107	NUT HEX MACHINE 10-24	012	012		
	BC	10125301	NUT 1/4-20	005	005		
	BC	10125606	WASHER PLAIN FLAT NUMBER 8	002	002		
	BC	10125606	WASHER PLAIN FLAT NUMBER 8	003	003		
	BC	10125607	WASHER FLAT NUMBER 10	008	008		
	BC	10125608	WASHER PLAIN 1/4	004	004		
	BC	10125610	WASHER PLAIN 3/8	001	001		
	BC	10125805	WASHER SPRING LOCK NUMBER 10	001	001		
	BC	10126106	LOCKWASHER INTERNAL TOOTH 1/4	016	016		
	BC	10126401	LOCKWASHER EXTERNAL TOOTH	018	018		
	BC	10126403	LOCKWASHER EXTERNAL TOOTH NUMBER 10	018	018		
	BC	10126504	SCREW HEX HEAD 1/4-20X1 LONG	004	004		
	BC	10126504	SCREW HEX HEAD 1/4-20X1 LONG	008	008		
	BC	10126505	SCREW HEX HEAD 1/4-20X1 1/4 LONG	004	004		
	BC	10127130	SCREW PAN HEAD	002	002		
	BC	10127335	SCREW PAN HEAD SLOTTED 6-32X1/2 LONG	006	006		
	BC	10127348	SCREW PAN HEAD MACHINE 8-32X1/2 LONG	005	005		
	BC	10127370	SCREW PAN HEAD SLOTTED 10-24X1 1/2 LONG	001	001		
	G	44676900	ADAPTER BLOCK HAMMER BANK LOCKING KEY RIGHT	001	001		
	G	44677300	ADAPTER BLOCK HAMMER BANK LOCKING KEY LEFT	001	001		
	AF	44694600	FORMS BAIL ASSEMBLY	001	001		
	AF	44703000	CASTING ASSEMBLY LEFT SIDE	001	001		
	AF	44703100	CASTING RIGHT SIDE	001	001		
	BC	44711200	SPROCKET	002	002		
	BC	44731700	KEY	002	002		
	BC	44735600	KNOB	001	001		
	BC	44735601	KNOB	001	001		
	BC	44768500	PIVOT PIN BELL CRANK	001	001		
	BC	44769400	BRACKET PANEL TO CASTING LOWER	001	001		
	BC	44769401	BRACKET PANEL TO CASTING LOWER	001	001		
	BC	44769900	PANEL CASTING TO FORMS EXIT	001	001		
	BC	44793900	SHROUD IMPRESSION CONTROL KNOB DENSITY	001	001		
	BC	44798200	CABLE GUARD	002	002		
	BC	44799700	PULLEY TIMING	001	001		
	BC	44799701	PULLEY TIMING	001	001		
	BC	44800900	SHAFT TRANSLATOR KNOB	001	001		
	BC	44804200	SPRING COMPRESSION	001	001		
	BC	44870600	COVER HORIZONTAL CONTROL	001	001		
	BC	44901400	GEAR SPUR TRANSLATOR SHAFT	001	001		
	BC	44995100	CLAMP SPLIT HUB GEAR	001	001		
	BC	44998600	COVER ASSEMBLY FORMS DRIVE BELT	001	001		
	BC	47883700	RING CLAMP	002	002		
	BC	47883800	PULLEY 1/5 PITCH	002	002		
	BC	47907700	CLAMP PULLEY	002	002		
	BC	47973900	SHAFT TRANSLATOR DRIVE	001	001		
	BC	47974000	SLEEVE PULLEY MOUNTING	002	002		
	BC	47974100	DRIVE SHAFT SPLINED	001	001		
	BC	47974101	DRIVE SHAFT SPLINED	001	001		
	BC	47974200	SHAFT TRACTOR POSITIONING	001	001		
	BC	47974201	SHAFT TRACTOR POSITIONING	001	001		
	BC	47978000	HUB	001	001		
	G	47989300	TIE BAR	001	001		
	G	47989700	CHANNEL	001	001		
	BC	47991002	GEAR SPUR	002	002		
	BC	47991500	SHAFT FORMS TENSION KNOB	001	001		
	BC	47991600	SHAFT TRANSLATOR KNOB	001	001		
	BC	47991700	WASHER THRUST	004	004		
	BC	47992000	RETAINER TRACTOR POSITIONING SHAFT	001	001		
	BC	47992300	CAM ASSEMBLY	001	001		
	BC	47992500	CAM FOLLOWER ASSEMBLY	001	001		
	BC	47993500	SHAFT IMPRESSION CONTROL	001	001		
	BC	50333100	LINK	001	001		
	BC	50367400	BELL CRANK TENSION RELEASE	001	001		
	BC	50367700	SHAFT ASSEMBLY FORMS TENSION	001	001		
	BC	50387200	PLATE ASSEMBLY HUB MOUNTING	001	001		
	BC	50388300	ROLL ASSEMBLY FORMS EXIT DRIVE	001	001		
	BC	50391600	GROMMET	001	001		
	AF	50406004	TRACTOR ASSEMBLY	002	002		
	AF	50406005	TRACTOR ASSEMBLY	002	002		

NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.

REF. NO.	REV.	ASSEMBLY [illegible]	LEVEL	USED ON
47989800	AJ	PRINT HEAD STRUCTURE ASSY	D	44740000

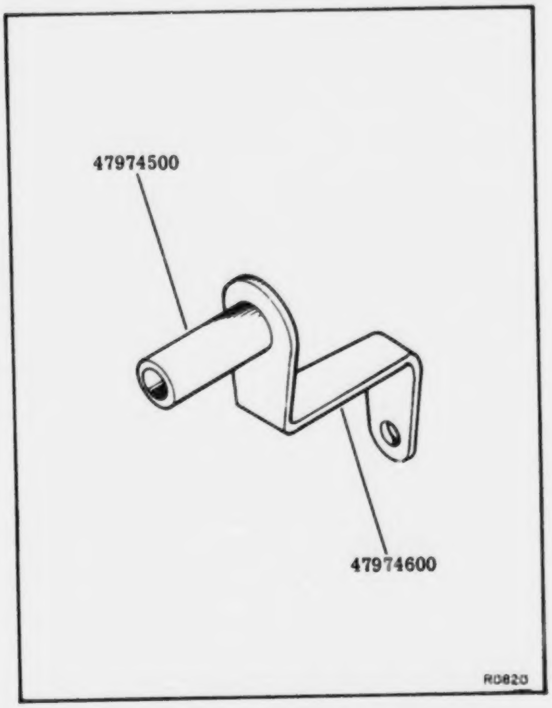
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	50415100	BRACKET ASSEMBLY PANEL RIGHT	001	001		
	BC	50415101	BRACKET ASSEMBLY PANEL LEFT	001	001		
	BC	50420900	MOTOR ASSEMBLY	001	NR		
	BC	50420901	MOTOR ASSEMBLY	NR	001		
	BC	92021055	DOWEL PIN	003	003		
	BC	92033011	RING RETAINING	006	006		
	BC	92034011	RING RETAINING	002	002		
	BC	92033067	E-RING	001	001		
	BC	92033071	RING RETAINING	017	017		
	BC	92033071	RING RETAINING	001	001		
	BC	92033087	RING RETAINING	002	002		
	BC	92033101	RING RETAINING	001	001		
	BC	92033197	RING RETAINING	001	001		
	BC	92054121	BEARING BALL	002	002		
	BC	92413000	MOULDING RUBBER 1 FOOT	002	002		
	BC	92602002	CLAMP CABLE NYLON	004	004		
	BC	92755009	TIMING BELT MOTOR	001	001		
	BC	92755051	BELT TIMING	001	001		
	BC	92779244	SCREW PAN HEAD TAPTITE 8-32X3/4 LONG	008	008		
	BC	92779249	SCREW PAN HEAD TAPTITE 1024-X1 1/8 LONG	001	001		
	BC	92816229	SCREW CAP SOCKET HEAD 10-24X7/8 LONG	002	002		
	BC	92834226	SCREW ROUND HEAD 10-24X5/8 LONG	008	008		
	BC	93094282	SCREW SOCKET HEAD SELF LOCKING SET	004	004		
	BC	93095283	SCREW SOCKET HEAD SELF LOCKING NC	001	001		
	BC	93097285	SCREW SOCKET HEAD SELF LOCKING NC 8-32X1/4 LONG	002	002		
	BC	93097287	SCREW SOCKET HEAD SELF LOCKING 8-32X3/8 LONG	001	001		
	BC	93097292	SCREW SOCKET HEAD SELF LOCKING SET .C8-32X7/8 LONG	002	002		
	BC	93102329	SCREW SOCKET HEAD SELF LOCKING NF 10-32X1/2 LONG	002	002		
	BC	93105103	MARKER STRIP	001	001		
	BC	93128284	SCREW SELF THREAD PAN HEAD 8-32X3/16 LONG	002	002		
	BC	93288009	BEARING THRUST	001	001		
	BC	93403015	PLUNGER BALL 3/8-16X5/8 LONG	001	001		
	BC	93529002	WASHER SPRING WAVE	001	001		
	BC	93532125	ROLL PIN	002	002		
	BC	93532146	ROLL PIN	001	001		
	BC	93590158	SCREW PANHEAD TAPTITE 6-32X1/4	008	008		
	BC	93590162	SCREW TAPTITE PAN HEAD 6-32X3/8 LONG	002	002		
	BC	93590164	SCREW PAN HEAD TAPTITE 6-32X1/2 LONG	006	006		
	BC	93590166	SCREW PAN HEAD TAPTITE 6-32X5/8 LONG	009	009		
	BC	93590200	SCREW PAN HEAD SELF TAPPING 8-32X3/8 LONG	003	003		
	BC	93590238	SCREW PAN HEAD TAPTITE 24X3/8 LONG	004	004		
	BC	93590246	SCREW SELF TAPPING PAN HEAD 10-24X7/8 LONG	003	003		
	BC	93590316	SCREW PAN HEAD TAPTITE 1/4-20X1/2 LONG	007	007		
	BC	93592324	SCREW HEX HEAD TAPTITE	004	004		
	BC	93654007	CHAIN NUMBER 25 17 1/2 LONG WITH CONNECTOR	001	001		
	BC	93883005	WASHER FLAT 3/8	001	001		
	BC	93988000	WASHER RETAINING	002	002		
	BC	94060000	MOULDING RUBBER INCHES	005	005		
	BC	94800200	GEAR 45 DEGREES HELICAL	001	001		
	BC	94800201	GEAR 45 DEGREES HELICAL	001	001		
	BC	94812702	STRIP BARRIER	001	001		
	BC	94812710	STRIP TERMINAL BARRIER	001	001		
	BC	94815400	KNOB	001	001		
	BC	94815704	BEARING SHELL TYPE	002	002		
	BC	94816500	PULLEY ROLLER SHAFT	001	001		
	BC	94829000	JUMPER	006	006		
	BC	94831610	MARKER STRIP	001	001		
	BC	94833600	KNOB	001	001		
	BC	94842000	WASHER PRECISION	002	002		
	BC	94849000	STUD ASSEMBLY	002	002		
	BC	95311000	MOUNTING POST CAM FOLLOWER	001	001		
	BC	95318000	KNOB	001	001		
	BC	95318001	KNOB	001	001		


47977600
47978000
R0819

47992300 CAM ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47992300	C	CAM ASSEMBLY	E	47989800

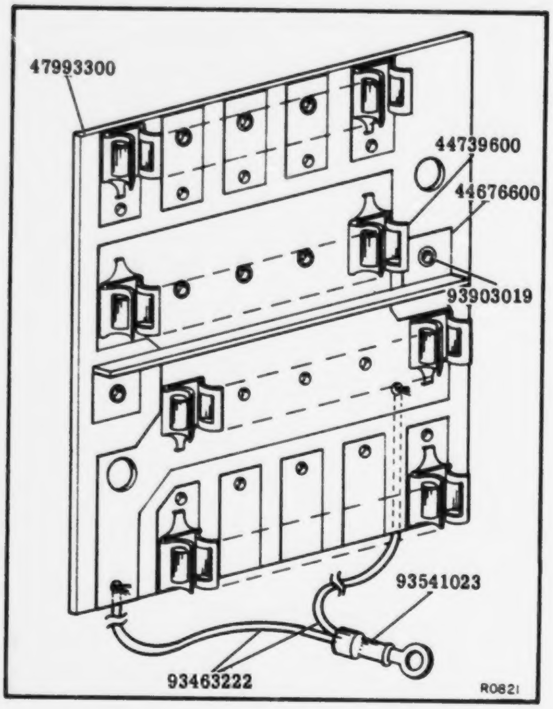
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47977600	CAM	001			
	E	47978000	HUB	001			



47992500 CAM FOLLOWER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47992500	C	CAM FOLLOWER ASSY	E	47989800

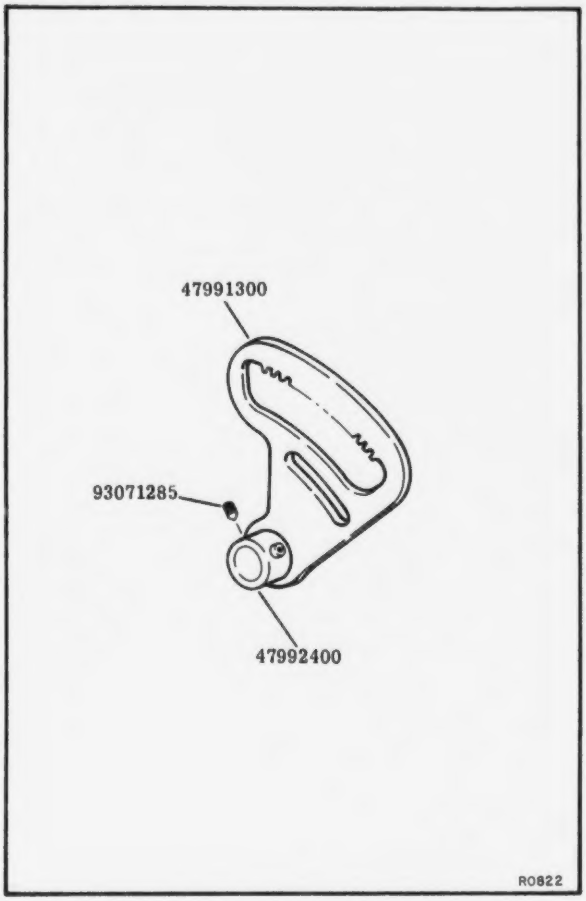
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47974500	HUB IMPRESSION CONTROL	001			
	E	47974600	DRIVE LINK IMPRESSION CONTROL	001			


47993300
44739600
44676600
93903019
93541023
93463222
R0821

47993400 FUSING BOARD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47993400	D	FUSING BOARD ASSY	E	44671500

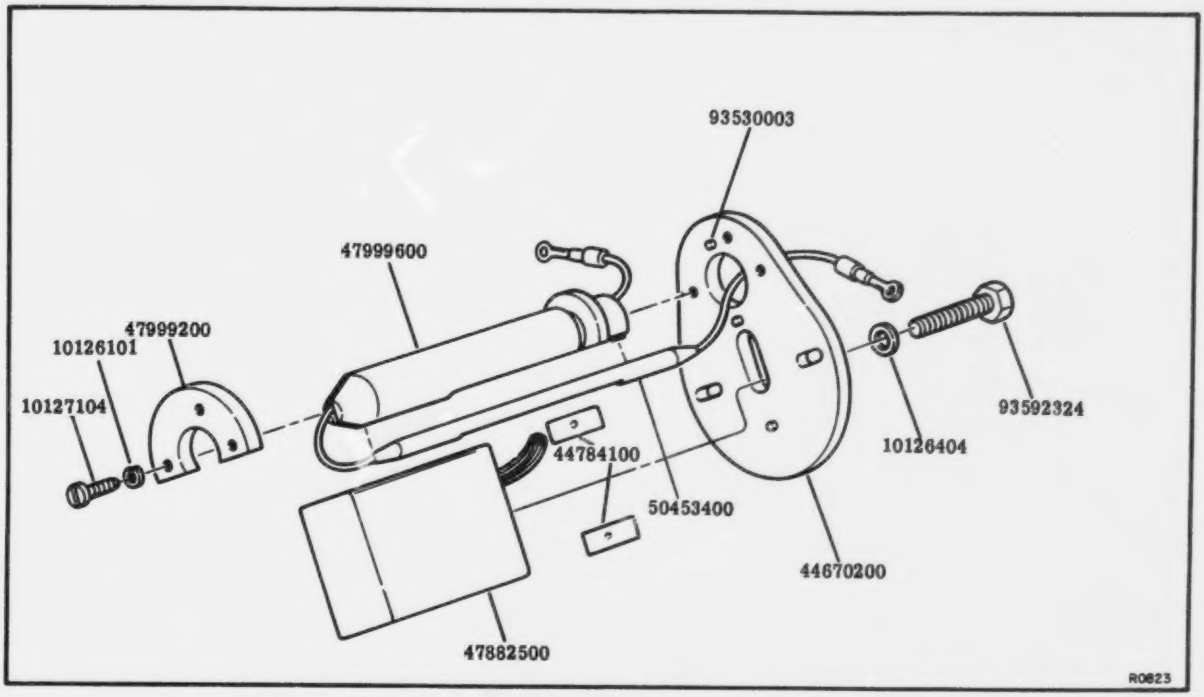
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	44676600	STRIP FUSE ALARM	001			
	BE	44739600	CLIP FUSE	020			
	BE	47993300	BOARD HAMMER FUSING	001			
	BC	93463222	WIRE RED 18 GAUGE STRAND	AR			
	BC	93541023	TERMINAL	001			
	BE	93903019	EYELET	022			


47991300
93071285
47992400
R0822

47997500 VERTICAL VERNIER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47997500	D	VERTICAL VERNIER ASSY	F	44703000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	47991300	SECTOR VERTICAL VERNIER	001			
	BE	47992400	HUB VERTICAL VERNIER SECTOR	001			
	BC	93071285	SCREW SET SOCKET HEAD 8-32X3/16 LONG	002			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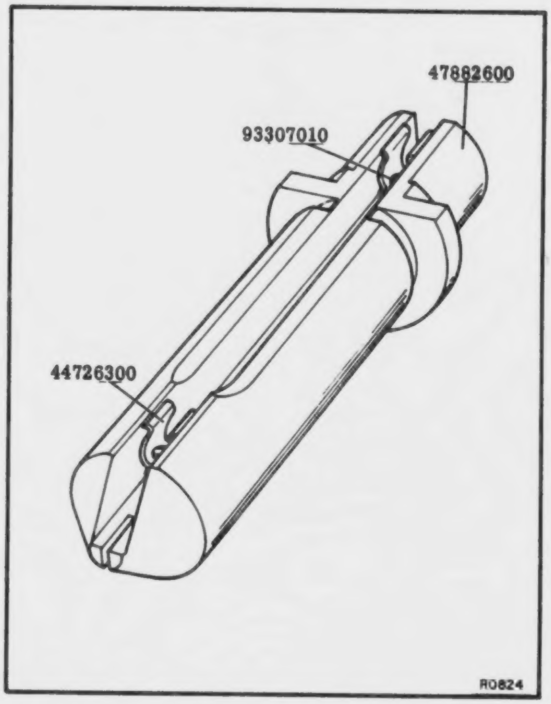
47999200
10126101
10127104
44784100
50453400
93592324
10126404
44670200
47882500
R0823

47999500 LAMP AND PHOTOCELL, TAPE READER BLOCK ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47999500	C	LAMP AND PHOTOCELL TAPE READER BLOCK ASS	E	44671000

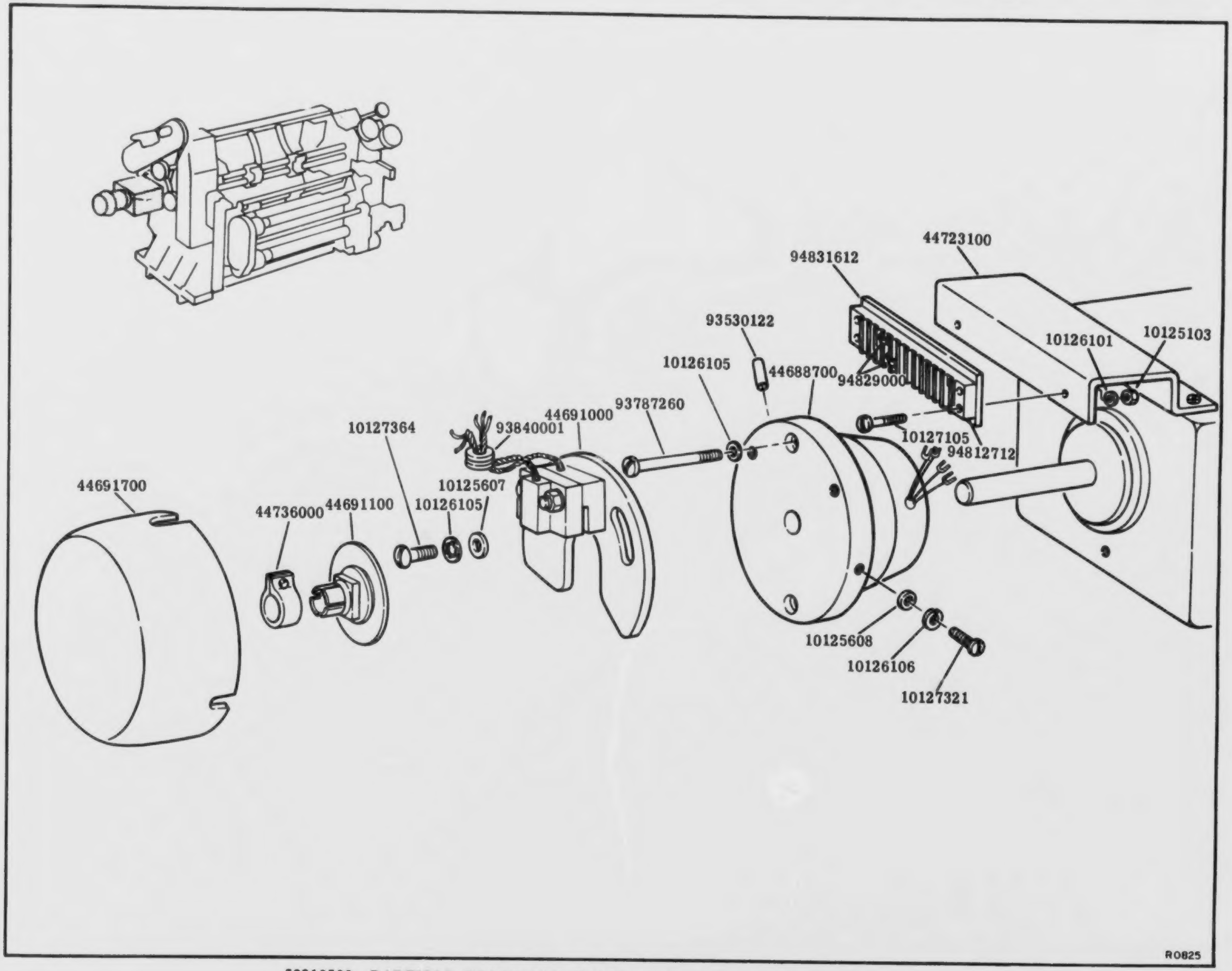
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126101	LOCKWASHER EXTERNAL TOOTH NUMBER 4	002			
	BC	10126404	LOCKWASHER EXTERNAL TOOTH 1/4	001			
	BC	10127104	SCREW 4-40X3/8 LONG	002			
	E	44670200	PLATE BASE	001			
	BC	44784100	SHIM PHOTOCELL TAPE READER BLOCK	AR			
	BC	47882500	BLOCK PHOTOCELL TAPE READER	001			
	E	47999200	PLATE RETAINING	001			
	BC	47999600	LAMP HOUSING AND CLIP ASSEMBLY	001			
	BC	50453400	LAMP ASSEMBLY FORMAT TAPE READER	001			
	BC	93530003	PIN 0.062X3/16 LONG	003			
	BC	93592324	SCREW HEX HEAD 1/4-20X1 LONG	001			


47882600
93307010
44726300
R0824

47999600 LAMP HOUSING AND CLIP ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
47999600	A	LAMP HOUSING AND CLIP ASSY	F	47999500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44726300	MOUNTING CLIP	002			
	E	47882600	LAMP HOUSING	001			
	E	93307010	DRIVE SCREW	002			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10127105
94812712
10125607
44691700
44736000
44691100
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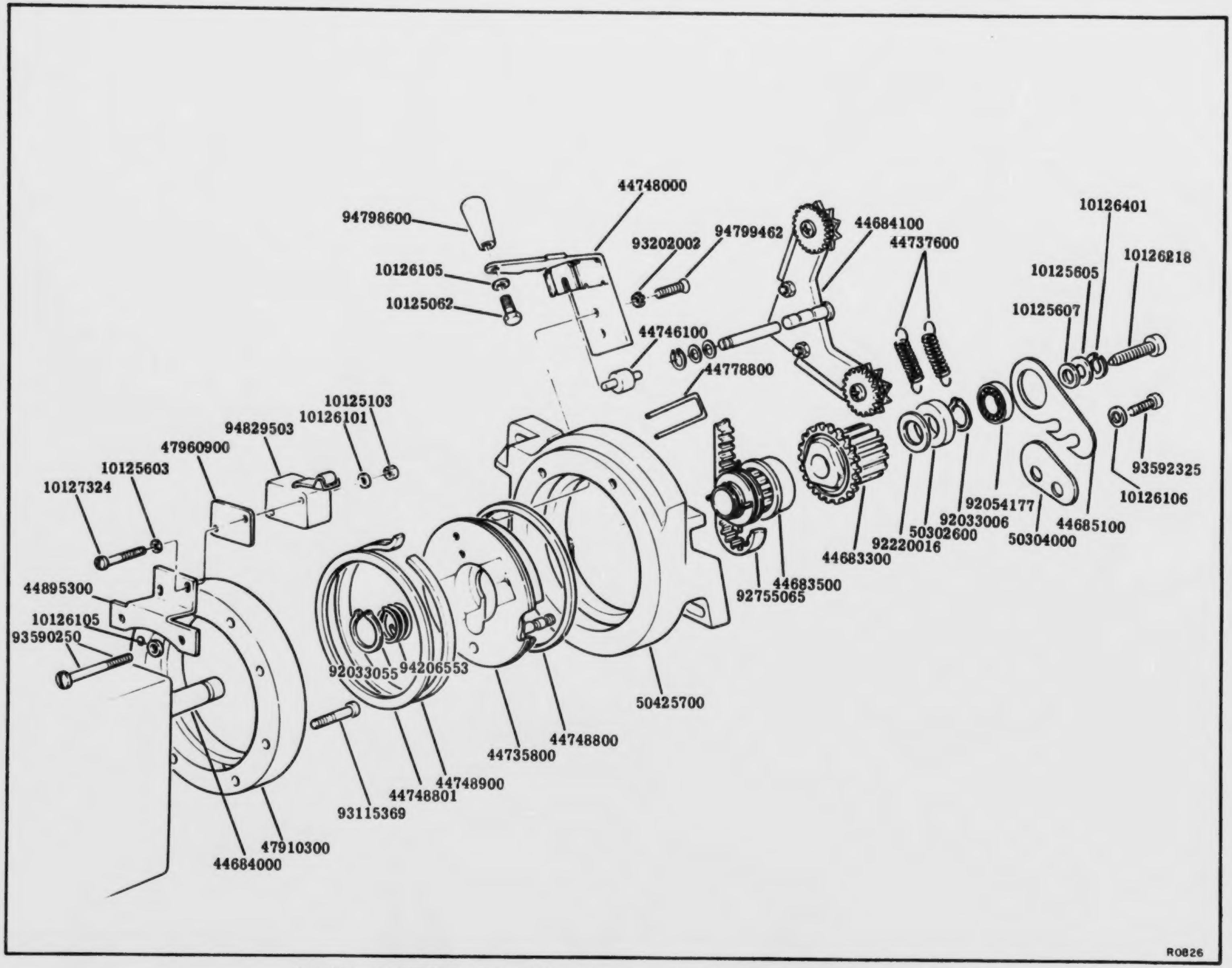
10125608
10126106
10127321
RO825

50310500 PARTICLE BRAKE AND PAPER DRIVE DETENT ASSEMBLY (1 OF 2)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44746100
44778800
10125103
10126101
94829503
47960900
10125603
10127324
44895300
10126105
93590250
92033055
94206553
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44748800
44735800
44748900
44748801
93115369
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44684000
92755065
44683500
44683300
92220016
50302600
92033006
92054177
50304000
44685100
10126106
93592325
R0826

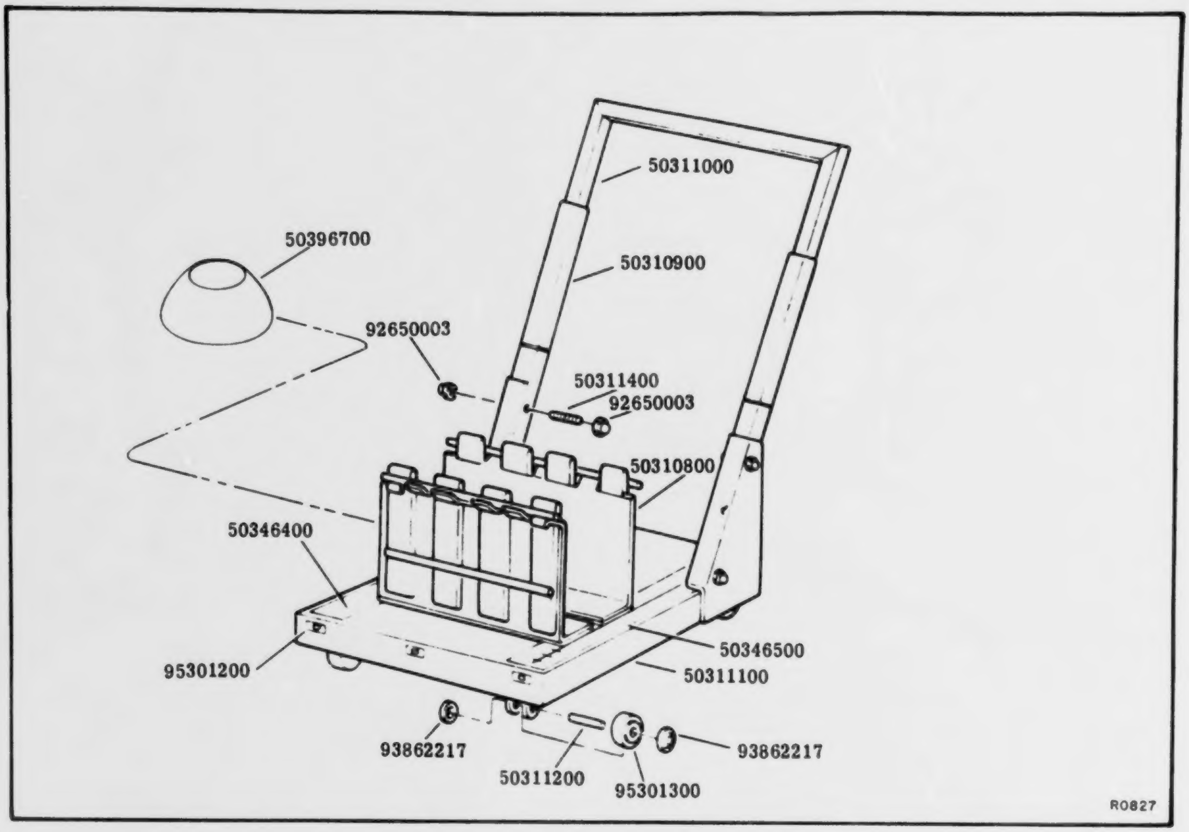
50310500 PARTICLE BRAKE AND PAPER DRIVE DETENT ASSEMBLY (2 OF 2)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
5031C500	G	PARTICLE AND PAPER DRIVE DETENT ASSEMBLY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB	TAB 01	TAB	TAB
	BC	10125014	SCREW HEX HEAD 6-32X0.25 LONG		002		
	BC	10125062	SCREW HEX HEAD 10-32X1/2 LONG		001		
	BC	10125103	NUT NUMBER 4		002		
	BC	10125103	NUT NUMBER 4		002		
	BC	10125105	NUT 6-32		002		
	BC	10125603	WASHER FLAT NUMBER 4		002		
	BC	10125605	WASHER PLAIN NUMBER 6		001		
	BC	10125607	WASHER PLAIN NUMBER 10		001		
	BC	10125607	WASHER PLAIN NUMBER 10		002		
	BC	10125608	WASHER PLAIN 1/4		001		
	BC	10125608	WASHER PLAIN 1/4		002		
	BC	10126101	LOCKWASHER INTERNAL TOOTH NUMBER 4		004		
	BC	10126105	LOCKWASHER INTERNAL TOOTH NUMBER 10		014		
	BC	10126106	LOCKWASHER INTERNAL TOOTH 1/4		004		
	BC	10126218	SCREW SOCKET HEAD 6-32X3/8 LONG		001		
	BC	10126401	LOCKWASHER NUMBER 6		005		
	BC	10127105	ACREW PAN HEAD 4-40X1/2 LONG		002		
	BC	10127321	SCREW PAN HEAD PHILLIPS 1/4-20X3/8 LONG		002		
	BC	10127324	SCREW ROUND HEAD 4-40X5/8 LONG		002		
	BC	10127336	SCREW PAN HEAD 6-32X0.62 LONG		002		
	BC	10127364	SCREW PAN HEAD PHILLIPS 10-24X1/2 LONG		004		
	BC	10127364	SCREW PAN HEAD PHILLIPS 10-24X1/2 LONG		004		
	BC	24501202	TERMINAL BARRIER STRIP		001		
	BC	24502202	STRIP MARKER		001		
	BC	44683300	COUPLING PULLEY ASSEMBLY MALE		001		
	BC	44683500	COUPLING PULLEY ASSEMBLY FEMALE		001		
	BD	44684000	SLEEVE ASSEMBLY MOTOR		NR		
	AF	44684100	DETENT PLATE GEAR ASSEMBLY		001		
	BC	44685100	RETAINER BEARING		001		
	BC	44688700	BRAKE MAGNETIC PARTICLE		001		
	AF	44691000	PHOTO-LAMP AND SENSOR ASSEMBLY		001		
	BC	44691100	TIMING DISC MOUNTING ASSEMBLY		001		
	BC	44691700	COVER TIMING DISC		001		
	BC	44723100	BRACKET BRAKE TERMINAL		NR		
	BC	44735800	CAM PLATE ASSEMBLY		001		
	BC	44736000	CLAMP GEAR		001		
	BC	44737600	SPRING EXTEESION		002		
	BC	44746100	ROLLER ASSEMBLY		001		
	BC	44748000	SHIFT LEVER AND RETAINER ASSEMBLY		001		
	BC	44748800	BEARING FACE TEFLON		001		
	BC	44748801	BEARING FACE TEFLON		001		
	BC	44748900	BEARING RING TEFLON		001		
	BC	44778800	SPRING LEAF		001		
	BC	44895300	SUPPORT SWITCH		NR		
	BC	47910300	ADAPTER		NR		
	BC	47960900	SPACER READER SWTICH		001		
	BC	50302600	SHIM		001		
	BC	50304000	SPACER BEARING RETAINER		001		
	BC	50425700	HOUSING PAPER DRIVE ASSEMBLY		NR		
	BC	50425701	HOUSING PAPER DRIVE ASSEMBLY		001		
	BC	50537600	BRACKET BARRIER STRIP MOUNTING		001		
	BD	50537800	SLEEVE ASSEMBLY MOTOR		001		
	BC	50594800	SUPPORT SWTICH		001		
	BC	92009031	WASHER FLAT		004		
	BC	92033006	RING RETAINING		001		
	BC	92033055	RING RETAINING		001		
	BC	92054177	BEARING BALL		001		
	BC	92220016	SPACER BEARING		AR		
	BC	92755065	BELT TIMING 1/5 PTICH 1/4 WIDE 130TOOTH 26LONG		001		
	BC	93115369	SCREW NYLOK 1/4-20X7/8 LONG		NR		
	BC	93202002	WASHER EXTERNAL TOOTH		002		
	BC	93530122	PIN ROLL 0.125X0.38 LONG		001		
	BC	93590250	SCREW PAN HEAD PHILLIPS 10-24X1 1/2 LONG		NR		
	BC	93592325	SCREW HEX HEAD 1/4-20X1 1/8 LONG		002		
	BC	93787260	SCREW PAN HEAD 10-24X2 1/2 LONG		004		
	BC	93840001	GROMMET		001		
	BC	93855010	RING RETAINING		001		
	BC	94206553	SPRING		001		
	BC	94717001	SPADE LUG		006		
	BC	94798600	KNOB DIMCO 225		001		
	BC	94799462	SCREW FLAT HEAD TAPTITE 6-32X3/8 LONG		002		

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50310500	G	PARTICLE AND PAPER DRIVE DETENT ASSEMBLY	D	44740000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB	TAB 01	TAB	TAB
	BC	94812712	TERMINAL BARRIER STRIP ATB01		001		
	BC	94829000	JUMPER TERMINAL		002		
	BC	94829503	SWITCH INTEGRAL ACTUATOR		001		
	BC	94831612	MARKER STRIP		001		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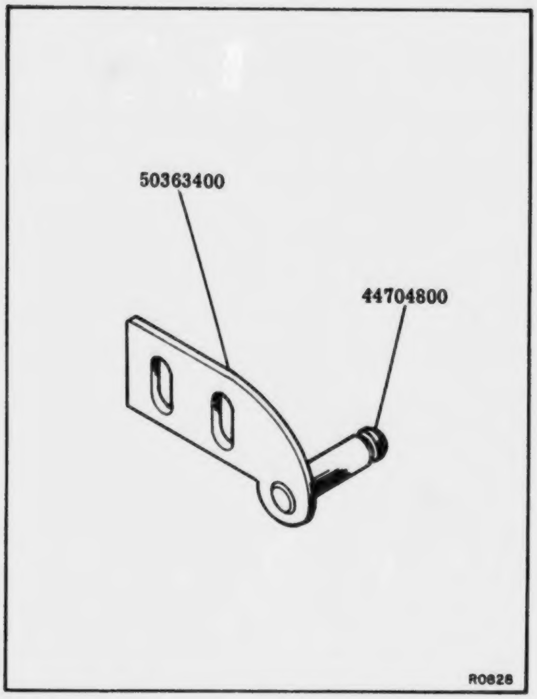
50311400
92650003
50310800
50346400
50346500
95301200
50311100
93862217
93862217
50311200
95301300
R0827

50310700 FORMS CART ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50310700	C	FORMS CART ASSY	B	44721400

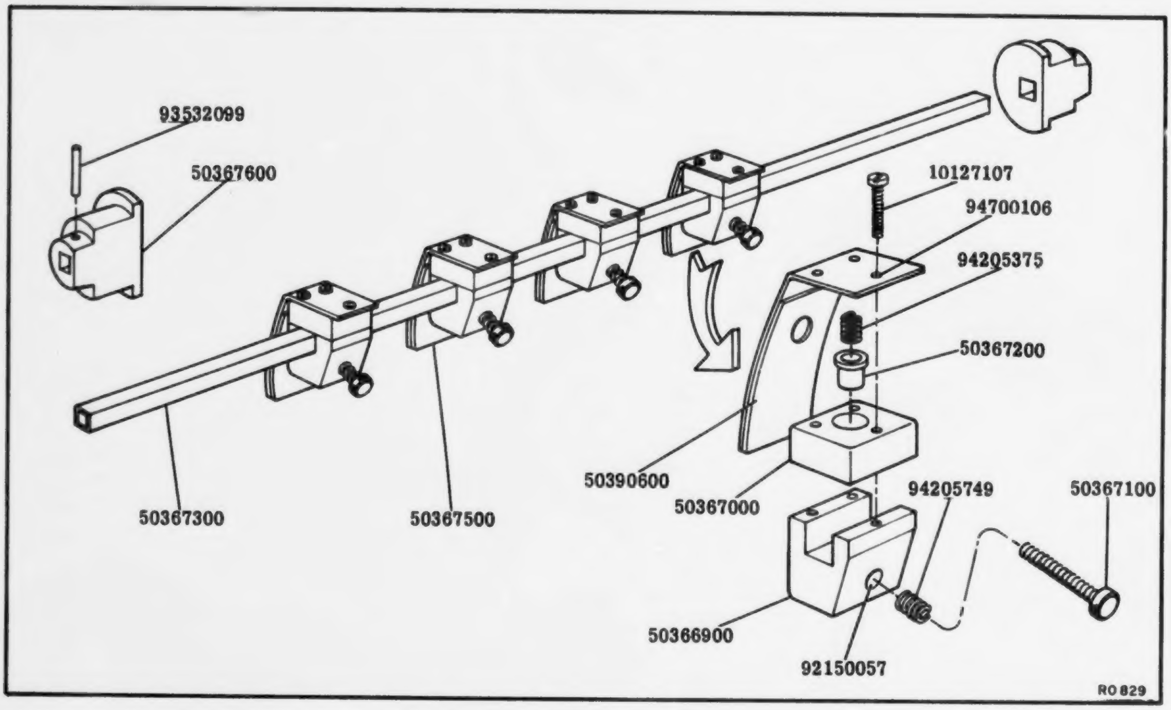
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	50310800	STACKER FORMS	002			
	BC	50310900	TUBE SLIDE	002			
	BC	50311000	HANDLE ASSEMBLY FORMS CART	001			
	BC	50311100	PLATFORM ASSEMBLY FORMS CART	001			
	BC	50311200	AXLE CASTER	004			
	BC	50311400	STUD THREADED 10-24	004			
	BC	50346400	DECAL FORMS STACKER R	001			
	BC	50346500	DECAL FORMS STACKER L	001			
	BC	50396700	DOME FORMS STACKER	001			
	BC	92650003	NUT ACORN 10-24	008			
	BC	93862217	FASTENER PUSH ON	008			
	BC	95301200	CATCH MAGNETIC	003			
	BC	95301300	WHEEL CASTER	004			



50363700 LEVER, RIBBON SENSOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50363700	A	LEVER RIBBON SENSOR ASSY	F	44706100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44704800	PIVOT SENSE FINGER PAWL	001			
	E	50363400	LEVER RIBBON SENSOR	001			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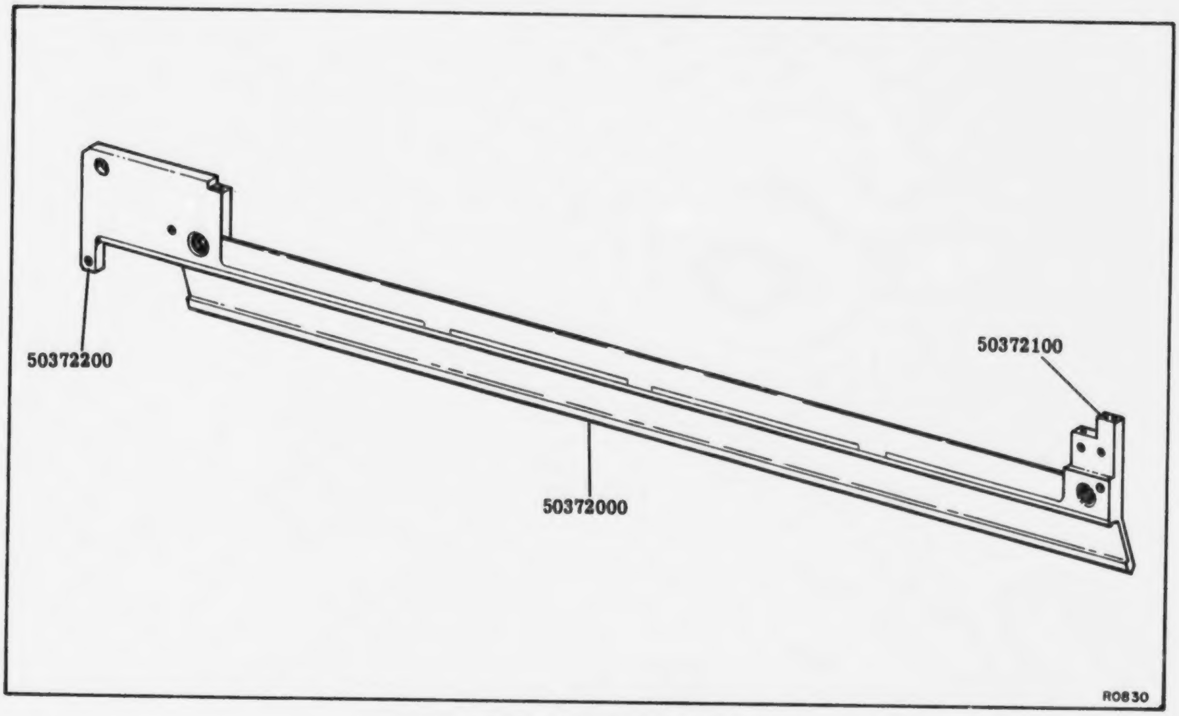
10127107
94700106
94205375
50367200
50390600
50367000
94205749
50367100
50367300
50367500
50366900
92150057
RO 829

50367700 SHAFT ASSEMBLY, FORMS TENSION

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50367700	A	SHAFT ASSY FORMS TENSION	E	47989800

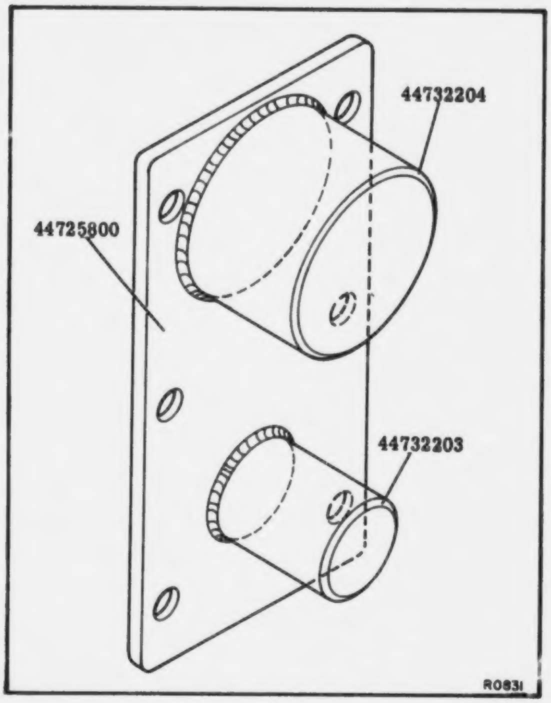
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10127107	SCREW PAN HEAD 4-40X0.75 LONG	012			
	BC	50366900	BLOCK SPRING MOUNTING LOWER	004			
	BC	50367000	BLOCK SPRING MOUNTING UPPER	004			
	BC	50367100	SCREW SPRING TENSION ADJUSTMENT	004			
	BC	50367200	RETAINER SPRING POCKET	004			
	BC	50367300	SHAFT FORMS TENSION	001			
	BC	50367500	SPRING FORMS TENSION	004			
	BC	50367600	RETAINER FORMS EXIT SHAFT	002			
	BC	50390600	TAPE DAMPING	004			
	E	92150057	HELI-COIL 10-24	004			
	BC	93532099	PIN ROLL 0.09X0.94 LONG	002			
	BC	94205375	SPRING COMPRESSION	004			
	BC	94205749	SPRING COMPRESSION	004			
	BC	94700106	LOCTITE TYPE C	AR			



50372300 **ARM, LINEFINDER ASSEMBLY**

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50372300	C	ARM LINEFINDER ASSY	E	44714100

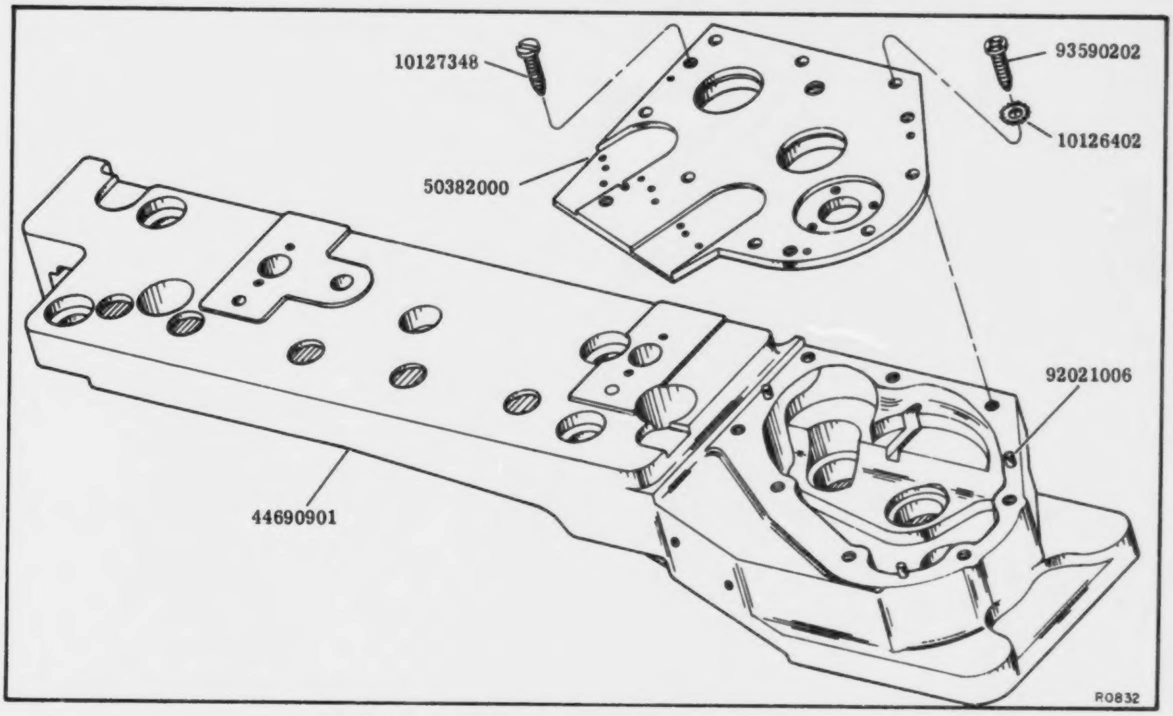
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BE	50372000	LINEFINDER EXTRUSION	001			
	BE	50372100	END WELDMENT LEFT LINEFINDER ARM	001			
	BE	50372200	END WELDMENT RIGHT LINEFINDER ARM	001			


44732204
44725800
44732203
R0831

50378200 MOUNTING FLANGE, HOSE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50378200	A	MOUNTING FLANGE HOSE ASSY	F	44788100

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	44725800	MOUNTING FLANGE PLATE	001			
	E	44732203	TUBING INLET	001			
	E	44732204	TUBING INLET	001			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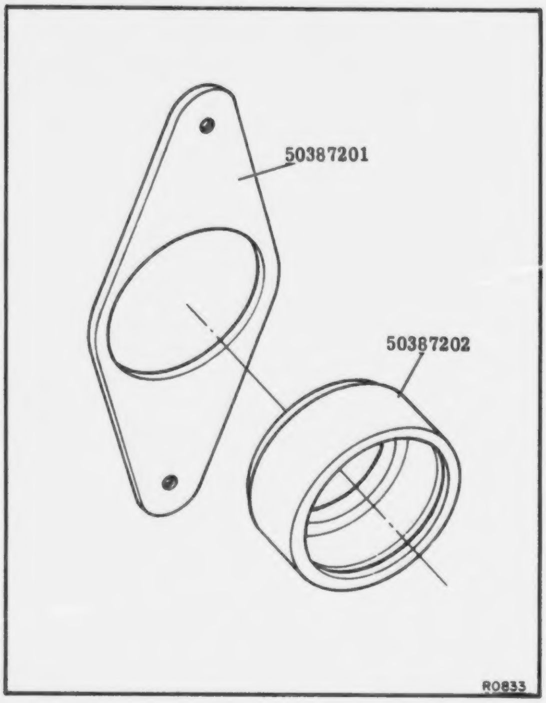
10126402
50382000
92021006
44690901
R0832

50381900 SUPPORT ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50381900	B	SUPPORT ASSY TYPE ARRAY	G	44693800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10126402	LOCKWASHER EXTERNAL TOOTH NUMBER 8	008			
	BC	10127348	SCREW PAN HEAD SLOCTED 8-32X1/2 JACKSCREW	003			
	G	44690901	SUPPORT ASSEMBLY TYPE ARRAY	001			
	G	50382000	COVER TRANSMISSION	001			
	BC	92021006	PIN DOWEL 0.125X0.50	003			
	BC	93590202	SCREW PAN HEAD PHILLIPS 8-32X1/2 LONG TAPTITE	008			

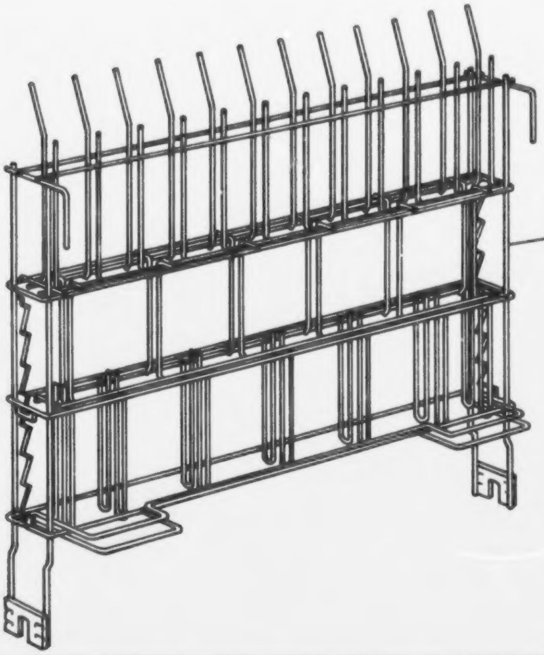
NOTE: USED ON CL 601B AND CL 601D ONLY, SEE ALSO 44689900.



50387200 PLATE ASSEMBLY, HUB MOUNTING

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50387200	B	PLATE ASSY HUB MOUNTING	E	47989800

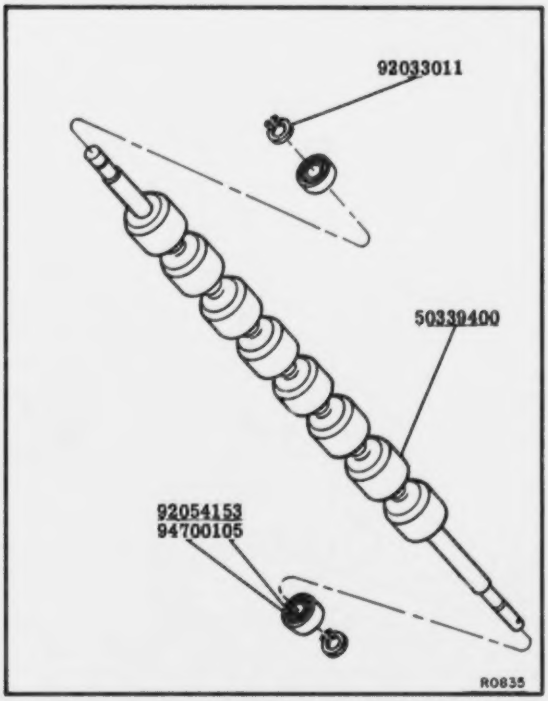
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50387201	PLATE HUB MOUNTING	001			
	E	50387202	HUB	001			



50387300 CHUTE, FORMS EXIT

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50387300	B	CHUTE FORMS EXIT	D	44796300

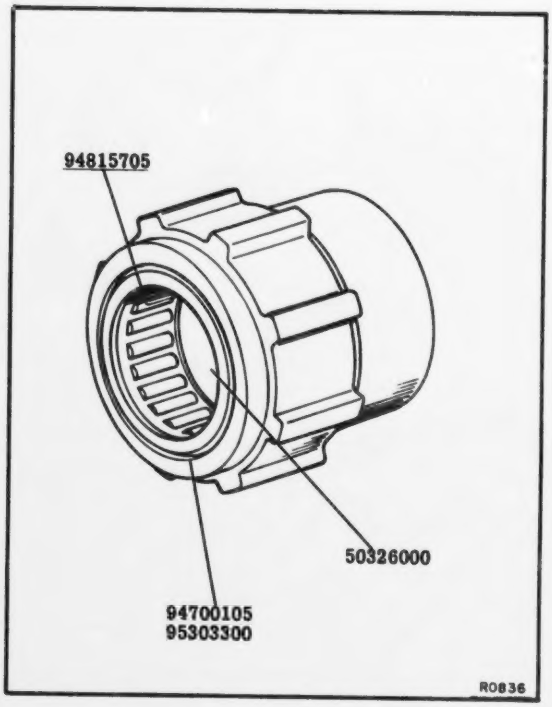
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	50382200	CHUTE FORMS EXIT	001			


92033011
50339400
92054153
94700105
R0835

50388300 ROLL ASSEMBLY, FORMS EXIT DRIVE

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50388300	A	ROLL ASSY FORMS EXIT DRIVE	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50339400	ROLL FORMS EXIT DRIVE	001			
	E	92033011	RING RETAINER	002			
	E	92054153	BEARING BALL	002			
	E	94700105	LOCTITE GRADE B	AR			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94700105
95303300
R0836

50395600 IDLER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50395600	B	IDLER ASSY	F	50406000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50326000	SPACER	001			
	E	94700105	LOCTITE BEARING MOUNT	AR			
	E	94815705	BEARING	002			
	E	95303300	LOCKQUIC	AR			

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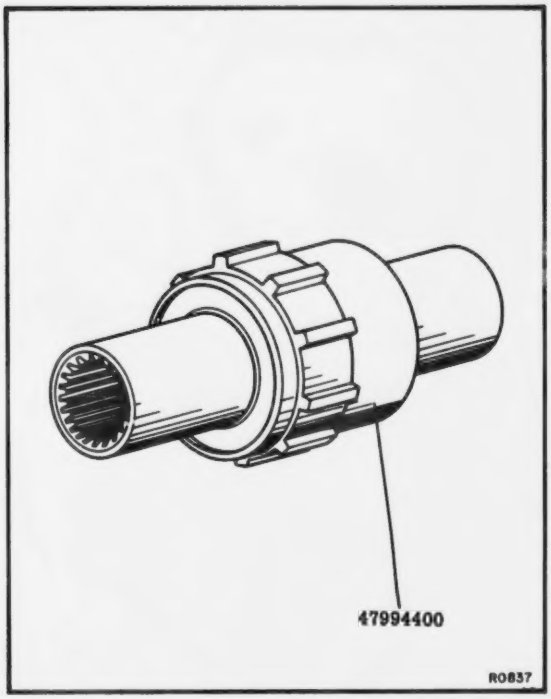
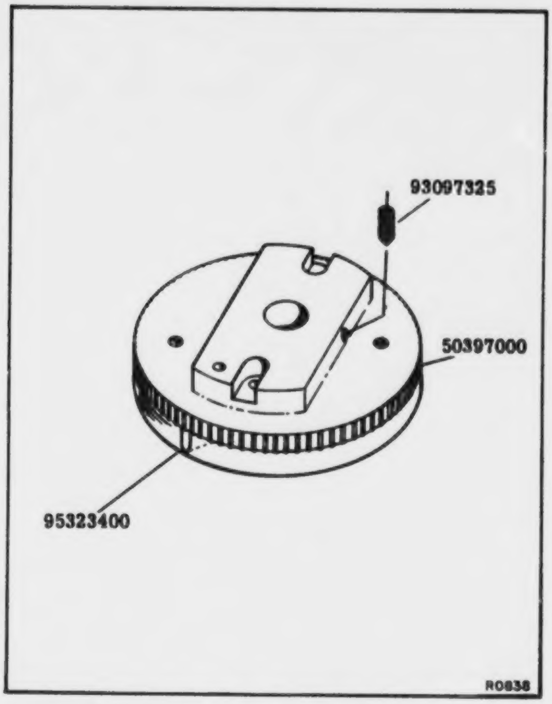


50395700 DRIVE SPROCKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50395700	A	DRIVE SPROCKET ASSY	F	50406000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	47994400	SPLINE TRACTOR SLEEVE	001			

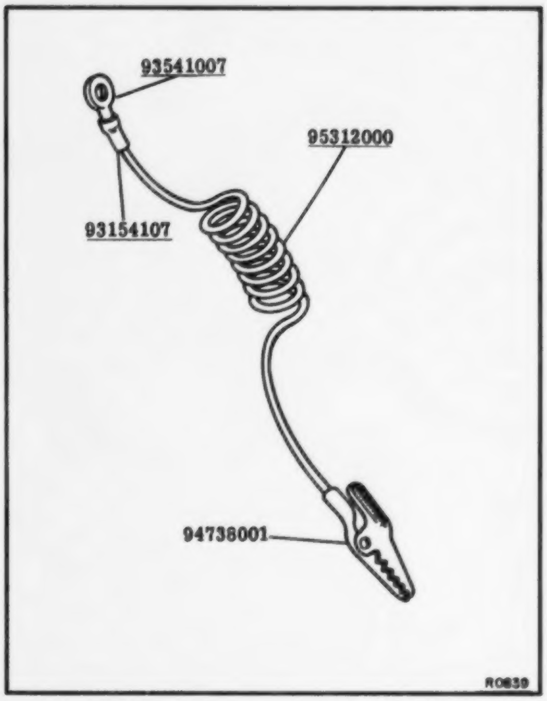


50397100 DRIVE LINK ASSEMBLY, TYPE ARRAY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50397100	B	DRIVE LINK ASSY TYPE ARRAY	F	44694900

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50397000	DRIVE LINK TYPE ARRAY	001			
	BC	93097325	SET SCREW SELF LOCKING 10-24	002			
	BC	94814200	RUST PREVENTATIVE	AR			
	E	95323400	CEMENT	AR			

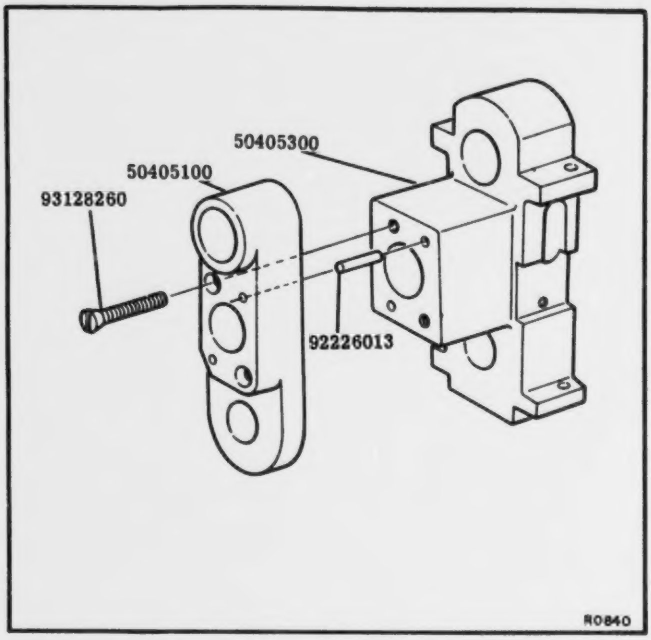
BEST COPY AVAILABLE


93541007
95312000
93154107
94738001
R0839

50402900 GROUND CABLE ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50402900	B	GROUND CABLE ASSY	C	44797000

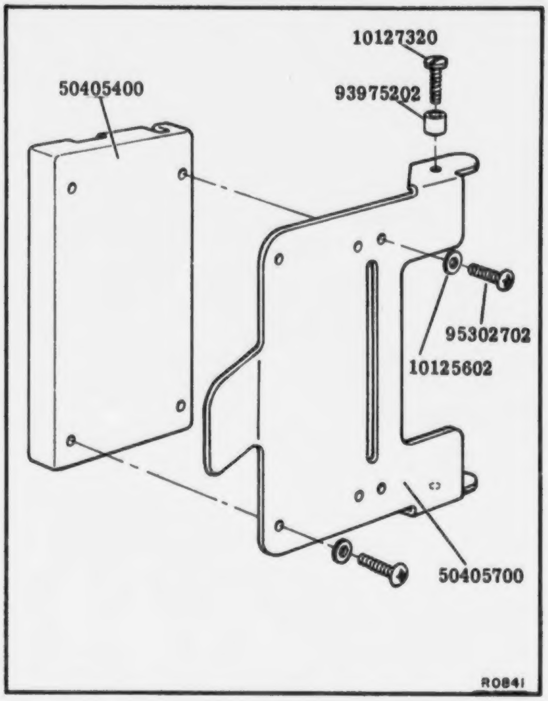
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	93154107	TUBING HEAT SHRINKABLE	AR			
	E	93541007	TERMINAL RING TONGUE INSULATED	001			
	E	94738001	CLIP ALLIGATOR	001			
	E	95312000	CALBE RETRACTILE COILED	001			


50405300
50405100
93128260
92226013
R0840

50405501 BEARING HOUSING, TRACTOR SUB ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50405501	A	BEARING HOUSING TRACTOR SUB ASSY	F	50406000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50405100	BEARING HOUSING	001			
	E	50405300	TRACTOR HOUSING	001			
	E	92226013	PIN DOWEL 1/8X3/4 LONG	002			
	E	93128260	SCREW PAN HEAD SELF TAPPING 6-32X1 LONG	002			


10127320
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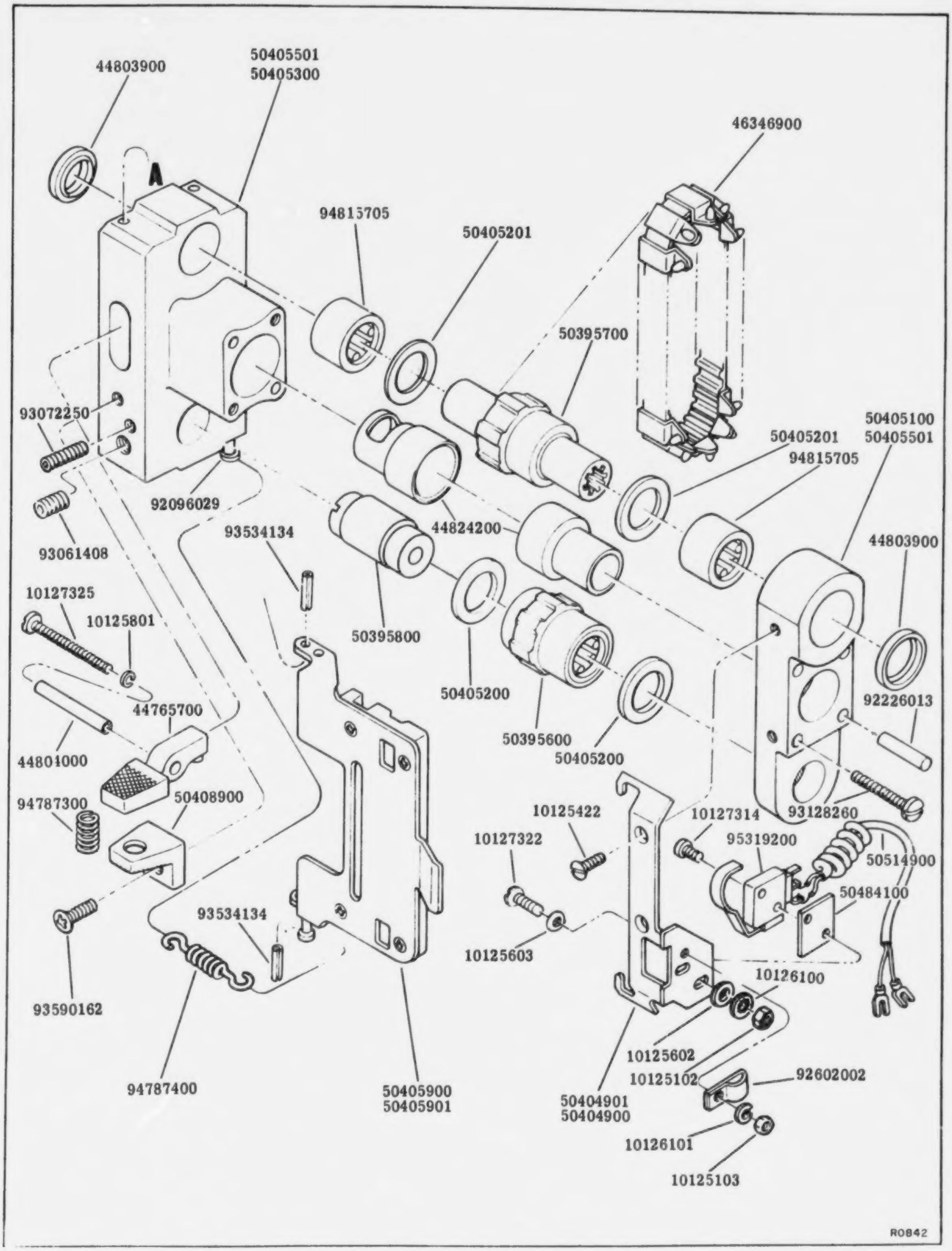
93975202
95302702
10125602
50405700
R0841

50405900 DOOR ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50405900	B	DOOR ASSY	F	50406000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125602	WASHER FLAT	004	004		
	BC	10127320	SCREW PAN HEAD 4-40X1/4 LONG	001	001		
	BC	50405400	BLOCK PAPER	001	001		
	BC	50405700	DOOR TRACTOR	001	001		
	BC	93975202	STANDOFF SELF CLINCHING 0.25 LONG 4-40THREAD	001	001		
	BC	95302702	SCREW PAN HEAD SELF TAPPING 2-56X1/4 LONG	004	004		

NOTE: TAB 00 IS USED ON LOWER RIGHT AND UPPER LEFT, TAB 01 IS USED ON LOWER LEFT AND UPPER RIGHT.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94815705
92096029
44824200
93061408
93534134
44803900
10127325
10125801
50395800
50405200
92226013
44765700
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50405200
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10127314
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93590162
10125602
10125102
92602002
94787400
50405900
50405901
50404901
50404900
10126101
10125103
R0842

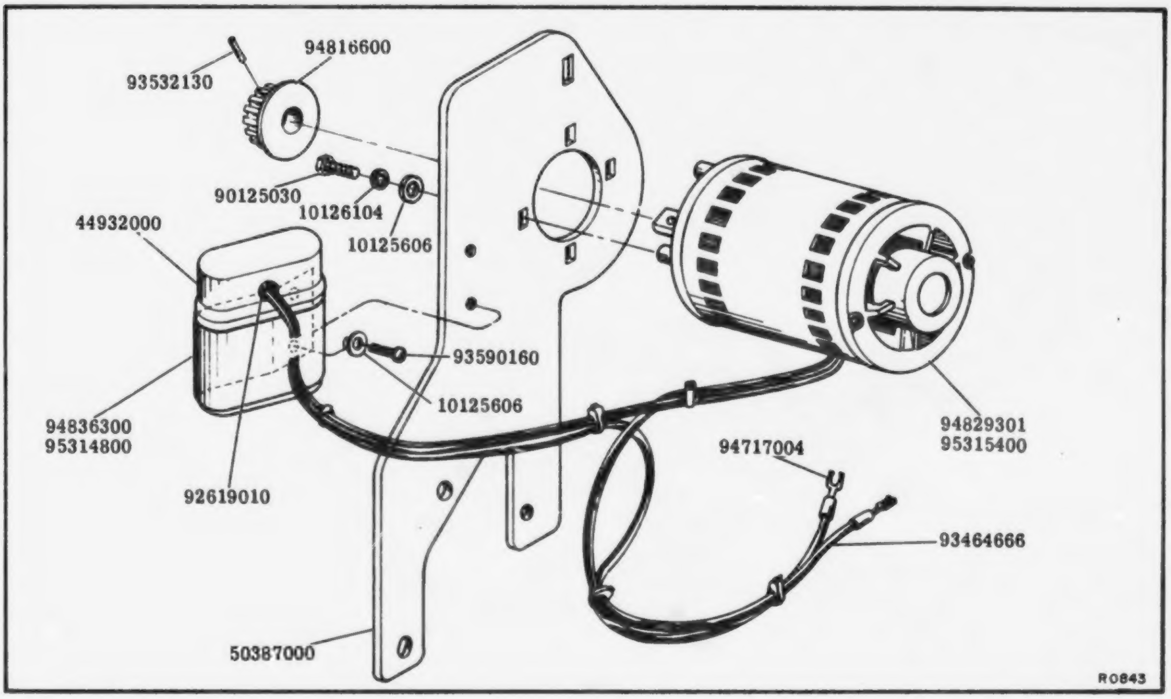
50406000 TRACTOR ASSEMBLY

50577700 Rev A

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50406000	D	TRACTOR ASSY	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 04	TAB 05	TAB	TAB
	BC	10125102	NUT HEX HEAD 2-56	002	002		
	BC	10125103	NUT HEX HEAD 4-40	001	001		
	BC	10125422	SCREW FLAT HEAD 2-56X1/4 LONG	002	002		
	BC	10125602	WASHER FLAT NUMBER 2	002	002		
	BC	10125603	WASHER PLAIN NUMBER 4	001	001		
	BC	10125801	LOCKWASHER SPRING NUMBER 4	001	001		
	BC	10126100	LOCKWASHER INTERNAL TOOTH NUMBER 2	002	002		
	BC	10126101	LOCKWASHER NUMBER 4	001	001		
	BC	10127314	SCREW PAN HEAD 2-56X1/2 LONG	002	002		
	BC	10127322	SCREW PAN HEAD 4-40X0.375	001	001		
	BC	10127325	SCREW PAN HEAD 4-40X0.75 LONG	001	001		
	BC	44765700	LEVER ASSEMBLY	001	001		
	E	44803900	RETAINER BEARING SEAL	002	002		
	BC	44804000	BUSHING LEVER	001	001		
	E	44824200	SLEEVE	002	002		
	BC	46346900	BELT ASSEMBLY TRACTOR	001	001		
	BC	50395600	IDLER ASSEMBLY	001	001		
	BC	50395700	DRIVE SPROCKET ASSEMBLY	001	001		
	BC	50395800	ECCENTRIC BELT ADJUSTOR	001	001		
	BC	50404900	GUIDE PLATE RH	001	NR		
	BC	50404901	GUIDE PLATE LH	NR	001		
	BC	50405200	WASHER	002	002		
	BC	50405201	WASHER	002	002		
	E	50405501	BEARING HOUSING SUB ASSEMBLY	001	001		
	AF	50405900	DOOR ASSEMBLY RH	001	NR		
	AF	50405901	DOOR ASSEMBLY LH	NR	001		
	BC	50408900	KNOB TRACTOR	001	001		
	BC	50484100	SPACER TRACTOR SWITCH	001	001		
	BC	50514900	CORD ASSEMBLY	001	001		
	BC	92096029	PIN GROOVE 1/8X5/8 LONG	001	001		
	BC	92602002	CABLE CLAMP	001	001		
	BC	93061408	SCREW SOCKET SET 1/4-20X3/8 LONG	001	001		
	BC	93072250	SCREW SET 6-32X1/2 LONG	001	001		
	BC	93534134	PIN ROLL 1/8X0.75 LONG	002	002		
	BC	93590162	SCREW SELF THREAD PAN HEAD 6-32X3/8 LONG	001	001		
	BC	94700106	LOCKTITE TYPE C	AR	AR		
	BC	94787300	SPRING LEVER	001	001		
	BC	94787400	SPRING EXTENSION	001	001		
	E	94815705	BEARING SHELL TYPE	002	002		
	BC	95319200	SWITCH	001	001		

NOTE: TAB 04 IS USED ON RIGHT HAND TRACTOR, TAB 05 IS USED ON LEFT HAND TRACTOR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93590160
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94836300
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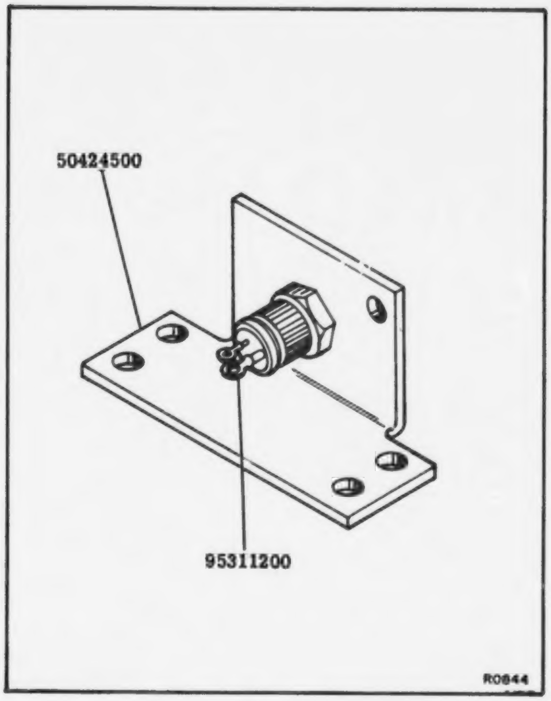
94829301
95315400
94717004
93464666
50387000
R0843

50420900 MOTOR ASSEMBLY (FORMS EXIT)

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50420900	A	MOTOR ASSEMBLY	E	47989800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125606	WASHER FLAT NUMBER 8	002	002		
	BC	10125606	WASHER FLAT NUMBER 8	004	004		
	BC	10126104	LOCKWASHER INTERNAL TOOTH NUMBER 8	004	004		
	BC	44932000	CAP	001	001		
	BC	50387000	PLATE MOTOR MOUNTING	001	001		
	BC	90125030	SCREW HEX HEAD 8-32X1/2	004	004		
	BC	92619010	GROMMET	001	001		
	BC	93464666	WIRE 16 AWG BLUE	AR	AR		
	BC	93532130	ROLL PIN	001	001		
	BC	93590160	SCREW PAN HEAD SELF TAP 6-32X5/16	002	002		
	BC	94717004	TERMINAL	002	002		
	BC	94816600	PULLEY	001	001		
	BC	94829301	MOTOR UL LISTED	001	NR		
	BC	94836300	CAPACITOR	001	NR		
	BC	95314800	CAPACITOR	NR	001		
	BC	95315400	MOTOR	NR	001		

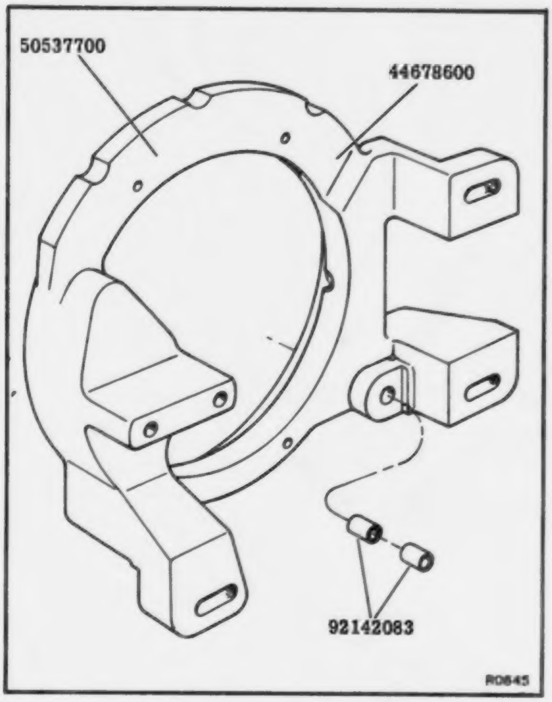
NOTE: TAB 00 IS 60 CYCLE, TAB 01 IS 50 CYCLE.



50424600 CROBAR BRACKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50424600	A	CROBAR BRACKET ASSY	D	44788000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	50424500	BRACKET SCR MOUNTING	001			
	BC	95311200	SILICON CONTROLLER RECTIFIER 25 AMP RMS	001			

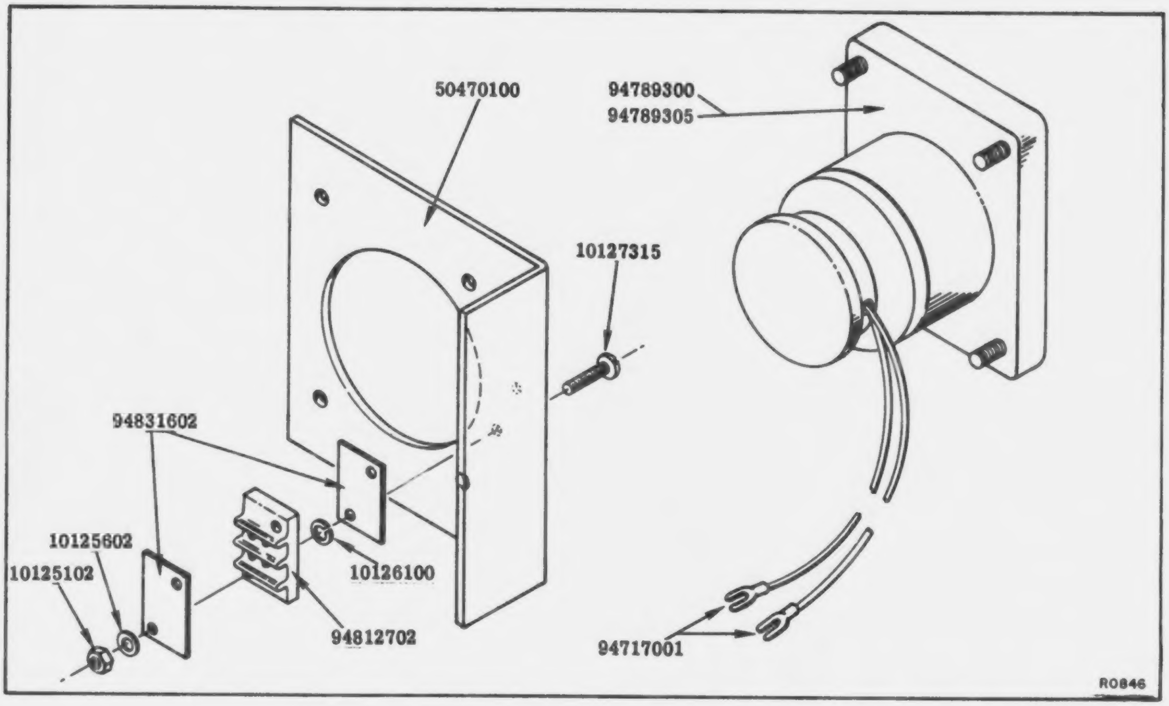


50425700 FORMS DRIVE HOUSING ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50425700	B	FROMS DRIVE HOUSING ASSY	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	G	44678600	HOUSING FORMS DRIVE GEAR MACHINING	001	NR		
	E	50537700	HOUSING FORMS DRIVE GEAR MACHINING	NR	001		
	E	92142083	BEARING OILITE	002	002		

NOTE: TAB 01 IS CL 601A THRU CL 601D.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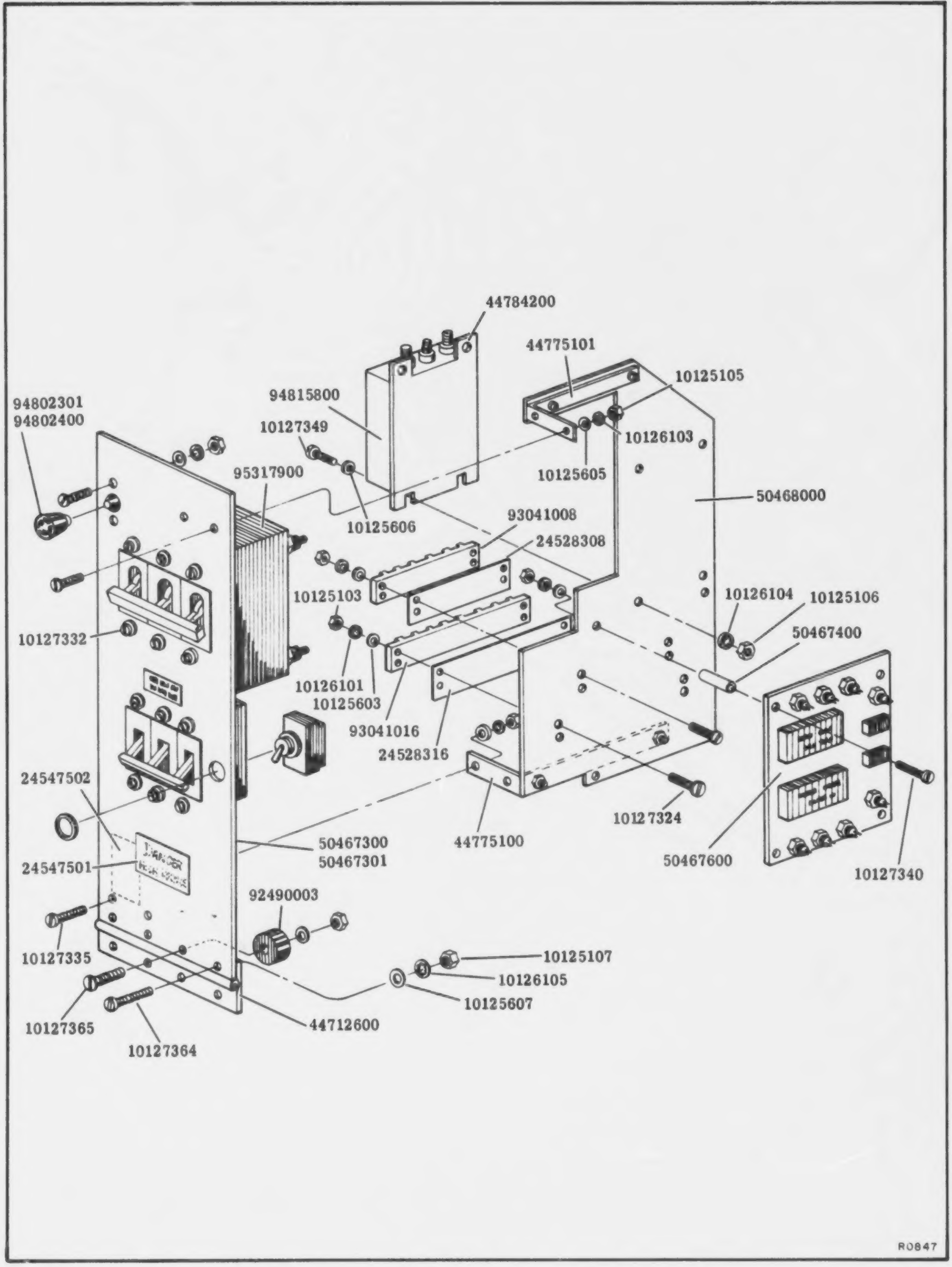
10125602
10125102
10126100
94812702
94717001
R0846

50475900 METER, BRACKET ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50475900	A	METER BRACKET ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB 01	TAB	TAB
	BC	10125102	NUT NUMBER 2-56	004	004		
	BC	10125602	WASHER FLAT NUMBER 2	002	002		
	BC	10126100	LOCKWASHER NUMBER 2	004	004		
	BC	10127315	SCREW 2-56X5/8 LONG	002	002		
	BC	50470100	BRACKET METER MOUNTING	001	001		
	BC	94717001	TERMIANL FORK	002	002		
	BC	94789300	METER ELAPSED TIME 60 HZ-UL	001	NR		
	BC	94789305	METER ELAPSED TIME 50 HZ-UL	NR	001		
	BC	94812702	TERMINAL STRIP	001	001		
	BC	94831602	MARKER STRIP VTB01	002	002		

NOTE: TAB 00 IS CL 601A AND CL 601C, TAB 01 IS CL 601B AND CL 601D.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10125106
50467400
10127332
10126101
10125603
93041016
24528316
24547502
10127324
44775100
50467600
10127340
50467300
50467301
24547501
DANGER
HIGH VOLTAGE
92490003
10125107
10126105
10127335
10125607
10127365
44712600
10127364
R0847

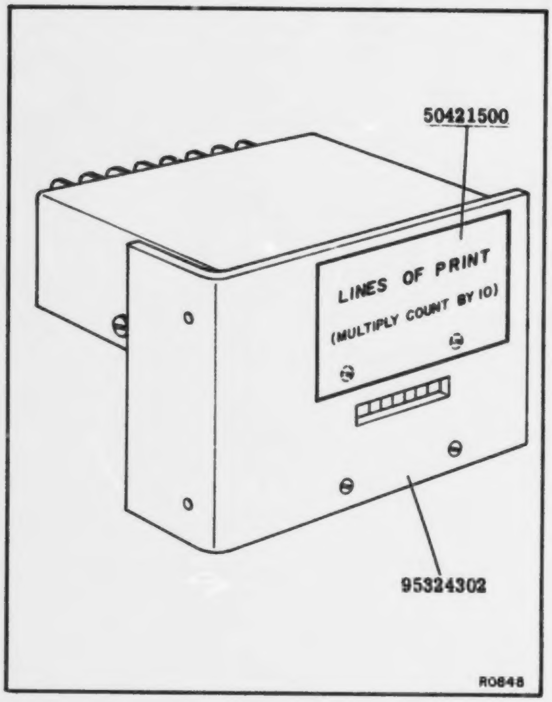
50479100 A.C. POWER PANEL (SEE ALSO 44771900)

50577700 Rev A

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50479100	C	A C POWER PANEL	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	10125103	NUT NUMBER 4	008			
	BC	10125105	NUT NUMBER 6	012			
	BC	10125106	NUT NUMBER 8	006			
	BC	10125107	NUT NUMBER 10	004			
	BC	10125603	WASHER FLAT NUMBER 4	008			
	BC	10125605	WASHER FLAT NUMBER 6	004			
	BC	10125606	WASHER FLAT NUMBER 8	004			
	BC	10125607	WASHER FLAT NUMBER 10	004			
	BC	10126101	LOCKWASHER NUMBER 4	008			
	BC	10126103	LOCKWASHER INTERNAL TOOTH NUMBER 6	018			
	BC	10126104	LOCKWASHER NUMBER 8	006			
	BC	10126105	LOCKWASHER NUMBER 10	004			
	BC	10127324	SCREW PAN HEAD 4-40X5/8 LONG	008			
	BC	10127332	SCREW 6-32X1/4 LONG	006			
	BC	10127335	SCREW 6-32X1/2 LONG	008			
	BC	10127340	SCREW 6-32X1 1/4 LONG	004			
	BC	10127349	SCREW 8-32X5/8 LONG	006			
	BC	10127364	SCREW 10-24X1/2 LONG	002			
	BC	10127365	SCREW 10-24X5/8 LONG	002			
	BC	10127365	SCREW 10-24X5/8 LONG	002			
	BC	24528308	STRIP MARKER	001			
	BC	24528316	STRIP MARKER	001			
	BC	24547501	PLATE WARNING	001			
	BC	24547502	PLATE WARNING	001			
	BC	44712600	HINGE PIANO	001			
	BC	44775100	BRACKET PANEL MOUNTING	001			
	BC	44775101	BRACKET PANEL MOUNTING	001			
	BC	44784200	BRACKET FILTER	002			
	BC	50467300	PANEL AC POWER FRONT	001			
	BC	50467301	PANEL AC POWER FRONT	NR			
	BC	50467400	STAND OFF TRIAC CARD	004			
	AD	50467600	BOARD ASSEMBLY AC RELAY	001			
	BC	50468000	PANEL AC POWER BACK	001			
	BC	92490003	BUMPERS RECESSED	002			
	BC	93041008	STRIP TERMINAL	001			
	BC	93041016	STRIP TERMINAL	001			
	BC	94802301	FASTENER ADJUSTABLE	001			
	BC	94802400	SOCKET TIP RUBBER	001			
	BC	94815800	LINE FILTER	001			
	BC	95317900	CIRCUIT BREAKER	001			

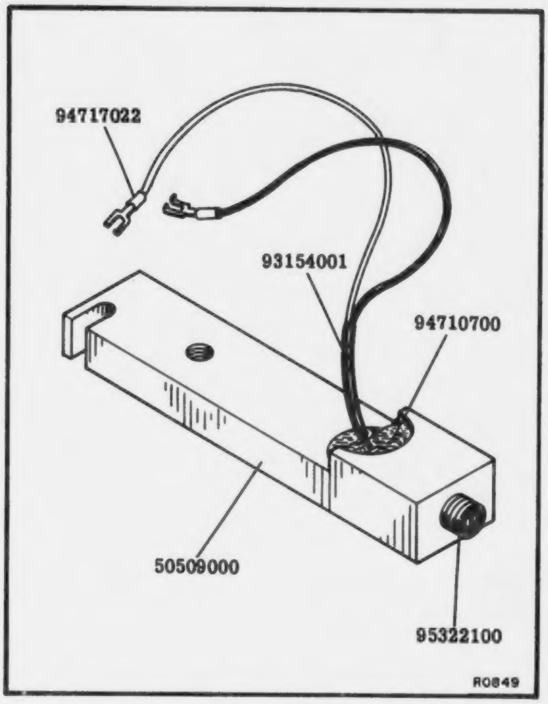
NOTE: TAB 00 IS CL 601B AND CL 601D.


50421500
LINES OF PRINT
(MULTIPLY COUNT BY 10)
95324302
R0848

50481900 PRINT LINE COUNTER ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50481900	A	PRINT LINE COUNTER ASSY	C	44797000

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50421500	LABLE LINE COUNTER	001			
	E	95324302	8-DIGIT COUNTER	001			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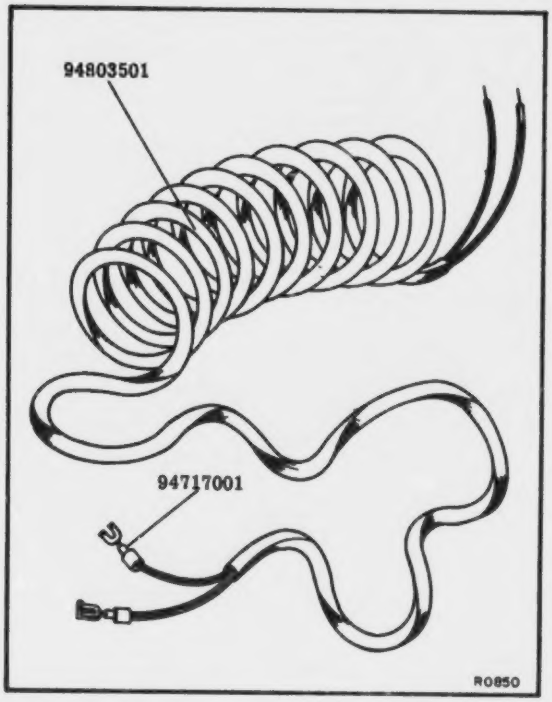
93154001
94710700
50509000
95322100
R0849

50510900 HOUSING ASSEMBLY, PICKUP

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50510900	B	HOUSING ASSY MAGNETIC PICKUP	F	44694900

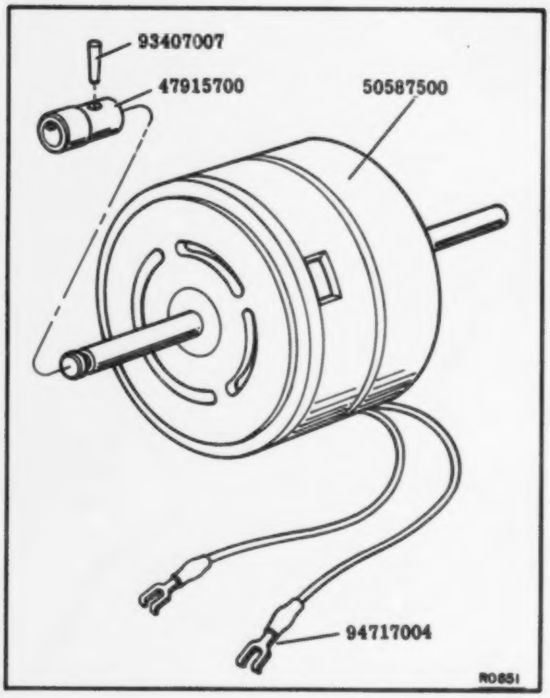
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	50509000	HOUSING MAGNETIC PICKUP	001			
	BC	93154001	TUBING HEAT SHRINKABLE	001			
	E	94710700	CEMENT	AR			
	BC	94717022	TERMINAL FORK	002			
	E	95322100	MAGNETIC PICKUP	001			



50514900 CORD ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50514900	A	CORD ASSY	F	50406000

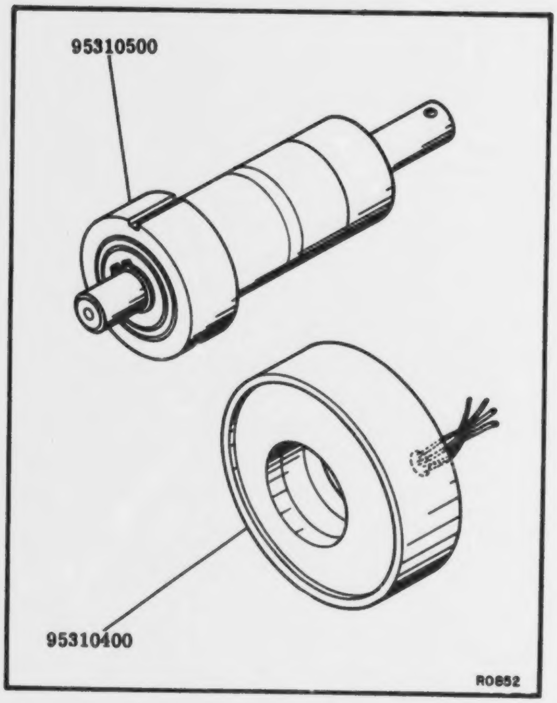
NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	E	94717001	SPADE LUG	002			
	E	94803501	CORD COIL RETRACTIBLE COILS	012			


93407007
47915700
50587500
94717004
R0851

50537800 MOTOR, SLEEVE AND TERMINAL ASSEMBLY

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
50537800	A	MOTOR SLEEVE AND TERMINAL ASSY	E	50310500

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	47915700	SLEEVE SPLINED	001			
	E	50587500	MOTOR DC PERMANENT MAGNETIC FIELD (CEDAR)	001			
	BC	93407007	PIN TAPER 5/8 LONG	001			
	BC	94717004	TERMINAL FORKED TONGUE INSULATED	002			



94798200 MAGNETIC PARTICLE CLUTCH

REF. NO.	REV.	ASSEMBLY DESCRIPTION	LEVEL	USED ON
94798200	G	MAGNETIC PARTICLE CLUTCH	G	44736800

NOTES	MAINT CODE	PART NUMBER	PART DESCRIPTION	TAB 00	TAB	TAB	TAB
	BC	95310400	STATOR	001			
	BC	95310500	ROTOR ASSEMBLY	001			

-245/-246 Blank

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SECTION II

NUMERICAL PARTS/USED-ON INDEX

PART.NC.	IN ASSY.
00815444	44785400
00815445	44785300
00837200	44788000
00858514	44771900
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00859801	44809200
00859802	44717000
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00862[illegible]00	44788000
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00863201	44788000
00866102	44788100
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10125605	44788000

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10125425	44788000
10125434	47953600
10125446	44714100

PART NO.	IN ASSY.
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10125613	44809200
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PART NO.	IN ASSY.	PART NO.	IN ASSY.	PART NO.	IN ASSY.
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10126105	44795800	10127113	44991600	10127364	50310500
10126105	44797000	10127114	44771100	10127364	50310500
10126105	50310500	10127114	44796300	10127364	50479100
10126105	50479100	10127118	44809200	10127365	50479100
10126106	44671300	10127120	44706100	10127365	50479100
10126106	44684100	10127123	44754900	10127366	44771900
10126106	44703000	10127130	47989800	10127368	44749600
10126106	44754900	10127131	44768100	10127370	47989800
10126106	47989800	10127132	44809200	10127390	44795800
10126106	50310500	10127143	44788100	10127397	44670300
10126218	50310500	10127149	44788000	10127397	44706100
10126236	44714100	10127154	44754900	10127464	44771900
10126239	44714100	10127157	44671000	10127600	44721400
10126246	44671300	10127157	44809200	15000600	44721400
10126253	44797000	10127161	44671000	17710808	44809200
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10126401	47989800	10127323	44714700	24528316	44771900
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10127104	44797000	10127350	44771900	44671501	44671300
10127104	47999500	10127350	44809200	44671502	44671300
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44674500	44803300
44674600	44688300
44674700	44674600
44674800	44703000
44675300	44675900
44675400	44675900
44675600	44824100
44675900	44803300
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44676800	44670300
44676801	44670300
44676900	47989800
44677100	44809200
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44691100	50310500
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44691700	50310500
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44693800	44694900
44693801	44694900
44694300	44684200
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44720800	47953600
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44736900	44711800
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44741400	44747400
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44747300	44747200
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44751900	44773300
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44789402	44750000
44789500	44788100
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44789700	44803800
44790000	44780600
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44797003	44721400
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44799900	44678100
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44802300	44694600
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44802500	44788100
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44802502	44788100
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44802504	44788100
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44803900	50406000
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44825600	44711800
44837500	44715100
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44846901	44671300

PART NO.	IN ASSY.
44850800	44694900
44850900	44694900
44852100	44683500
44852400	44809200
44852500	44809200
44852600	44809200
44852700	44809200
44852800	44749600
44852900	44797000
44853000	44797000
44853600	44809200
44859700	44797000
44860800	44750400
44860801	44750400
44860802	44750400
44861300	44694900
44862000	44703000
44862100	44671300
44862900	44895500
44863100	44809200
44863200	44809200
44864400	44671300
44865800	44754900
44865900	44749600
44865901	44749600
44866000	44754900
44866100	44754900
44866400	44754900
44866401	44754900
44866500	44749600
44866500	44754900
44866500	44809200
44866600	44895500
44866800	44706100
44866800	44711800
44867300	44754900
44867400	44754900
44870400	44749600
44870600	47989800
44870700	44671000
44870800	44998600
44871000	44754900
44871500	44754900
44873200	44754900
44873300	44754900
44873400	44671300
44873900	44749600
44874000	44749600
44874100	44749600
44874400	44714700
44876800	44754900
44877500	44754900
44877800	44671300
44878500	44754900
44879300	47959400
44879300	47959500
44879900	44726500
44880000	44754900
44882100	44754900
44882200	44671000
44882300	44671000
44882400	44671000
44882800	44754900
44885800	44754900
44886000	44671300
44891801	44788100
44894700	44809200
44895300	50310500
44895513	44809200
44901400	47989800
44901700	44783000
44902500	44991600
44902600	44720000
44902600	44720100
44902900	44747400
44905000	44809200
44916200	44809200
44916300	44809200
44918800	44745800
44919800	44797000

PART NO.	IN ASSY.
44921300	44809200
44921400	44921300
44921500	44809200
44921600	44927000
44922500	44809200
44922501	44809200
44927013	44809200
44928300	44771900
44931400	44711800
44932000	44931400
44932000	50420900
44934101	44716800
44934102	44716800
44934103	44716800
44934104	44716800
44934105	44716800
44934106	44716700
44934107	44716700
44938400	44797000
44939000	44714700
44939100	44703000
44940300	47960600
44940300	47961100
44940400	44940500
44940400	44940600
44940500	47961100
44940600	47960600
44964100	44714700
44968100	44797000
44969800	44752500
44969800	44758500
44969800	44927000
44969802	44754900
44970000	44671300
44970200	44694900
44971100	44754900
44971101	44754900
44971300	44754900
44971400	44754900
44974900	44754900
44985600	44749600
44987200	44754900
44987300	44806200
44988600	44687900
44988700	44687900
44989700	44720000
44989700	44720100
44991500	44720000
44991500	44720100
44991600	44809200
44994000	44809200
44995100	44694900
44995100	47989800
44998600	47989800
44998900	44703000
44999000	44703000
44999900	44720000
44999900	44720100
45220400	44809200
46346900	50406000
46401800	44940500
46401800	44940600
46427200	44694900
46461000	46346900
46466000	46346900
46494000	44693800
46494200	44693800
47009003	47091700
47009004	47091700
47009200	47091700
47025300	47091700
47028300	47091700
47030900	47126400
47047501	47126400
47089800	47126400
47091700	44797000
47091702	44797000
47104100	47091700
47104200	47091700
47105000	47091700

PART NO.	IN ASSY.
47105200	47091700
47105301	47091700
47105302	47091700
47105401	47091700
47105500	47091700
47106400	47091700
47109701	47126400
47126400	44797000
47126401	44797000
47132500	47091700
47149000	47126400
47149600	47126400
47184900	47091700
47211600	47126400
47211700	47126400
47441800	44703100
47869500	47956500
47882500	47999500
47882600	47999600
47883700	47989800
47883800	47989800
47889100	44687900
47889300	44703000
47895700	47920200
47900701	44771900
47900701	44788000
47900900	47920200
47902800	44671300
47907700	47989800
47910100	44683900
47910200	44735800
47910300	50310500
47915700	44684000
47915700	50537800
47918000	47919800
47918100	47920200
47919200	47919800
47919300	47919800
47919400	47919800
47919800	47920200
47920200	44671300
47920200	44749600
47944800	47956500
47944900	47956500
47951800	47944800
47951800	47944900
47952000	47944800
47952000	47944900
47952100	47944800
47953600	44740000
47954700	47956500
47954900	47944900
47956500	47953600
47956600	47953600
47956800	44797000
47957100	47983600
47958100	47959500
47958300	47959400
47958700	44940600
47958800	44940500
47959400	47961100
47959500	47960600
47960600	47953600
47960900	50310500
47961100	47953600
47961200	47961100
47961300	47960600
47963000	47956600
47963100	47953600
47963100	47978800
47963300	47963500
47963400	47963500
47963500	44706100
47970400	47983600
47970700	44670300
47970800	47977200
47971000	44703100
47972200	47978800
47972300	44703000
47972500	47983600

PART NO.	IN ASSY.
47972600	47983600
47972700	47972800
47972800	47983600
47972900	47983600
47973200	44670300
47973300	44670300
47973500	47953600
47973600	44706200
47973700	44706500
47973900	47989800
47974000	47989800
47974100	47989800
47974101	47989800
47974200	47989800
47974201	47989800
47974500	47992500
47974600	47992500
47975300	47953600
47975500	47953600
47977200	47983600
47977600	47992300
47978000	47989800
47978000	47992300
47978800	44670300
47978800	47978800
47983200	44674600
47983600	47953600
47989300	47989800
47989600	44683300
47989700	47989800
47989800	44740000
47989801	44740000
47990900	44703000
47991001	44703000
47991002	47989800
47991100	44703000
47991300	47997500
47991500	47989800
47991600	47989800
47991700	47989800
47992000	47989800
47992300	47989800
47992400	47997500
47992500	47989800
47993101	44671300
47993102	44671300
47993200	44671300
47993300	47993400
47993400	44671500
47993500	47989800
47994400	50395700
47996300	44737300
47997500	44703000
47997600	44860300
47999200	47999500
47999500	44671000
47999600	47999500
50300100	44716700
50300100	44716800
50300200	44716700
50300200	44716800
50300600	44809200
50300602	44809200
50302600	50310500
50303900	44771100
50304000	50310500
50310501	44740000
50310700	44721400
50310800	50310700
50310900	50310700
50311000	50310700
50311100	50310700
50311200	50310700
50311400	50310700
50326000	50395600
50327400	44795800
50330300	44809200
50333100	47989800
50339400	50388300
50341101	44754900

PART NO.	IN ASSY.
50341102	44754900
50341200	44754900
50341900	44754900
50344400	44749600
50346400	50310700
50346500	50310700
50356400	44809200
50358300	44790600
50363400	50363700
50363700	44706100
50364500	44706100
50364900	44714100
50366900	50367700
50367000	50367700
50367100	50367700
50367200	50367700
50367300	50367700
50367400	47989800
50367500	50367700
50367600	50367700
50367700	47989800
50368800	44740000
50370400	44671000
50372000	50372300
50372100	50372300
50372200	50372300
50372300	44714100
50372500	44714100
50373100	44809200
50373300	47953600
50373500	44703000
50377300	44797000
50378200	44726100
50378300	47973500
50378500	44694900
50380800	44740000
50380803	44740000
50380804	44740000
50381900	44693800
50382000	50381900
50382100	44824100
50382200	50387300
50382800	44797000
50382801	44716700
50382802	44716700
50385500	47973500
50387000	50420900
50387200	47989800
50387201	50387200
50387202	50387200
50387300	44796300
50388300	47989800
50390600	50367700
50391600	47989800
50391700	44720000
50391700	44720100
50392008	44721400
50393300	44714100
50393600	44809200
50395600	50406000
50395700	50406000
50395800	50406000
50396700	50310700
50397000	50397100
50397100	44694900
50398200	44714700
50402900	44797000
50404900	50406000
50404901	50406000
50405100	50405501
50405200	50406000
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50405501	50406000
50405700	50405900
50405900	50406000
50405901	50406000
50406004	47989800
50406005	47989800

PART NO.	IN ASSY.
50408900	50406000
50410600	44684100
50410700	44684100
50410800	44684100
50415100	47989800
50415101	47989800
50418700	44706100
50420500	44706100
50420900	47989800
50420901	47989800
50421500	50481900
50422200	44711800
50424500	50424600
50424600	44788000
50425700	50310500
50425701	50310500
50453400	47999500
50453500	44691000
50461500	44797000
50466100	44720100
50467300	50479100
50467301	50479100
50467400	50479100
50467600	50479100
50468000	50479100
50469500	44797000
50470000	47944800
50470000	47944900
50470100	50475900
50474000	44714700
50475900	44797000
50475901	44797000
50479100	44797000
50481100	44797000
50481900	44797000
50483400	47959400
50483400	47959500
50483401	47959400
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50484100	50406000
50508200	44694900
50509000	50510900
50509100	44694900
50510900	44694900
50514900	50406000
50533900	44797000
50537600	50310500
50537700	50425700
50537800	50310500
50545000	44749600
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50572100	44797000
50572101	44797000
50586500	44754900
50587500	50537800
50594800	50310500
90125030	50420900
92009031	50310500
92019009	44671300
92021001	47953600
92021001	47983600
92021002	44670300
92021006	44689900
92021006	50381900
92021007	44711700
92021025	44824100
92021045	44706100
92021045	44732800
92021055	44670300
92021055	47989800
92021057	44670300
92021059	44685800
92021059	44711500
92021069	44714100
92033003	47953600
92033006	44688300
92033006	44711800
92033006	47920200
92033006	50310500
92033011	47989800
92033011	47989800
92033011	50388300
92033016	44706100
92033034	44684100
92033038	44740000
92033051	44694900
92033055	50310500
92033067	44711800
92033067	47989800
92033069	44703000
92033069	44706100
92033071	44740000
92033071	47989800
92033071	47989800
92033075	44683500
92033081	44754900
92033087	44706100
92033087	47989800
92033101	47989800
92033129	44706100
92033191	44809200
92033193	44706100
92033197	47989800
92033231	44711800
92033247	44754900
92033251	44754900
92033253	44714700
92054006	44687900
92054121	47989800
92054153	50388300
92054177	44693800
92054177	50310500
92054179	44688400
92054179	44688500
92054179	44694900
92054185	44688400
92054185	44688500
92074020	44714700
92074091	44691100
92096027	44711700
92096027	44714100
92096029	50406000
92096067	44674600
92096067	44688100
92096077	44711500
92142002	44703100
92142005	44703100
92142059	44703000
92142061	44703000
92142063	44703100
92142065	44703100
92142067	44693500
92142071	44689100
92142077	44693500
92142083	50425700
92142087	44692800
92150009	44703000
92150021	44694900
92150031	44703000
92150041	44703000
92150057	50367700
92150061	44694900
92162069	44788000
92196015	44809200
92196021	44754900
92197001	44788100
92197001	44788100
92213001	44671500
92213001	44788000
92213002	44790000
92220016	44706100
92220016	50310500
92220018	44706100
92220019	44706100
92220020	44688300
92226009	44746100
92226013	50405501
92243011	44706100
92243013	44693800
92243015	44687900
92373010	44797000
92413000	44797000
92413000	47989800
92490003	44809200
92490003	50479100
92496077	44788000
92512109	44788000
92530081	44694900
92602001	44714700
92602002	47989800
92602002	50406000
92602016	44797000
92602017	44797000
92619010	50420900
92628302	47973500
92646017	44726500
92650003	50310700
92719037	44670500
92719037	44705500
92742176	47953600
92755009	47989800
92755051	47989800
92755065	50310500
92779244	47989800
92779249	47989800
92801002	44797000
92815321	44670300
92816229	47989800
92834226	47989800
92855179	44796300
92980010	44771900
92980010	44788000
93041008	44771900
93041008	50479100
93041016	44771900
93041016	50479100
93041020	44788000
93047001	44671300
93047001	44788000
93061408	50406000
93071285	47997500
93071330	44694900
93072165	47983600
93072250	50406000
93072333	44714700
93074490	44703000
93074492	44703000
93075413	44740000
93078453	44693500
93079570	44714100
93080248	44803300
93094245	44706100
93094282	47989800
93094287	44711800
93095283	47989800
93097245	44687900
93097285	47989800
93097287	47989800
93097292	47989800
93097325	44694900
93097325	50397100
93098289	47953600
93100374	44714100
93100413	44714100
93102329	47989800
93104007	44788000
93104010	44788000
93104037	44788000
93104043	44788000
93104046	44788000
93105103	47989800
93105114	44671300
93106020	44788000
93109248	44795800
93114323	44773300
93115369	50310500
93128166	44809200
93128248	44671000
93128248	44717000
93128248	44717100

PART NO.	IN ASSY.
93128248	44720000
93128248	44720100
93128248	44745800
93128248	44809200
93128256	44749600
93128260	50405501
93128284	47989800
93128286	44749600
93128330	44703000
93128330	44703100
93128330	44797000
93154001	50510900
93154107	50402900
93202002	50310500
93202006	44694900
93267009	44671000
93288007	44711800
93288009	44711800
93288009	44803300
93288009	47989800
93291006	44703000
93307010	47999600
93358018	44736800
93358025	44788000
93358025	44797000
93358027	44671000
93358801	44671000
93358810	44788000
93403015	47989800
93407007	44684000
93407007	50537800
93463222	47993400
93464666	50420900
93522006	44714700
93525068	44797000
93529002	47989800
93529006	44694900
93530003	47999500
93530009	44711800
93530087	44710400
93530101	44706100
93530101	44711800
93530107	44771100
93530117	44771100
93530122	50310500
93530132	44693800
93530142	44677500
93530142	44696800
93530246	44692800
93532085	44694900
93532085	44703000
93532089	44803300
93532099	50367700
93532122	44683900
93532125	47989800
93532130	44683900
93532130	50420900
93532137	44703000
93532146	47989800
93532147	44809200
93533183	44714700
93534134	50406000
93534262	44688100
93534588	44714100
93541004	44671500
93541007	50402900
93541012	44671500
93541023	47993400
93564018	44797000
93564024	44788000
93580810	44671500
93583103	47977200
93590082	44694600
93590086	44671000
93590086	44706100
93590086	44788000
93590088	44788000
93590088	44797000
93590158	44711800
93590158	44714700
93590158	44717000
93590158	44717100
93590158	44720000
93590158	44785300
93590158	44785400
93590158	47989800
93590160	50420900
93590162	44688300
93590162	44714700
93590162	44726100
93590162	44749600
93590162	44754900
93590162	44788000
93590162	44796300
93590162	44809200
93590162	47989800
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93590164	44706100
93590164	44749600
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93590164	44797000
93590164	47989800
93590166	44671300
93590166	47989800
93590168	44714100
93590168	44788000
93590196	44716700
93590196	44716800
93590200	44740000
93590200	44749600
93590200	44795800
93590200	44797000
93590200	44809200
93590200	47973500
93590200	47989800
93590202	44689900
93590202	44714700
93590202	44726100
93590202	44788000
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93590212	44671300
93590234	44671000
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93590240	44797000
93590240	47953600
93590246	47989800
93590250	50310500
93590316	47989800
93590324	44714700
93590324	44796300
93590400	44740000
93592238	44671300
93592238	44714700
93592240	44797000
93592240	44809200
93592242	44714700
93592244	44797000
93592314	44671300
93592316	44797000
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93592320	44797000
93592324	44714700
93592324	47989800
93592324	47999500
93592325	50310500
93592362	44714700
93592364	44670300
93615086	44726100
93616067	44790600
93616069	44671300
93616069	44809200
93616070	44749600
93643001	44862100
93643002	47953600
93643004	44862100
93643004	47953600
93643005	44862100
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93654007	47989800
93654010	44706100
93668011	44671300
93700214	44714700
93707071	44740000
93715011	44692800
93715011	44705900
93715017	44693600
93716004	44693800
93726048	44747200
93728166	44693500
93728170	44711800
93728172	44706100
93787260	50310500
93823290	44714700
93840001	44788100
93840001	50310500
93840028	44788000
93855010	50310500
93862217	50310700
93883005	47989800
93903019	47993400
93937004	44726800
93937005	44726800
93975202	50405900
93988000	44671300
93988000	44706200
93988000	44706500
93988000	47973500
93988000	47989800
93991033	44703000
93991044	44703100
94001108	44671300
94034001	44719900
94034001	44773300
94034001	44793900
94036001	44773300
94047021	44749600
94055008	47091700
94060000	47989800
94061000	44797000
94095007	47091700
94096000	44671300
94097003	44671300
94101001	47091700
94104000	47091700
94202500	44809200
94203810	44684100
94205375	50367700
94205749	50367700
94206403	44714700
94206553	50310500
94208500	44706100
94208500	44710400
94208500	44711800
94217700	44797000
94217704	44809200
94217706	44703000
94218000	44991600
94218009	44711800
94293801	47126400
94320100	44671300
94320100	44771900
94320100	44788000
94700105	50388300
94700105	50395600
94700106	50367700
94700106	50406000

PART NO.	IN ASSY.
94700108	47978800
94700108	47983600
94710700	44766900
94710700	44998600
94710700	50510900
94711500	44745800
94711500	44747200
94711500	44749500
94711500	44749600
94711500	44750400
94711500	44752500
94711500	44754900
94711500	44758500
94717001	50310500
94717001	50475900
94717001	50514900
94717004	44671000
94717004	44711800
94717004	50420900
94717004	50537800
94717022	50510900
94728205	44671300
94728605	44726100
94728801	44931400
94729832	44706100
94738001	50402900
94747300	44788000
94747907	44703000
94762400	44712700
94777200	44703100
94777300	44703100
94777401	44703000
94777401	44703100
94780801	47960600
94780801	47961100
94781706	44796300
94782801	44716700
94782801	44716800
94782801	44717000
94782801	44717100
94782801	44720000
94782801	44720100
94782801	44745800
94782801	44747200
94782801	44749500
94782801	44749600
94782801	44750000
94782801	44750400
94782801	44752500
94782801	44754900
94782801	44754900
94782801	44758500
94782801	44927000
94783703	44750000
94783704	44927000
94783714	44745800
94783716	44895500
94783730	44747200
94783730	44749500
94783736	44749500
94784100	44797000
94787300	50406000
94787400	50406000
94789300	50475900
94789305	50475900
94791000	44788000
94793000	44675900
94796000	44703000
94796101	44797000
94796107	44797000
94796300	44796300
94798200	44736800
94798450	44711800
94798600	44714700
94798600	50310500
94798701	44671300
94798801	44809200
94799200	44797000
94799386	44694900
94799386	44703000

PART NO.	IN ASSY.
94799462	44788000
94799462	50310500
94799464	44797000
94799500	44703000
94799500	44788000
94799616	44694900
94800001	44671300
94800002	44671300
94800101	44671300
94800102	44671300
94800200	47989800
94800201	47989800
94800400	44670500
94800400	44705500
94800500	47973500
94800501	44706200
94800501	44706500
94800600	44704200
94800700	44704100
94801100	44706100
94802301	44771900
94802301	50479100
94802400	44771900
94802400	50479100
94802500	44797000
94802800	44716700
94802800	44716800
94802905	44717000
94802910	44717100
94803001	44716500
94803100	44716500
94803501	50514900
94803702	44714700
94803900	44694900
94804300	44773300
94805301	44706100
94805400	44706100
94805500	44706100
94805600	44706100
94807204	44693800
94809406	44788000
94810100	44780600
94810300	44788000
94810400	44711800
94810500	44706100
94810500	44711800
94810600	47963500
94810700	47963500
94811011	44788000
94811102	44788000
94811102	44797000
94811603	44788000
94811605	44788000
94811607	44788000
94811700	44788000
94811702	44788000
94811703	44788000
94811800	44788000
94811802	44788000
94811803	44788000
94812100	44788000
94812702	44671000
94812702	47989800
94812702	50475900
94812704	44788100
94812704	44797000
94812706	44714700
94812710	44714700
94812710	47989800
94812712	44714700
94812712	50310500
94812714	44714700
94812801	44671000
94812801	44788100
94812801	44797000
94812802	44671000
94812802	44671300
94812802	44788000
94812803	44671300

PART NO.	IN ASSY.
94813000	44788000
94813300	44788000
94813601	44803800
94813801	44790000
94814003	44788000
94814200	44737300
94814200	50397100
94814400	44788000
94814401	44788000
94814600	44803800
94814700	44788000
94815100	44714100
94815200	44714100
94815400	47989800
94815703	44803300
94815704	47989800
94815705	50395600
94815705	50406000
94815800	50479100
94815801	44771900
94816300	44771900
94816301	44771900
94816500	47989800
94816600	50420900
94816800	44806200
94816900	44694900
94817003	44797000
94817700	44694900
94817900	44771100
94817903	44771100
94818800	44711800
94823300	44749600
94827000	44862100
94827600	44749600
94827700	44749600
94827912	44754900
94828414	44671300
94828800	44998600
94829000	44714700
94829000	44797000
94829000	47989800
94829000	50310500
94829301	50420900
94829503	50310500
94831602	44671000
94831602	50475900
94831604	44797000
94831610	44714700
94831610	47989800
94831612	44714700
94831612	50310500
94831614	44714700
94832600	44747400
94832600	44783000
94833600	47989800
94834800	44714700
94834801	44714700
94834921	44671300
94834925	44671300
94836300	44931400
94836300	50420900
94837700	44714700
94837800	44714700
94837900	44714700
94842000	47989800
94842900	47960600
94842900	47961100
94846300	44671300
94846401	44771900
94848400	44693800
94848900	44809200
94849000	47989800
94849100	44671300
94849600	44809200
95300500	44797000
95300602	44796300
95301000	44684000
95301200	50310700
95301300	50310700

PART NO.	IN ASSY.
95301400	44773300
95301402	44773300
95301404	44773300
95301405	44773300
95302500	44797000
95302702	50405900
95303300	50395600
95307100	44736800
95307200	44703000
95307500	44809200
95310000	47953600
95310400	94798200
95310500	94798200
95311000	47989800
95311200	50424600
95312000	50402900
95312300	44671300
95314800	50420900
95314900	44711800
95315100	44788100
95315300	44694900
95315400	50420900
95316100	47956500
95316200	44788100
95317300	44771900
95317900	50479100
95318000	47989800
95318001	47989800
95319200	50406000
95322100	50510900
95323400	44737300
95323400	50397100
95324302	50481900
95325400	44768000
95537300	47091700
95551011	47091700
95578000	47126400
95578200	47091700
95579701	47126400
95580400	47126400
95581500	47091700
95585400	47091700
95586431	47126400
95598800	47126400
95639451	47126400
95639456	47126400
95642000	47091700
95642103	47126400
95642501	47126400
95644655	47126400
95647500	47091700
95647607	47126400
95650700	47091700
95651200	47091700
95651300	47091700
95653100	47126400
95653200	47126400
95653808	47091700
95654201	47091700
95654202	47091700
95654206	47126400
95654210	47091700
95654711	47091700
95655200	47091700
95655200	47126400
95658602	47126400
95658603	47126400
95659706	47091700
95659800	47126400
95663003	47126400
95663004	47126400
95663600	47091700
95663600	47126400
97020601	44788000

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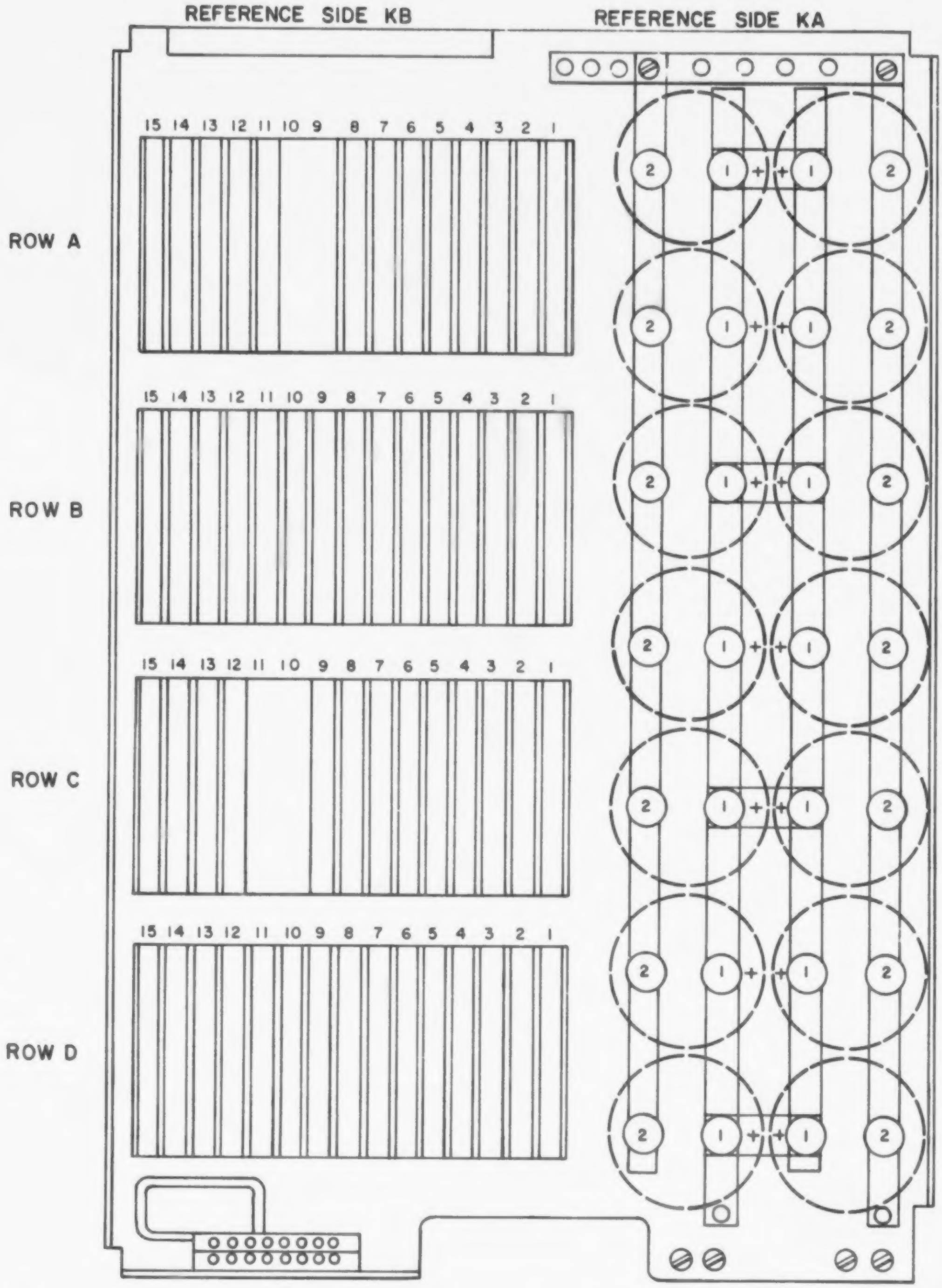
SECTION III

PRINTED CIRCUIT CARDS


REFERENCE SIDE KB
REFERENCE SIDE KA
ROW A
ROW B
ROW C
ROW D
15 14 13 12 11 10 9 8 7 6 5 4 3 2 1
15 14 13 12 11 10 9 8 7 6 5 4 3 2 1
15 14 13 12 11 10 9 8 7 6 5 4 3 2 1
15 14 13 12 11 10 9 8 7 6 5 4 3 2 1
2
1
+
+
1
2

BACK VIEW

PRINTED CIRCUIT CARD LOCATION DIAGRAM

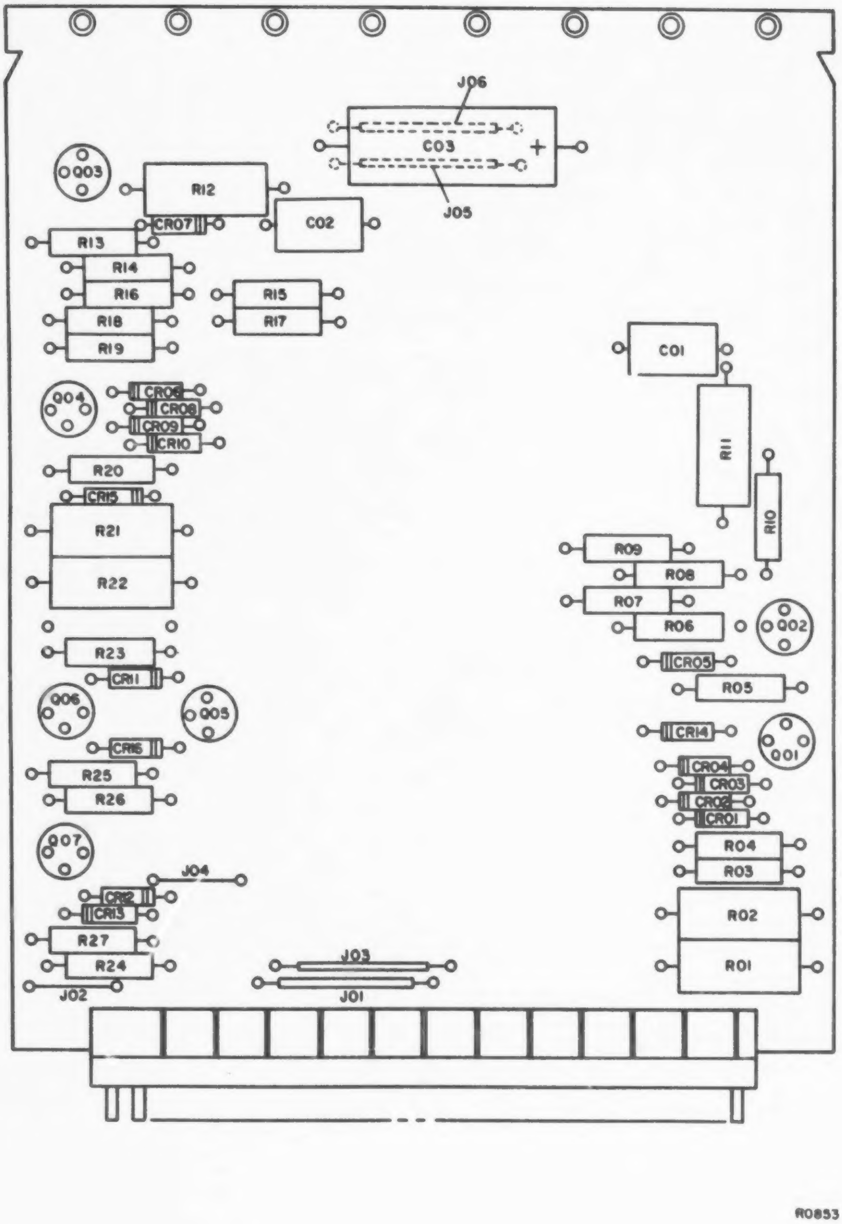
50577700 Rev A

PRINTED CIRCUIT CARD IDENTIFICATION

Card Name	Card Type	Location	Assembly Part No.	Schematic Part No.
Hammer Driver	——	KBA-1 thru 8	50543901	50544000
	——	KBB-1 thru 8		
	——	KBC-1 thru 9		
	——	KBD-1 thru 9		
Code Disc Ampl.	9BTQ	KBA-13	50462000	50462100
Timing Pulse Ampl.	8AJQ	KBA-14	44948600	44948700
Format Ampl.	9BRQ	KBA-15	50460300	50460400
Forms Motion Term.	7CHQ	KBB-9	44745000	44745100
Paper Motion Brake Control	9ARQ	KBB-10	50390800	50390900
Emitter Counter	8AMQ	KBB-11	44953700	44953800
Function Control	8APQ	KBB-12	44956800	44956900
Decel. Schedule	7DHQ	KBB-13	44820300	44820400
Speed Reference	8ATQ	KBB-14	44971700	44971800
Start Sequence	9BSQ	KBB-15	50461200	50461300
Slew Control	9APQ	KBC-11	50386600	50386700
Hammer Address Term	9BQQ	KBC-12	50460700	50460800
9 Ckt. Decoder	7DKQ	KCB-13	44821100	44821200
16 Ckt. Decoder	7DJQ	KBC-14	44820700	44820800
Gate Driver	7DLQ	KBC-15	44821500	44821600
Clear and Crobar	9AVQ	KBD-11	50415700	50415800
Error Detector	9AYQ	KBD-12	50428600	50428700
Power Sequence	9AQQ	KBD-13	50389200	50389300
Fault Drivers	7CJQ	KBD-14	44745400	44745500
Ribbon Drive	9CSQ	KBD-15	50485100	50485200
AC Relay Card		AC Panel		
60 Hz	7ERQ		44928300	44928400
50 Hz	9CBQ		50467600	50469100
Forms Motion	7BXQ	Power Switch	44731400	44731500

NOTE

The printed circuit card parts lists and illustrations within this section are arranged in assembly number sequence.

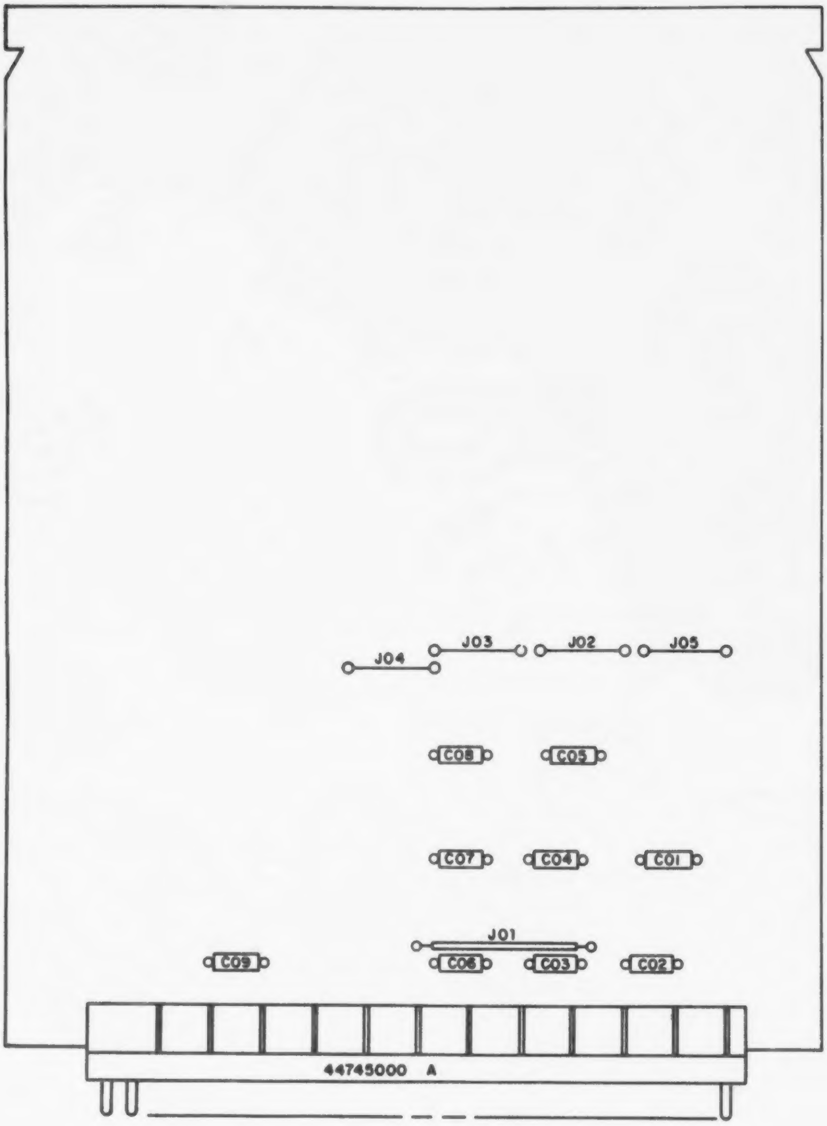

J06
C03
+
J05
Q03
R12
C02
CR07
R13
R14
R16
R15
R17
R18
R19
C01
Q04
CR06
CR08
CR09
CR10
R11
R20
CR15
R10
R21
R09
R08
R22
R07
R06
Q02
R23
CR05
CR11
R05
Q06
Q05
CR14
Q01
CR16
R25
CR04
CR03
R26
CR02
CR01
R04
Q07
R03
J04
CR12
CR13
R02
R27
J03
R24
R01
J02
J01
R0853

44731400D. Printed Circuit Card, Power Switch (Type 7BXQ)

REF. NO. 44731400 Rev D

PRINTED CIRCUIT CARD, POWER SWITCH (TYPE 7BXQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		92496233	C01, C02, 1μF, 10%, 100V				
		94820500	C03, 25μF, +50%-10%, 40V				
			DIODES				
		92115037	CR01 thru CR04, 1N4001				
		94812200	CR05, FD6666				
		92115037	CR06, 1N4001				
		94812200	CR07, FD6666				
		92115037	CR08 thru CR13, 1N4001				
		94813400	CR14 thru CR16, IN4370A				
			RESISTORS				
		92512763	R01, R02, 1.5K, 5%, 1/4W				
		24500140	R03, R04, 110Ω, 5%, 1/2W				
		24500138	R05, 91Ω, 5%, 1/2W				
		92512817	R06 thru R09, 470Ω, 5%, 1/2W				
		92512825	R10, 1K, 5%, 1/2W				
		92512871	R11, R12, 150Ω, 5%, 1/2W				
		92512825	R13, 1K, 5%, 1/2W				
		92512817	R14 thru R17, 470Ω, 5%, 1/2W				
		24500140	R18, R19, 110Ω, 5%, 1/2W				
		24500138	R20, 91Ω, 5%, 1/2W				
		92512763	R21, R22, 1.5K, 5%, 1W				
		24500140	R23, 110Ω, 5%, 1/2W				
		92512825	R24, 1K, 5%, 1/2W				
		24500184	R25, 7.5K, 5%, 1/2W				
		92512825	R26, 1K, 5%, 1/2W				
		92512127	R27, 13K, 5%, 1/2W				
			TRANSISTORS				
		94812500	Q01, MHT5501				
		94812600	Q02, Q03, 2N4036				
		94812500	Q04, Q05, MHT5501				
		94742308	Q06, Q07, 2N3053				
		94822100	INSULATOR, TRANSISTOR				

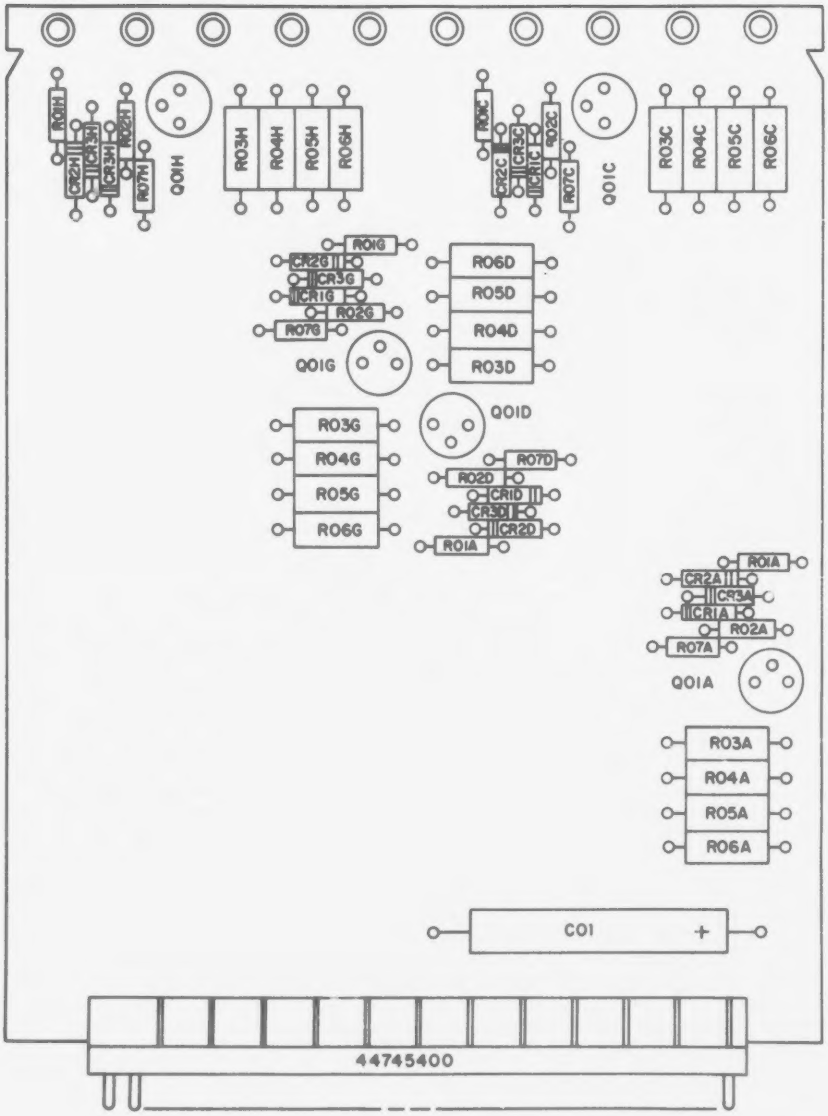

J04
J03
J02
J05
C08
C05
C07
C04
C01
J01
C09
C06
C03
C02
44745000 A

R0854

44745000C, Printed Circuit Card, Paper Motion Terminator (Type 7CHQ)

REF. NO. 44745000 Rev C **PRINTED CIRCUIT CARD, PAPER MOTION TERMINATOR (TYPE 7CHQ)**

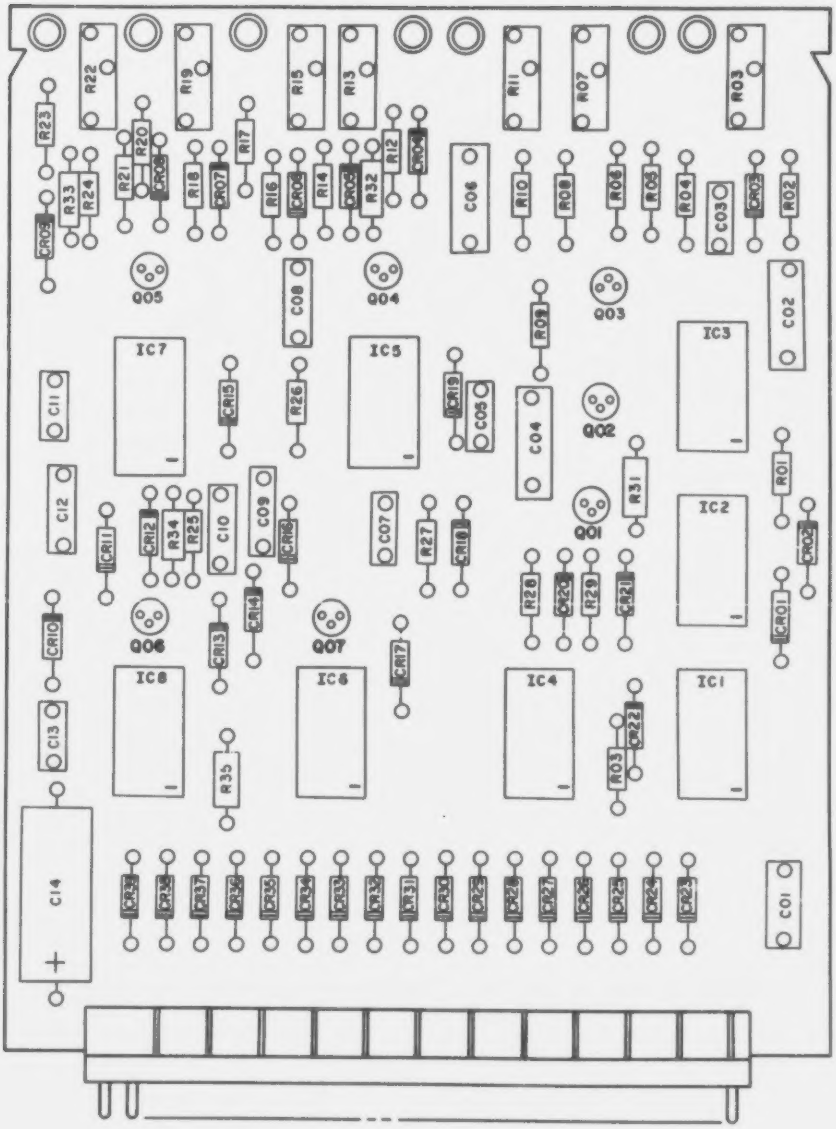
ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94739009	C01 thru C09, 100 PF				


R01H
CR2H
CR1H
CR3H
R02H
R07H
Q01H
R03H
R04H
R05H
R06H
R01C
CR2C
CR3C
CR1C
R02C
R07C
Q01C
R03C
R04C
R05C
R06C
R01G
CR2G
CR3G
CR1G
R02G
R07G
Q01G
R06D
R05D
R04D
R03D
R03G
R04G
R05G
R06G
Q01D
R07D
R02D
CR1D
CR3D
CR2D
R01A
R01A
CR2A
CR3A
CR1A
R02A
R07A
Q01A
R03A
R04A
R05A
R06A
C01
+
44745400
R0855

44745400A, Printed Circuit Card, Fault Indicator Driver (Type 7CJQ)

REF. NO. 44745400 Rev A **PRINTED CIRCUIT CARD, FAULT INDICATOR DRIVER (TYPE 7CJQ)**

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12V				
			DIODES				
		11803000	CR1A thru CR1H, CR2A thru CR2H, CR3A thru CR3H				
			RESISTORS				
		92512661	R01, 510Ω, 5%, 1/4W				
		94720702	R02, 1.2K, 5%, 1/4W				
		24500142	R03 thru R06, 130Ω, 5%, 1/4W				
		94720718	R07, 2.2K, 5%, 1/4W				
			TRANSISTORS				
		94812500	Q01A, Q01C, Q01D, Q01G, Q01H, MHT-5501				
		94822100	INSULATOR, TRANSISTOR				

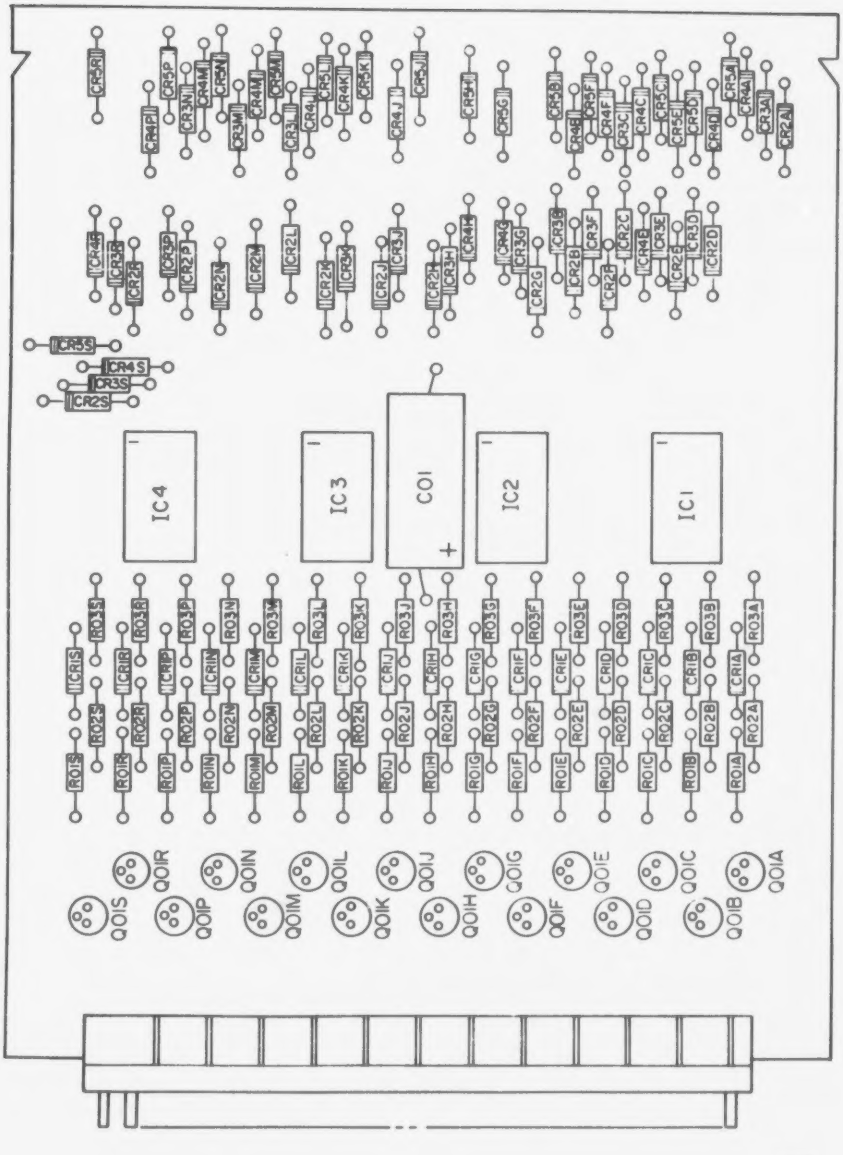

R22
R19
R15
R13
R11
R07
R03
R23
R20
R17
R12
CR04
R33
R24
R21
CR08
R18
CR07
R16
CR06
R14
CR05
R32
C06
R10
R08
R06
R05
R04
C03
CR03
R02
CR09
Q05
C08
Q04
R09
Q03
C02
IC7
CR15
R26
IC5
CR19
C05
C04
Q02
IC3
C11
R31
R01
C12
CR11
CR12
R34
R25
C10
C09
CR16
C07
R27
CR18
Q01
IC2
CR02
R28
CR20
R29
CR21
CR01
CR10
Q06
CR13
CR14
Q07
CR17
IC8
IC6
IC4
IC1
C13
CR22
R03
R35
C14
+
CR39
CR38
CR37
CR36
CR35
CR34
CR33
CR32
CR31
CR30
CR29
CR28
CR27
CR26
CR25
CR24
CR23
C01
R0856

44820300E, Printed Circuit Card, Decelerate Schedule (Type 7DHQ)

REF. NO. 44820300 Rev E

PRINTED CIRCUIT CARD, DECELERATE SCHEDULE (TYPE 7DHQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94798527	C01, .15μF				
		94798534	C02, .47μF				
		94798527	C03, .15μF				
		94798534	C04, .47μF				
		94798517	C05, .022μF				
		94798534	C06, .47μF				
		94798519	C07, .033μF				
		94798523	C08, .068μF				
		94798524	C09, C10, .082μF				
		94798519	C11, .033μF				
		94798525	C12, .1μF				
		94798519	C13, .033μF				
		94819113	C14, 50μF, 12VDC				
			DIODES				
		11802900	CR01 THRU CR39				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC3, QUAD INVERTER, Q22M				
		11848700	IC4, FF, F24				
		11848800	IC5 THRU IC8, QUAD INVERTER, Q22M				
			RESISTORS				
		94720718	R01, 2.2K, 5%, 1/4W				
		92222005	R02, 5.1K, 5%, 1/4W				
		94843310	R03, VARIABLE, 10K				
		94720718	R04, 2.2K, 5%, 1/4W				
		94720707	R05, 10K, 5%, 1/4W				
		94720745	R06, 6.8K, 5%, 1/4W				
		94843310	R07, VARIABLE, 10K				
		24500099	R08, 33K, 5%, 1/4W				
		94720736	R09, 47Ω, 5%, 1/4W				
		92512154	R10, 150Ω, 5%, 1/4W				
		94843314	R11, VARIABLE, 100K				
		94720718	R12, 2.2K, 5%, 1/4W				
		94843310	R13, VARIABLE, 10K				
		24500078	R14, 4.3K, 5%, 1/4W				
		94843310	R15, VARIABLE, 10K				
		24500079	R16, 4.7K, 5%, 1/4W				
		94720718	R17, 2.2K, 5%, 1/4W				
		24500079	R18, 4.7K, 5%, 1/4W				
		94843310	R19, VARIABLE, 10K				
		94720718	R20, 2.2K, 5%, 1/4W				
		24500042	R21, 130Ω, 5%, 1/4W				
		94843310	R22, VARIABLE, 10K				
		94720718	R23, 2.2K, 5%, 1/4W				
		24500079	R24, 4.7K, 5%, 1/4W				
		24500042	R25 THRU R27, 130Ω, 5%, 1/4W				
		94720718	R28, 2.2K, 5%, 1/4W				
		24500042	R29, 130Ω, 5%, 1/4W				
		92512157	R30, 470Ω, 5%, 1/4W				
		92222005	R31 THRU R35, 5.1K, 5%, 1/4W				
			TRANSISTORS				
		94821100	Q01, Q03 THRU Q07, 2N4853				
		94824000	Q02, 2N3565				

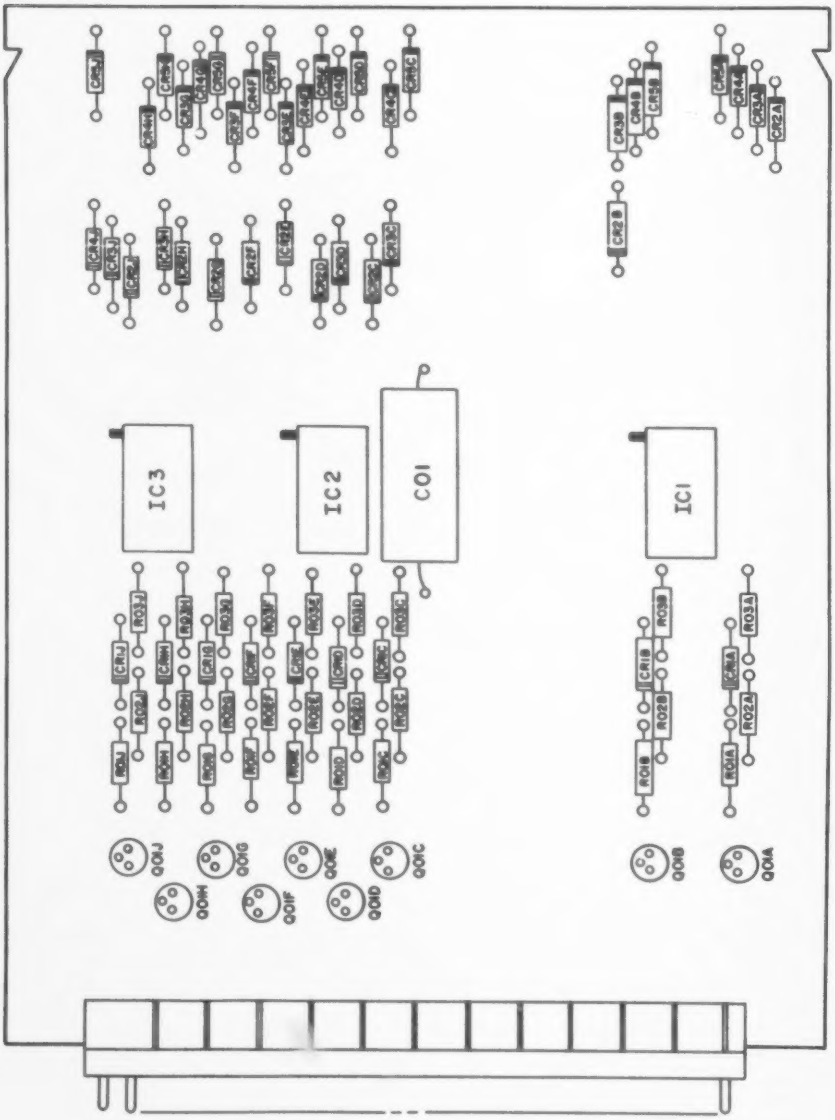

CR5R
CR4P
CR5P
CR3N
CR4M
CR5N
CR3M
CR4M
CR5M
CR3L
CR4L
CR5L
CR4K
CR5K
CR4J
CR5J
CR5H
CR5G
CR5B
CR4B
CR5F
CR4F
CR3C
CR4C
CR5C
CR5E
CR5D
CR4D
CR5A
CR4A
CR3A
CR2A
CR4R
CR3R
CR2R
CR3P
CR2P
CR2N
CR2M
CR2L
CR2K
CR3K
CR2J
CR3J
CR2H
CR3H
CR4H
CR4G
CR3G
CR2G
CR3B
CR2B
CR3F
CR2F
CR2C
CR4E
CR3E
CR2E
CR3D
CR2D
CR5S
CR4S
CR3S
CR2S
IC4
IC3
C01
+
IC2
IC1
R03S
R03R
R03P
R03N
R03M
R03L
R03K
R03J
R03H
R03G
R03F
R03E
R03D
R03C
R03B
R03A
CR1S
CR1R
CR1P
CR1N
CR1M
CR1L
CR1K
CR1J
CR1H
CR1G
CR1F
CR1E
CR1D
CR1C
CR1B
CR1A
R02S
R02R
R02P
R02N
R02M
R02L
R02K
R02J
R02H
R02G
R02F
R02E
R02D
R02C
R02B
R02A
R01S
R01R
R01P
R01N
R01M
R01L
R01K
R01J
R01H
R01G
R01F
R01E
R01D
R01C
R01B
R01A
Q01R
Q01N
Q01L
Q01J
Q01G
Q01E
Q01C
Q01A
Q01S
Q01P
Q01M
Q01K
Q01H
Q01F
Q01D
Q01B
R0857

44820700A, Printed Circuit Card, 16 Circuit Decoder (Type 7DJQ)

REF. NO. 44820700 Rev A

PRINTED CIRCUIT CARD, 16 CIRCUIT DECODER (TYPE 7DJQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
			DIODES				
		11803000	CR1 THRU CR5 (INCLUDING CR1A THRU CR1S, CR2A THRU CR2S, CR3A THRU CR3S, CR4A THRU CR4S AND CR5A THRU CR5S)				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC4, QUAD INVERTER, Q22M				
			RESISTORS				
		94720702	R01A THRU R01S, 1.2K, 5%, 1/4W				
		94720733	R02A THRU R02S, 4.3K, 5%, 1/4W				
		94720701	R03A THRU R03S, 1K, 5%, 1/4W				
			TRANSISTORS				
		50210300	Q01A THRU Q01S, 2N3646				
		94822100	INSULATOR, TRANSISTOR				

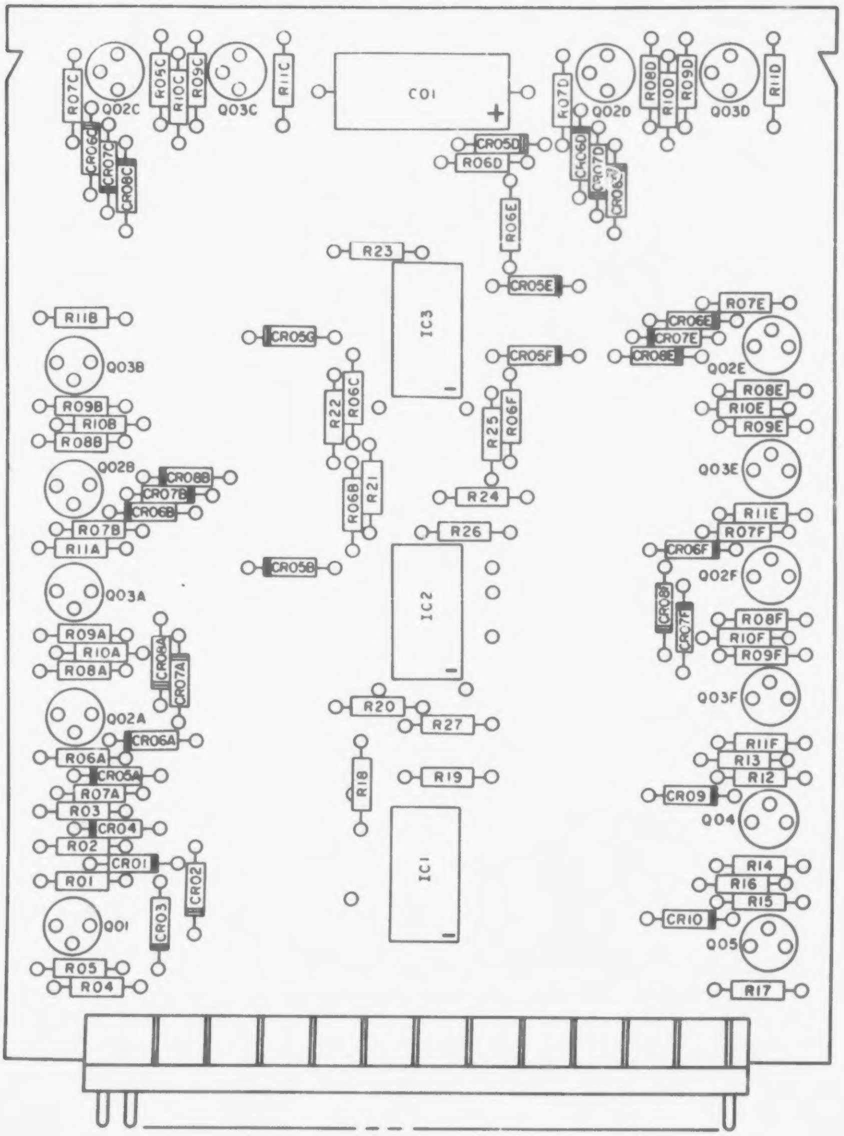

IC3
IC2
C01
IC1
Q01J
Q01G
Q01E
Q01C
Q01H
Q01F
Q01D
Q01B
Q01A
RO858

44821100A, Printed Circuit Card, 9 Circuit Decoder (Type 7DKQ)

REF. NO. 44821100 Rev A

PRINTED CIRCUIT CARD. 9 CIRCUIT DECODER (TYPE 7DKQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
			DIODES				
		11803000	CR1 THRU CR5 (INCLUDING CR1A THRU CR1J, CR2A THRU CR2J, CR3A THRU CR3J, CR4A THRU CR4J and CR5A THRU CR5J				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC3, QUAD INVERTER, Q22M				
			RESISTORS				
		94720702	R01A THRU R01J, 1.2K, 5%, 1/4W				
		94720733	R02A THRU R02J, 4.3K, 5%, 1/4W				
		92512252	R03A THRU R03J, 560Ω, 5%, 1/4W				
			TRANSISTORS				
		50210300	Q01A THRU Q01J, 2N3646				
		94822100	INSULATOR, TRANSISTOR				

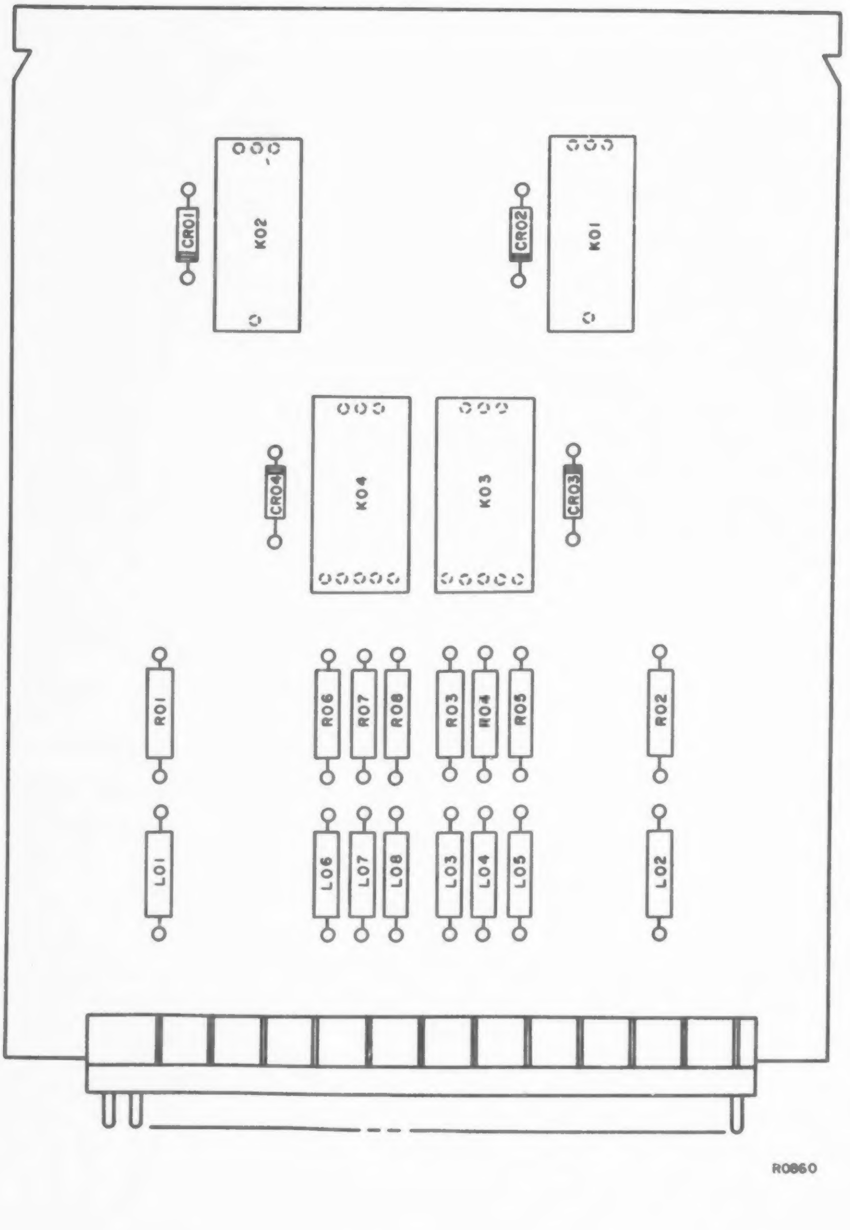

R07C
Q02C
R05C
R10C
R09C
Q03C
R11C
C01
+
R07D
Q02D
R08D
R10D
R09D
Q03D
R11D
CR06C
CR07C
CR08C
CR05D
R06D
CR06D
CR07D
CR08D
R06E
R23
CR05E
R11B
CR05G
IC3
R07E
CR06E
CR07E
CR08E
Q02E
Q03B
R06C
R22
CR05F
R06F
R25
R08E
R10E
R09E
R09B
R10B
R08B
Q02B
CR08B
CR07B
CR06B
R06B
R21
Q03E
R24
R07B
R11A
R26
R11E
R07F
CR06F
Q02F
CR05B
IC2
Q03A
CR08F
CR07F
R08F
R10F
R09F
R09A
R10A
R08A
CR08A
CR07A
Q03F
Q02A
R20
R27
CR06A
R11F
R13
R12
R06A
CR05A
R07A
R18
R19
CR09
R03
Q04
CR04
R02
CR01
R14
R16
R15
IC1
CR02
R01
CR03
Q01
CR10
Q05
R05
R04
R17
R0859

44821500C, Printed Circuit Card, Gate Driver (Type 7DLQ)

REF. NO. 44821500 Rev C

PRINTED CIRCUIT CARD. GATE DRIVER (TYPE 7DLQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
			DIODES				
		11803000	CR01 THRU CR10 (INCLUDING CR05A THRU CR05F; CR06A THRU CR06F; CR07A THRU CR07F and CR08A THRU CR08F)				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC3, QUAD INVERTERμ Q22M				
			RESISTORS				
		92512163	R01, 6.8K, 5%, 1/4W				
		24500062	R02, R03, 910Ω, 5%, 1/4W				
		94720702	R04, 1.2K, 5%, 1/4W				
		94720733	R05, 4.3K, 5%, 1/4W				
		94720701	R06A THRU R06F, 1K, 5%, 1/4W				
		94720702	R07A THRU R07F, 1.2K, 5%, 1/4W				
		94720733	R08A THRU R08F, 4.3K, 5%, 1/4W				
		24500062	R09A THRU R09F, 910Ω, 5%, 1/4W				
		94720702	R10 THRU R10F, 1.2K, 5%, 1/4W				
		94720733	R11A THRU R11F, 4.3K, 5%, 1/4W				
		94720701	R12, 1K, 5%, 1/4W				
		94720702	R13, 1.2K, 5%, 1/4W				
		94720733	R14, 4.3K, 5%, 1/4W				
		94720701	R15, 1K, 5%, 1/4W				
		94720702	R16, 1.2K, 5%, 1/4W				
		94720733	R17, 4.3K, 5%, 1/4W				
		92512251	R18 THRU R27, 390Ω, 5%, 1/4W				
			TRANSISTORS				
		50210300	Q01 THRU Q05 (INCLUDING Q02A THRU Q02F and Q03A THRU Q03F) 2N3646				
		94822100	INSULATOR, TRANSISTOR				

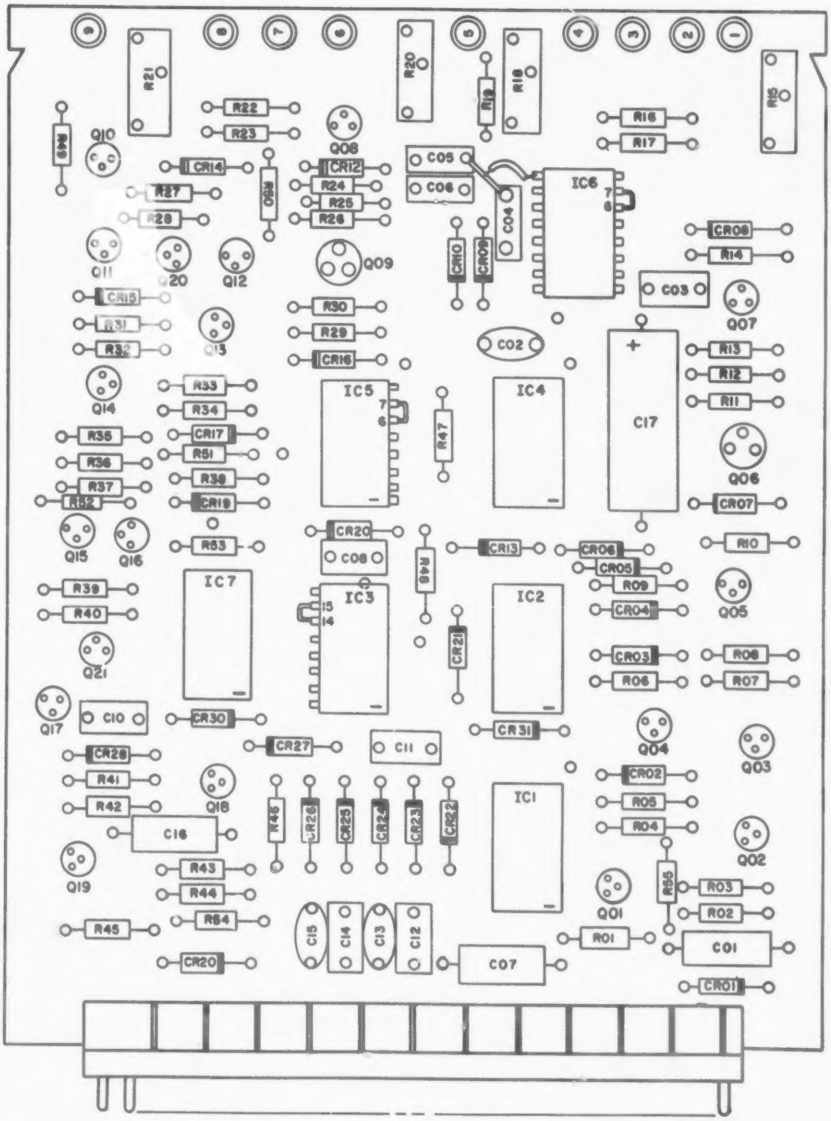

K02
CR01
K01
CR02
K04
CR04
K03
CR03
R01
R06
R07
R08
R03
R04
R05
R02
L01
L06
L07
L08
L03
L04
L05
L02
R0860

44928300C, Printed Circuit Card, AC Relay (Type 7ERQ)

REF. NO. 44928300 Rev C

PRINTED CIRCUIT CARD, AC RELAY (TYPE 7ERQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			INDUCTORS				
		94810003	L01, 2200μF				
		94810004	L02 THRU L08, 4700μH				
			DIODES				
		11803000	CR01 THRU CR04				
			RELAYS				
		94834201	K01, K02, 180Ω				
		94834301	K03, K04, 105Ω				
			RESISTORS				
		92512793	R01, 10Ω, 5%, 112W				
		92512105	R02 THRU R08, 20Ω, 5%, 112W				


8
R21
6
7
6
R20
5
R19
R18
4
3
2
1
R15
R49
Q10
R22
R23
Q08
R16
R17
CR14
CR12
R24
R25
R26
R27
R28
R50
C05
C06
C04
IC6
7
6
CR08
R14
Q11
Q20
Q12
Q09
CR10
CR09
C03
Q07
CR15
R31
R32
Q13
R30
R29
CR16
C02
R13
R12
R11
Q14
R33
R34
IC5
7
6
R47
IC4
+
C17
R35
R36
R37
R52
CR17
R51
R38
CR19
Q06
CR07
Q15
Q16
R53
CR20
C08
R48
CR13
CR06
CR05
R10
IC7
R39
R40
IC3
15
14
IC2
R09
CR04
Q05
Q21
CR21
CR03
R06
R08
R07
Q17
C10
CR30
CR31
CR28
CR27
C11
Q04
Q03
R41
R42
Q18
CR02
R05
R04
C16
R46
CR26
CR25
CR24
CR23
CR22
IC1
Q02
Q19
R43
R44
R54
R45
R55
R03
R02
Q01
R01
C15
C14
C13
C12
C07
C01
CR20
CR01

R0861

44948600G, Printed Circuit Card, Timing Pulse Amplifier (Type 8AJQ)

REF. NO. 44948600 Rev G **PRINTED CIRCUIT CARD, TIMING PULSE AMPLIFIER (TYPE 8AJQ) (1 of 2)**

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94824301	C01, .1µF, 80VDC				
		94824402	C02, 680PF, 1000VDC				
		94798505	C03, 2200PF, 100VDC				
		94798507	C04, .0033µF, 100VDC				
		94798518	C05, .027µF, 100VDC				
		94798517	C06, .022µF, 100VDC				
		94824301	C07, .1µF, 8VDC				
		94798517	C08, C10, .022µF, 100VDC				
		94798513	C11, .01µF, 100VDC				
		94798517	C12, .022µF, 100VDC				
		94824401	C13, 100PF, 100VDC				
		94798521	C14, .047µF, 100VDC				
		94798505	C15, 2200PF, 100VDC				
		94739806	C16, .22µF, 100VDC				
		94819113	C17, 50µF, 12VDC				
			DIODES				
		94823802	CR01, ZENER, 3.6V				
		94823801	CR02, ZENER, 2.4V				
		11802900	CR03 THRU CR14				
		94823801	CR15, ZENER, 2.4V				
		11802900	CR16				
		94823802	CR17, ZENER, 3.6V				
		11802900	CR18 THRU CR27				
		94823801	CR28, ZENER, 2.4V				
		94823802	CR29, ZENER, 3.6V				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC7, QUAD INVERTER, Q22M				
			RESISTORS				
		94720718	R01, 2.2K, 5%, 1/4W				
		92512253	R02, 680Ω, 5%, 1/4W				
		24500048	R03, 240Ω, 5%, 1/4W				
		94720728	R04, 3.9K, 5%, 1/4W				
		92512659	R05, 360Ω, 5%, 1/4W				
		92222005	R06, 5.1K, 5%, 1/4W				
		94720707	R07, 10K, 5%, 1/4W				
		92222005	R08, 5.1K, 5%, 1/4W				
		94720718	R09, 2.2K, 5%, 1/4W				
		94720730	R10, R11, 33K, 5%, 1/4W				
		94720736	R12, 47Ω, 5%, 1/4W				
		24500043	R13, 150Ω, 5%, 1/4W				
		24500078	R14, 4.3K, 5%, 1/4W				
		94843314	R15, POT, 100K				
		94720718	R16, 2.2K, 5%, 1/4W				
		92512159	R17, 1.2K, 5%, 1/4W				
		94843311	R18, POT, 20K, 5%, 1/2W				
		24500078	R19, 4.3K, 5%, 1/4W				
		94843307	R20, R21, POT, 5K				
		94720718	R22, 2.2K, 5%, 1/4W				
		94720730	R23, 33K, 5%, 1/4W				
		24500043	R24, 150Ω, 5%, 1/4W				
		94720730	R25, 33K, 5%, 1/4W				

REF. NO. 44948600 Rev G

PRINTED CIRCUIT CARD, TIMING PULSE AMPLIFIER (TYPE 8AJQ) (2 of 2)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
		94720736	R26, 47Ω, 5%, 1/4W				
		24500055	R27, 470Ω, 5%, 1/4W				
		92222005	R28, 5.1K, 5%, 1/4W				
		92512159	R29, 1.2K, 5%, 1/4W				
		94720718	R30, 2.2K, 5%, 1/4W				
		92512659	R31, 360Ω, 5%, 1/4W				
		94720728	R32, 3.9K, 5%, 1/4W				
		24500048	R33, 240Ω, 5%, 1/4W				
		92512253	R34, 680Ω, 5%, 1/4W				
		94720718	R35 THRU R37, 2.2K, 5%, 1/4W				
		94720730	R38, 33K, 5%, 1/4W				
		24500076	R39, 3.6K, 5%, 1/4W				
		24500055	R40, 470Ω, 5%, 1/4W				
		92512659	R41, 360Ω, 5%, 1/4W				
		94720728	R42, 3.9K, 5%, 1/4W				
		24500048	R43, 240Ω, 5%, 1/4W				
		92512253	R44, 680Ω, 5%, 1/4W				
		94720718	R45, 2.2K, 5%, 1/4W				
		92222005	R46, R47, 5.1K, 5%, 1/4W				
		92512159	R48, 1.2K, 5%, 1/4W				
		24500076	R49, 3.6K, 5%, 1/4W				
		24500043	R50, 150Ω, 5%, 1/4W				
		92512253	R51, 680Ω, 5%, 1/4W				
		92222005	R52, 5.1K, 5%, 1/4W				
		24500045	R53, 180Ω, 5%, 1/4W				
		92512253	R54, R55, 680Ω, 5%, 1/4W				
			TRANSISTORS				
		94824000	Q01, Q02, 2N3565				
		94806500	Q03, 2N4248				
		94824000	Q04, 2N3565				
		50210300	Q05, 2N3646				
		94800800	Q06, 2N3569				
		94821100	Q07, Q08, 2N4853				
		94800800	Q09, 2N3569				
		50210300	Q10, 2N3646				
		94824000	Q11, 2N3565				
		94806500	Q12, 2N4248				
		94824000	Q13, Q14, 2N3565				
		50210300	Q15, 2N3646				
		94806500	Q16, 2N4248				
		94824000	Q17 THRU Q19, 2N3565				
		94806500	Q20, Q21, 2N4248				
		94822100	INSULATOR, TRANSISTOR				

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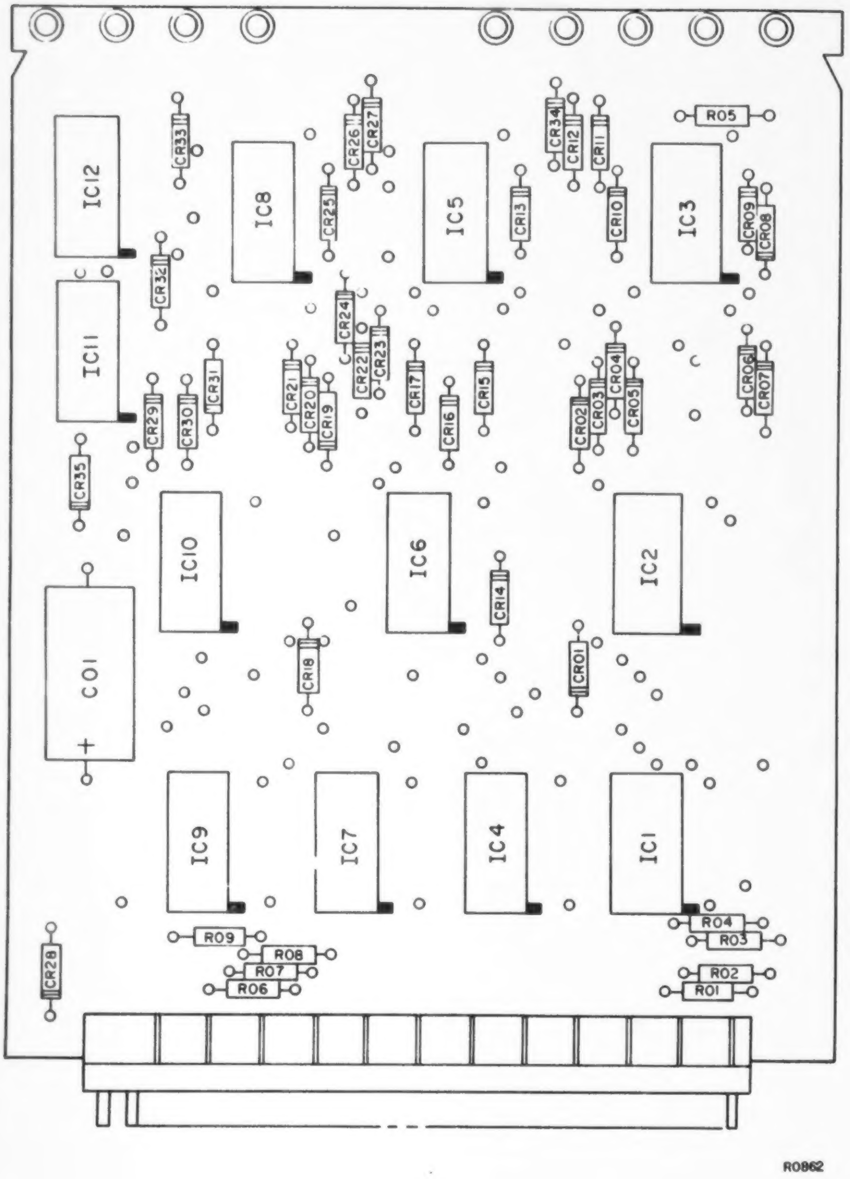
-281/282

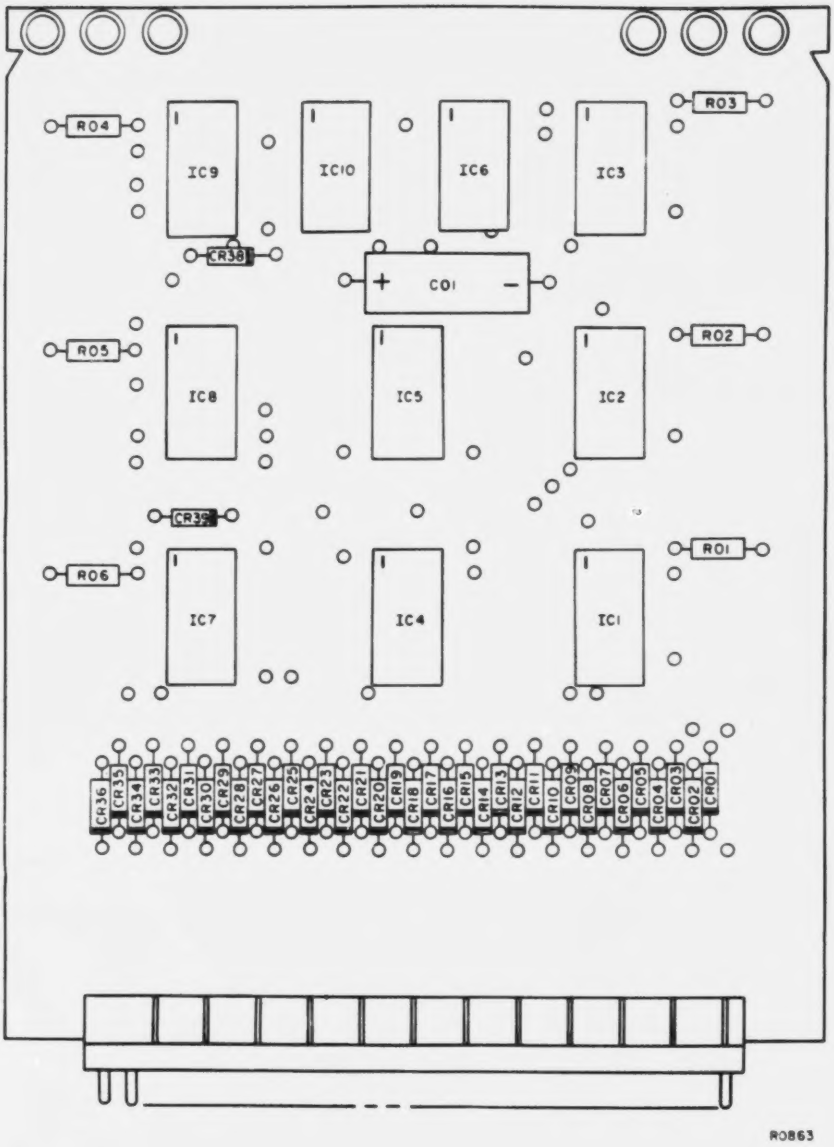

IC12
CR33
IC8
CR26
CR27
CR25
IC5
CR34
CR12
CR11
CR13
CR10
R05
IC3
CR09
CR08
CR32
IC11
CR24
CR22
CR23
CR21
CR20
CR19
CR17
CR16
CR15
CR04
CR03
CR02
CR05
CR06
CR07
CR29
CR30
CR31
CR35
IC10
IC6
IC2
CR14
C01
+
CR18
CR01
IC9
IC7
IC4
IC1
R09
R08
R07
R06
R04
R03
R02
R01
CR28
R0862

44953700B. Printed Circuit Card, Emitter Counter (Type 8AMQ)

REF. NO. 44953700 Rev B

PRINTED CIRCUIT CARD, EMITTER COUNTER (TYPE 8AMQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12V				
			DIODES				
		11802900	CR01 THRU CR35				
			INTEGRATED CIRCUITS				
		11848800	IC1, QUAD INVERTER, Q22M				
		11848700	IC2, FF, F24				
		11848800	IC3 THRU IC5, QUAD INVERTER, Q22M				
		11848700	IC6, FF, F24				
		11848800	IC7 THRU IC9, QUAD INVERTER, Q22M				
		11848700	IC10, FF, F24				
		11848800	IC11, IC12, QUAD INVERTER, Q22M				
			RESISTORS				
		24500071	R01 THRU R09, 2.2K, 5%, 1/4W				

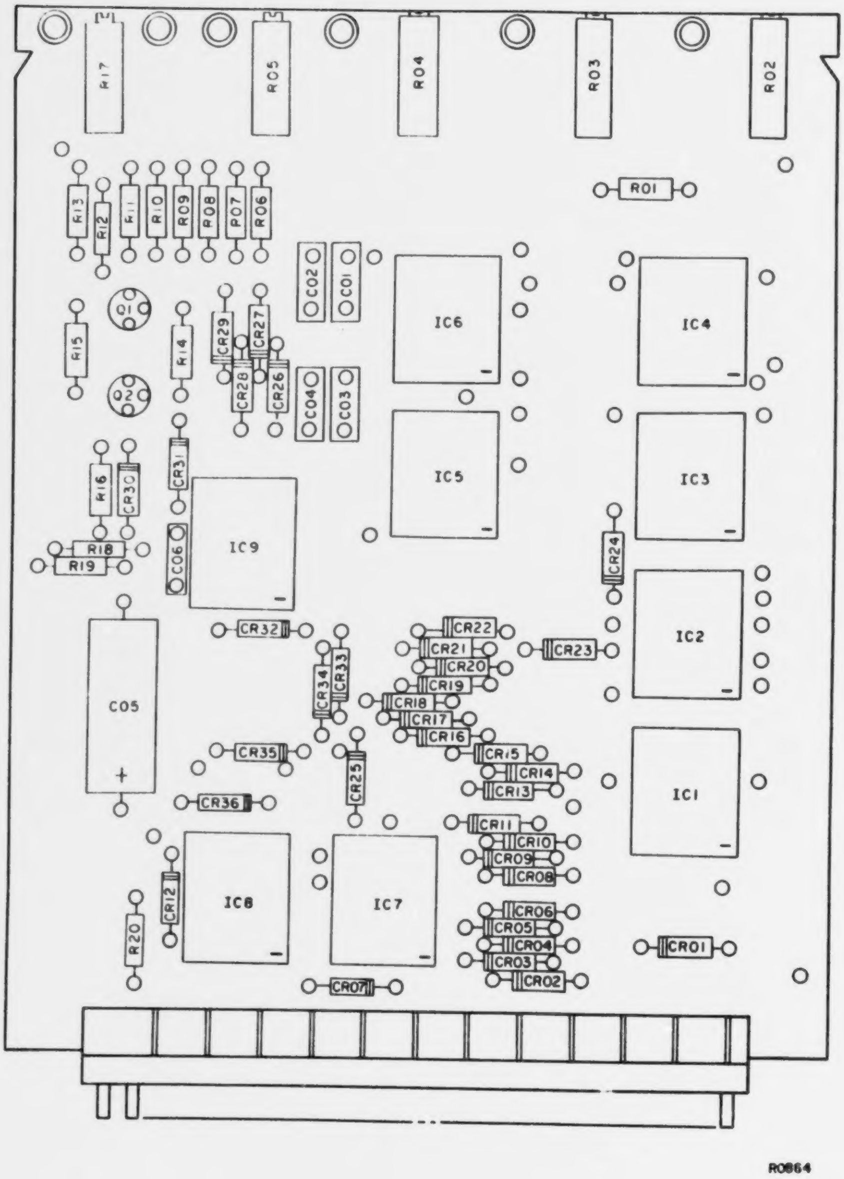

R04
IC9
IC10
IC6
IC3
R03
CR38
+
C01
−
R05
IC8
IC5
IC2
R02
CR39
R06
IC7
IC4
IC1
R01
CR36
CR35
CR34
CR33
CR32
CR31
CR30
CR29
CR28
CR27
CR26
CR25
CR24
CR23
CR22
CR21
CR20
CR19
CR18
CR17
CR16
CR15
CR14
CR13
CR12
CR11
CR10
CR09
CR08
CR07
CR06
CR05
CR04
CR03
CR02
CR01
R0863

44956800B, Printed Circuit Card, Function Control (Type 8APQ)

REF. NO. 44956800 Rev B

PRINTED CIRCUIT CARD, FUNCTION CONTROL (TYPE 8APQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
			DIODES				
		11802900	CR01 thru CR36, CR38, CR39				
			INTEGRATED CIRCUITS				
		11848700	IC1 thru IC3, FF, F24				
		11848800	IC4, QUAD INVERTER, Q22M				
		11848600	IC5, DUAL INVERTER, D24				
		11848800	IC6, QUAD INVERTER, Q22M				
		11848700	IC7 thru IC9, FF, F24				
		11848800	IC10, QUAD INVERTER, Q22M				
			RESISTORS				
		94720718	R01 thru R06, 2.2K, 5%, 1/4W				

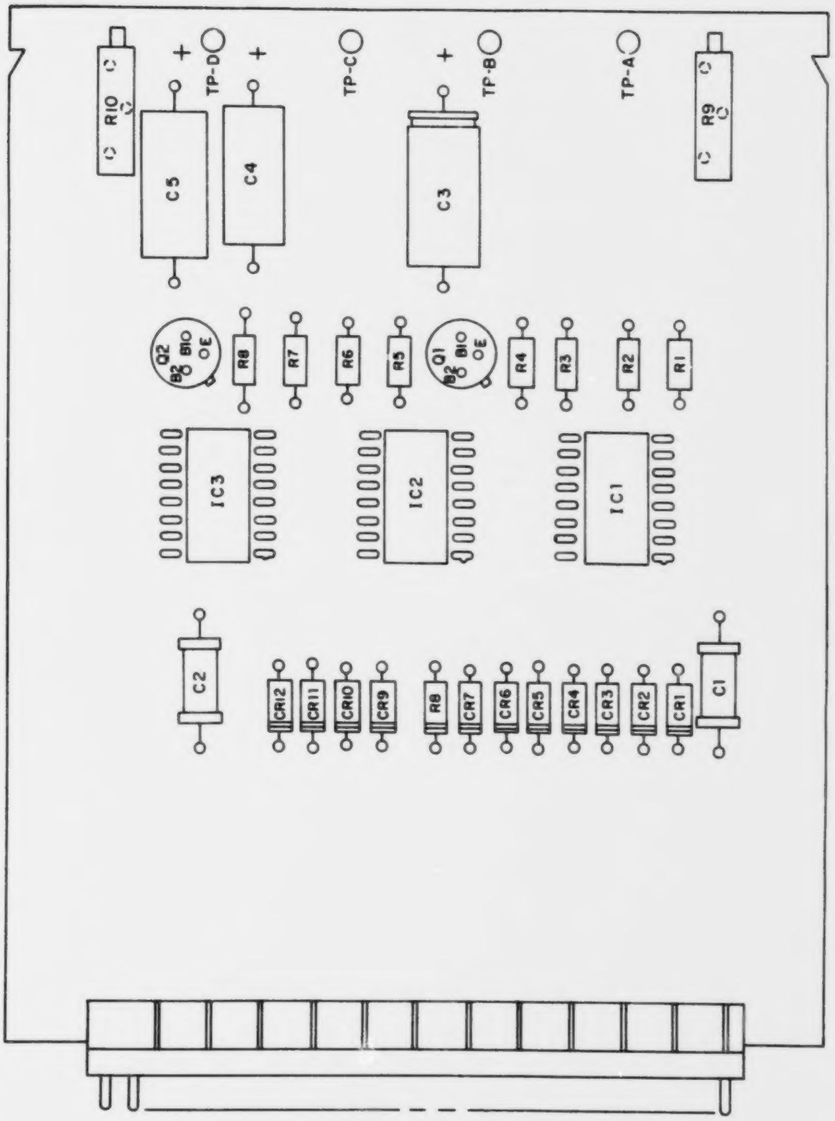

R17
R05
R04
R03
R02
R01
R13
R12
R11
R10
R09
R08
P07
R06
C02
C01
IC6
IC4
Q1
Q2
R15
R14
CR29
CR27
CR28
CR26
C04
C03
IC5
IC3
R16
CR30
CR31
IC9
R18
R19
C06
CR24
IC2
CR32
CR22
CR21
CR20
CR19
CR18
CR17
CR16
CR23
CR34
CR33
C05
+
CR35
CR25
CR15
CR14
CR13
CR36
IC1
CR11
CR10
CR09
CR08
IC8
IC7
CR12
R20
CR06
CR05
CR04
CR03
CR02
CR01
CR07
R0864

44971700B. Printed Circuit Card, Speed Reference (Type 8ATQ)

REF. NO. 44971700 Rev B

PRINTED CIRCUIT CARD, SPEED REFERENCE (TYPE 8ATQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94798517	C01, .022μF				
		94798519	C02, .033μF				
		94798515	C03, .015μF				
		94798513	C04, .01μF				
		94819113	C05, 50μF				
		94798513	C06, .01μF				
			DIODES				
		11802900	CR01 thru CR25				
		94823900	CR26 thru CR29, 1N695A				
		11802900	CR30				
		94823900	CR31, 1N695A				
		11802900	CR32 thru CR36				
			INTEGRATED CIRCUITS				
		11848800	IC1 thru IC3, QUAD INVERTER, Q22M				
		11848700	IC4, FF, F24				
		11848800	IC5 thru IC9, QUAD INVERTER, Q22M				
			RESISTORS				
		94720718	R01, 2.2K, 5%, 1/4W				
		94843310	R02 thru R05, POT, 10K				
		92222005	R06, 5.1K, 5%, 1/4W				
		94720718	R07, 2.2K, 5%, 1/4W				
		92222005	R08, 5.1K, 5%, 1/4W				
		94720718	R09, 2.2K, 5%, 1/4W				
		24500081	R10, 5.6K, 5%, 1/4W				
		94720718	R11, 2.2K, 5%, 1/4W				
		92222005	R12, 5.1K, 5%, 1/4W				
		94720718	R13, 2.2K, 5%, 1/4W				
		94720736	R14, 47Ω, 5%, 1/4W				
		92512154	R15, 150Ω, 5%, 1/4W				
		94720730	R16, 33K, 5%, 1/4W				
		94843310	R17, POT, 10K				
		92222005	R18, 5.1K, 5%, 1/4W				
		94720718	R19, 2.2K, 5%, 1/4W				
		24500053	R20, 390Ω, 5%, 1/4W				
			TRANSISTORS				
		94800800	Q01, 2N3569				
		94821100	Q02, 2N4853				
		94822100	INSULATOR, TRANSISTOR				

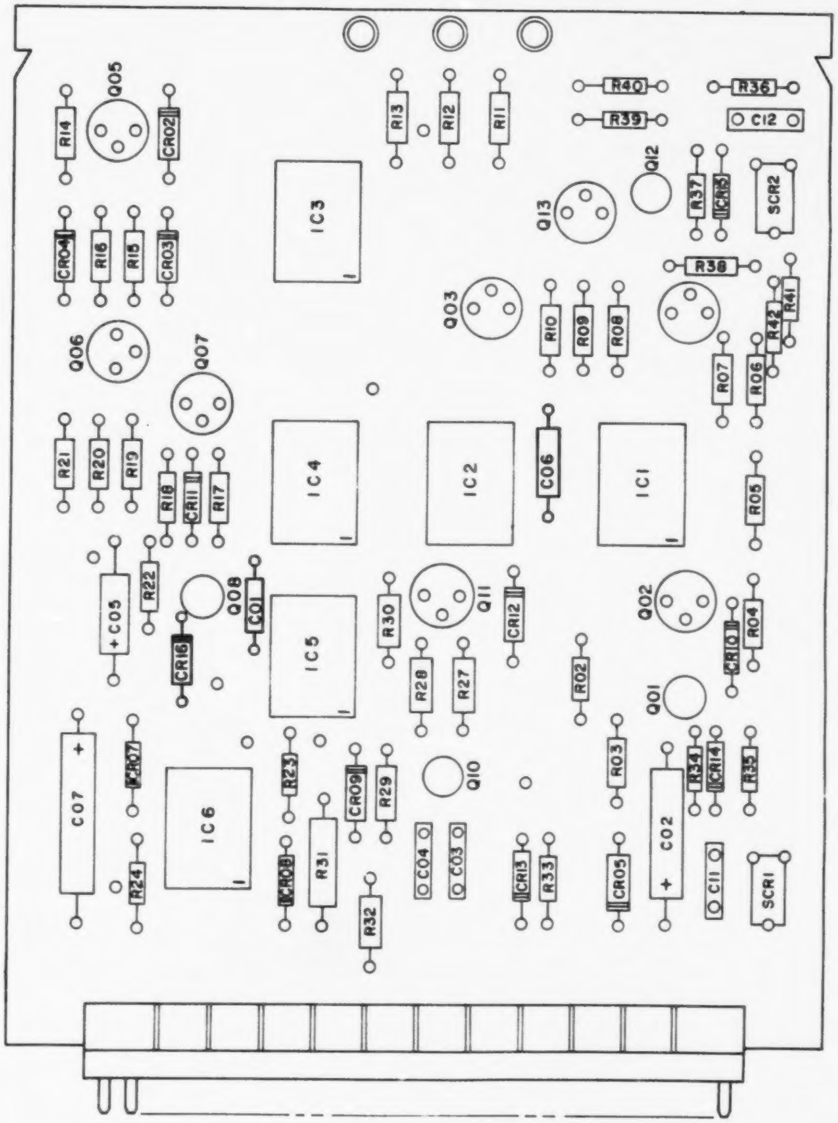

R10
+
TP-D
+
TP-C
+
TP-B
TP-A
R9
C5
C4
C3
Q2
B2
B1O
OE
R8
R7
R6
R5
Q1
B2
B1O
OE
R4
R3
R2
R1
IC3
IC2
IC1
C2
CR12
CR11
CR10
CR9
R8
CR7
CR6
CR5
CR4
CR3
CR2
CR1
C1
R0865

50386600B, Printed Circuit Card, Paper Slew Control (Type 9APQ)

REF. NO. 50386600 Rev B

PRINTED CIRCUIT CARD, PAPER SLEW CONTROL (TYPE 9APQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94824301	C1, C2, .1μF, 10%, 80 VDC				
		94819113	C3, 50μF, 10%, 12V				
		24505261	C4, 10μF				
		24505267	C5, 33μF				
			DIODES				
		11802900	CR1 thru CR11				
			INTEGRATED CIRCUITS				
		11848800	IC1 thru IC3, QUAD INVERTER, Q22M				
			RESISTORS				
		24500042	R1, 130Ω, 5%, 1/4W				
		92222005	R2, 5.1K, 5%, 1/4W				
		24500024	R3, 24Ω, 5%, 1/4W				
		94720733	R4, 4.3K, 5%, 1/4W				
		24500042	R5, 130Ω, 5%, 1/4W				
		92222005	R6, 5.1K, 5%, 1/4W				
		24500024	R7, 24Ω, 5%, 1/4W				
		94720733	R8, 4.3K, 5%, 1/4W				
		94843311	R9, POT, 20K				
		94843310	R10, POT, 10K				
			TRANSISTORS				
		94821100	Q1, Q2, 2N4853				
		94822100	INSULATOR, TRANSISTOR				


R14
Q05
CR02
R13
R12
R11
R40
R36
R39
C12
IC3
Q12
Q13
R37
CR15
SCR2
CR04
R16
R15
CR03
R38
Q03
R10
R09
R08
R41
R42
Q06
Q07
R07
R06
R21
R20
R19
R18
CR11
R17
IC4
IC2
C06
IC1
R05
C05
R22
Q08
C01
IC5
R30
Q11
CR12
Q02
CR10
R04
CR16
R28
R27
R02
Q01
C07
CR07
IC6
R23
CR09
R29
Q10
R03
R34
CR14
R35
C02
R24
CR08
R31
C04
C03
CR13
R33
CR05
C11
SCR1
R32
R0866

50389200B, Printed Circuit Card, Power Sequencing (Type 9AQQ)

REF. NO. 50389200 Rev B

PRINTED CIRCUIT CARD, POWER SEQUENCING (TYPE 9AQQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94828704	C01, .033μF, 20%, 100V				
		94819108	C02, 10μF, 12VDC				
		94798513	C03, C04, .01μF				
		24505293	C05, 12μF, 10VDC				
		94828704	C06, .033μF, 20%, 100V				
		94819113	C07, 50μF, 12VDC				
		94798513	C11, C12, .01μF				
			DIODES				
		11802900	CR02 thru CR05, CR07				
		94823804	CR08, ZENER, 24V				
		94824500	CR09, ZENER, 10V, 1N4740				
		11802900	CR10 thru 12				
		94823801	CR13, ZENER, 2.4V				
		11803000	CR14, CR15				
		11802900	CR16				
		94806600	SCR1, SCR2				
			INTEGRATED CIRCUITS				
		20277600	IC1, DIODE EXPENDER, DDM7				
		11848800	IC2, QUAD INVERTER, Q22M				
		20277600	IC3, DIODE EXPANDER, DDM7				
		11848700	IC4, FF, F24				
		11848800	IC5, QUAD INVERTER, Q22M				
		52300400	IC6, DDSC				
			RESISTORS				
		94720759	RO2, 150K, 5%, 1/4W				
		94720702	RO3, RO4, 1.2K, 5%, 1/4W				
		94720730	RO5, 33K, 5%, 1/4W				
		94720702	RO6 THRU R10, 1.2K, 5%, 1/4W				
		94720718	R11 THRU R13, 2.2K, 5%, 1/4W				
		94720702	R14 THRU R21, 1.2K, 5%, 1/4W				
		94720759	R22, 150K, 5%, 1/4W				
		24500087	R23, 10K, 5%, 1/4W				
		94720730	R24, 33K, 5%, 1/4W				
		94720702	R27, R29, R30, 1/2K, 5%, 1/4W				
		92222005	R28, 5.1K, 5%, 1/4W				
		94720833	R31, 3K, 5%, 1/2W				
		94720702	R32, 1.2K, 5%, 1/4W				
		24500052	R33, 360Ω, 5%, 1/4W				
		92512251	R34 THRU R36, 390Ω, 5%, 1/4W				
		94720702	R37, 1.2K, 5%, 1/4W				
		92512251	R38, 390Ω, 5%, 1/4W				
		24500073	R39, 2.7K, 5%, 1/4W				
		94720702	R40, R41, 1.2K, 5%, 1/4W				
		24500043	R42, 150Ω, 5%, 1/4W				
			TRANSISTORS				
		94824000	Q01, 2N3565				
		94800800	Q02 THRU Q07, 2N3569				
		94824000	Q08, 2N3565				
		94806500	Q10, 2N4248				
		94800800	Q11, 2N3569				
		94806500	Q12, 2N4248				
		94800800	Q13, 2N3569				
		94822100	INSULATOR, TRANSISTOR				

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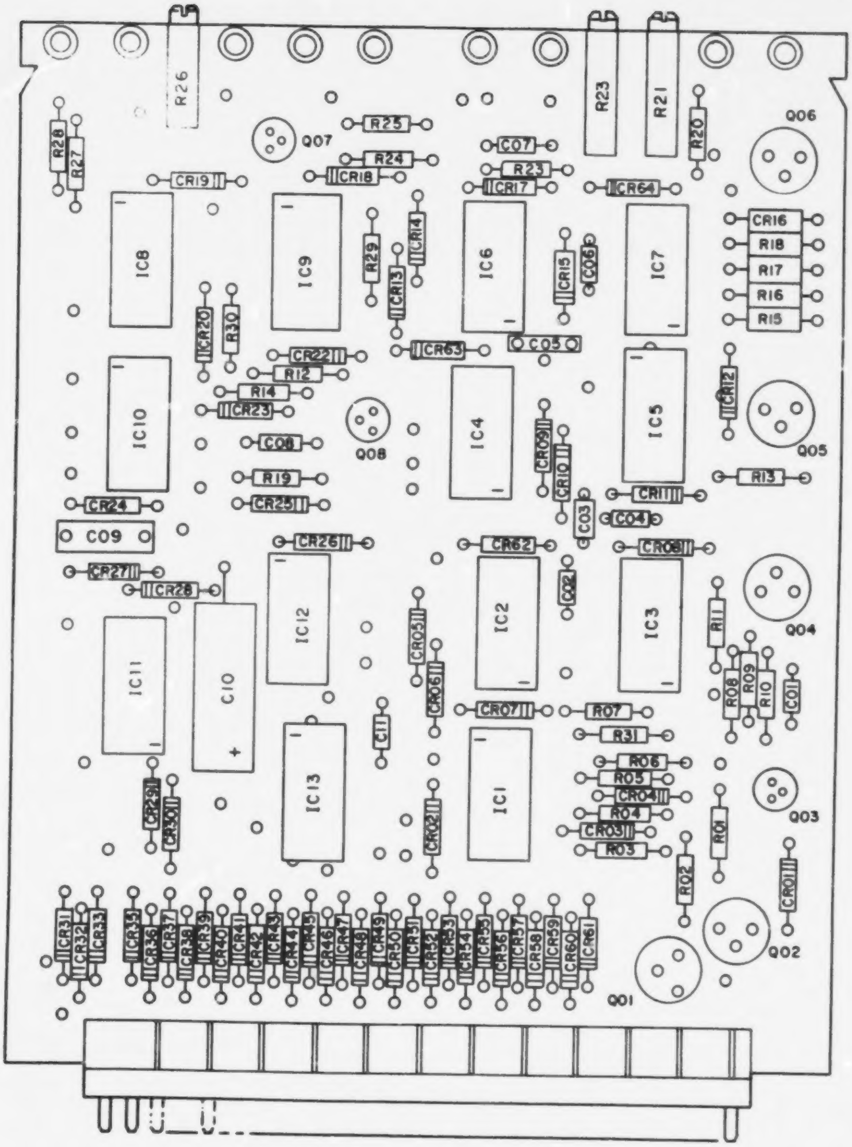
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R23
R21
R28
R27
R25
Q07
R24
C07
R23
R20
Q06
CR19
CR18
CR17
CR64
IC8
IC9
R29
CR14
CR13
IC6
CR15
C06
IC7
CR16
R18
R17
R16
R15
CR20
R30
CR22
CR63
C05
R12
R14
CR23
IC10
Q08
IC4
CR09
CR10
IC5
CR12
Q05
C08
R19
R13
CR24
CR25
CR11
C03
C04
C09
CR26
CR62
CR08
CR27
CR28
IC12
CR05
IC2
C02
IC3
R11
Q04
IC11
C10
CR06
R08
R09
R10
C01
CR07
R07
C11
R31
IC13
R06
R05
CR04
R04
CR03
R03
IC1
CR02
R01
Q03
CR29
CR30
R02
CR01
Q02
CR31
CR32
CR33
CR35
CR36
CR37
CR38
CR39
CR40
CR41
CR42
CR43
CR44
CR45
CR46
CR47
CR48
CR49
CR50
CR51
CR52
CR53
CR54
CR55
CR56
CR57
CR58
CR59
CR60
CR61
Q01

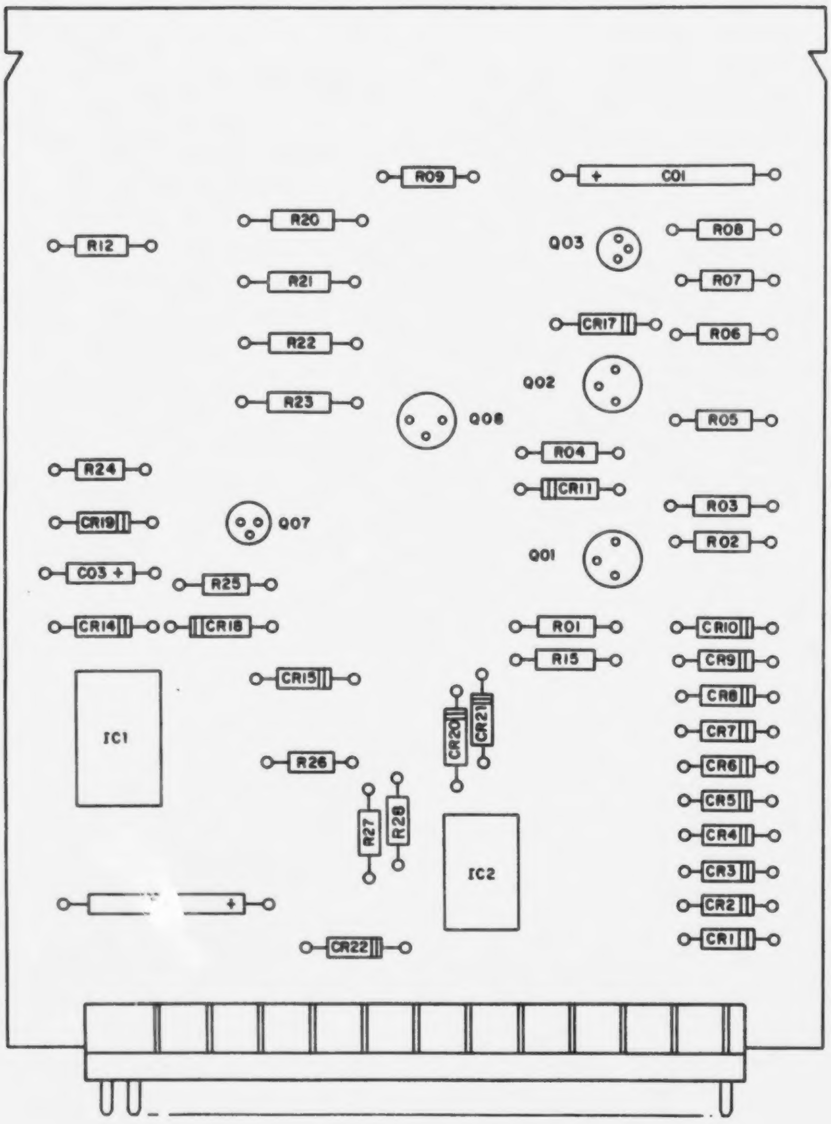
R0867

50390800B, Printed Circuit Card, Paper Motion & Brake (Type 9ARQ)

REF. NO. 50390800 Rev B

PRINTED CIRCUIT CARD, PAPER MOTION & BRAKE (TYPE 9ARQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94798519	C01 THRU C04, .033µF				
		94798507	C05, 3300 PF				
		94798519	C06, .033µF				
		94798523	C07, .068µF				
		94798532	C08, .33µF				
		94798527	C09, .15µF, 100VDC				
		94819113	C10, 50µF				
		94798507	C11, 3300 PF				
			DIODES				
		11802900	CR01 THRU CR20				
			CR22 THRU CR33				
			CR35 THRU CR64				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC8, QUAD INVERTER, Q22M				
		11848700	IC9, FF, F24				
		11848800	IC10 THRU IC13, QUAD INVERTER, Q22M				
			RESISTORS				
		94720701	R01, R02, 1K, 5%, 1/4W				
		92512248	R03, 68Ω, 5%, 1/4W				
		92512254	R04, R05, 820Ω, 5%, 1/4W				
		94720718	R06, R07, 2.2K, 5%, 1/4W				
		94720736	R08, 47Ω, 5%, 1/4W				
		92512154	R09, 150Ω, 5%, 1/4W				
		24500078	R10, 4.3K, 5%, 1/4W				
		94720730	R11, 33K, 5%, 1/4W				
		92222005	R12, 5.1K, 5%, 1/4W				
		94720701	R13, 1K, 5%, 1/4W				
		94720718	R14, R15, 2.2K, 5%, 1/4W				
		92512254	R16, R17, 820Ω, 5%, 1/4W				
		94720718	R18, 2.2K, 5%, 1/4W				
		24500042	R19, 130Ω, 5%, 1/4W				
		94720701	R20, 1K, 5%, 1/4W				
		94843311	R21, POT, 20K				
		94843310	R22, POT, 10K				
		24500078	R23, 4.3K, 5%, 1/4W				
		94720718	R24, 2.2K, 5%, 1/4W				
		24500042	R25, 130Ω, 5%, 1/4W				
		94843310	R26, POT, 10K				
		94720718	R27, R28, 2.2K, 5%, 1/4W				
		92222005	R29, THRU R31, 5.1K, 5%, 1/4W				
			TRANSISTORS				
		94742308	Q01, Q02, 2N3053				
		94821100	Q03, 2N4853				
		94800800	Q04, 2N3569				
		94742308	Q05, Q06, 2N3055				
		94821100	Q07, Q08, 2N4853				
		94822100	INSULATOR, TRANSISTOR				


R09
+ C01
R20
R12
Q03
R08
R21
R07
CR17
R06
R22
Q02
R23
Q08
R05
R04
R24
CR11
R03
CR19
Q07
Q01
R02
C03 +
R25
CR14
CR18
R01
CR10
R15
CR9
CR15
CR8
IC1
CR20
CR21
CR7
R26
CR6
R28
CR5
R27
CR4
CR3
IC2
+
CR2
CR1
CR22
R0868

50415700A, Printed Circuit Card, Clear & Crobar Trigger (Type 9AVQ)

REF. NO. 50415700 Rev A

PRINTED CIRCUIT CARD, CLEAR & CROBAR TRIGGER (TYPE 9AVQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94822205	C01, 47μF, 6V				
		94819113	C02, 50μF, 12V				
		24505253	C03, 2.2μF				
			DIODES				
		11803000	CR1 THRU CR11, CR14, CR15, CR17 THRU CR22				
			INTEGRATED CIRCUITS				
		11848800	IC1, IC2, INVERTER CHIP, Q22M				
			RESISTORS				
		94720718	R01, 2.2K, 5%, 1/4W				
		94720702	R02, R03, 1.2K, 5%, 1/4W				
		92512248	R04, 68Ω, 5%, 1/4W				
		92512166	R05, 33K, 5%, 1/4W				
		94720702	R06, 1.2K, 5%, 1/4W				
		94720759	R07, 150K, 5%, 1/4W				
		94720702	R08, 1.2K, 5%, 1/4W				
		94720718	R09, 2.2K, 5%, 1/4W				
		94720718	R12, 2.2K, 5%, 1/4W				
		94720712	R19, 12K, 5%, 1/4W				
		24500122	R20 THRU R23, 20Ω, 5%, 1/2W				
		24500042	R24, 130Ω, 5%, 1/4W				
		24500078	R25, 4.3K, 5%, 1/4W				
		24500053	R26, 390Ω, 5%, 1/4W				
		24500057	R27, R28, 560Ω, 5%, 1/4W				
			TRANSISTORS				
		94800800	Q01, Q02, 2N3569				
		94824000	Q03, 2N3565				
		94821100	Q07, UNIJUNCTION, 2N4853				
		94812600	Q08, 2N4036				
		94822100	INSULATOR, TRANSISTOR				

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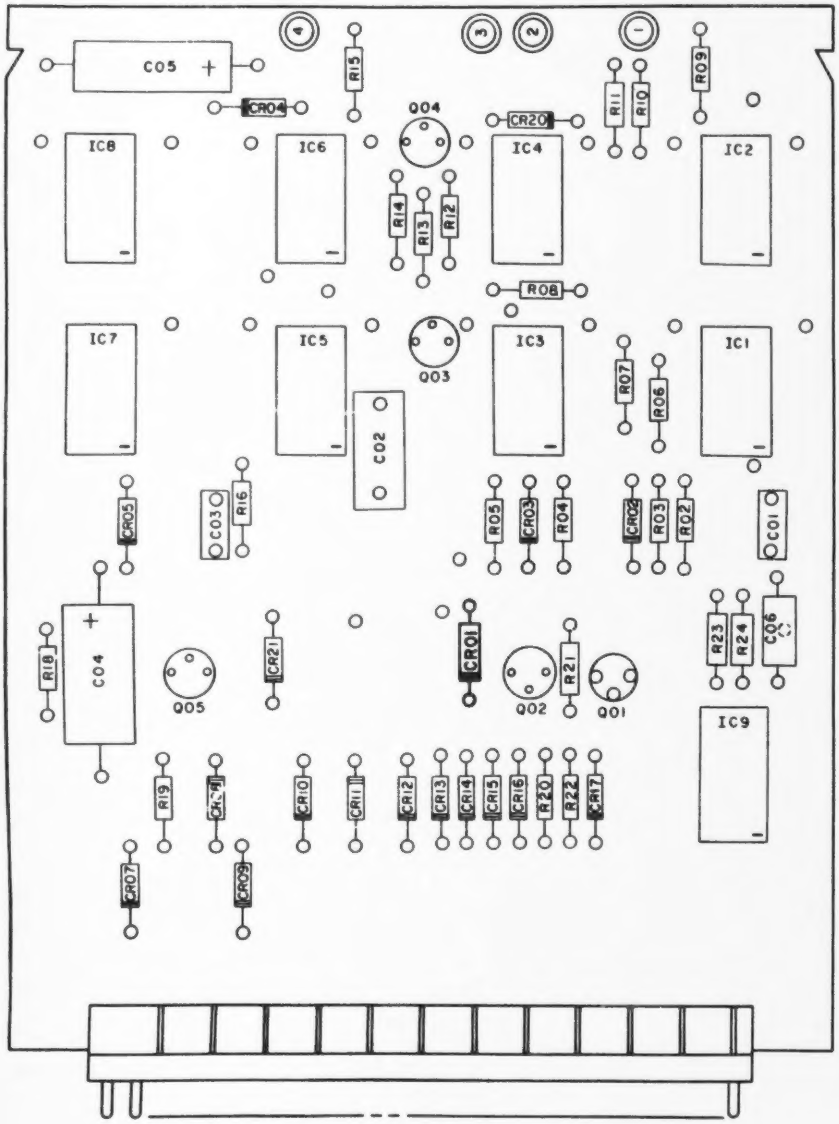

4
3
2
1
C05
+
R15
R09
CR04
Q04
CR20
R11
R10
IC8
IC6
IC4
IC2
R14
R13
R12
R08
IC7
IC5
IC3
IC1
Q03
R07
R06
C02
CR05
C03
R16
R05
CR03
R04
CR02
R03
R02
C01
R18
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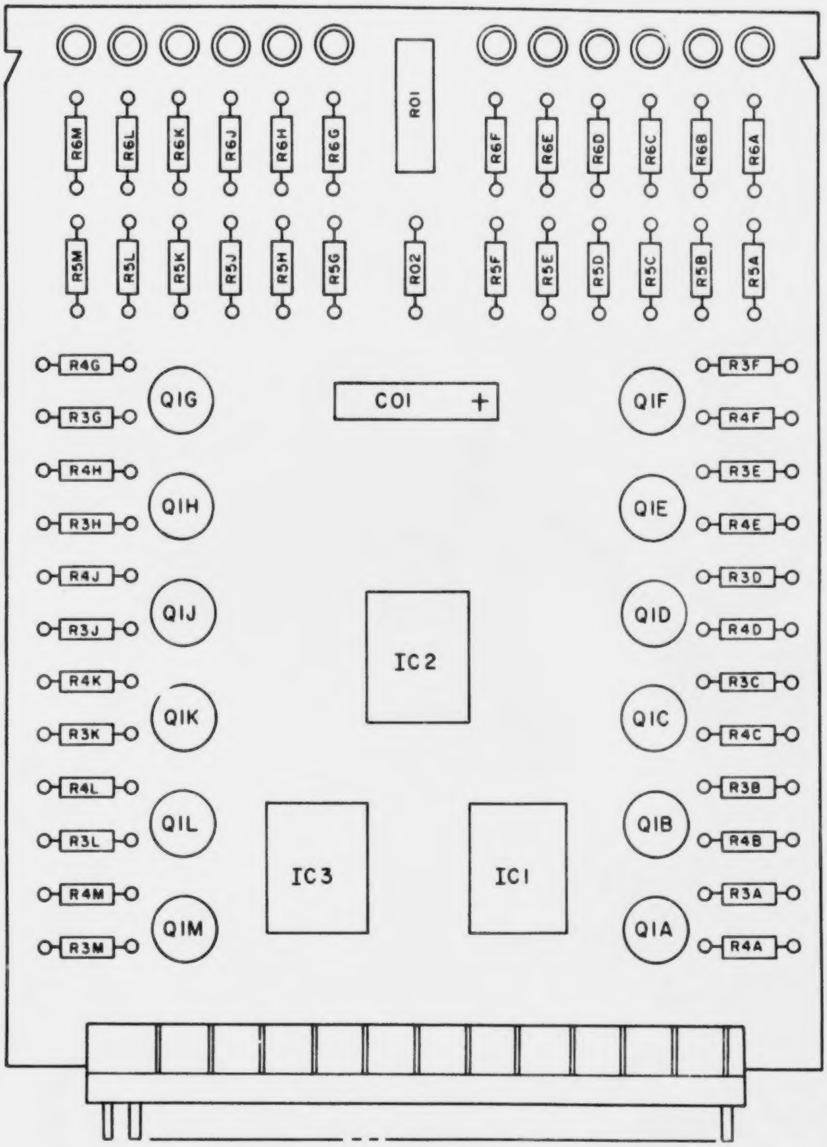
C04
Q05
CR21
CR01
R21
Q02
Q01
R23
R24
C06
IC9
R19
CR10
CR11
CR12
CR13
CR14
CR15
CR16
R20
R22
CR17
CR07
CR09
R0869

50428600C. Printed Circuit Card, Error Detection (Type 9AYQ)

REF. NO. 50428600 Rev C

PRINTED CIRCUIT CARD, ERROR DETECTION (TYPE 9AYQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94798513	C01, .01μF				
		94798537	C02, .68μF, 100VDC				
		94798513	C03, .01μF				
		94822203	C04, ELECTROLYTIC, 4.7μF				
		94819113	C05, 50μF, 12VDC				
		92427107	C06, 2.2μF, 10VDC				
			DIODES				
		11802900	ALL EXCEPT CR16 AND CR17				
		94823805	CR16, ZENER, 30V				
		94823804	CR17, ZENER, 24V				
			INTEGRATED CIRCUITS				
		11848800	IC1, QUAD INVERTER, Q22M				
		11848700	IC2, FF, F24				
		11848800	IC3, QUAD INVERTER, Q22M				
		11848700	IC4, FF, F24				
		11848800	IC5, QUAD INVERTER, Q22M				
		11848700	IC6, FF, F24				
		11848800	IC7, QUAD INVERTER, Q22M				
		11848700	IC8, FF, F24				
		52300400	IC9, INTEBRID CHIP, DDSC				
			RESISTORS				
		94720702	R02, 1.2K, 5%, 1/4W				
		94720730	R03, R04, 33K, 5%, 1/4W				
		94720702	R05, R06, 1.2K, 5%, 1/4W				
		92512251	R07, 390Ω, 5%, 1/4W				
		94720730	R08, 33K, 5%, 1/4W				
		94720718	R09 THRU R11, 2.2K, 5%, 1/4W				
		94720702	R12, 1.2K, 5%, 1/4W				
		94720759	R13, 150K, 5%, 1/4W				
		94720702	R14, 1.2K, 5%, 1/4W				
		94720718	R15, 2.2K, 5%, 1/4W				
		92512251	R16, 390Ω, 5%, 1/4W				
		24500042	R18, 130Ω, 5%, 1/4W				
		92222002	R19, 75K, 5%, 1/4W				
		94720702	R20, R21, 1.2K, 5%, 1/4W				
		94720725	R22, 3K, 5%, 1/4W				
		24500023	R23,22Ω, 5%, 1/4W				
		94720730	R24, 33K, 5%, 1/4W				
			TRANSISTORS				
		50210300	Q01, Q02, 2N3646				
		94800800	Q03, 2N3569				
		94824000	Q04, 2N3565				
		94821100	Q05, 2N4853				
		94822100	INSULATOR, TRANSISTOR				


R6M
R6L
R6K
R6J
R6H
R6G
R01
R6F
R6E
R6D
R6C
R6B
R6A
R5M
R5L
R5K
R5J
R5H
R5G
R02
R5F
R5E
R5D
R5C
R5B
R5A
R4G
R3G
QIG
C01
+
QIF
R3F
R4F
R4H
R3H
QIH
QIE
R3E
R4E
R4J
R3J
QIJ
IC2
QID
R3D
R4D
R4K
R3K
QIK
QIC
R3C
R4C
R4L
R3L
QIL
IC3
ICI
QIB
R3B
R4B
R4M
R3M
QIM
QIA
R3A
R4A

R0870

50460300B, Printed Circuit Card, Format Tape Amplifier (Type 9BRQ)

REF. NO. 50460300 Rev B

PRINTED CIRCUIT CARD, FORMAT TAPE AMPLIFIER (TYPE 9BRQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
			INTEGRATED CIRCUITS				
		11848800	IC1 THRU IC3, QUAD CHIP, Q22M				
			RESISTORS				
		94843308	R01, .2K, POT.				
		94720704	R02, 1.5K, 5%, 1/4W				
		94720716	R3A THRU R3M, 18K, 5%, 1/4W				
		94720730	R4A THRU R4M, 33K, 5%, 1/4W				
		94720702	R5A THRU R5M, 1.2K, 5%, 1/4W				
		94720718	R6A THRU R6M, 2.2K, 5%, 1/4W				
			TRANSISTORS				
		94824000	Q1A THRU Q1M, 2N3565				
		94822100	INSULATOR, TRANSISTOR				

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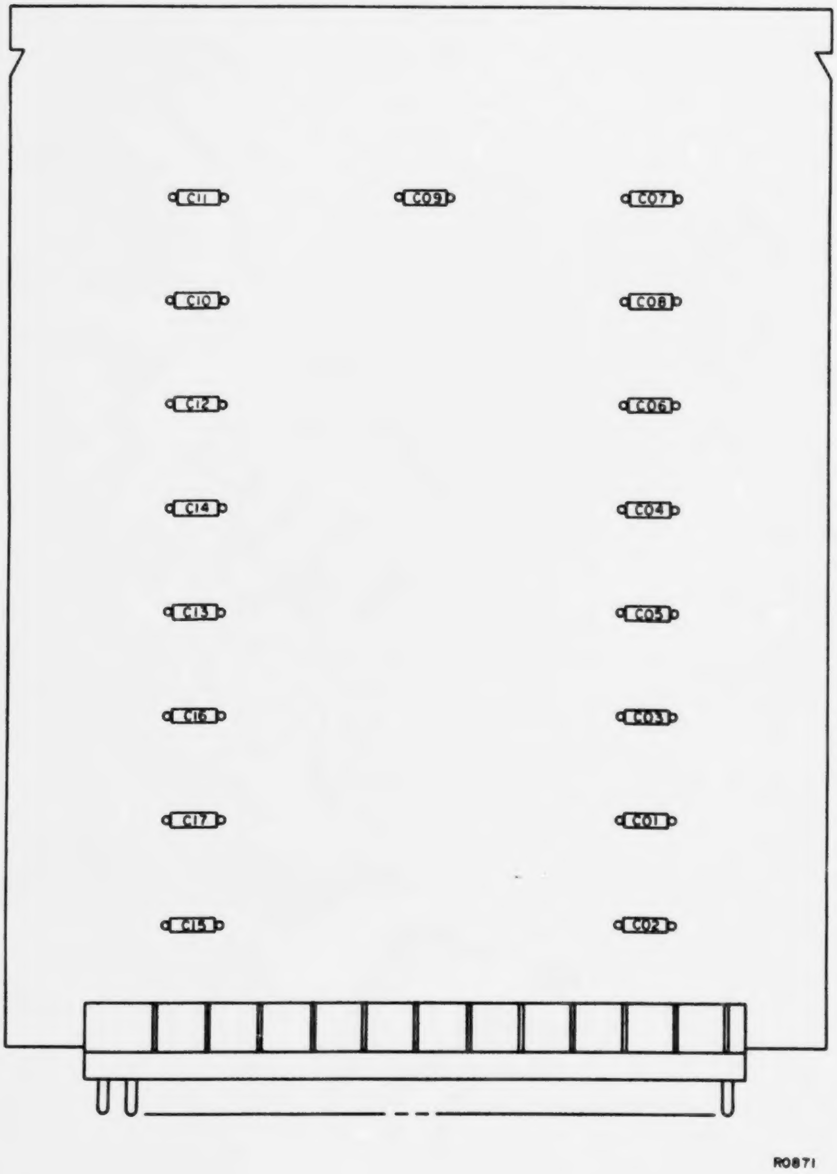
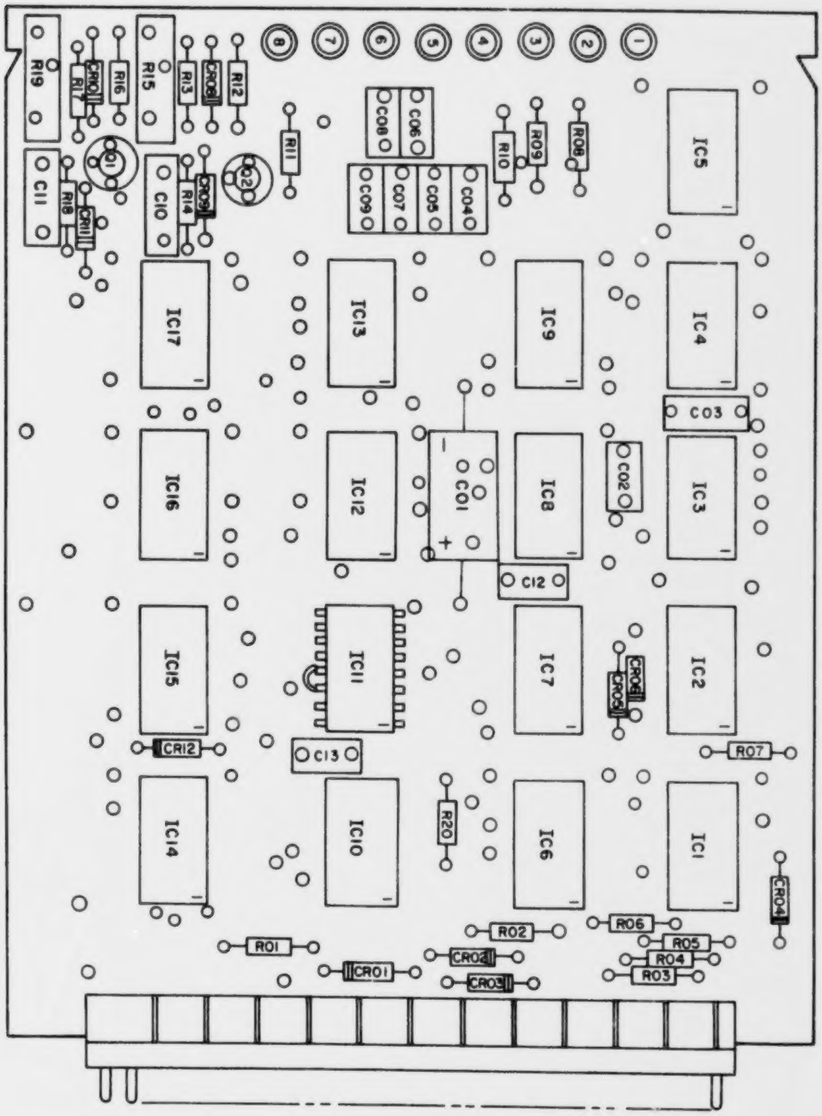

C11
C09
C07
C10
C08
C12
C06
C14
C04
C13
C05
C16
C03
C17
C01
C15
C02
R0871

50460700B, Printed Circuit Card, Hammer Address Lines Terminator (Type 9BQQ)

REF. NO. 50460700 Rev B

PRINTED CIRCUIT CARD, HAMMER ADDRESS LINES TERMINATOR (TYPE 9BQQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94824405	C01, 50PF				
		94739009	C02 THRU C17, 100PF				

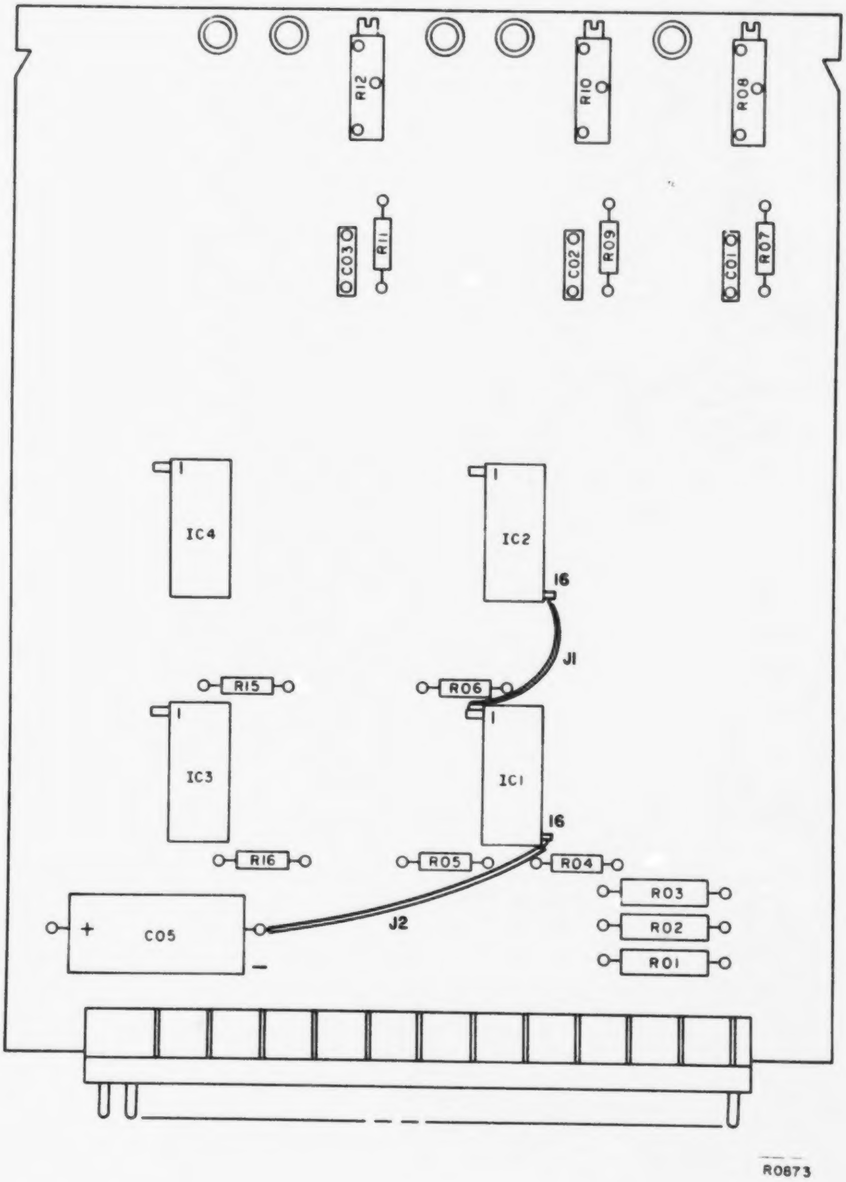

R19
R17
CR10
R16
R15
R13
CR08
R12
R11
C08
C06
C09
C07
C05
C04
R10
R09
R08
8
7
6
5
4
3
2
1
IC5
C11
R18
CR11
Q1
C10
R14
CR09
Q2
IC17
IC13
IC9
IC4
C03
IC16
IC12
C01
IC8
C02
IC3
C12
IC15
IC11
IC7
CR06
CR05
IC2
CR12
C13
R07
IC14
IC10
R20
IC6
IC1
CR04
R06
R05
R04
R03
R02
R01
CR01
CR02
CR03
R0872

50461200B, Printed Circuit Card, Start Sequence & Clock Generator (Type 9BSQ)

REF. NO. 50461200 Rev B

PRINTED CIRCUIT CARD, START SEQUENCE & CLOCK GENERATOR (TYPE 9BSQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12VDC				
		94798517	C02, .022μF				
		94798523	C03, .068μF				
		94798517	C04, C05, .022μF				
		94798519	C06, .033μF				
		94798517	C07 THRU C09, .022μF				
		94798523	C10, C11, .068μF				
		94798519	C12, C13, .033μF				
			DIODES				
		11802900	CR01 THRU CR12				
			INTEGRATED CIRCUITS				
		11848700	IC1, FF				
		11848600	IC2, DUAL INVERTER				
		11848700	IC3, IC4, FF				
		11848600	IC5, DUAL INVERTER				
		11848800	IC6 THRU IC9, QUAD INVERTER				
		11848700	IC10, FF				
		11848800	IC11, QUAD INVERTER				
		11848700	IC12, IC13, FF				
		11848800	IC14, QUAD INVERTER				
		11848700	IC15, FF				
		11848800	IC16, QUAD INVERTER				
		11848700	IC17, FF				
			RESISTORS				
		94720718	R01, 2.2K, 5%, 1/4W				
		92512251	R02 THRU R04, 390Ω, 5%, 1/4W				
		94720718	R05 THRU R11, 2.2K, 5%, 1/4W				
		24500080	R12, 5.1K, 5%, 1/4W				
		24500079	R13, 4.7K, 5%, 1/4W				
		24500042	R14, 130Ω, 5%, 1/4W				
		94843310	R15, POT., 10K				
		24500080	R16, 5.1K, 5%, 1/4W				
		24500079	R17, 4.7K, 5%, 1/4W				
		24500042	R18, 130Ω, 5%, 1/4W				
		94843310	R19, POT., 10K				
		92512251	R20, 390Ω, 5%, 1/4W				
			TRANSISTORS				
		94821100	Q01, Q02, 2N4853				
		94822100	INSULATOR, TRANSISTOR				

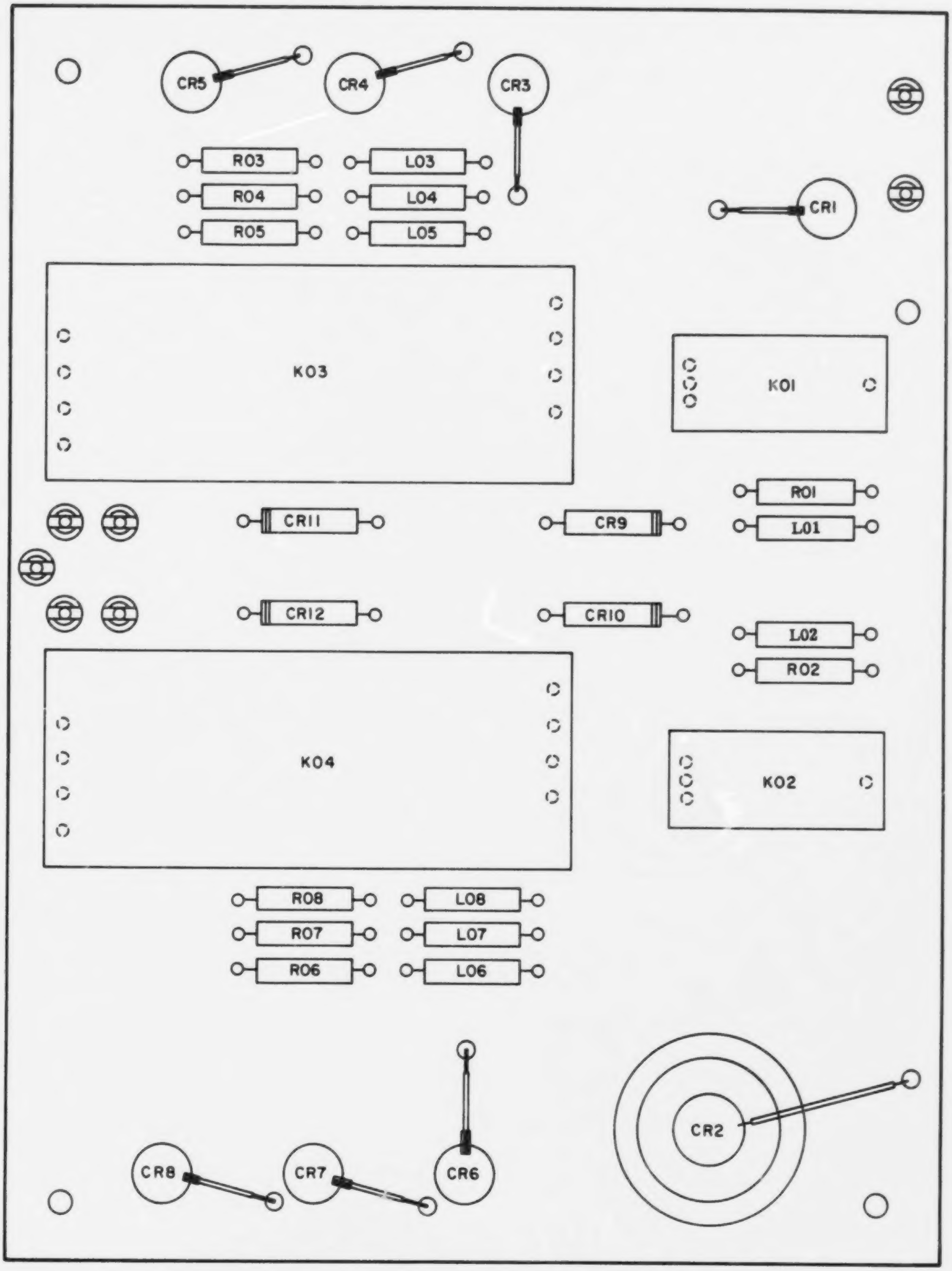

R12
R10
R08
C03
R11
C02
R09
C01
R07
1
IC4
1
IC2
16
J1
R15
R06
1
IC3
1
IC1
16
R16
R05
R04
R03
R02
R01
+
C05
−
J2
R0873

50462000D. Printed Circuit Card, Code Disc Amplifier (Type 9BTQ)

REF. NO. 50462000 Rev D

PRINTED CIRCUIT CARD, CODE DISC AMPLIFIER (TYPE 9BTQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			CAPACITORS				
		94824406	C01 thru C03, 390 PF				
		94819113	C05, 50 μF, 12V				
			INTEGRATED CIRCUITS				
		11848800	IC1, QUAD INVERTER, Q22M				
		52300400	IC2, DUAL INVERTER, DDSC				
		11848800	IC3, QUAD INVERTER, Q22M				
		52300400	IC4, DUAL INVERTER, DDSC				
			RESISTORS				
		24500120	R01 thru R03, 16Ω, 5%, 1/2W				
		24500071	R04, R05, 2.2K, 5%, 1/4W				
		24500035	R06, 68Ω, 5%, 1/4W				
		24500079	R07, 4.7K, 5%, 1/4W				
		94843313	R08, POT, 50K				
		24500079	R09, 4.7K. 5%, 1/4				
		94843313	R10, POT, 50K				
		24500079	R11, 4.7K, 5%, 1/4W				
		94843313	R12, POT, 50K				
		24500035	R15, 68Ω, 5%, 1/4W				
		24500071	R16, 2.2K, 5%, 1/4W				


CR5
CR4
CR3
R03
R04
R05
L03
L04
L05
CR1
K03
K01
R01
L01
CR11
CR9
CR12
CR10
L02
R02
K04
K02
R08
R07
R06
L08
L07
L06
CR8
CR7
CR6
CR2

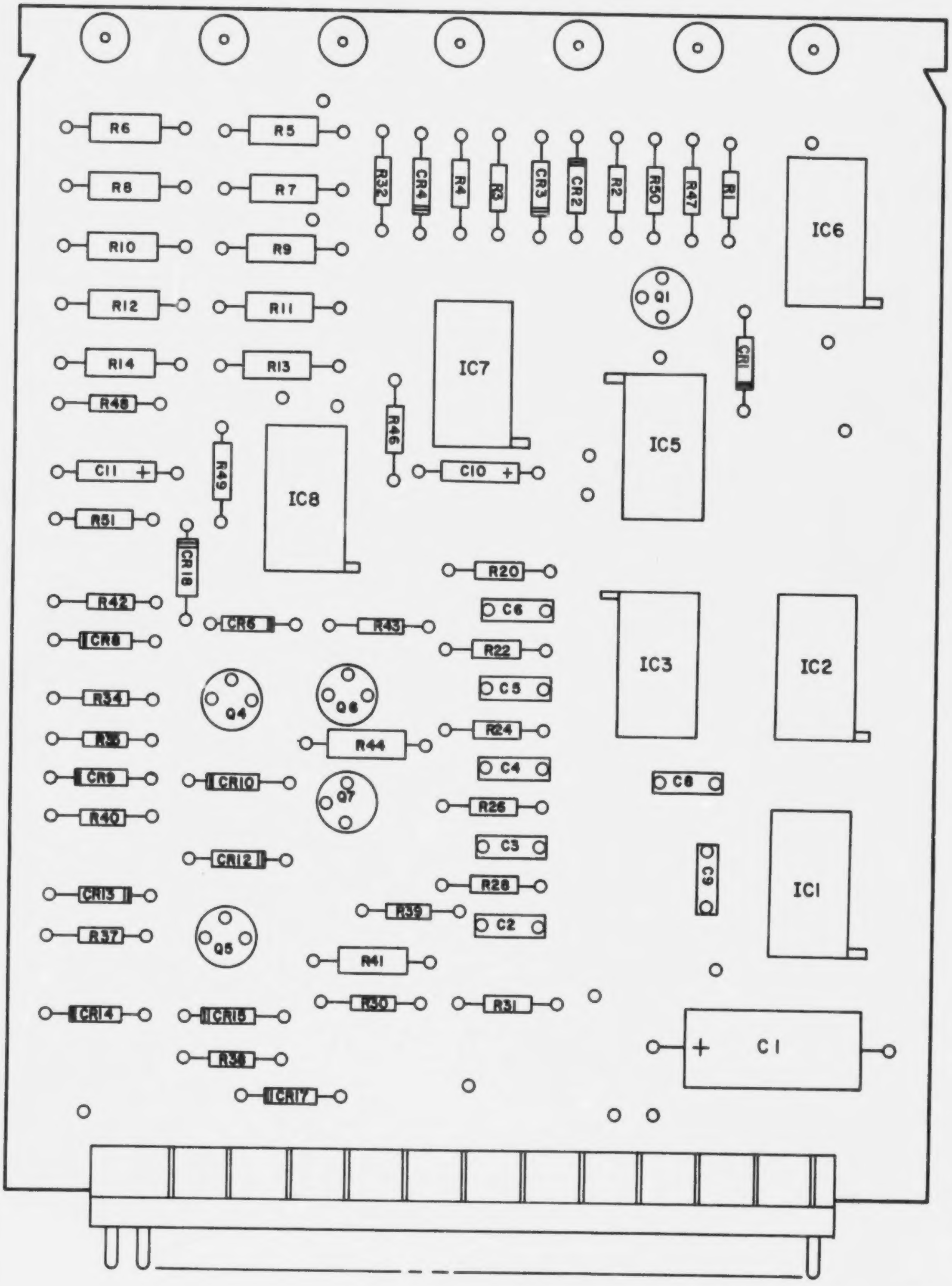
50467600D. Printed Circuit Card, A.C. Relay Board, 50 Hz (9CBQ)

R0874

REF. NO. 50467600 Rev D

PRINTED CIRCUIT CARD, A.C. RELAY BOARD, 50 HZ (9CBQ)

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO.			
				NO. REQUIRED			
			DIODES				
		94816301	CR1, TRIAC, AC, SWITCH				
		94846401	CR2, TRIAC, A.C. SWITCH				
		95318801	CR3 THRU CR8, TRIAC, A.C. SWITCH				
		11803000	CR9 THRU CR12, DIODE RECTIFIER				
			INDUCTORS				
		94810004	L1, L2, R.F., 4.7mH				
		94810005	L2 THRU L8, R.F., 10mH				
			RELAYS				
		94834200	K1, K2, N.O.				
		95331300	K3, K4, N.O.				
			RESISTORS				
		24500122	R1, R2, 20Ω, 5%, 1/2W				
		24500129	R3 THRU R8, 39Ω, 5%, 1/2W				
			HEAT SINKS				
		95337000	HEAT SINK, STUD MOUNT				

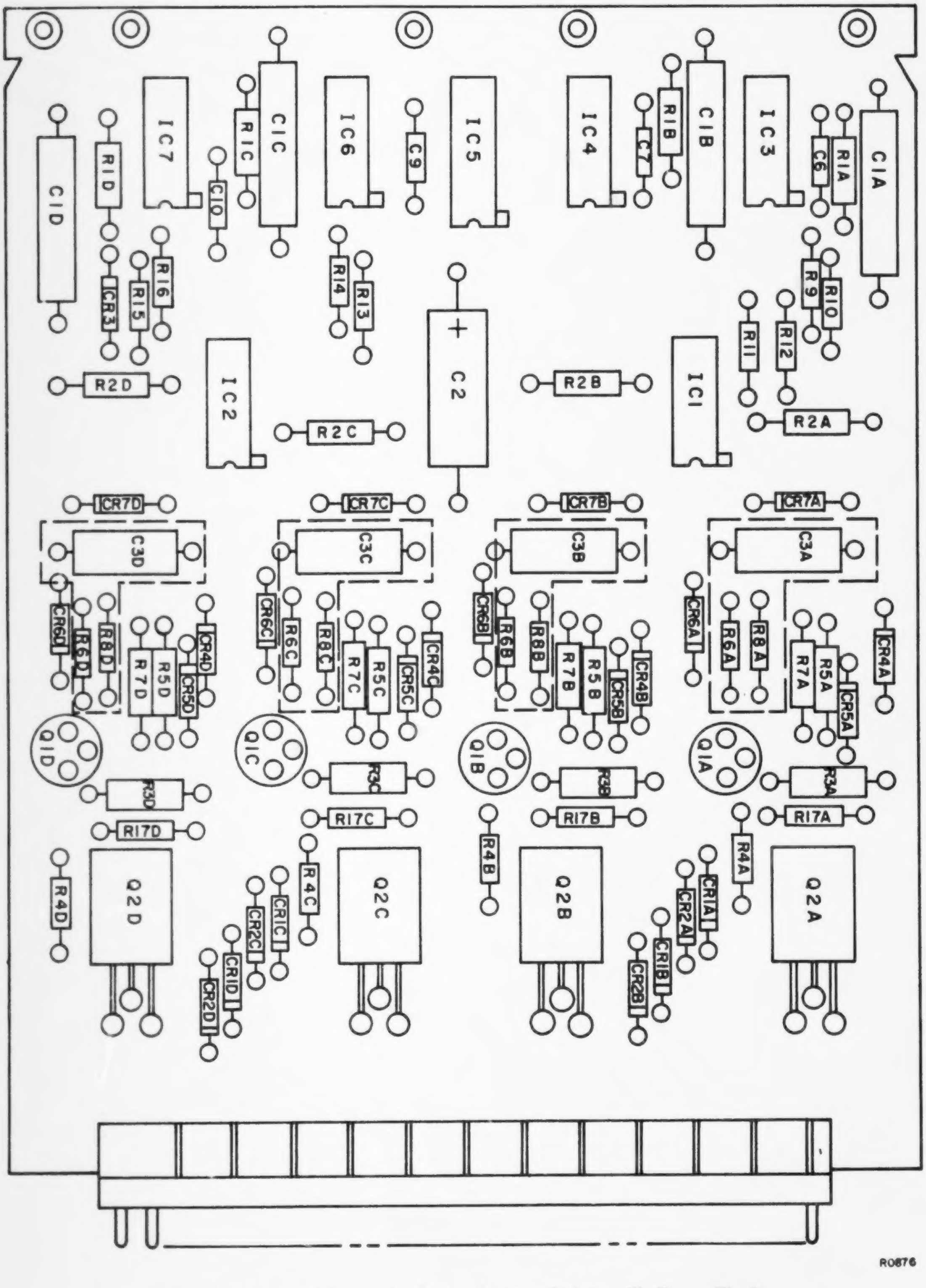

R6
R5
R32
CR4
R4
R3
CR3
CR2
R2
R50
R47
R1
R8
R7
IC6
R10
R9
Q1
R12
R11
CR1
R14
R13
IC7
IC5
R48
R46
R49
C11
+
C10
+
IC8
R51
CR18
R20
R42
C6
CR6
R43
CR8
R22
IC3
IC2
R34
Q4
Q6
C5
R36
R44
R24
CR9
CR10
Q7
C4
C8
R40
R26
C3
CR12
C9
IC1
CR13
R28
R39
C2
R37
Q5
R41
CR14
CR15
R30
R31
+
C1
R38
CR17

R0875

50485100A, Printed Circuit Card, Ribbon Motion and Skew Control (9CSQ)

REF. NO. 50485100 Rev A **PRINTED CIRCUIT CARD, RIBBON MOTION AND SKEW CONTROL (9CSQ)**

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		94819113	C01, 50μF, 12V				
		94798513	C02 THRU C06, .01μF				
		94798513	C08, C09, .01μF				
		24505253	C10, 2.2MF, 10%				
		24505257	C11, 4.7μF, 10%				
			DIODES				
		11803000	CR1 THRU CR4				
		11803000	CR6				
		11803000	CR8, CR9				
		92115037	CR10				
		11803000	CR12 THRU CR14				
		92115037	CR15				
		11803000	CR17, CR18				
			INTEGRATED CIRCUITS				
		11848700	1C1, FF, F24				
		20277600	1C2, DIODE EXPANDER, DDM7				
		11848800	1C3, 1C5, 1C8, QUAD, Q22M				
		11848500	1C6, INVERTER, I48				
		52300400	1C7, SCHMIDT TRIGGER, DDSC				
			RESISTORS				
		24500071	R1, R4, R30, R31, R35, R46, 2.2K, 5%, 1/4W				
		24500045	R2, 180Ω, 5%, 1/4W				
		24500065	R3, R34, R37, R39, R43, 1.2K, 5%, 1/4W				
		24500141	R5 THRU R14, 120Ω, 5%, 1/2W				
		24500053	R20, R22, R24, R26, R28, R48, 390Ω, 5%, 1/4W				
		24500035	R32, 68Ω, 5%, 1/4W				
		17705948	R38, 3.3 MEG, 5%, 1/4W				
		24500056	R40, R42, 510Ω, 5%, 1/4W				
		94823703	R41, R44, 47Ω, 5%, 1W				
		24500096	R47, 24K, 5%, 1/4W				
		24500023	R49, R50, 22Ω, 5%, 1/4W				
		24500099	R51, 33K, 5%, 1/4W				
			TRANSISTORS				
		94824100	Q01, Q06, Q07				
		94812500	Q04, Q05				
		94822100	INSULATOR, TRANSISTOR				


C1D
R1D
IC7
C10
R1C
C1C
IC6
C9
IC5
IC4
C7
R1B
C1B
IC3
C6
R1A
C1A
CR3
R15
R16
R14
R13
C2
+
R9
R10
R11
R12
R2D
IC2
R2C
R2B
IC1
R2A
CR7D
CR7C
CR7B
CR7A
C3D
C3C
C3B
C3A
CR6D
R6D
R8D
R7D
R5D
CR5D
CR4D
CR6C
R6C
R8C
R7C
R5C
CR5C
CR4C
CR6B
R6B
R8B
R7B
R5B
CR5B
CR4B
CR6A
R6A
R8A
R7A
R5A
CR5A
CR4A
Q1D
Q1C
Q1B
Q1A
R3D
R3C
R3B
R3A
R17D
R17C
R17B
R17A
R4D
R4C
R4B
R4A
Q2D
Q2C
Q2B
Q2A
CR1C
CR2C
CR1D
CR2D
CR1A
CR2A
CR1B
CR2B
R0876

50543901A. Printed Circuit Card, Hammer Driver with Error Check

50577700 Rev A

-310-

REF. NO. 50543901 Rev A

PRINTED CIRCUIT CARD, HAMMER DRIVER WITH ERROR CHECK

ASS'Y LEVEL	FIND NO.	PART NUMBER	DESCRIPTION	TAB NO. NO. REQUIRED			
			CAPACITORS				
		95305015	C1A THRU C1D, .1μF, 1%, 100V				
		94819113	C2, 50μF, 12V				
		94824301	C3A THRU C3D, .1μF, 10%, 80V				
		92496227	C6, C7, C9, C10, .01μF, 20%, 100V				
			DIODES				
		11802900	CR1A THRU CR1D, CR2A THRU CR2D, SILICON				
		92115037	CR3, CR5A THRU CR5D, CR6A THRU CR6D, CR7A THRU CR7D, IN4001				
		95336600	CR4A THRU CR4D, ZENER				
			INTEGRATED CIRCUITS				
		51577800	IC1, IC2, IC944				
		95330200	IC3, IC4, IC6, IC7, IC0S				
		11848800	IC5, Q22M				
			RESISTORS				
		65632217	R1A THRU R1D, 18K, 1%, 1/4W				
		24500143	R2A THRU R2D, 150Ω, 5%, 1/2W				
		94823702	R3A THRU R3D, 62Ω, 5%, 1W				
		24500039	R4A THRU R4D, 100Ω, 5%, 1/4W				
		94813600	R5A THRU R5D, THERMISTOR 3D404				
		17705902	R6A THRU R6D, 39K, 5%, 1/4W				
		94823701	R7A THRU R7D, 1.5Ω, 5%, 1W				
		24500024	R8A THRU R8D, 24Ω, 5%, 1/4W				
		24500080	R9, R11, R13, R15, 5.1K, 5%, 1/4W				
		24500089	R10, R12, R14, R16, 12K, 5%, 1/4W				
		24500071	R17A THRU R17D, 2.2K, 5%, 1/4W				
			TRANSISTORS				
		94824100	Q1A THRU Q1D				
		94818403	Q2A THRU Q2D				
		94818400	Q2A THRU Q2D OPTIONAL PART				

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